



CUBELET ICE DISPENSER

DCM-80LS-HC
DCM-80LS-P-HC

PARTS LIST

[CHINA] [HPH] [HID] [HTH] [HS] [HMY] [HHK]
[HVN]

L041, L041-C002, L041-C003, L041-C100
L041-C121, L041-C122, L041-C123, L041-C161
L041-C471, L041-D002, L041-D003, L041-D121
L041-D122, L041-D123, L041-D161, L041-D471

P-1 SEP. 2024
Q-1 JUN . 2025

L041-5556 (0726)

List of Specifications

MODEL	MODEL NUMBER	DESTINATION	SPEC
DCM-80LS-HC	L041	CHINA (LEVER)	50Hz
DCM-80LS-HC	L041-C002	HID	50Hz
DCM-80LS-HC	L041-C003	HTH	50Hz
DCM-80LS-P-HC	L041-C100	CHINA (BUTTON)	50Hz
DCM-80LS-HC	L041-C121	HS	50Hz
DCM-80LS-HC	L041-C122	HMY	50Hz
DCM-80LS-HC	L041-C123	HHK	50Hz
DCM-80LS-HC	L041-C161	HPH	60Hz
DCM-80LS-HC	L041-C471	HVN	50Hz
DCM-80LS-P-HC	L041-D002	HID	50Hz
DCM-80LS-P-HC	L041-D003	HTH	50Hz
DCM-80LS-P-HC	L041-D121	HS	50Hz
DCM-80LS-P-HC	L041-D122	HMY	50Hz
DCM-80LS-P-HC	L041-D123	HHK	50Hz
DCM-80LS-P-HC	L041-D161	HPH	60Hz
DCM-80LS-P-HC	L041-D471	HVN	50Hz

AUXILIARY CODE

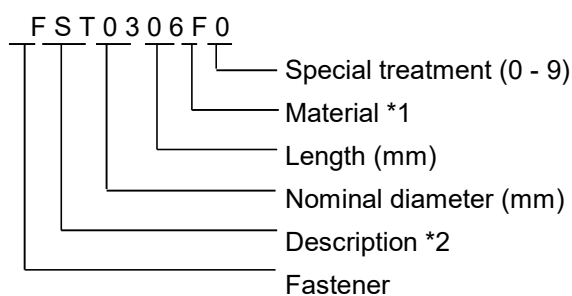
U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

FASTENER PART NUMBER

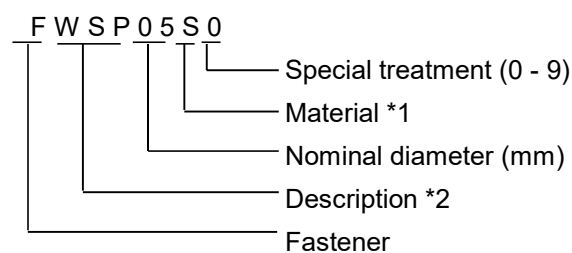
SCREWS



*1 Material

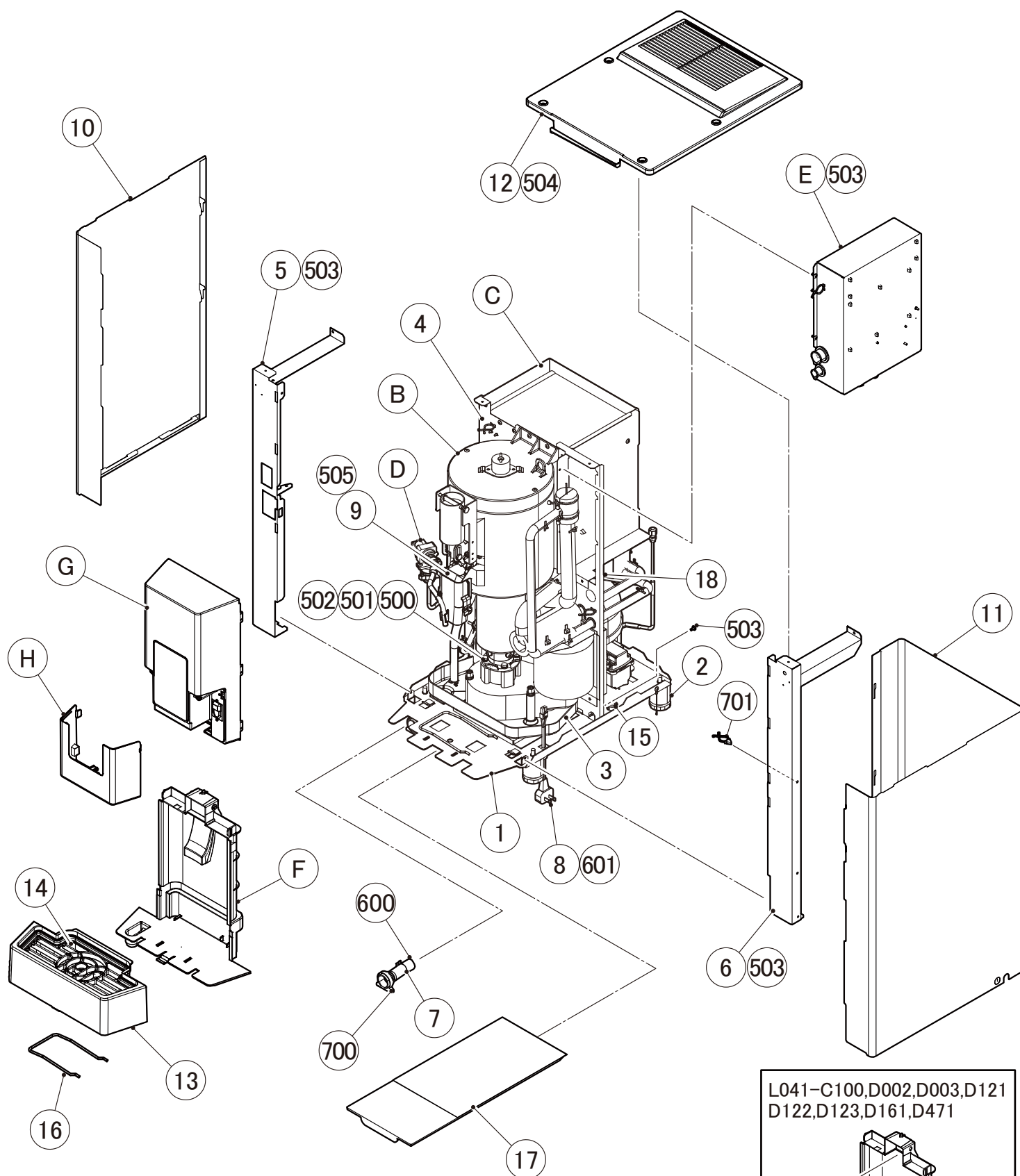
F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS

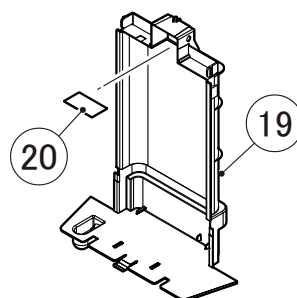


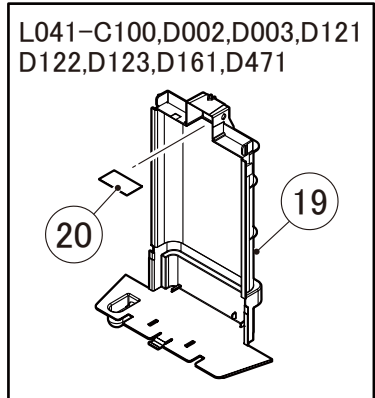
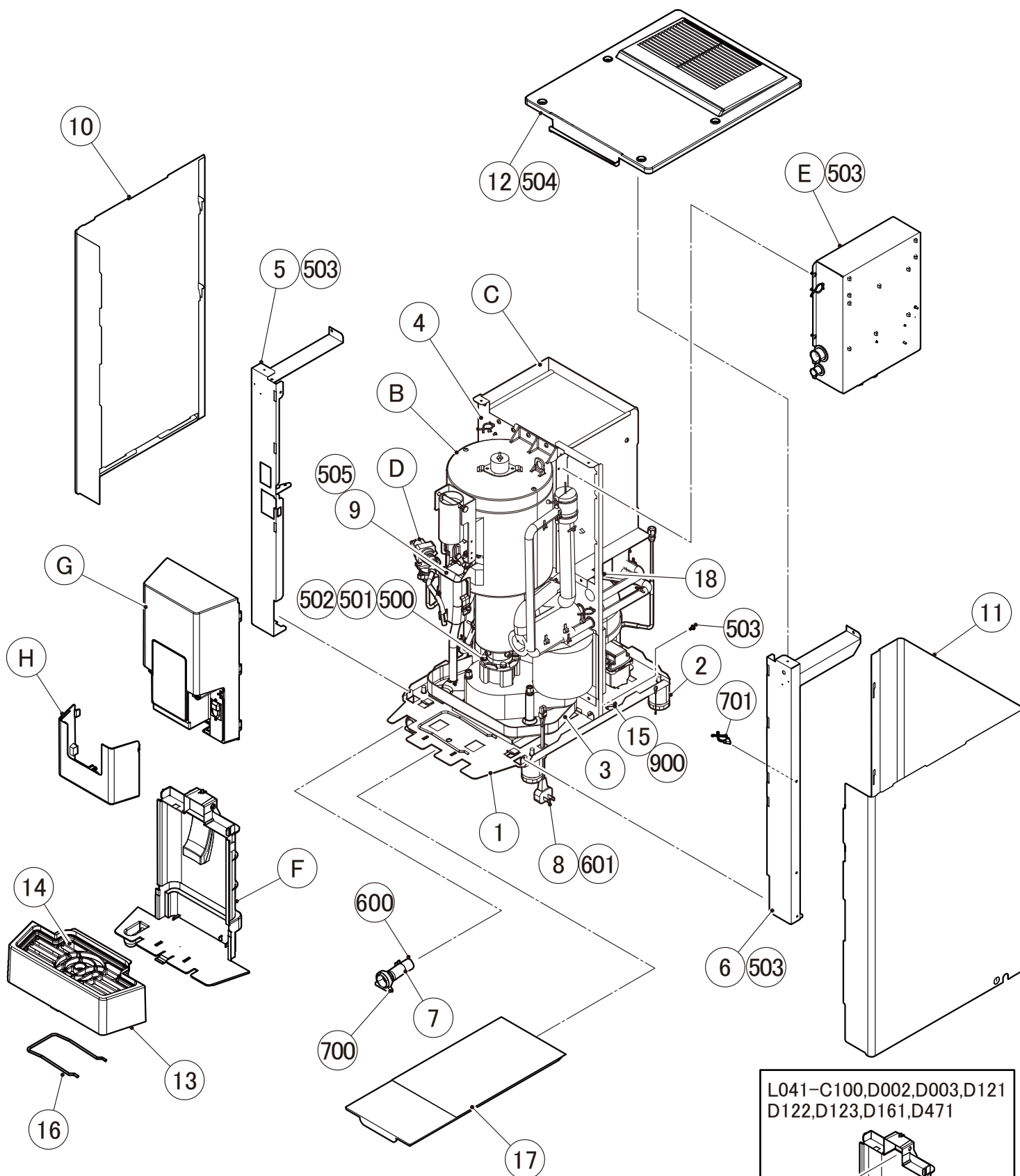
*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut



L041-C100,D002,D003,D121
D122,D123,D161,D471





MODEL: **DCM-80LS(-P)-HC**TITLE: **A. ICE DISPENSER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 Q-0	Q-1 and later			
B	ICE MAKING UNIT		2C1077001	1	1			
C	REFRIGERATION CIRCUIT		1C0687001	1	1			
		L041-C161,L041-D161	1C0687002	1	1			
D	WATER CIRCUIT		1C0689A01	1	1			
E	CONTROL BOX ASSY	L041,L041-C002 L041-C003,L041-C121 L041-C122,L041-C123 L041-C471	2C1080A01	1	1			
		L041-C100,L041-D002 L041-D003,L041-D121 L041-D122,L041-D123 L041-D471	2C1080A02	1	1			
		L041-C161	2C1080001	1	1			
		L041-D161	2C1080002	1	1			
F	FRONT PANEL ASSY - 70LO	L041,L041-C002 L041-C003,L041-C121 L041-C161,L041-C122 L041-C123,L041-C471	282184A01	1	1			
G	FRONT PANEL UP - 80		2C1084001	1	1			
H	FRONT COVER		282194A01	1	1			
J	LABEL LOCATION	L041	1C0697A01	1	1			
		L041-C100	1C0697A02	1	1			
		L041-C003,L041-C122 L041-C471	1C0697001	1	1			
		L041-D003,L041-D122 L041-D471	1C0697002	1	1			
		L041-C002	1C0697003	1	1			
		L041-D002	1C0697004	1	1			
		L041-C121	1C0697005	1	1			
		L041-D121	1C0697006	1	1			
		L041-C123	1C0697007	1	1			
		L041-D123	1C0697008	1	1			
		L041-C161	1C0697009	1	1			
		L041-D161	1C0697010	1	1			
Z	ACCESSORIES	L041,L041-C100	A04477-01	1	1			
			A04477001	1	1			
1	BASE -SP		2C1075G01	1	1			
2	LEG		458051-02	4	4			

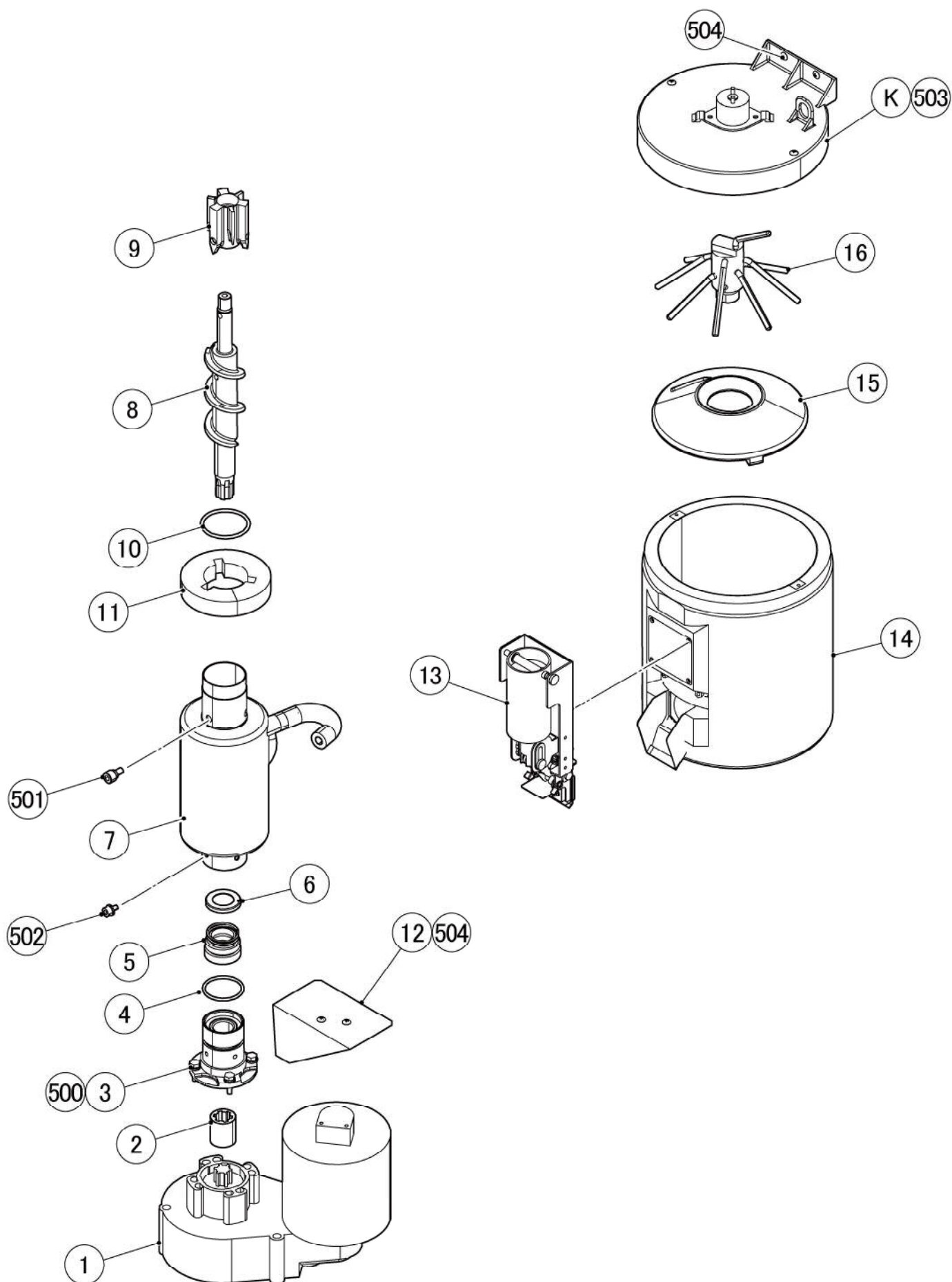
MODEL: **DCM-80LS(-P)-HC**TITLE: **A. ICE DISPENSER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 Q-0	Q-1 and later			
3	DRAIN PAN - GM		129796P01	1	1			
4	PLATE-80		2C1078G01	1	1			
5	FRAME 70G-L		3C2353G01	1	1			
6	FRAME 80G-R		3C0983G01	1	1			
7	DORENHOSE(70)-DOREN PANEL		487131G01	1	1			
8	HARNESS-POWERSUPPLYCODE		3C0936G02	1	1			
		L041-C002,L041-D002	3C0936G10	1	1			
		L041-C003,L041-D003	3C0936G04	1	1			
		L041-C121,L041-C122 L041-C123,L041-D121 L041-D122,L041-D123	3C0936G06	1	1			
		L041-C471,L041-D471	3C0936G08	1	1			
9	SPOUT		282050P01	1	1			
10	SIDE PANEL (L)-80		1C0693M01	1	1			
11	SIDE PANEL (R)-80		1C0695M01	1	1			
12	TOP PANEL - 70		129804P01	1	1			
13	DOREN PANEL		129799P01	1	1			
14	GRILL		129805P01	1	1			
15	HOLE PLUG		C07001-01	2	-			
16	HOLDER/BUCKET		393207M01	1	1			
17	AIR FILTER		341489G05	1	1			
18	CUSHION-SEAL		487515Z01	2	2			
19	FRONT PANEL LO1-70	L041-C100,L041-D002 L041-D003,L041-D121 L041-D161,L041-D122 L041-D123,L041-D471	129798P02	1	1			
20	COVER-TOUCH	L041-C100,L041-D002 L041-D003,L041-D121 L041-D161,L041-D122 L041-D123,L041-D471	487136M01	1	1			
500	SEAL WASHER		458299-01	3	3			
501	SPRING WASHER		FWSP08S0	3	3			
502	SCREW - M8		458298-02	3	3			
503	TRUSS HEAD TAPPING SCREW T2		FT20408F0	8	9			
504	TRUSS HEAD SCREW P		FSG0408S0	4	4			
505	TRUSS HEAD SCREW		FST0408S0	1	1			
600	NYLON TIE		7920-0010	1	1			

MODEL: **DCM-80LS(-P)-HC**

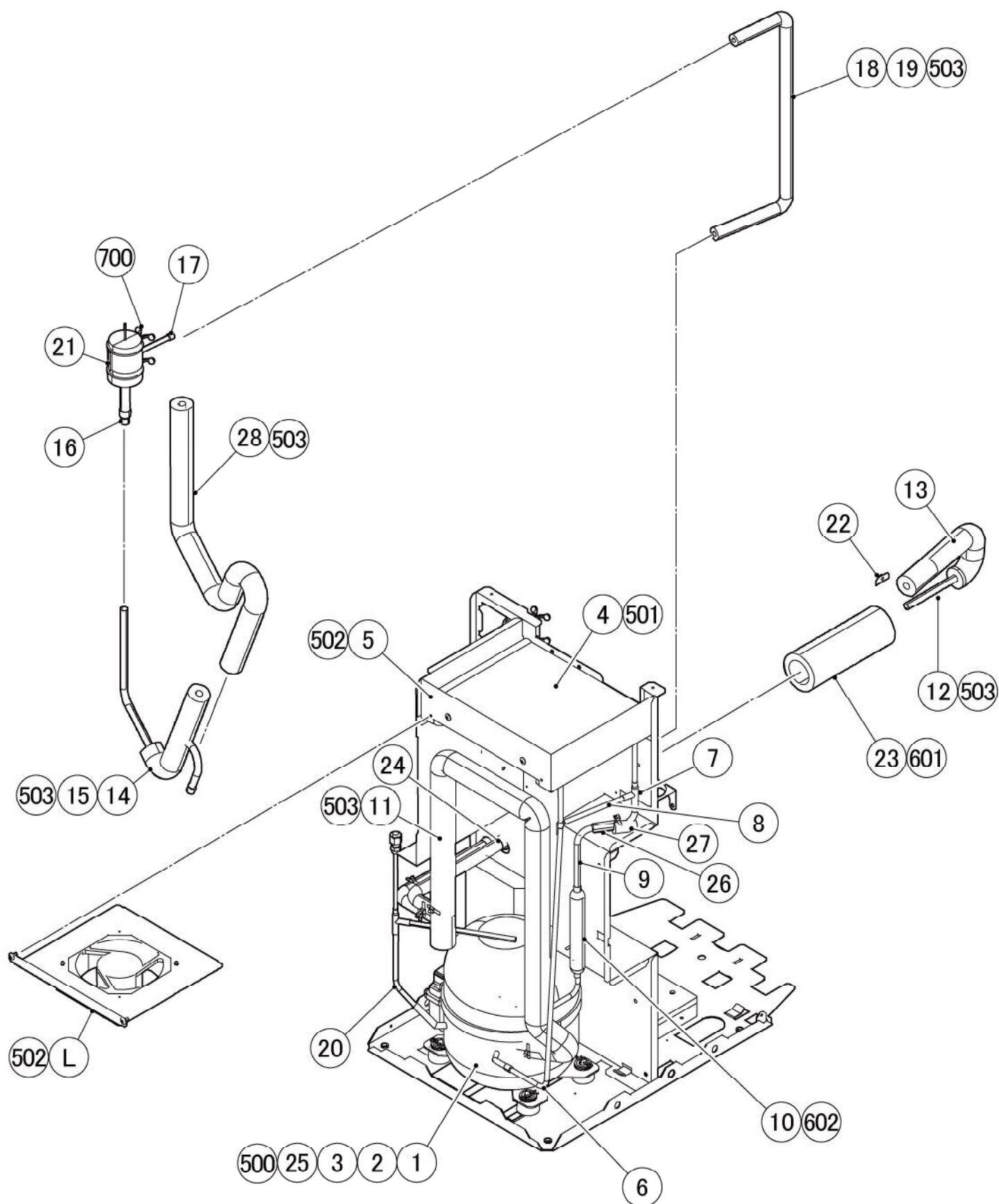
TITLE: **A. ICE DISPENSER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 Q-0	Q-1 and later			
601	TIE	CV-150N,T30R	7920-0003	1	1			
700	HOSE CLAMP		435947-08	1	1			
701	WIRE RETAINER	No.4253	427902-05	14	14			
900	CLAMP		418814-06	-	1			



MODEL: **DCM-80LS(-P)-HC**TITLE: **B. ICE MAKING UNIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1 Q-0	Q-1 and later		
K	COVER - BIN ASSY		217866001	1	1		
1	HARNESS-GM		3C0953G01	1	1		
2	COUPLING - SPLINE		418316-01	1	1		
3	HOUSING		383613G02	1	-		
			399797G02	-	1		
4	O-RING		7616-G040	1	1		
5	MECHANICAL SEAL		432491-03	1	1		
6	RING		432494-01	1	1		
7	EVAPORATOR (AD)		282218G01	1	1		
8	AUGER		271422G01	1	1		
9	EXTRUDING HEAD-45C		287849G02	1	1		
10	O-RING		7616-P048	1	1		
11	COVER - CASING		471716P01	1	1		
12	COVER/GM		487141M01	1	1		
13	HARNESS-SOLENOID		3C0955G01	1	1		
14	STORAGE BIN		264176G01	1	1		
15	DRIP RING		317685-02	1	1		
16	AGITATOR		348966G01	1	1		
500	BOLT		458660-01	4	4		
501	SEAL BOLT - M8		P01768-01	3	3		
502	SCREW		P01718-01	4	4		
503	TRUSS HEAD SCREW		FST0430S0	2	2		
504	TRUSS HEAD SCREW		FST0408S0	4	4		

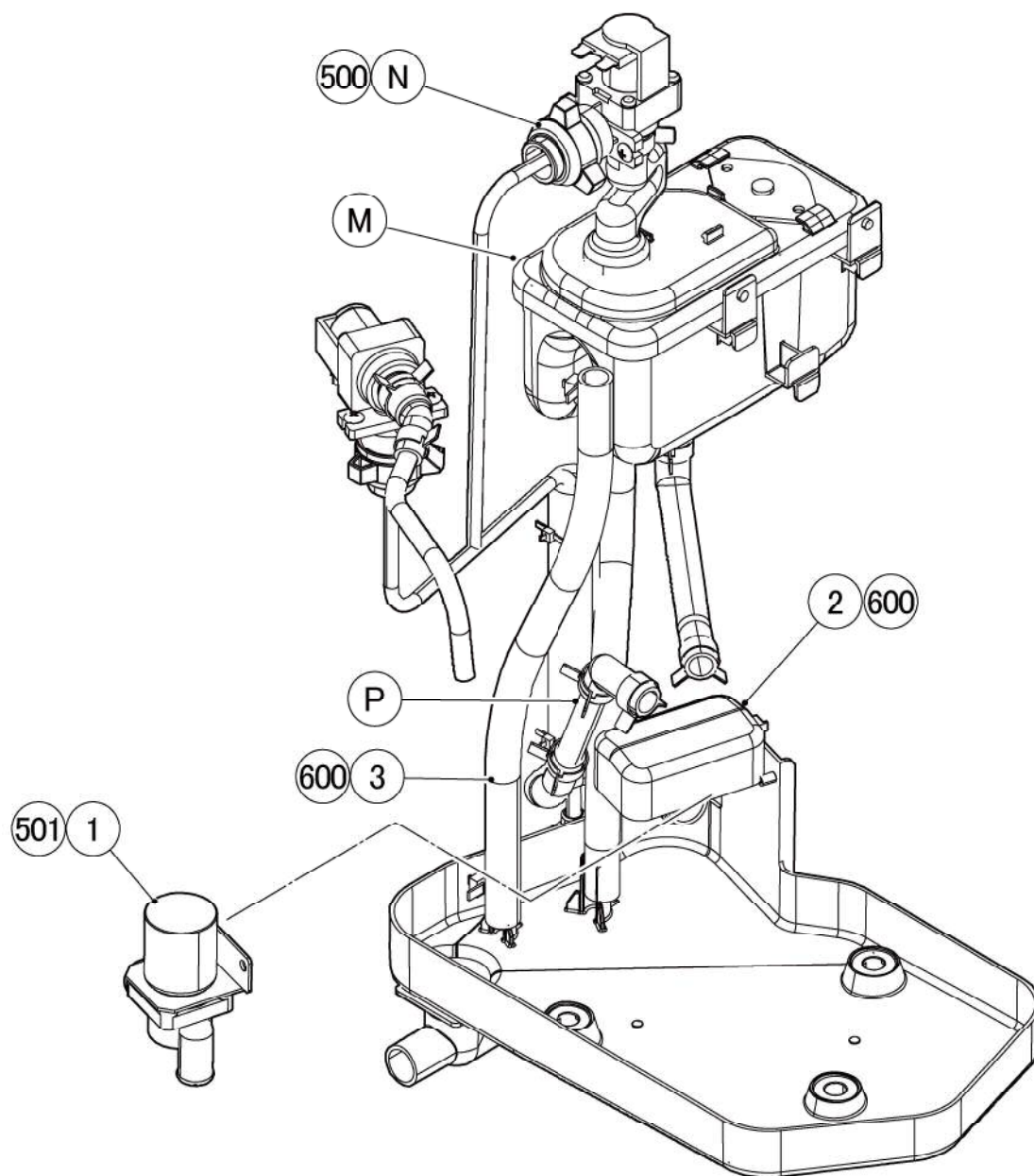


MODEL: **DCM-80LS(-P)-HC**TITLE: **C. REFRIGERATION CIECUIT**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
L	FAN MOTOR ASSY		3C0959A01	1				
1	COMPRESSOR		P06996-01	1				
		L041-C161,L041-D161	P07568-01	1				
2	GROMMET		450897-01	4				
3	COVER ASSEMBLE		P07061-01	1				
4	PFC CONDENSER		C06998-01	1				
5	BRACKET-FM		282221M01	1				
6	COPPER TUBE (A) -DISCHARGE		3C0973M01	1				
7	TEE	COPPER TUBE/LIQUID 3C0962G01	420041-03	1				
8	CHARGE TUBE (I)	COPPER TUBE/LIQUID 3C0962G01	428058-09	1				
	CHARGE TUBE (B)	COPPER TUBE/LIQUID 3C0962G01 L041-C161,L041-D161	428058-02	1				
9	COPPER TUBE(A)-LIQUID	COPPER TUBE/LIQUID 3C0962G01	3C0963M01	1				
10	DRIER		P00026-01	1				
11	HEAT EXCHANGER		1C0706G01	1				
12	COPPER TUBE(L3) -EVAPORATOR	COPPER TUBE(L)/EVAPORATO R 3C2354G01	3C2354M01	1				
13	INSULATION TUBE	COPPER TUBE(L)/EVAPORATO R 3C2354G01	H71030220	1				
14	COPPER TUBE(H3) -EVAPORATOR	COPPER TUBE(H)/EVAPORATO R 3C2354G01	393261M01	1				
15	INSULATION TUBE	COPPER TUBE(H)/EVAPORATO R 3C2354G01	H71030200	1				
		COPPER TUBE(H)/EVAPORATO R 3C2354G01 L041-C161,L041-D161	Y71030620	1				

MODEL: **DCM-80LS(-P)-HC**TITLE: **C. REFRIGERATION CIECUIT**

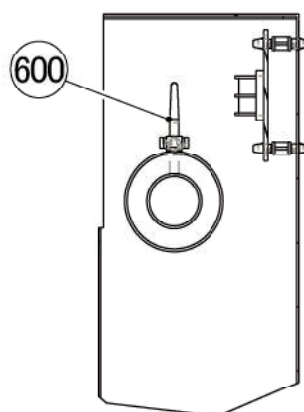
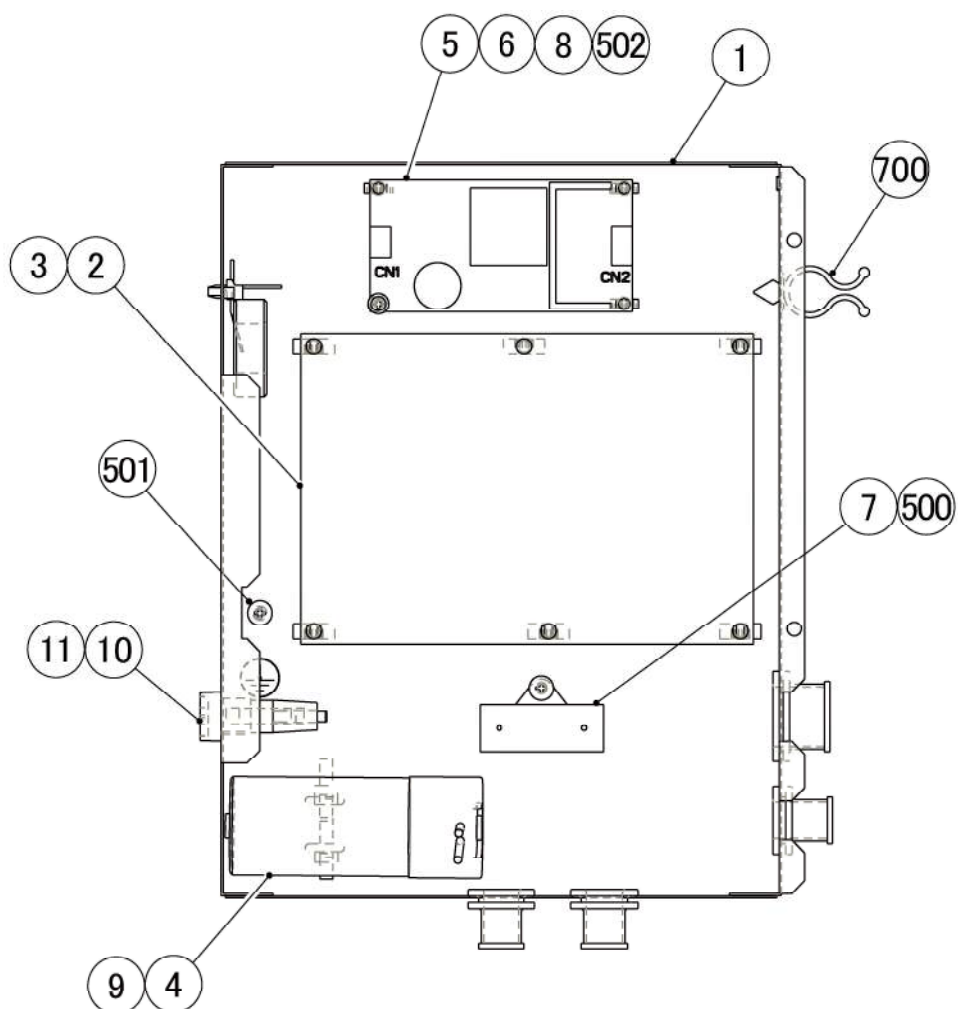
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
16	REDUCER		421904-01	1				
17	EXPANSION VALVE		P04179-01	1				
18	COPPER TUBE(H2) -EXPANSIONVALVE	COPPER TUBE(H)/EXPANSION VALVE 393262G01	393262M01	1				
19	INSULATION TUBE	COPPER TUBE(H)/EXPANSION VALVE 393262G01	H70717510	1				
20	ACCESS VALVE ASSY		3C1057G01	1				
21	VALVE COVER		3Y3196P01	1				
22	BAND		4Y2415-02	1				
23	Insulation Tube		H73555B15	1				
24	BUSHING		428394-04	2				
25	SNAP PIN SUS304		715S-0008	4				
26	THERMISTOR - HOLDER		458132-01	1				
27	INSULATION TUBE		H70717A30	1				
28	INSULATION TUBE		H71030B60	1				
500	FLAT WASHER		FWPL10F0	4				
501	T2 TRUSS HEAD SCREW		FT20408F0	4				
502	TRUSS HEAD TAPPING SCREW T3		FST0408F0	8				
600	TIE	CV-150N,T30R	7920-0003	13				
601	NYLON TIE	CV-250N,T60S	7920-0011	3				
602	TIE		457167-01	1				
700	CLAMP		P00752-01	2				



MODEL: **DCM-80LS(-P)-HC**

TITLE: **D. WATER CIRCUIT**

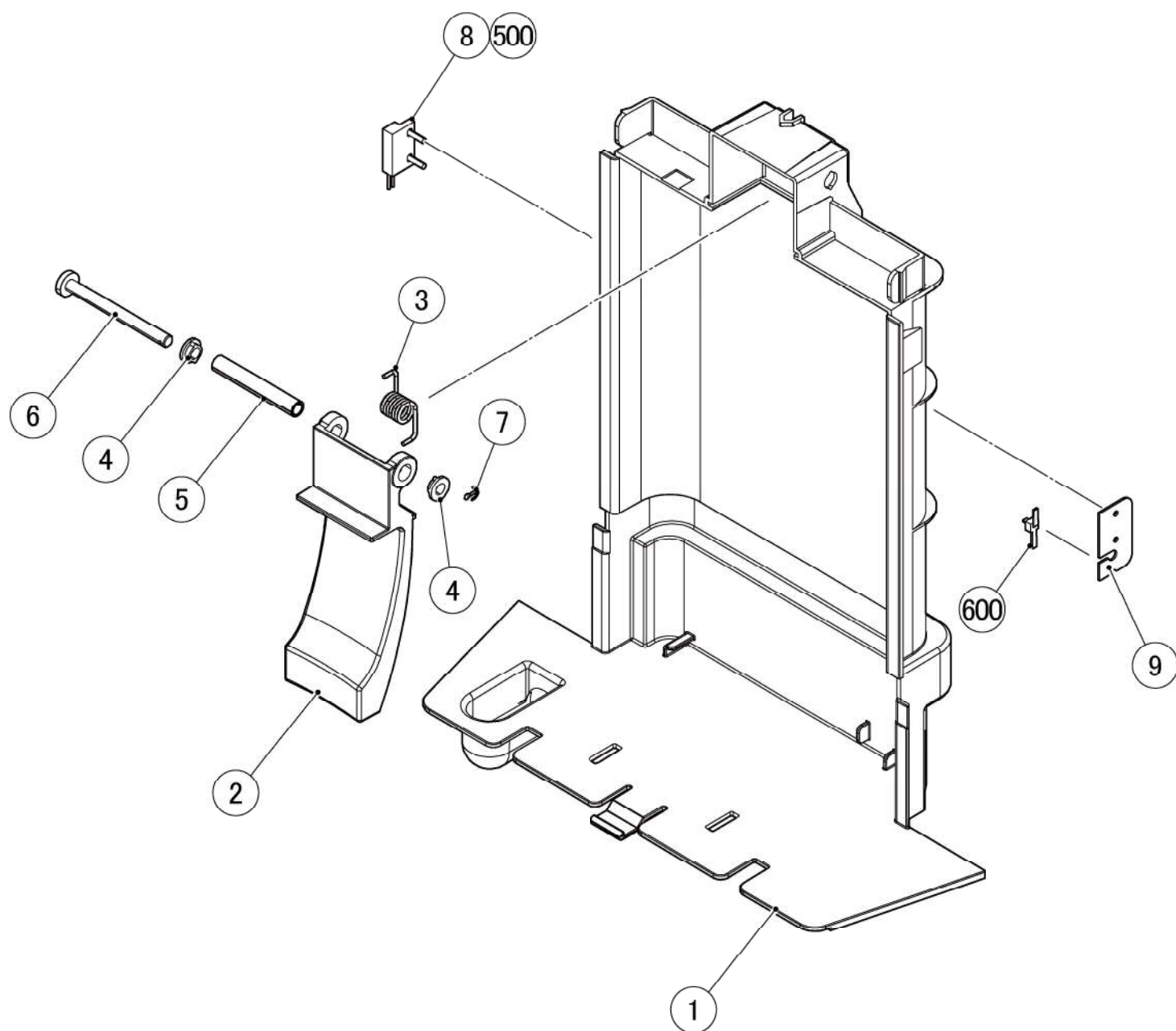
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
M	TANK ASSY-70ST		282230001	1				
N	WATER SUPPLY ASSY-80		1C0709A01	1				
P	HOSE ASSY-EVA OUT 70		393247A01	1				
1	HARNESS-WATER VALVE		3C1056G01	1				
2	COVER		463633-01	1				
3	HOSE (M)		334235-09	1				
500	TRUSS HEAD SCREW		FST0408S0	5				
501	T2 TRUSS HEAD SCREW		FT20408S0	1				
600	NYLON TIE	CV-200N,T50R	7920-0010	3				



A-A

MODEL: **DCM-80LS(-P)-HC**TITLE: **E. CONTROL BOX ASSY**

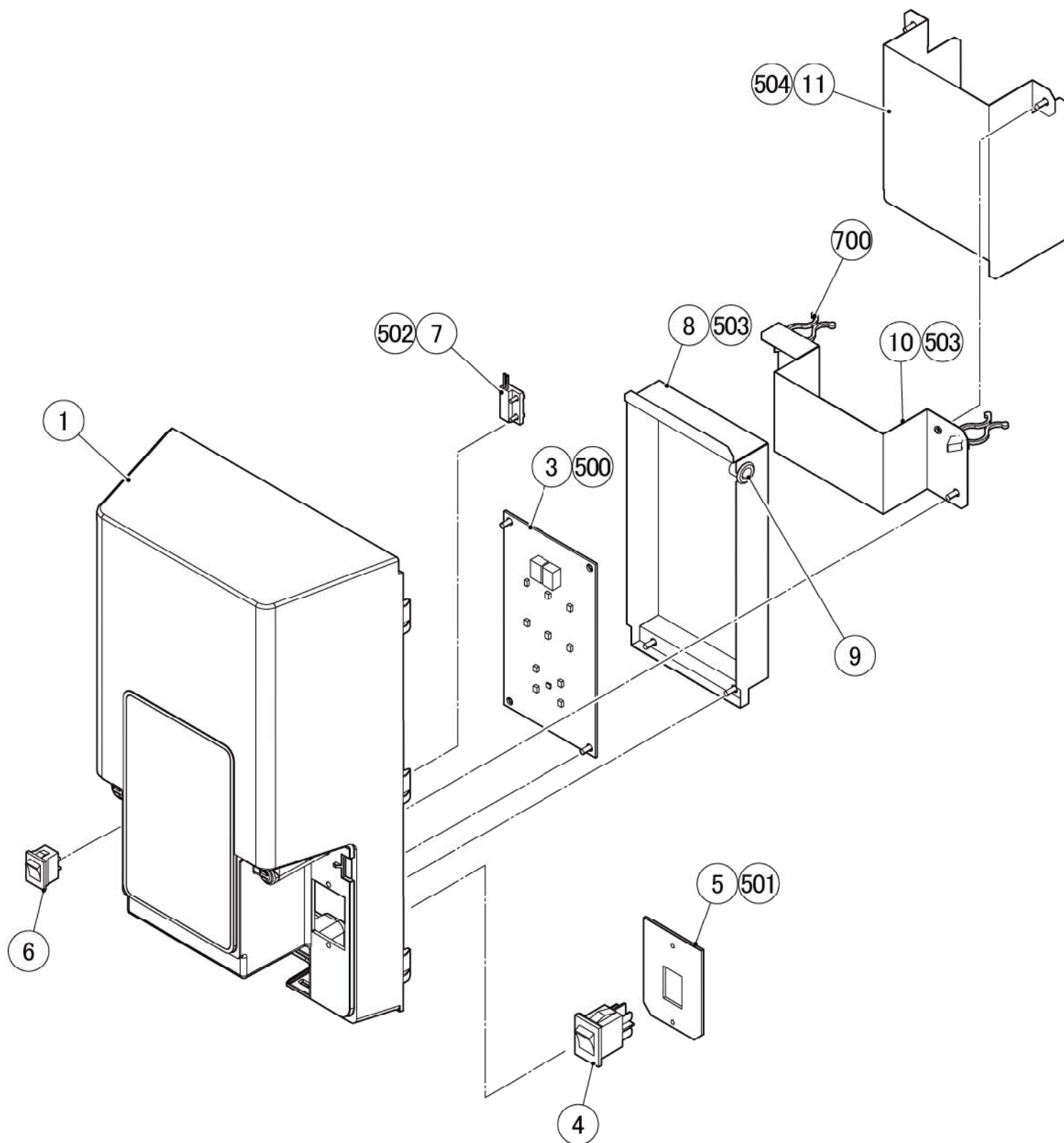
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 Q-0	Q-1 and later			
1	CONTROL BOX(A)		1C0712M01	1	1			
2	BOARD SUPPORT		414929-01	6	6			
3	CONTROLLER BOARD - 20DCM	L041,L041-C002 L041-C003,L041-C121 L041-C122,L041-C123 L041-C161,L041-C471	P05674-07	1	-			
			C07506-01	-	1			
		L041-C100,L041-D002 L041-D003,L041-D121 L041-D122,L041-D123 L041-D161,L041-D471	P05674-09	1	-			
			C07506-01	-	1			
4	START CAPACITOR		P07060-01	1	1			
		L041-C161,L041-D161	P07566-01	1	1			
5	SWITCHING REGULATOR		P03293-01	1	1			
6	BOARD SUPPORT		460857-01	3	3			
7	CONDENSER		C06995-01	1	1			
8	SUPPORT		428599-01	1	1			
9	NYLON TIE	CV-250N,T60S	7920-0011	2	2			
10	FUSE HOLDER		P00014-01	1	1			
11	FUSE		P01432-01	1	1			
500	T2 TRUSS HEAD SCREW		FT20408F0	1	1			
501	TRUSS HEAD SCREW		FST0408F0	1	1			
502	PAN HEAD SCREW SW		FSK0308S0	2	2			
600	TIE		457167-01	1	1			
700	WIRE RETAINER	No.4253	427902-05	1	1			



MODEL: **DCM-80LS(-P)-HC**

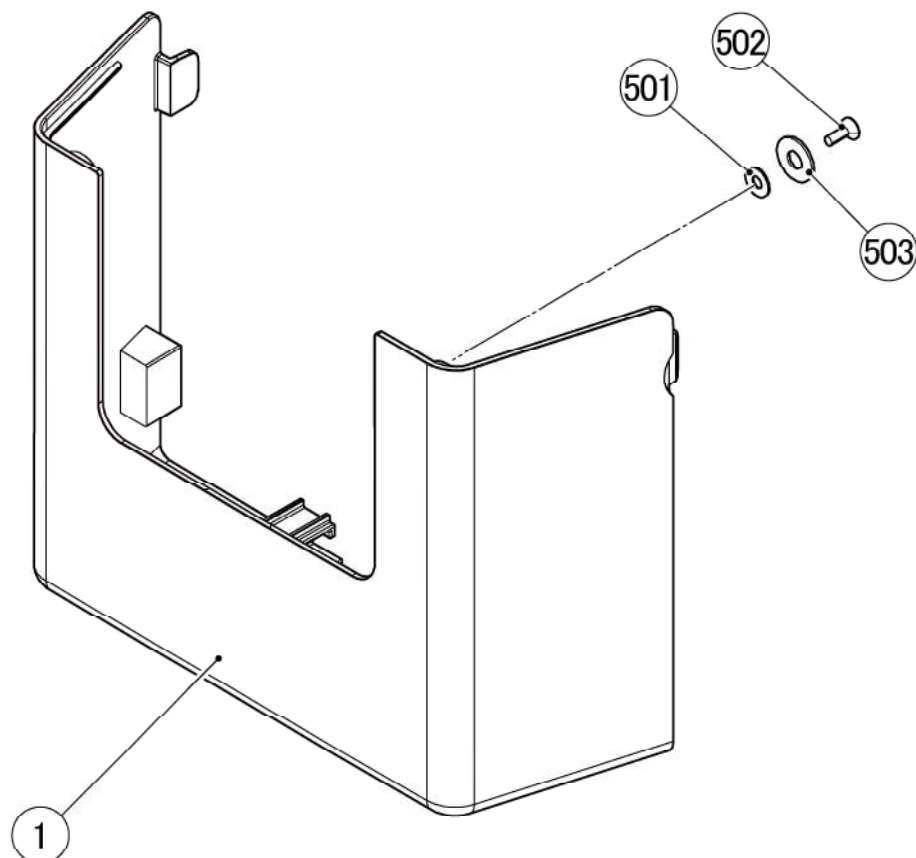
TITLE: **F. FRONT PANEL ASSY - 70LO**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	FRONTPANEL(LO1)-70		129798P01	1				
2	LEVER		282054G01	1				
3	SPRING (C)		475483M01	1				
4	SPACER (A)		461230-01	2				
5	TUBE		475537P01	1				
6	SHAFT - LEVER		475538M01	1				
7	SPLIT PIN		711SP1612	1				
8	HARNESS-LEAD SWITCH		393232G01	1				
9	BRACKET-REEDSWITCH(DCM)		487122M01	1				
500	PAN HEAD MACHINE SCREW		FSP0308S0	2				
600	TIE	CV-100N,T18R	7920-0002	1				



MODEL: **DCM-80LS(-P)-HC**TITLE: **G. FRONT PANEL(UP) - 80**

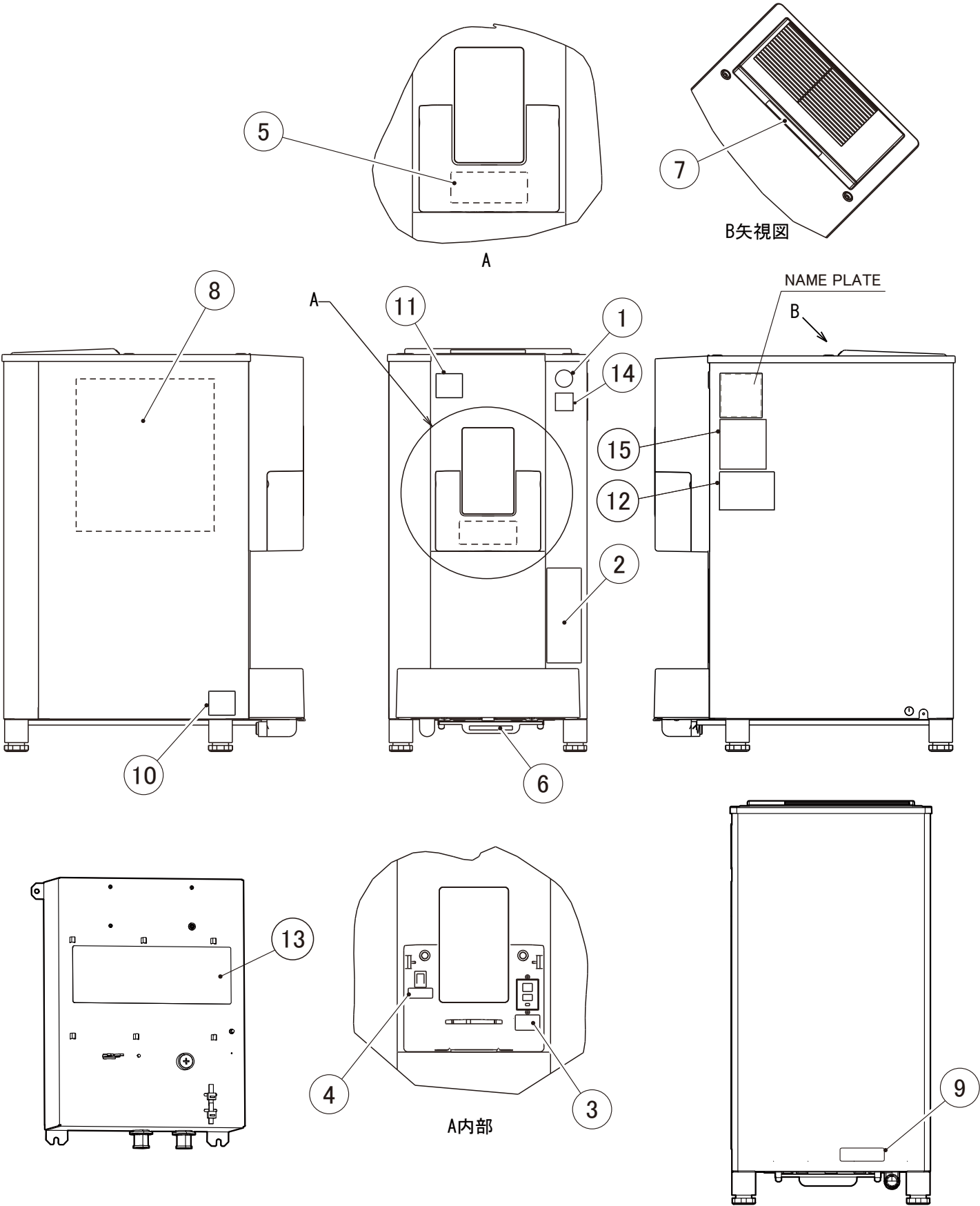
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	FRONTPANEL(UPG1)-70		283163G05	1				
3	OPERATION BOARD - 20DCM		P05675-01	1				
4	POWER SWITCH		P04099-01	1				
5	SWITCH HOLDER		4C0492M01	1				
6	ROCKER SWITCH		C07000-01	1				
7	REED SWITCH		431788-01	1				
8	BRACKET(A)-DCM		393237M01	1				
9	BUSHING		428394-02	1				
10	BRACKET(B)-DCM		393238M01	1				
11	BRACKET(C)-DCM		393239M01	1				
500	T2 TRUSS HEAD SCREW P		FT70408M0	2				
501	PAN HEAD SCREW SW		FSK0308S0	2				
502	PAN HEAD TAPPING SCREW T2		FT50308M0	2				
503	T2 TRUSS HEAD SCREW		FT20408S0	4				
504	TRUSS HEAD SCREW		FST0408S0	2				
700	WIRE RETAINER	No.4253	427902-05	2				



MODEL: **DCM-80LS(-P)-HC**

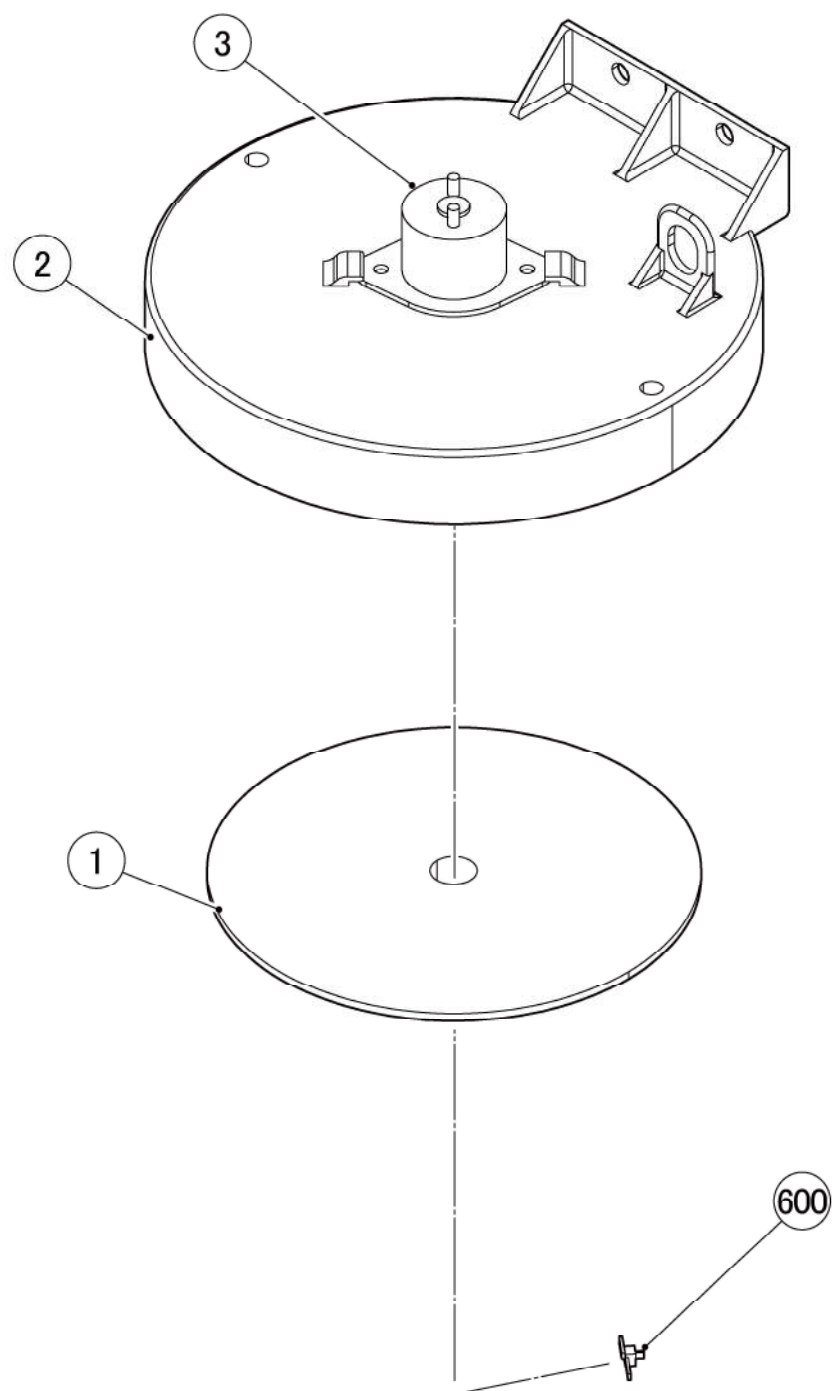
TITLE: **H. FRONT COVER**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	COVER-FRONT		282053G01	1				
501	FLAT WASHER		FWPL03S0	2				
502	TAPPING SCREW -COUNTERSUNK		P02195-01	2				
503	FLAT WASHER		FWPL04S0	2				



MODEL: **DCM-80LS(-P)-HC**TITLE: **J. LABEL LOCATION**

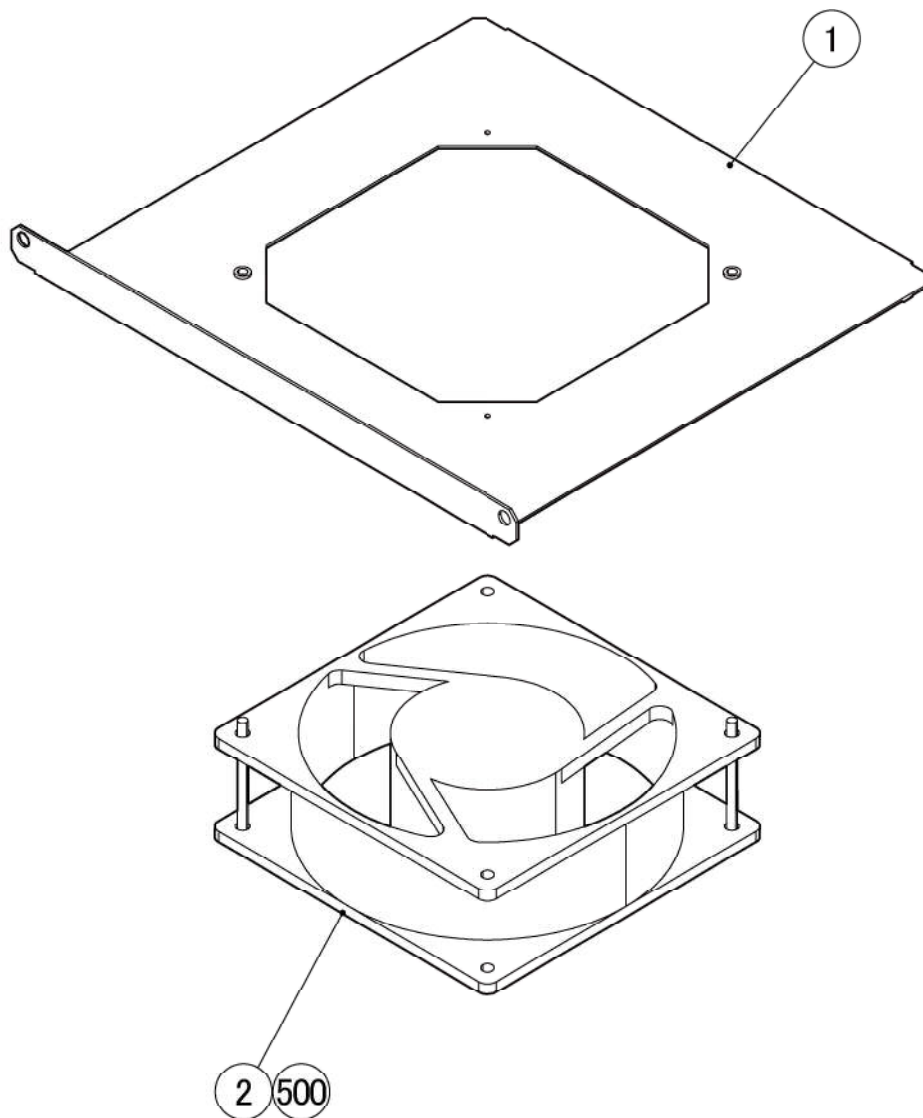
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	LABEL - PENGUIN		448818-01	1				
2	WARNING LABEL		398913L01	1				
3	LABEL-POWER SUPPLY(A)		4C0488L01	1				
4	LABEL-POWER SUPPLY(B)		4C0489L01	1				
5	LABEL-SPOUT		4C0490L01	1				
6	LABEL - AIR FILTER		452799-01	1				
7	CAUTION LABEL		477575L01	1				
8	WIRING LABEL		2C2663L01	1				
		L041-C161,L041-D161	2C1969L01	1				
		L041-C002,L041-C003 L041-C121,L041-C122 L041-C123,L041-C471 L041-D002,L041-D003 L041-D121,L041-D122 L041-D123,L041-D471	2C1229L01	1				
9	CAUTION LABEL		476902L01	1				
10	CAUTION LABEL - SERVICE		471180L01	1				
11	LABEL - HACCP	L041-C121,L041-C123 L041-D121,L041-D123	476519L01	1				
12	CAUTION LABEL / FIRE A	L041,L041-C100 L041-C121,L041-C123 L041-C161,L041-D121 L041-D123,L041-D161	3J0417L01	1				
13	CAUTION LABEL / FIRE B	L041,L041-C100 L041-C121,L041-C123 L041-C161,L041-D121 L041-D123,L041-D161	3J0418L01	1				
14	LABEL-CFC AND HCFC FREE	L041-C002,L041-D002	482091L01	1				
15	LABEL - ADVISORY	L041-C121,L041-D121	399626L01	1				



MODEL: **DCM-80LS(-P)-HC**

TITLE: **K. COVER - BIN ASSY**

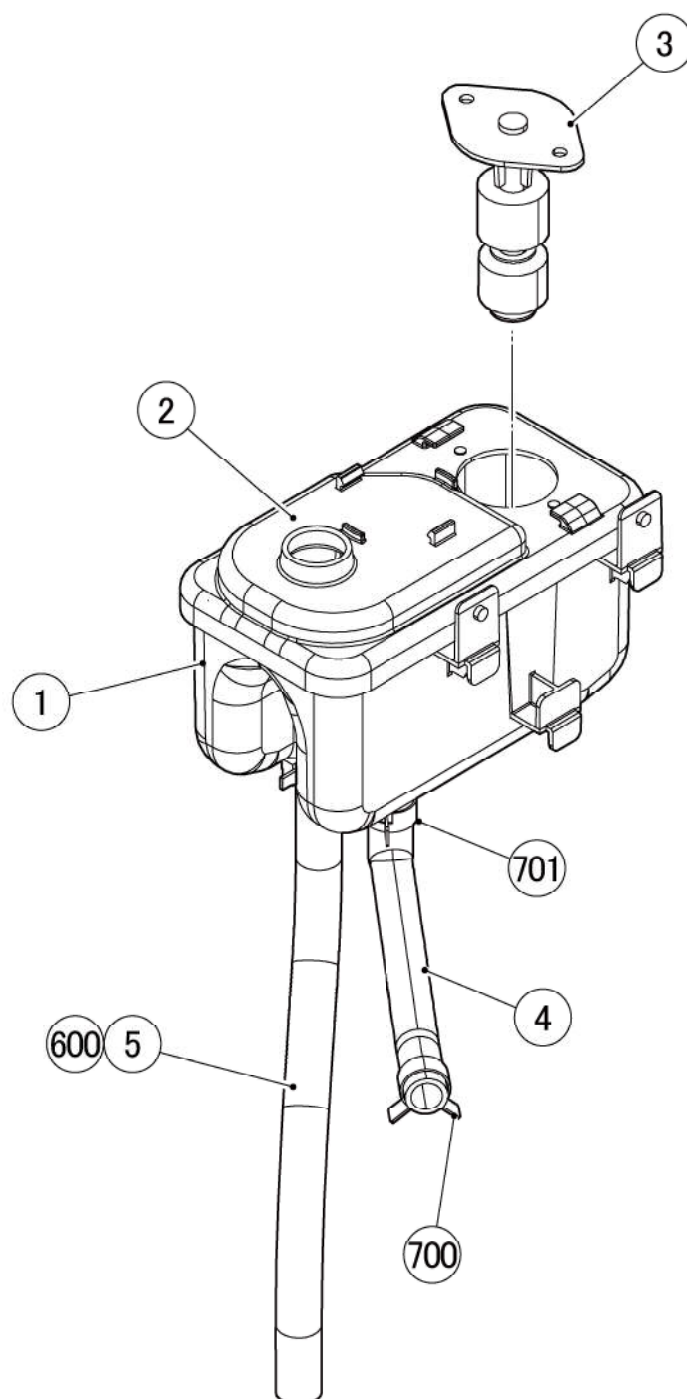
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	BALANCE PLATE		442910-01	1				
2	COVER - BIN		329037G01	1				
3	HARNESS-BINCONTROL		3C1052G01	1				
600	TIE	CV-100	7920-0002	1				



MODEL: **DCM-80LS(-P)-HC**

TITLE: **L. FAN MOTOR ASSY**

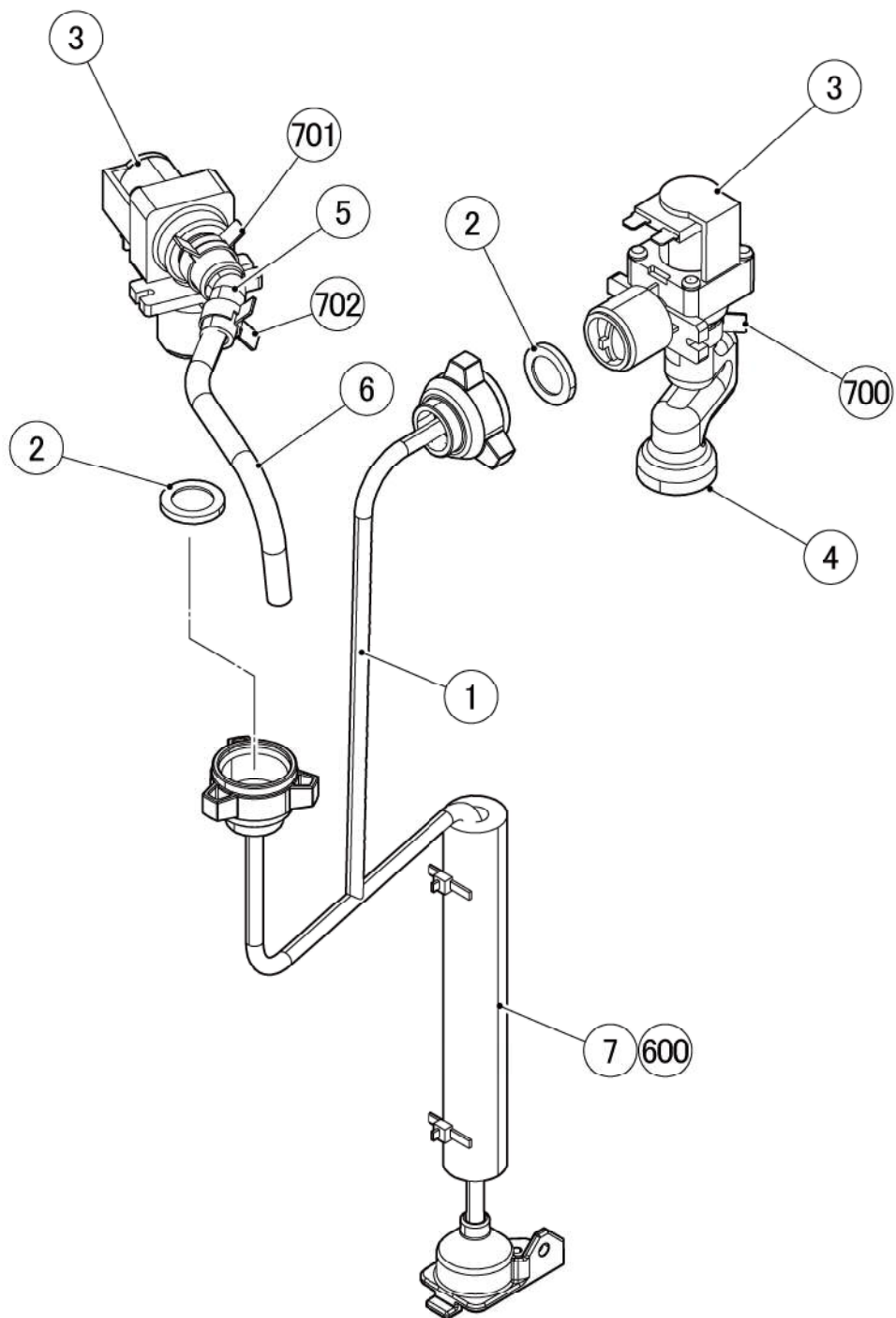
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	BRACKET(A) - FM		393254M01	1				
2	HARNESS-CENTER FAN		3C0957G01	1				
500	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)		FSK0445S0	2				



MODEL: **DCM-80LS(-P)-HC**

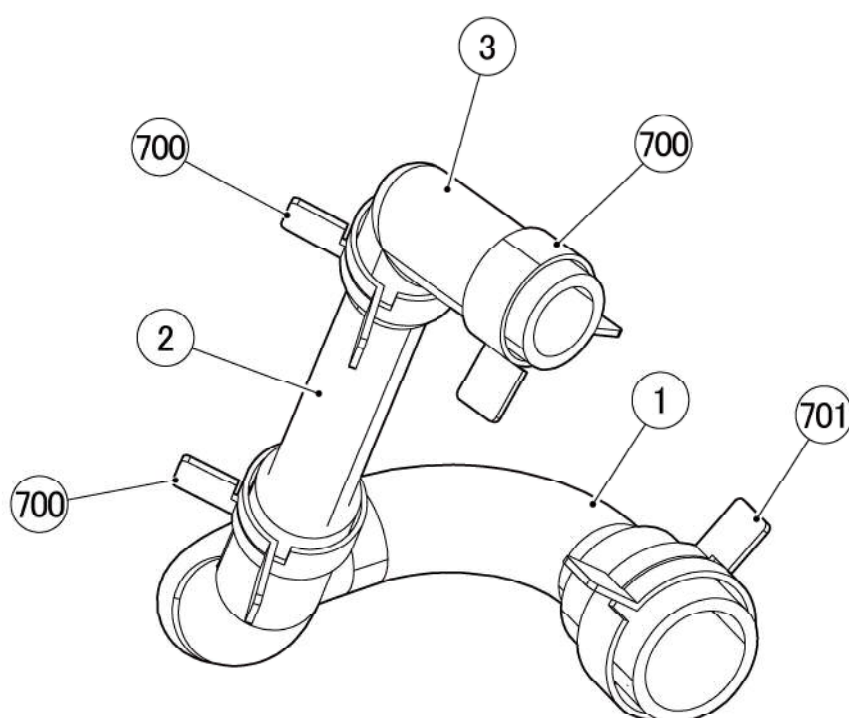
TITLE: **M. TANK ASSY-(70)ST**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	RESERVOIR		129806P01	1				
2	RESERVOIR COVER		129807P01	1				
3	HARNESS-FLOAT SWITCH		393270G01	1				
4	HOSE(70)-EVA INLET		393114R01	1				
5	PVC Hose - SOFT		YE1215240	1				
600	NYLON TIE	CV-200N,T50R	7920-0010	1				
700	CLIP BAND		423866-01	1				
701	CLAMP		423866-04	1				



MODEL: **DCM-80LS(-P)-HC**TITLE: **N. WATERSUPPLY ASSY-(80)**

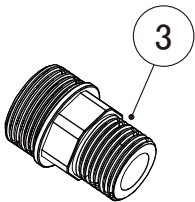
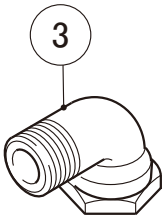
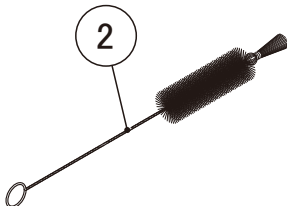
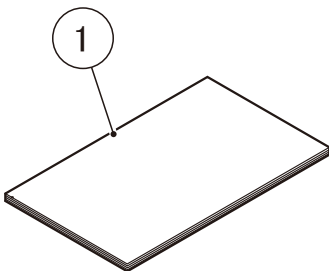
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	PIPE-WATERSUPPLY(70)		393269G01	1				
2	RUBBER GASKET		413854-03	2				
3	WATER VALVE		P00251-01	2				
4	HOSE - WATER SUPPLY		378371R01	1				
5	JOINT HOSE-WATER DISPENSE		393115R01	1				
6	PIPE-WATER SUPPLY		487140M01	1				
7	INSULATION TUBE	L=200	7762-1020	1				
600	TIE	CV-100N,T18R	7920-0002	2				
700	CLAMP		423866-02	1				
701	CLIP BAND		423866-05	1				
702	CLAMP		423866-03	1				



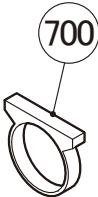
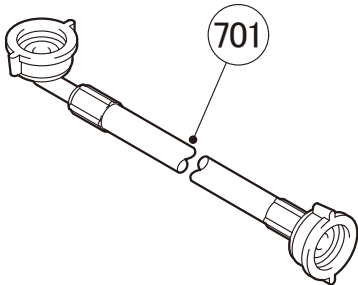
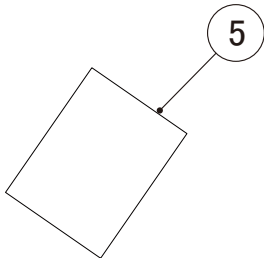
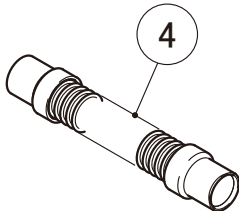
MODEL: **DCM-80LS(-P)-HC**

TITLE: **P. HOSE ASSY EVAOUT-(70)**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	DRAIN ELBO(70B)/EVAOUT		393127R01	1				
2	WATER PIPE		487142M02	1				
3	DRAIN ELBO(70A)-EVAOUT		393126R01	1				
700	CLAMP		423866-04	3				
701	CLAMP		423866-02	1				



(L041, L041-C100)



MODEL: **DCM-80LS(-P)-HC**

TITLE: **Z. ACCESSORIES**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				P-1 and later				
1	INSTRUCTION MANUAL		L1L040***	1				
2	CLEANING BRUSH		457264-01	2				
3	ELBO		4Y6065M01	1				
		L041,L041-C100	4C0940M01	1				
4	DRAIN HOSE		446730-01	1				
5	CERTIFICATE	L041,L041-C100	478863L02	1				
700	HOSE CLAMP	VYNILHOSE25*30	435947-08	1				
701	HOSE	L041,L041-C100	P01401-01	1				