



SELF-CONTAINED FLAKER

FM-120KE
FM-120KE-N

PARTS LIST

[G60] [KOREA]

F080-C131, F080-C161, F080-C133

B-1 APR. 2012
C-1 APR. 2013
G-1 MAR. 2017
H-0 JAN. 2018
H-1 JAN. 2018
H-2 JAN. 2018
J-1 APR. 2019
K-1 JAN. 2020

List of Specifications

FM-120KE (60Hz)	F080-C131	GENERAL 60Hz
FM-120KE(KR)	F080-C161	for KOREA
FM-120KE-N (60Hz)	F080-C133	GENERAL 60Hz

Auxiliary Codes

Auxiliary Code Breakdown

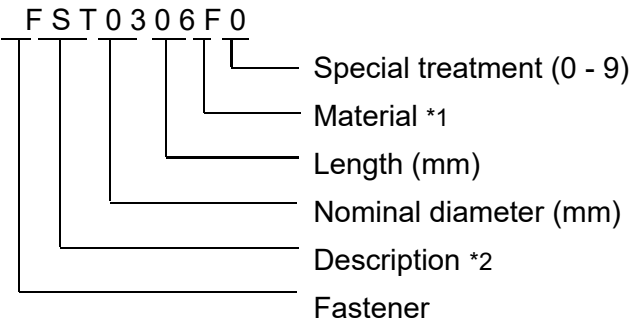
The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

FASTENER PART NUMBER

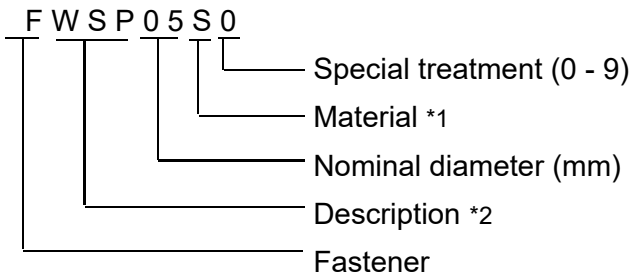
SCREWS



*1 Material

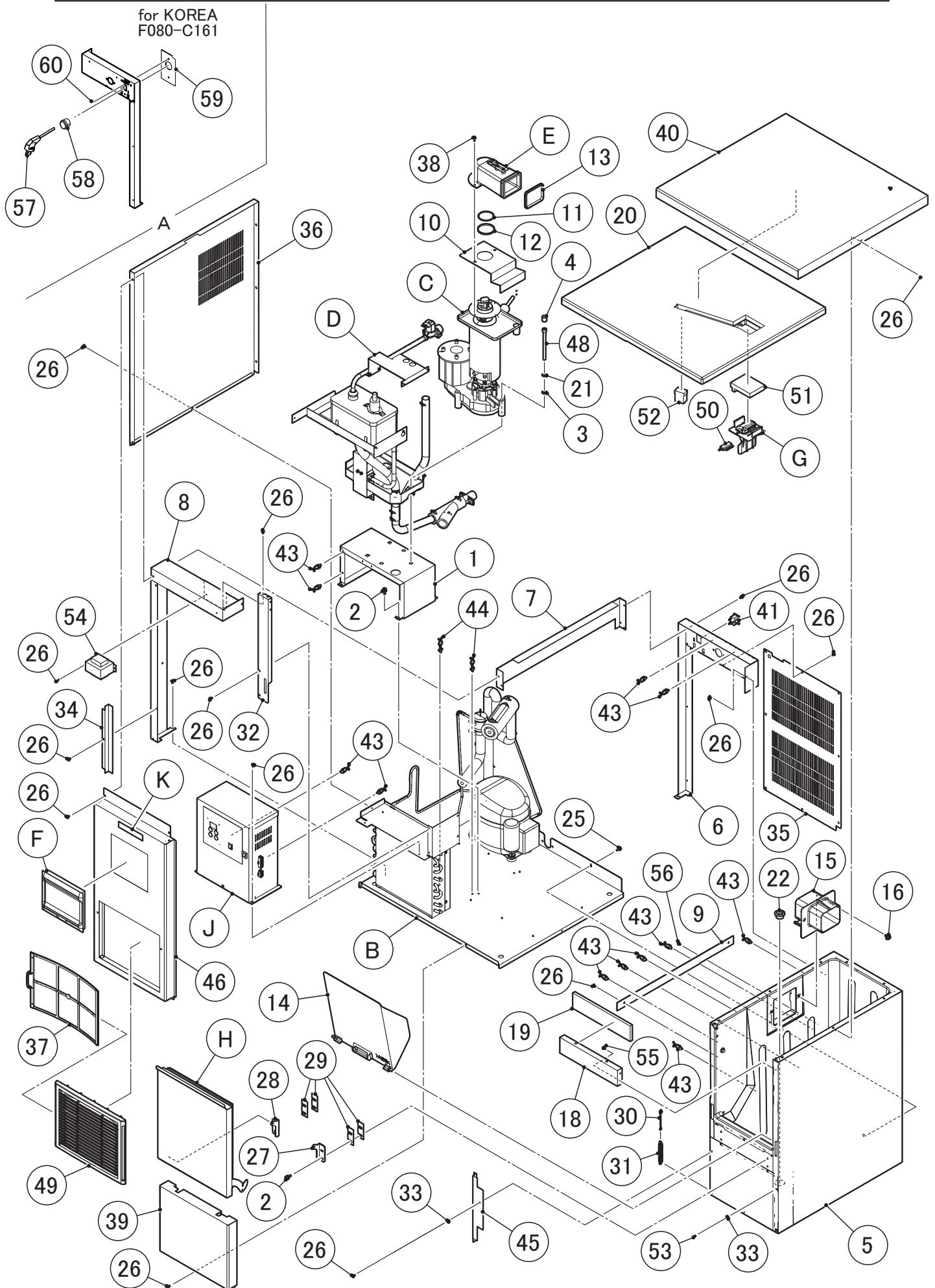
- F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



*2 Description

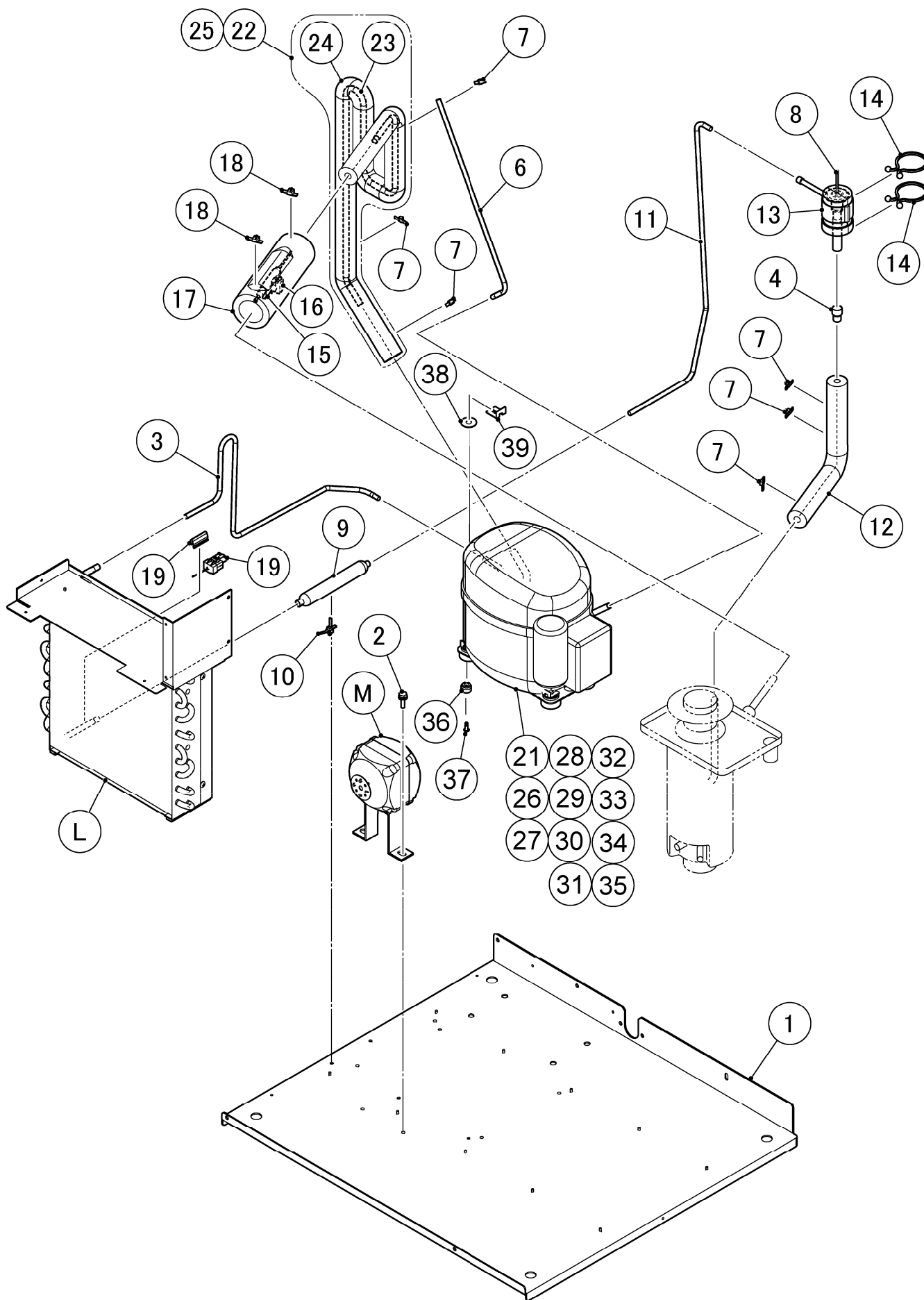
- First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut



MODEL: FM-120KE									
TITLE: A. ICE FLAKER ASSY									
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				B-1 C-0	C-1 G-0	G-1 G-2	H-0	H-1	H-2 and later
B	REFRIGERATION CIECUIT		121616002	1	1	1	1	1	1
C	ICE MAKING UNIT		376130A01	1	1	1	1	1	1
D	WATER CIRCUIT ASSY		121617A01	1	1	1	1	1	1
E	SPOUT ASSY		358941A01	1	1	1	1	1	1
F	WINDOW PANEL ASSY		348243A03	1	1	1	1	1	1
G	ACTUATOR ASSY		350301A01	1	1	1	1	1	1
H	DOOR ASSY		373745A01	1	1	1	1	1	1
J	CONTROL BOX ASSY		261574A02	1	1	1	1	1	1
K	LABEL LOCATION	F080-C161	261552A06	1	1	1	1	1	1
		F080-C131	261552A13	1	1	1	1	1	1
N	ACCESSORIES		A02455001	1	1	1	1	1	1
1	BRACKET / GM		376111G01	1	1	1	1	1	1
2	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	8	8	8	8	8	8
3	SEAL WASHER		458299-01	3	3	3	3	3	3
4	VINYL CAP		451272-01	3	3	3	3	3	3
5	BIN - FOAMED		261571G01	1	1	1	1	1	1
6	REAR FRAME		261572M01	1	1	1	1	1	1
7	SIDE FRAME		376024M01	1	1	1	1	1	1
8	FRONT FRAME		263035M01	1	1	1	1	1	1
9	BRACE - EVAPORATOR		476423M01	1	1	1	1	1	1
10	BRACKET-EVA		376026M01	1	1	1	1	1	1
11	O-RING		7616-G045	1	1	1	1	1	1
12	RING		432661-03	1	1	1	1	1	1
13	PACKING (A) - SPOUT		427152-02	1	1	1	1	1	1
14	SLOPE		362588G01	1	1	1	1	1	1
15	SPOUT(B)		232654-02	1	1	1	1	1	1
16	BOLT		462612-01	2	2	2	2	2	2
18	FRONT FRAME - BIN		466312-01	1	1	1	1	1	1

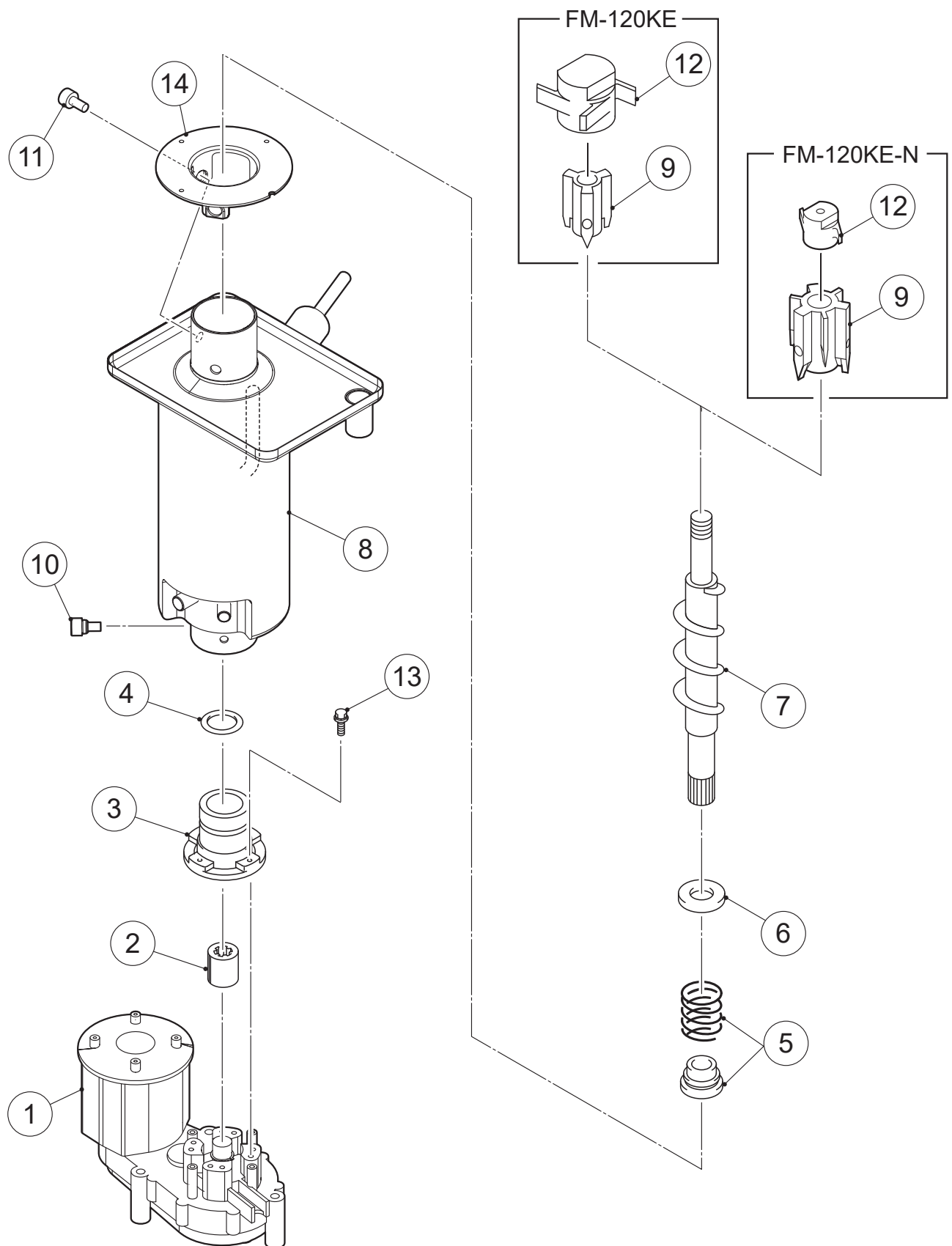
MODEL: FM-120KE									
TITLE: A. ICE FLAKER ASSY									
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				B-1 C-0	C-1 G-0	G-1 G-2	H-0	H-1	H-2 and later
19	INSULATION - FRONT		466394-01	1	1	1	1	1	1
20	UPPER PANEL		258350G01	1	1	1	1	1	1
21	SPRING WASHER		FWSP08S0	3	3	3	3	3	3
22	DRAIN PIPE		466275-01	1	1	1	1	1	1
25	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0512S0	1	1	1	1	1	1
26	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	38	38	38	38	38	38
27	HINGE (R)		4H2583-01	1	1	1	1	1	1
28	HINGE (L)		4H2584-01	1	1	1	1	1	1
29	HINGE SPACER (B)		4H0605-02	2	2	2	2	2	2
30	HOOK		404060-07	1	1	1	1	1	1
31	SPRING		4H0491-01	1	1	1	1	1	1
32	FRONT PLATE		358898-01	1	1	1	1	1	1
33	TAPER COLLAR		4H0171-01	2	2	2	2	2	2
34	BARRIER - AIR		466295-01	1	1	1	1	1	1
35	REAR PANEL(L)		261575M01	1	1	1	1	1	1
36	SIDE PANEL(L)		261576M01	1	1	1	1	1	1
37	AIR FILTER		2X0416G01	1	1	1	1	1	1
38	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0412S0	3	3	3	3	3	3
39	FRONT PANEL (R)		362595-01	1	1	1	1	1	1
40	TOP PANEL		241759-01	1	1	1	1	1	1
41	CONNECTOR		P00245-02	1	1	1	1	1	1
43	CLAMP		P05216-01	12	12	12	12	12	12
44	CLAMP	No.1F55	427902-07	2	2	2	2	2	2
45	BARRIER - AIR (B)		468195-01	1	1	1	1	1	1
46	FRONT PANEL		376112G01	1	1	1	1	1	1
48	HEXAGON SOCKET HEAD CAP SCREW		461285-01	3	3	3	3	3	3
49	LOUVER		1H4811P01	1	1	1	1	1	1
50	REED SWITCH		453861-02	1	1	1	1	1	1

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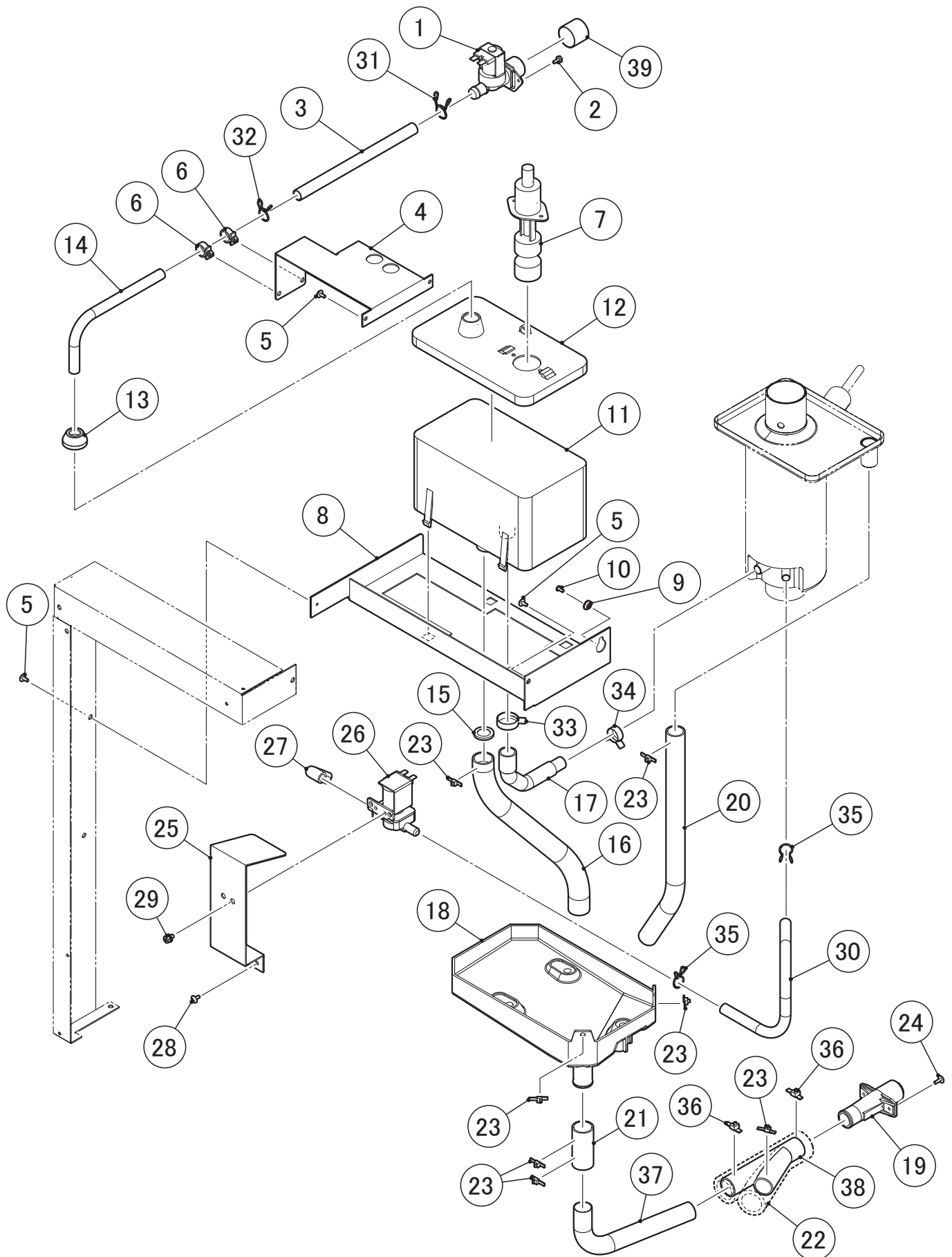


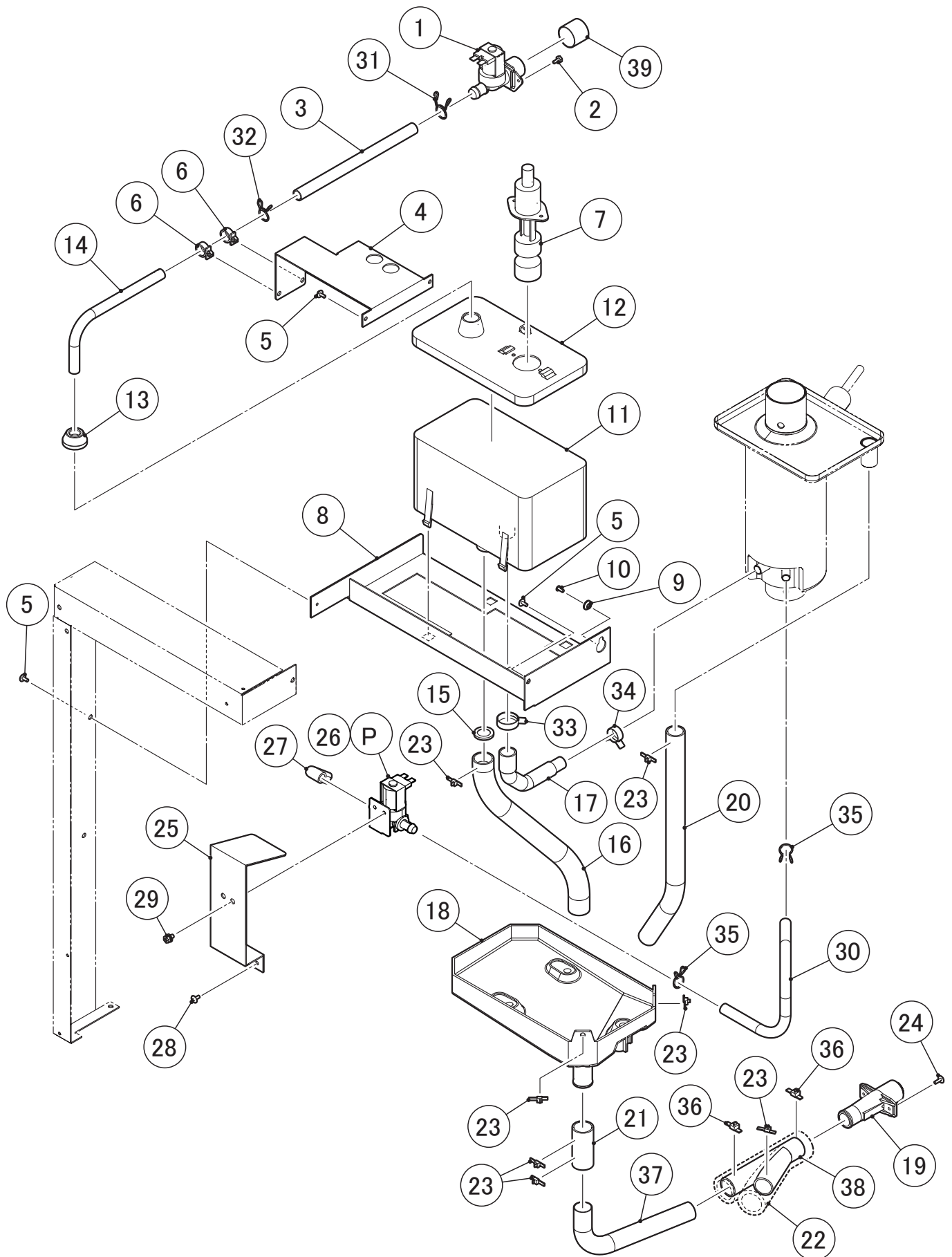
MODEL: FM-120KE									
TITLE: B. REFRIGERATION CIRCUIT									
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				B-1 C-0	C-1 G-0	G-1 G-2	H-0	H-1	H-2 and later
L	CONDENSER ASSY		261567A01	1	1	1	1	1	1
M	FAN MOTOR ASSY		3Y5886A01	1	1	1	1	1	1
1	BASE		261577G01	1	1	1	1	1	1
2	BOLT		458660-01	2	2	2	2	2	2
3	COPPER TUBE (A) -HIGE SIDE		376027M01	1	1	1	1	1	1
4	REDUCER		421904-01	1	1	1	1	1	1
6	PROCESS TUBE - LOW SIDE		476426M01	1	1	1	1	1	1
7	TIE	CV-150	7920-0003	6	6	6	6	6	6
8	EXPANSION VALVE		446808-01	1	1	1	1	1	1
9	DRIER		P00026-01	1	1	1	1	1	-
			P04629-01	-	-	-	-	-	1
10	TIE		P05042-01	1	1	1	1	1	1
11	COPPER TUBE B-H		376028M01	1	1	1	1	1	-
			386062M01	-	-	-	-	-	1
12	INSULATION TUBE		H71030300	1	1	1	1	1	1
13	VALVE COVER		3Y3196P01	1	1	1	1	1	1
14	CLAMP		P00752-01	2	2	2	2	2	2
15	HOLDER - EXPV		451267-01	1	1	1	1	1	1
16	CLAMP		443461-01	1	1	1	1	1	1
17	Insulation Tube		H73858B15	1	1	1	1	1	1
18	TIE		7920-0028	2	2	2	2	2	2
19	THERMISTOR ASSY	CV-300	476475G01	1	1	1	1	1	1
20	THERMISTOR - HOLDER		458132-01	1	1	1	1	1	1
21	COMPRESSOR		P02649-01	1	1	1	1	1	1
22	SUCTION PIPE AY		261568A01	1	1	1	1	1	1
23	SUCTION PIPE AY		261568M01	1	1	1	1	1	1
24	INSULATION TUBE	7762-1030	H71030H10	1	1	1	1	1	1
25	NEOBELT PC		446470-01	1	1	1	1	1	1
26	TERMINAL BOARD		P02612-01	1	1	1	1	1	1

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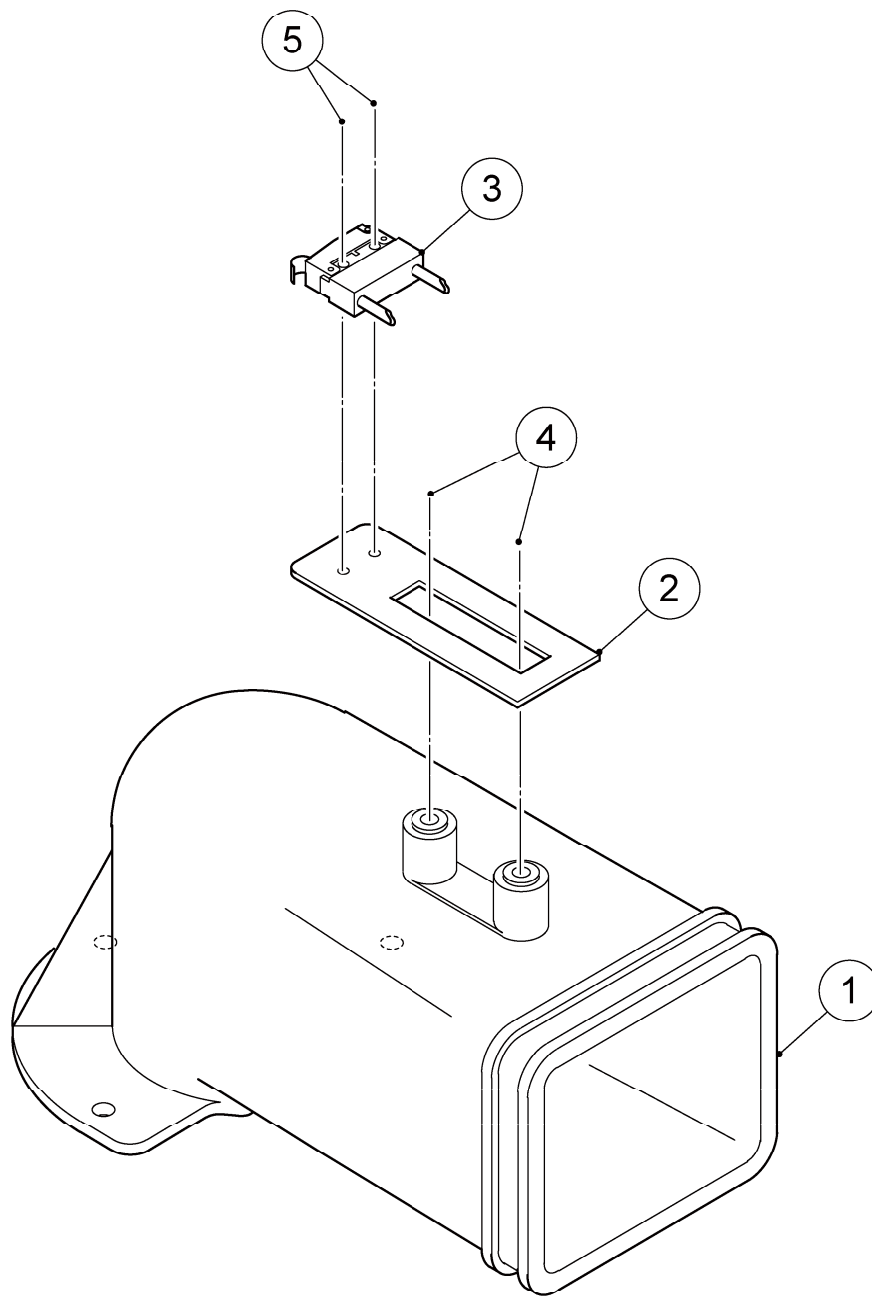
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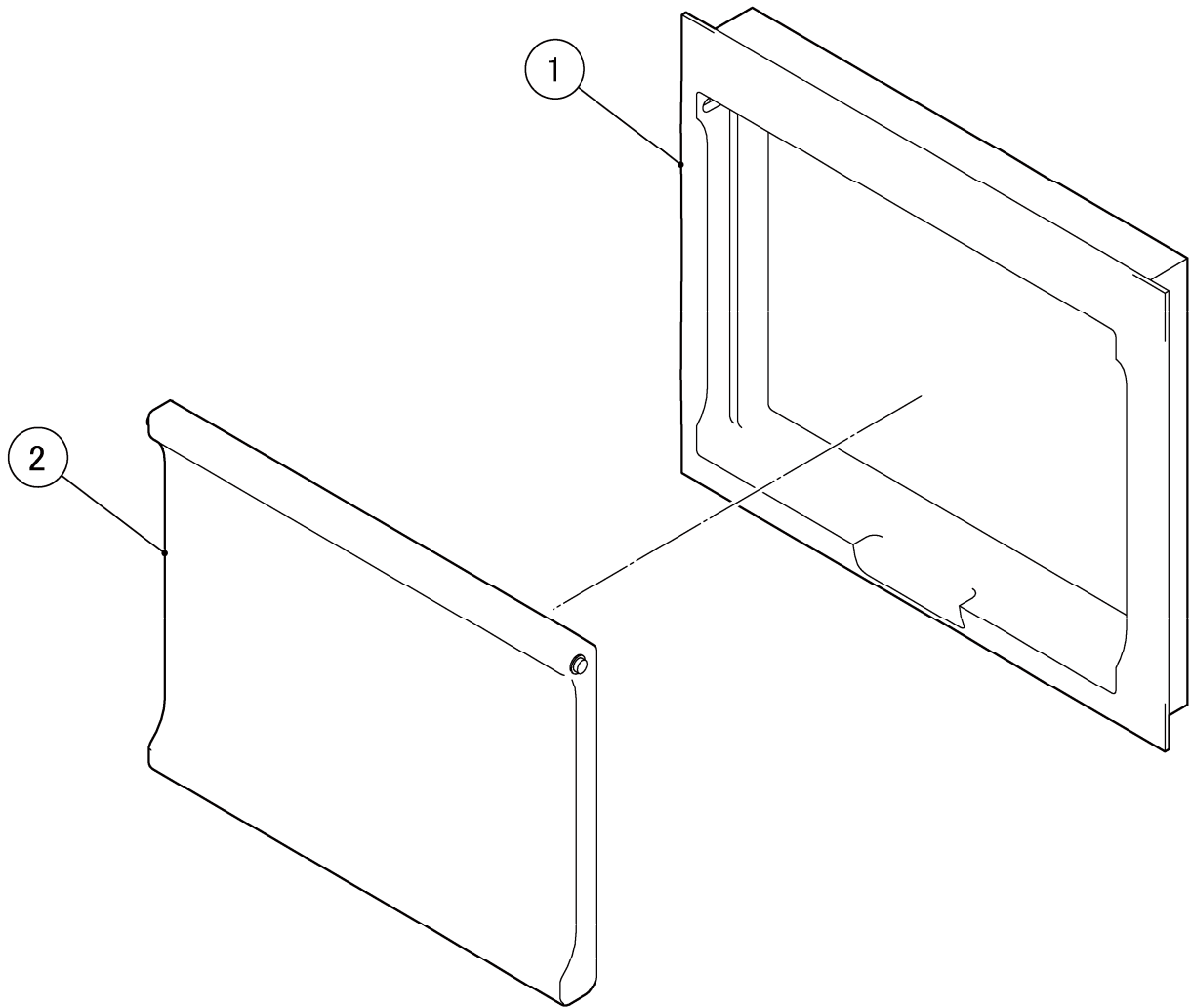


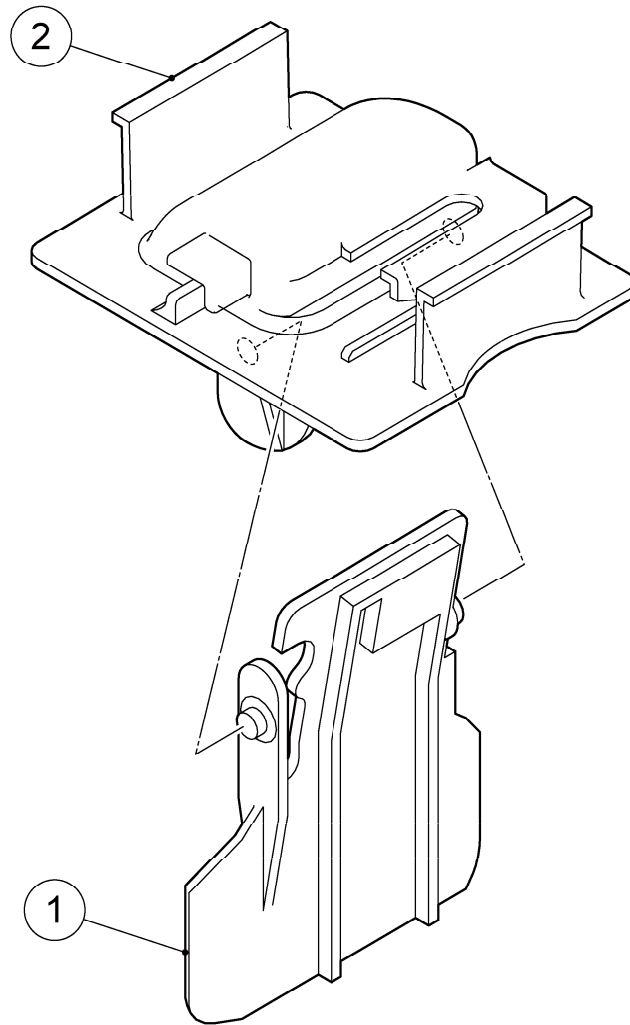
MODEL: FM-120KE				TITLE: D. WATER CIRCUIT						
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER						
				B-1 C-0	C-1 G-0	G-1 G-2	H-0	H-1	H-2 J-0	J-1 K-0
P	WATER VALVE ASSY	except KOREA	486323A01	-	-	-	-	-	-	-
1	WATER VALVE	KOREA ONLY	P05353-01	1	1	1	1	1	1	1
			452993-01	1	1	1	1	1	1	1
2	HEX HEAD BOLT		FBF0408S0	2	2	2	2	2	2	2
3	SILICONE HOSE		4Y6912R01	1	1	1	1	1	1	-
			4Y6912R12	-	-	-	-	-	-	1
4	PIPE BRACKET		476456M01	1	1	1	1	1	1	-
			388831M01	-	-	-	-	-	-	1
5	TRUSS HEAD MACHINE SCREW		FST0408F0	4	4	4	4	4	4	4
6	CLAMP		428644-03	2	2	2	2	2	2	2
7	FLOAT SWITCH		458279-01	1	1	1	1	1	1	1
8	RESERVIOR BRACKET		362979-01	1	1	1	1	1	1	1
9	TAPER COLLAR		4H0171-01	1	1	1	1	1	1	1
10	RIVET	SSD43SSBS	7170-0005	1	1	1	1	1	1	1
11	RESERVOIR		232626-01	1	1	1	1	1	1	1
12	COVER - RESERVOIR		232627-01	1	1	1	1	1	1	1
13	COVER - RESERVOIR INLET		415094-01	1	1	1	1	1	1	1
14	WATER SUPPLY PIPE (A)		476457M01	1	1	1	1	1	1	-
			484948M01	-	-	-	-	-	-	1
15	PACKING - FILTER		480202G01	1	1	1	1	1	1	1
16	PVC Hose		HD2226300	1	1	1	1	1	1	1
17	HOSE (A)		4E0024R01	1	1	1	1	1	1	1
18	DRAIN PAN		261640P01	1	1	1	1	1	1	1
19	DRAIN PIPE		321035-01	1	1	1	1	1	1	1
20	PVC Hose		HD1922340	1	1	1	1	1	1	1
21	PVC Hose		HD2226055	1	1	1	1	1	1	1
22	INSULATION TUBE		H72636B18	1	1	1	1	1	1	1
23	TIE	CV-150	7920-0003	7	7	7	7	7	7	7
24	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2	2	2	2	2	2	2
25	BRACKET/WV		476458M01	1	1	1	1	1	1	1

MODEL: FM-120KE				TITLE: D. WATER CIRCUIT						
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER						
				B-1 C-0	C-1 G-0	G-1 G-2	H-0	H-1	H-2 J-0	J-1 K-0
26	WATER VALVE		468655-01	1	1	1	1	1	1	1
		KOREA ONLY		1	1	1	1	1	1	1
27	DRAIN PIPE		460263-01	1	1	1	1	1	1	1
28	TRUSS HEAD MACHINE SCREW		FST0408S0	2	2	2	2	2	2	2
29	HEX HEAD BOLT (SPRING WASHER AND FLAT ASHER)		FBK0510S0	2	2	2	2	2	2	2
30	PVC Hose - FSA		HD0912240	1	1	1	1	1	1	1
31	HOSE CLAMP		435934-03	1	1	1	1	1	1	1
32	HOSE CLAMP		435934-02	1	1	1	1	1	1	1
33	CLIP BAND		423866-08	1	1	1	1	1	1	1
34	CLAMP		423866-04	1	1	1	1	1	1	1
35	HOSE CLAMP		435934-01	2	2	2	2	2	2	2
36	NYLON TIE	CV-200	7920-0010	2	2	2	2	2	2	2
37	DRAIN PIPE		476676M01	1	1	1	1	1	1	1
38	DRAIN JOINT		358882-01	1	1	1	1	1	1	1
39	CAP		417323-01	1	1	1	1	1	1	1

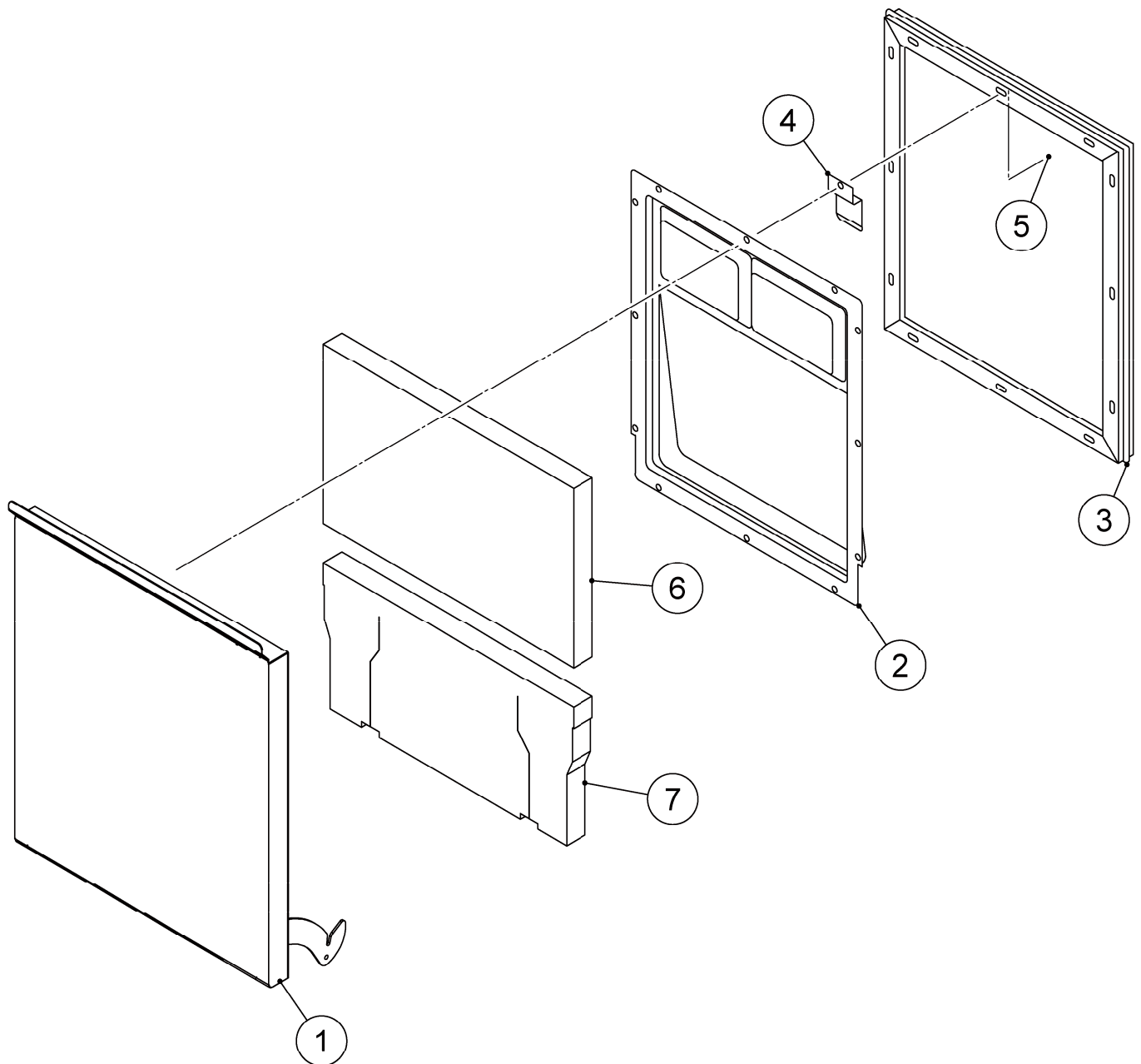


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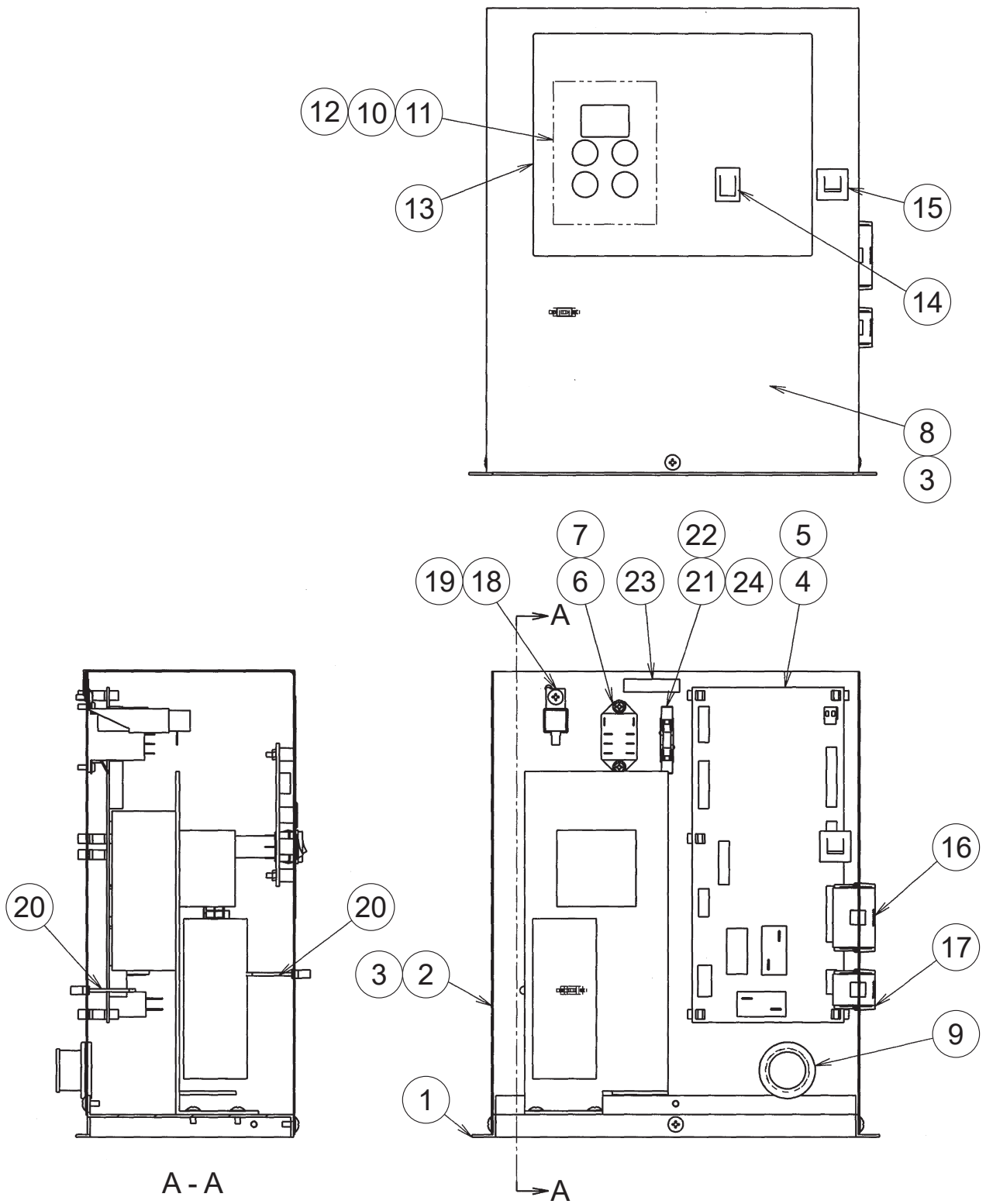




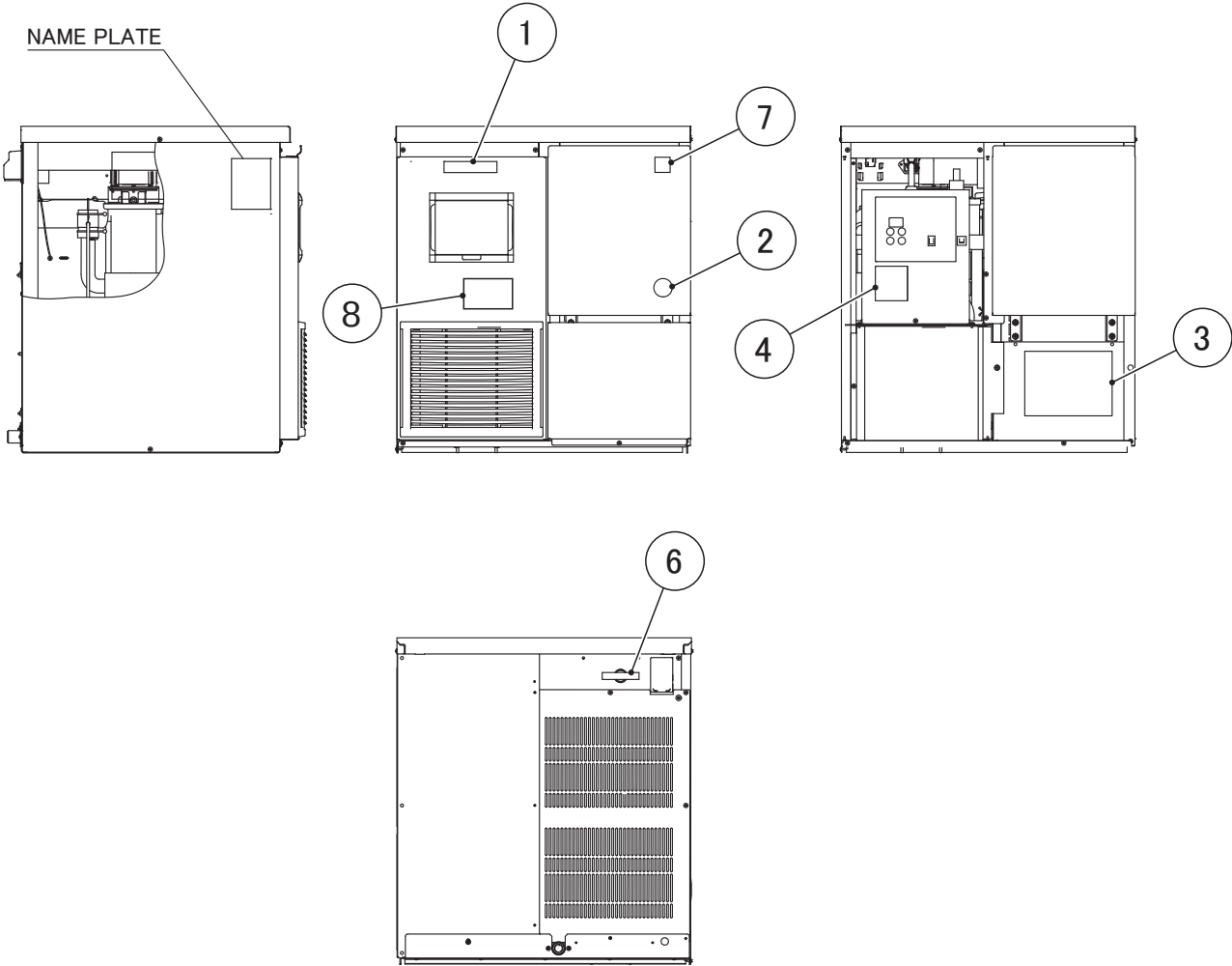
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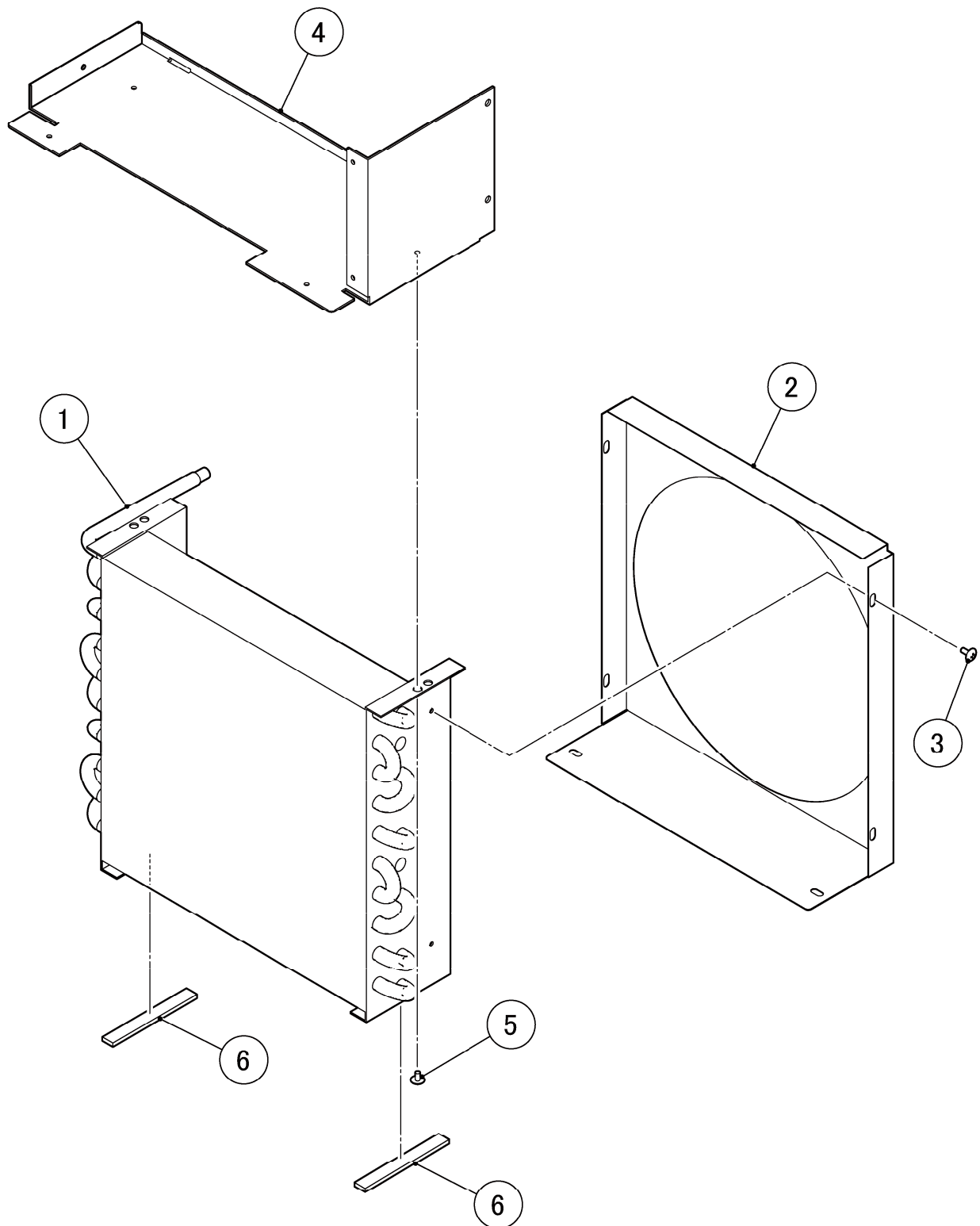
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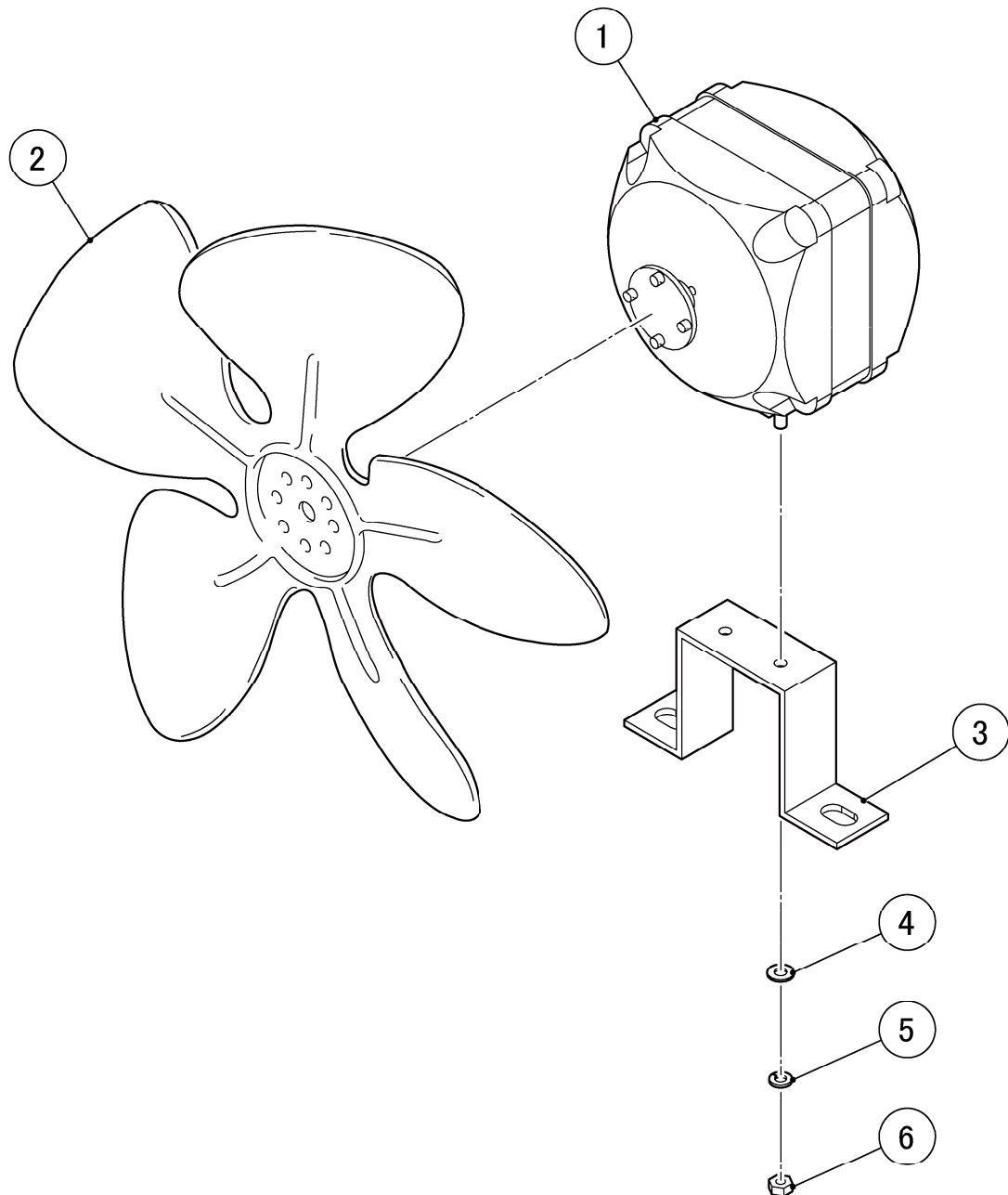
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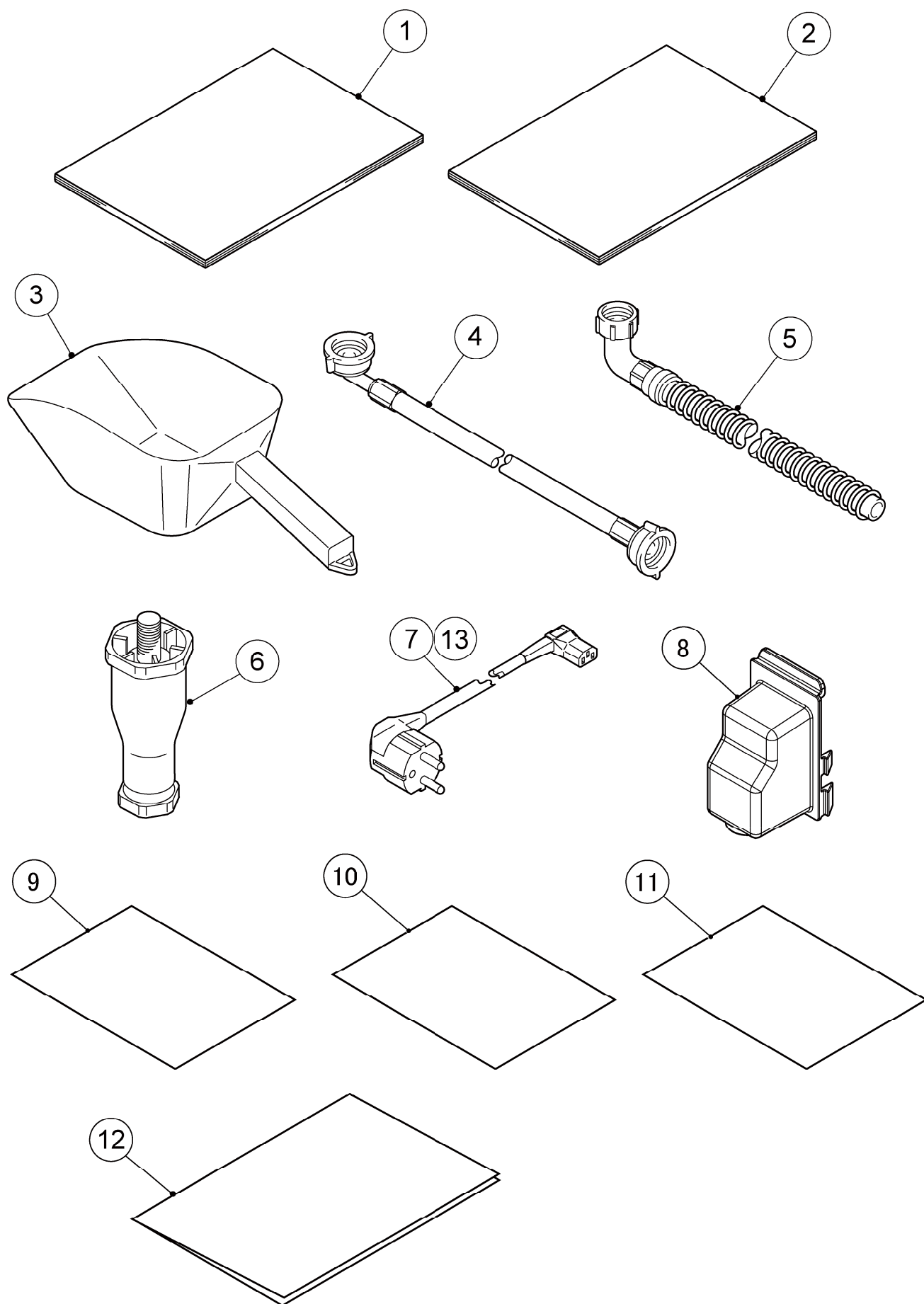
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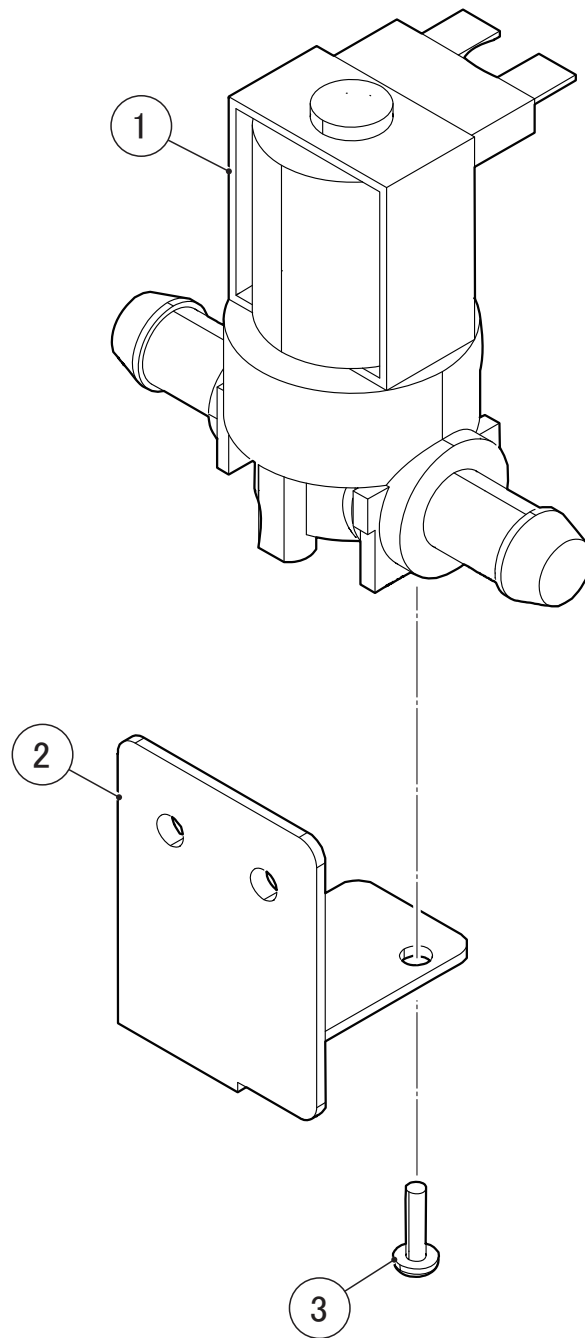
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MODEL: FM-120KE									
TITLE: N. ACCESSORIES									
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER					
				B-1 C-0	C-1 G-0	G-1 G-2	H-0	H-1	H-2 and later
1	INSTRUCTION MANUAL	F080-C161	L1F080403	1	1	1	1	1	1
		F080-C131	L1F080207	1	1	1	1	1	1
2	INSTALLATION MANUAL	F080-C161	L2F080403	1	1	1	1	1	1
		F080-C131	L2F080205	1	1	1	1	1	1
3	SCOOP		208185-01	1	1	1	1	1	1
4	INLET HOSE		P03534-01	1	1	1	1	1	1
5	OUTLET HOSE		452365-01	1	1	1	1	1	1
6	LEG		462576-01	4	4	4	4	4	4
7	POWER CORD	F080-C161	P03359-01	1	1	1	1	-	-
		F080-C131		1	1	1	1	1	1
8	COVER-CONNECTOR	F080-C161	2X0271P01	1	1	1	1	-	-
		F080-C131		1	1	1	1	1	1
9	PE BAG (STANDARD)		7V90-0012	1	1	1	1	1	1
10	POLYETHYLENE BAG (300*450)		7V90-0015	1	1	1	1	1	1
11	PE BAG (STANDARD)		7V91-0020	1	1	1	1	1	1
12	INSTRUCTION MANUAL		122234L01	1	1	1	1	1	1
13	POWER CORD	F080-C161	P03365-01	1	1	1	1	-	-
		F080-C131	P03360-01	1	1	1	1	1	1
14	INSTRUCTION MANUAL	F080-C131	L1F080114	1	1	1	1	1	1
15	INSTRUCTION MANUAL	F080-C131	L1F080302	1	1	1	1	1	1
16	INSTALLATION MANUAL	F080-C131	L2F080302	1	1	1	1	1	1



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