



SELF-CONTAINED CUBER

PARTS LIST

[HE] [KOREA(60Hz)] [HS]

E1FE

E1FE-D001,D002,D003,D004,D005,D006,D007,D008,D009

E1FE-D013,D014,D016,D017,D018,D019,D020,D023,D024

E1FE-D025,D200

B-1 OCT. 2012

C-0 JAN. 2013

D-0 JAN. 2014

E-0 JAN. 2015

F-0 JAN. 2016

G-0 JAN. 2017

G-1 APR. 2017

G-2 AUG. 2017

G-3 NOV. 2017

H-0 JAN. 2018

J-1 JUL. 2019

J-2 SEP. 2019

J-3 NOV. 2019

N-1 MAR. 2023

IM-100NE

IM-100NE-21

IM-100NE-23

IM-100NE-C

IM-100NE(KR)

IM-100NE-23(KR)

IM-100NE-21(KR)

IM-100WNE

IM-100WNE-21

IM-100WNE-23

IM-100WNE(KR)

IM-100WNE-21(KR)

IM-100NE(HS)

IM-100NE-23(HS)

IM-100NE-21(HS)

IM-100NE-SN

List of Specifications

IM-100NE	E1FE	Standard
IM-100NE-23	E1FE-D001	23mm ICE of IM-100NE
IM-100WNE	E1FE-D002	Water cooled
IM-100NE-21	E1FE-D003	21mm ICE of IM-100NE
IM-100NE	E1FE-D004	60Hz
IM-100NE-21	E1FE-D005	21mm ICE,220V,60Hz of IM-100NE
IM-100NE-23	E1FE-D006	23mm ICE,220V,60Hz of IM-100NE
IM-100WNE-21	E1FE-D007	21mm ICE of IM-100WNE
IM-100WNE	E1FE-D008	Water cooled, 60Hz
IM-100WNE-21	E1FE-D009	21mm ICE,220V,60Hz of IM-100WNE
IM-100NE-C	E1FE-D013	Cylinder ICE of IM-100NE
IM-100WNE-23	E1FE-D014	For HE 23mm ICE of IM-100WNE
IM-100NE(KR)	E1FE-D016	For KOREA power cord: hard-wired type
IM-100NE-23(KR)	E1FE-D017	For KOREA 23mm ICE of IM-100NE power cord: hard-wired type
IM-100NE-21(KR)	E1FE-D018	For KOREA 21mm ICE of IM-100NE power cord: hard-wired type
IM-100WNE(KR)	E1FE-D019	For KOREA Water cooled power cord: hard-wired type
IM-100WNE-21(KR)	E1FE-D020	For KOREA Water cooled 21mm ICE power cord: hard-wired type
IM-100NE(HS)	E1FE-D023	For Singapore special water valve
IM-100NE-23(HS)	E1FE-D024	23mm ICE for Singapore special water valve
IM-100NE-21(HS)	E1FE-D025	21mm ICE for Singapore special water valve
IM-100NE-SN	E1FE-D200	Integrated in E1FE.

Auxiliary Codes

Auxiliary Code Breakdown

The auxiliary code is the first two characters in the serial number. The first character indicates the year. Years progress or regress in alphabetical order. The series runs from "A" through "V" and the letters "I" and "O" are skipped. The second character indicates significant part changes within a year. Base is "0" and this number advances for each change. In cases where there is a letter in parentheses, this designates the month. This is the last character in the serial number. The series runs from "(A)" through "(M)" and the letter "(I)" is skipped. This designation is only included when identifying a parts change within an auxiliary code.

Note About Ordering Parts

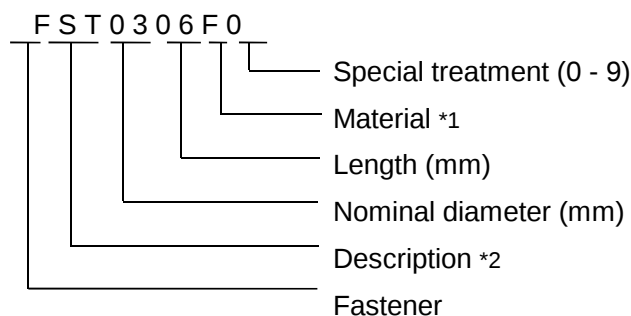
Most assemblies cannot be ordered as complete units; parts in the assemblies generally must be ordered separately.

MARKS LOCATED UNDER THE AUXILIARY CODE

- = Part deleted.

FASTENER PART NUMBER

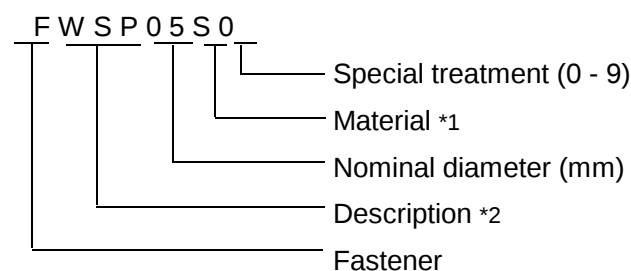
SCREWS



*1

F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



*2

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

IM-100NE(-21,-23,-C)

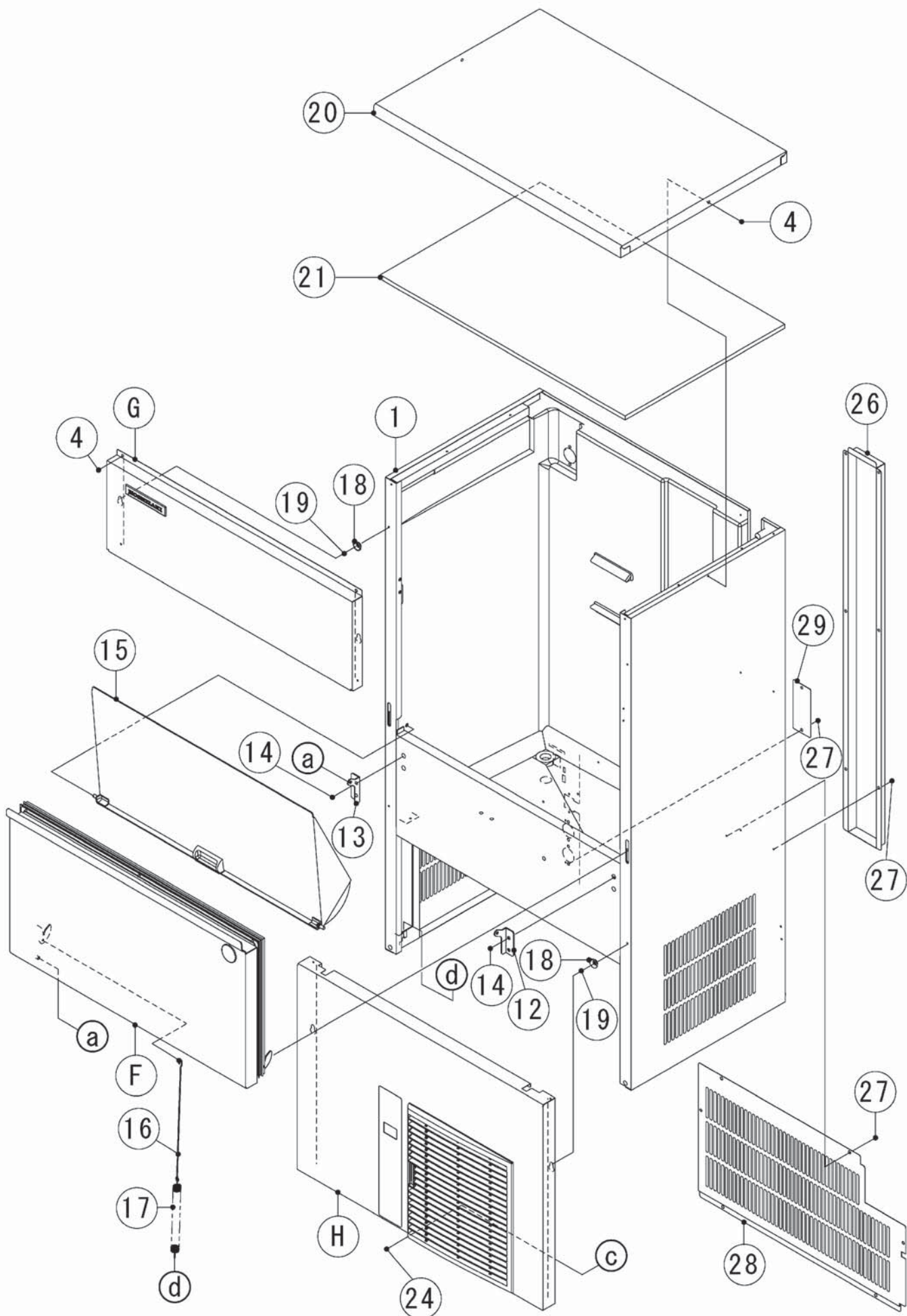
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

A. ICE CUBBER ASSY (1/2)

(B-1) and later



IM-100NE(-21,-23,-C)

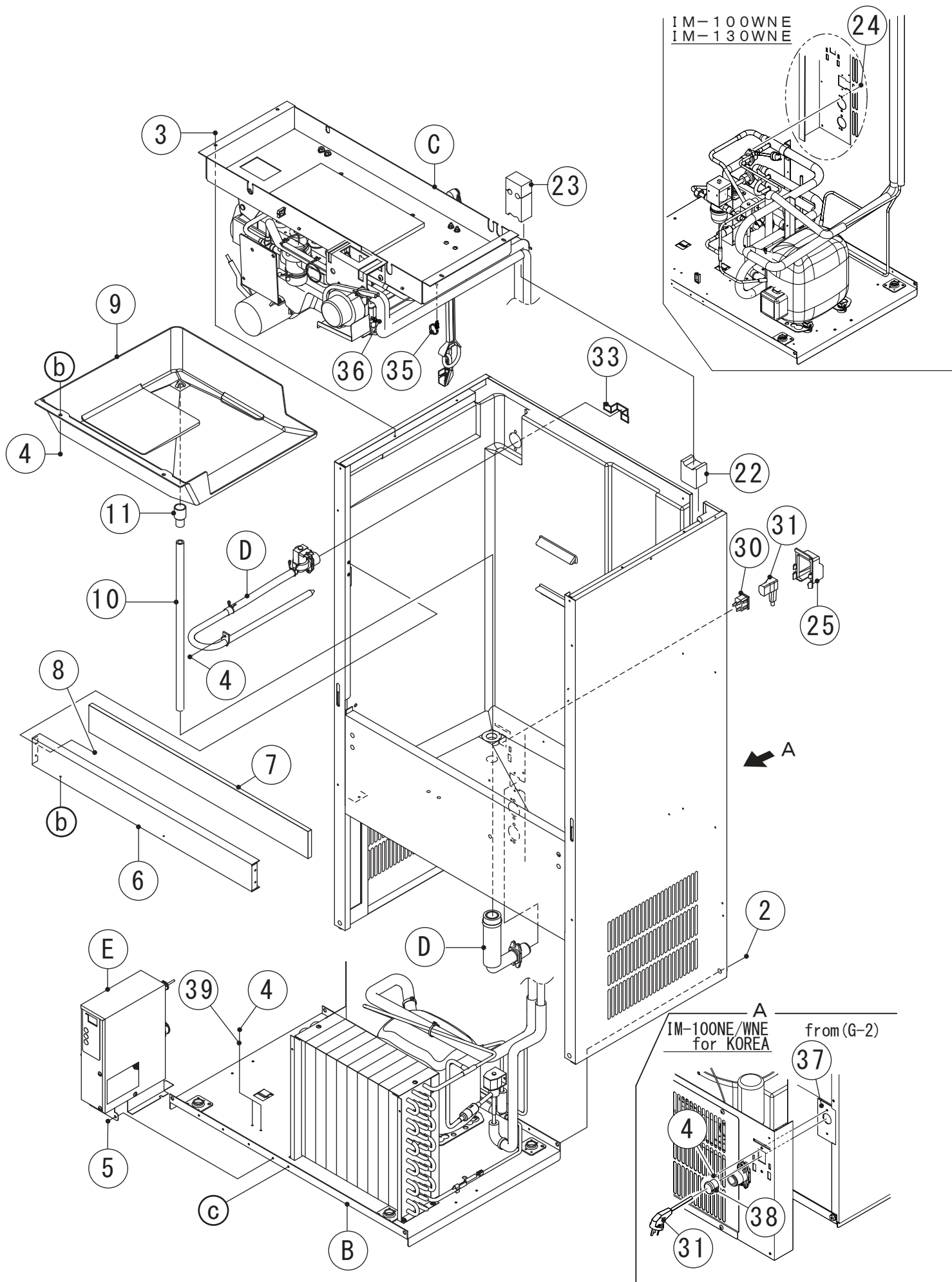
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

A. ICE CUBBER ASSY (2/2)

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: A.ICE CUBER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
B	REFRIGERATION ASSY	(100NE)	1H4953A01	1	1	1	-	-
			1H6006A01	-	-	-	1	1
		(100NE-21,-23,-C)	1H4953A01	1	1	1	1	1
		(100WNE)	1H5155A01	1	1	1	-	-
			1H6008A01	-	-	-	1	1
		(100WNE-21,-23)	1H5155A01	1	1	1	1	1
C	MECHANISM ASSY		1E0103A01	1	1	1	1	1
		(100NE-C)	1E0104A01	1	1	1	1	1
D	WATER CIRCUIT ASSY		3Y6135A01	1	1	1	1	1
E	CONTROL BOX ASSY	(100NE,100WNE)	2X1252A01	1	1	1	-	-
			2X3408A01	-	-	-	1	-
			2X3408A02	-	-	-	-	1
		(100NE-21,-23,-C) (100WNE-21,-23)	2X1252A01	1	1	1	1	-
			2X1252A02	-	-	-	-	1
F	DOOR ASSY		3Y5436A01	1	1	1	1	1
G	FRONT COVER UPPER ASSY		3Y6139A01	1	1	1	1	1
H	FRONT COVER LOWER ASSY		3Y6141A01	1	1	1	1	1
		(100WNE,-21,-23)	3Y6621A01	1	1	1	1	1
1	UNIT BODY		1H4951G01	1	1	1	1	1
2	TAPPING SCREW - HEX		442040-01	4	4	4	4	4
3	TRUSS HEAD MACHINE SCREW		FST0412S0	4	4	4	4	4
4	TRUSS HEAD MACHINE SCREW		FST0408S0	9	9	9	9	9
		(KOREA power cord: hard-wired type)		-	-	11	11	11
5	FLANGE BOLT (C-TITE)		FTR0408M0	2	2	2	2	2
6	FRONT FRAME		3Z1555M04	1	1	1	1	1
7	INSULATION - FRONT FRAME		4H2687-01	1	1	1	1	1
8	RIVET	SSD41SSBS	7170-0006	4	4	4	4	4
9	DRAIN PAN		2H1935-01	1	1	1	1	1
10	DRAIN PIPE		4Y7493P05	1	1	1	1	1
11	DRAIN TUBE		4Z0986R01	1	1	1	1	1
12	HINGE (RIGHT)		4H2583-01	1	1	1	1	1
13	HINGE (LEFT)		4H2584-01	1	1	1	1	1
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	4	4	4	4	4
15	SLOPE		3H2978G01	1	1	1	1	1
16	HOOK		4H2685-01	1	1	1	1	1
17	SPRING		4H0823-01	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: A.ICE CUBER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
18	TAPER COLLAR		4H0171-01	4	4	4	4	4
19	RIVET	SSD42SSBS	7170-0002	4	4	4	4	4
20	TOP PANEL		1H4995M01	1	1	1	1	1
21	INSULATION - TOP PANEL		3H9602-01	1	1	1	1	1
22	INSULATION (A)		4H2683-01	1	1	1	1	1
23	INSULATION (B)		4Y7510P01	1	1	1	1	1
24	TRUSS HEAD SCREW SW		FTS0408M0	1	1	1	1	1
		(100WNE,-21,-23)		5	5	5	5	5
25	COVER - CONNECTOR	ACCESSORIES NO.6 EXCEPT(KOREA)	2X0271P01	1	1	1	1	1
26	COVER - PIPE		3Y6142M01	1	1	1	1	1
27	TRUSS HEAD TAPPING SCREW T2		FT20408F0	14	14	14	14	14
		(100WNE,-21,-23)		12	12	12	12	12
28	REAR COVER		2X0843M01	1	1	1	1	1
29	COVER - REAR	(100NE,-21,-23,-C)	4Y7004M01	1	1	1	1	1
30	CONNECTOR	EXCEPT(KOREA)	P00245-02	1	1	1	1	1
31	POWER SUPPLY CORD	EU-PLUG(10A)	P03359-01	1	1	1	1	1
		UK-PLUG(10A)	P03360-01	1	1	1	1	1
		AS-PLUG(10A)	P03361-01	1	1	1	1	1
		KC-PLUG(10A)	P03365-01	1	1	-	-	-
			P04435-01	-	-	1	1	1
32	LABEL - GROUND (B)		450452-02	1	1	1	1	1
33	CAUTION - LABEL		452552-01	1	1	1	1	1
35	TIE		P05042-01	1	1	1	1	1
36	TIE		7920-0003	1	1	1	1	1
37	BRACKET - POWER CORD		483273M01	-	-	1	1	1
38	BUSHING		420472-02	-	-	1	1	1
39	SPRING WASHER		FWSP04S0	2	2	2	2	2

HE,KOREA(60Hz),HS

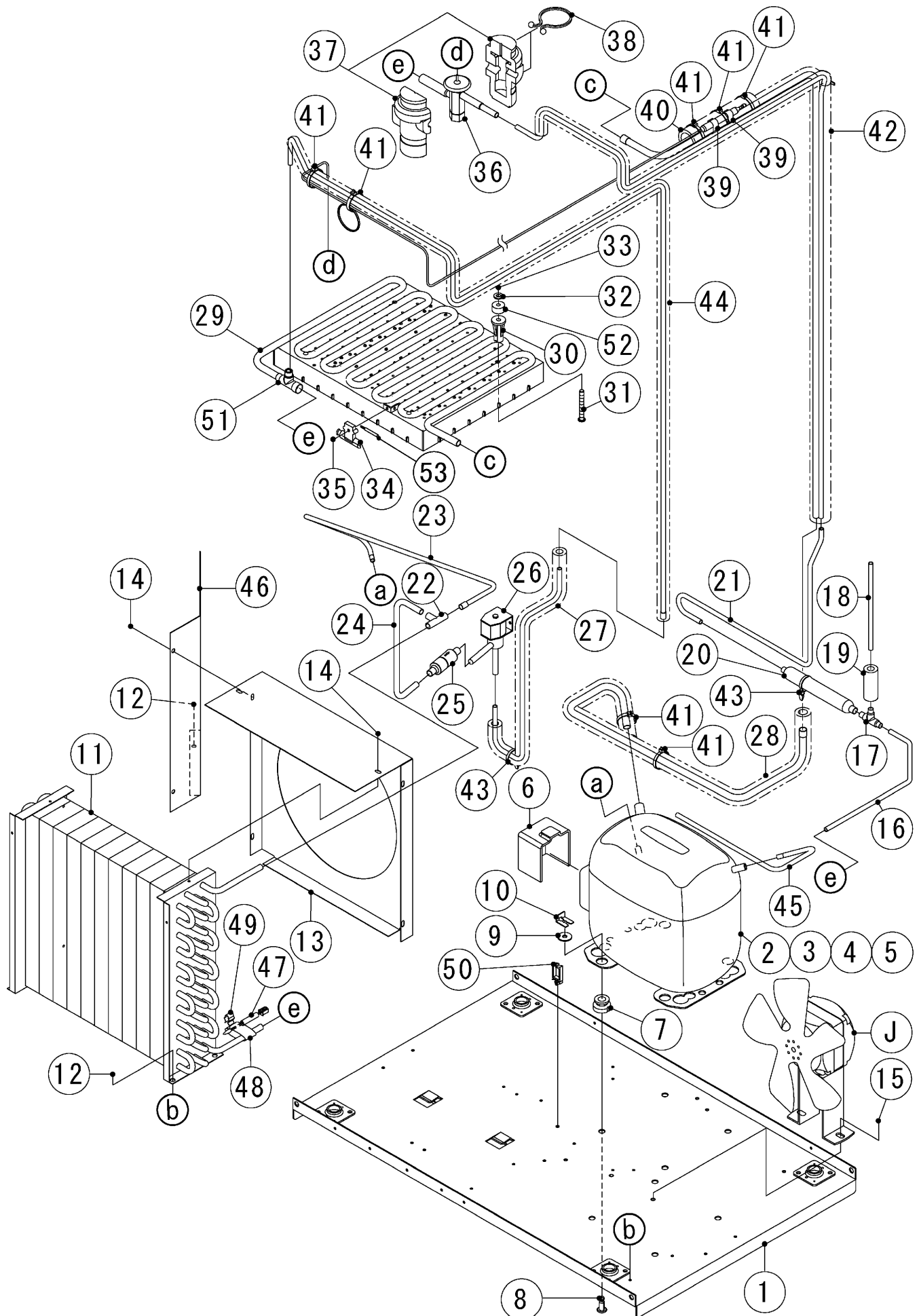
MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: A.ICE CUBER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
B	REFRIGERATION ASSY	(100NE)	1H6006A01	1	1			
		(100NE-21)	1H4953A01	1	-			
			1H6006A01	-	1			
		(100NE-23)	1H4953A01	-	-			
			1H6006A01	1	1			
		(100NE-C)	1H4953A01	1	1			
		(100WNE)	1H6008A01	1	1			
		(100WNE-21)	1H5155A01	1	-			
			1H6008A01	-	1			
		(100WNE-23)	1H5155A01	-	-			
			1H6008A01	1	1			
C	MECHANISM ASSY		1E0103A01	1	1			
		(100NE-C)	1E0104A01	1	1			
D	WATER CIRCUIT ASSY		3Y6135A01	1	1			
E	CONTROL BOX ASSY	(100NE,100WNE)	2X3408A02	1	1			
		(100NE-21) (100WNE-21)	2X1252A02	1	-			
			2X3408A02	-	1			
		(100NE-23) (100WNE-23)	2X1252A02	-	-			
			2X3408A02	1	1			
		(100NE-C)	2X1252A01	1	1			
F	DOOR ASSY		3Y5436A01	1	1			
G	FRONT COVER UPPER ASSY		3Y6139A01	1	1			
H	FRONT COVER LOWER ASSY		3Y6141A01	1	1			
		(100WNE,-21,-23)	3Y6621A01	1	1			
1	UNIT BODY		1H4951G01	1	1			
2	TAPPING SCREW - HEX		442040-01	4	4			
3	TRUSS HEAD MACHINE SCREW		FST0412S0	4	4			
4	TRUSS HEAD MACHINE SCREW		FST0408S0	9	9			
		(KOREA)		11	11			
5	FLANGE BOLT (C-TITE)		FTR0408M0	2	2			
6	FRONT FRAME		3Z1555M04	1	1			
7	INSULATION - FRONT FRAME		4H2687-01	1	1			
8	RIVET	SSD41SSBS	7170-0006	4	4			
9	DRAIN PAN		2H1935-01	1	1			
10	DRAIN PIPE		4Y7493P05	1	1			
11	DRAIN TUBE		4H2585-01	1	1			

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: A.ICE CUBER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
12	HINGE (RIGHT)		4H2583-01	1	1			
13	HINGE (LEFT)		4H2584-01	1	1			
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	4	4			
15	SLOPE		3H2978G01	1	1			
16	HOOK		4H2685-01	1	1			
17	SPRING		4H0823-01	1	1			
18	TAPER COLLAR		4H0171-01	4	4			
19	RIVET	SSD42SSBS	7170-0002	4	4			
20	TOP PANEL		1H4995M01	1	1			
21	INSULATION - TOP PANEL		3H9602-01	1	1			
22	INSULATION (A)		4H2683-01	1	1			
23	INSULATION (B)		4Y7510P01	1	1			
24	TRUSS HEAD SCREW SW (100WNE,-21,-23)		FTS0408M0	1	1			
				5	5			
25	COVER - CONNECTOR	ACCESSORIES NO.6 EXCEPT(KOREA)	2X0271P01	1	1			
26	COVER - PIPE		3Y6142M01	1	1			
27	TRUSS HEAD TAPPING SCREW T2 (100WNE,-21,-23)		FT20408F0	14	14			
				12	12			
28	REAR COVER		2X0843M01	1	1			
29	COVER - REAR	(100NE,-21,-23,-C)	4Y7004M01	1	1			
30	CONNECTOR	EXCEPT(KOREA)	P00245-02	1	1			
31	POWER SUPPLY CORD	EU-PLUG(10A)	P03359-01	1	1			
		UK-PLUG(10A)	P03360-01	1	1			
		AS-PLUG(10A)	P03361-01	1	1			
		KC-PLUG(10A)	P04435-01	1	1			
32	LABEL - GROUND (B)		450452-02	1	1			
33	CAUTION - LABEL		452552-01	1	1			
35	TIE		P05042-01	1	1			
36	TIE		7920-0003	1	1			
37	BRACKET - POWER CORD		483273M01	1	1			
38	BUSHING		420472-02	1	1			
39	SPRING WASHER		FWSP04S0	2	2			

IM-100NE(-21,-23,-C)
IM-130NE(-21,-23)

B. REFRIGERATION ASSY (B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
J	FAN MOTOR ASSY		3E0061A01	1	1	1	1	1
1	BASE(G)		3Y6034G01	1	1	1	1	1
2	COMPRESSOR		452236-01	1	1	1	1	1
3	STARTING RELAY		452237-01	1	1	1	1	1
4	START CAPACITOR		456350-01	1	1	1	1	1
5	CORD RELIEF		452239-01	1	1	1	1	1
6	COVER		459924-01	1	1	1	1	1
7	RUBBER GROMMET		450897-01	4	4	4	4	4
8	STEEL PIN		452255-01	4	4	4	4	4
9	WASHER CUSHION		P02793-01	4	4	4	4	4
10	CLIP		452256-01	4	4	4	4	4
11	CONDENSER		P03383-01	1	1	1	1	1
12	FLANGE BOLT (C-TITE)		FTR0408M0	5	5	5	5	5
13	SHROUD		3Y6035M01	1	1	1	1	1
14	TRUSS HEAD TAPPING SCREW T2		FT20408F0	6	6	6	6	6
15	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0612F0	2	2	2	2	2
16	PIPE(A) - HIGH SIDE		4Y7464M01	1	1	1	1	1
17	TEE		456655-01	1	1	1	1	1
18	PROCESS TUBE		4Y0273-01	1	1	1	1	1
19	INSULATION TUBE		H71020050	1	1	1	1	1
20	DRIER		458776-01	1	1	1	1	1
21	PIPE(C) - HIGH SIDE		3Y6037M01	1	1	1	1	1
22	TEE		420041-11	1	1	1	1	1
23	PIPE(B) - HIGH SIDE		3Y6036M01	1	1	1	1	1
24	PIPE(A) - HOT GAS		4Y7465M01	1	1	1	1	1
25	STRAINER		P00812-01	1	1	1	1	1
26	HOT GAS VALVE	(50Hz)	P04242-01	1	1	1	1	1
		(KOREA)	P01871-01	1	1	1	1	1
27	PIPE(C) - HOT GAS		3Y6038G01	1	1	1	1	1
28	PIPE(B) - LOW SIDE		3Y6039G01	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
29	EVAPORATOR	(100NE)	2H6438G03	1	1	1	-	-
			2E0064G01	-	-	-	1	1
		(100NE-21)	2H0716G02	1	1	1	1	1
	EVAPORATOR 23MM	(100NE-23)	2H1836G01	1	1	1	1	1
	EVAPORATOR	(100NE-C)	2X0260G01	1	1	1	1	1
30	COLLAR		3H3879-01	4	4	4	4	4
	SPACER	(100NE-C)	4H0471-01	4	4	4	4	4
31	SCREW EVAPORATOR		4Y4922M02	4	4	4	4	4
		(100NE-21,-23)	4Y4922M03	4	4	4	4	4
		(100NE-C)	4Y4922M01	4	4	4	4	4
32	WASHER		4H0777-01	4	4	4	4	4
33	FLANGE NUT		FNHF06S0	4	4	4	4	4
34	HOLDER - THERMISTOR		315479-01	1	1	1	1	1
35	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	1	1	1	1	1
36	EXPANSION VALVE		P00650-01	1	1	1	1	1
37	VALVE COVER		3Y3051P01	1	1	1	1	1
38	CLAMP		P00752-01	2	2	2	2	2
39	CLIP		452254-01	2	2	2	2	2
40	INSULATION		4X8643-01	1	1	1	1	1
41	TIE	CV-150	7920-0003	7	7	7	7	7
42	HEAT EXCHANGER		2X0782G01	1	1	1	1	1
43	TIE		P05042-01	3	3	3	3	3
44	PIPE(D) - HOT GAS		3Y6042G01	1	1	1	1	1
45	PIPE(A) - PROSESS		4Y7466M01	1	1	1	1	1
46	BARRIER		3Y6144M01	1	1	1	1	1
47	THERMISTOR(G) - FILTER		4Y4859G01	1	1	1	1	1
48	ALUMINUM TAPE		1H4761-01	1	1	1	1	1
49	CLIP - THERMISTOR		4R2938-01	1	1	1	1	1
50	WIRE SADDLE		428060-02	1	1	1	1	1
51	TEE	(100NE,100NE-23)	420335-01	1	1	1	1	1
52	WASHER	(100NE-21)	4H1365-06	4	4	4	4	4
		(100NE-23)	4H1365-05	4	4	4	4	4
53	THERMISTOR - CUBE CONTROL		P00350-04	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
J	FAN MOTOR ASSY		3E0061A01	1	1			
1	BASE(G)		3Y6034G01	1	1			
2	COMPRESSOR		452236-01	1	1			
3	STARTING RELAY		452237-01	1	1			
4	START CAPACITOR		456350-01	1	1			
5	CORD RELIEF		452239-01	1	1			
6	COVER		459924-01	1	1			
7	RUBBER GROMMET		450897-01	4	4			
8	STEEL PIN		452255-01	4	4			
9	WASHER CUSHION		P02793-01	4	4			
10	CLIP		452256-01	4	4			
11	CONDENSER		P03383-01	1	1			
12	FLANGE BOLT (C-TITE)		FTR0408M0	5	5			
13	SHROUD		3Y6035M01	1	1			
14	TRUSS HEAD TAPPING SCREW T2		FT20408F0	6	6			
15	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0612F0	2	2			
16	PIPE(A) - HIGH SIDE		4Y7464M01	1	1			
17	TEE		456655-01	1	1			
18	PROCESS TUBE		4Y0273-01	1	1			
19	INSULATION TUBE		H71020050	1	1			
20	DRIER		458776-01	1	1			
21	PIPE(C) - HIGH SIDE		3Y6037M01	1	1			
22	TEE		420041-11	1	1			
23	PIPE(B) - HIGH SIDE		3Y6036M01	1	1			
24	PIPE(A) - HOT GAS		4Y7465M01	1	1			
25	STRAINER		P00812-01	1	1			
26	HOT GAS VALVE	(50Hz)	P04242-01	1	1			
		(KOREA)	P01871-01	1	1			
27	PIPE(C) - HOT GAS		3Y6038G01	1	1			
28	PIPE(B) - LOW SIDE		3Y6039G01	1	1			

HE,KOREA(60Hz),HS

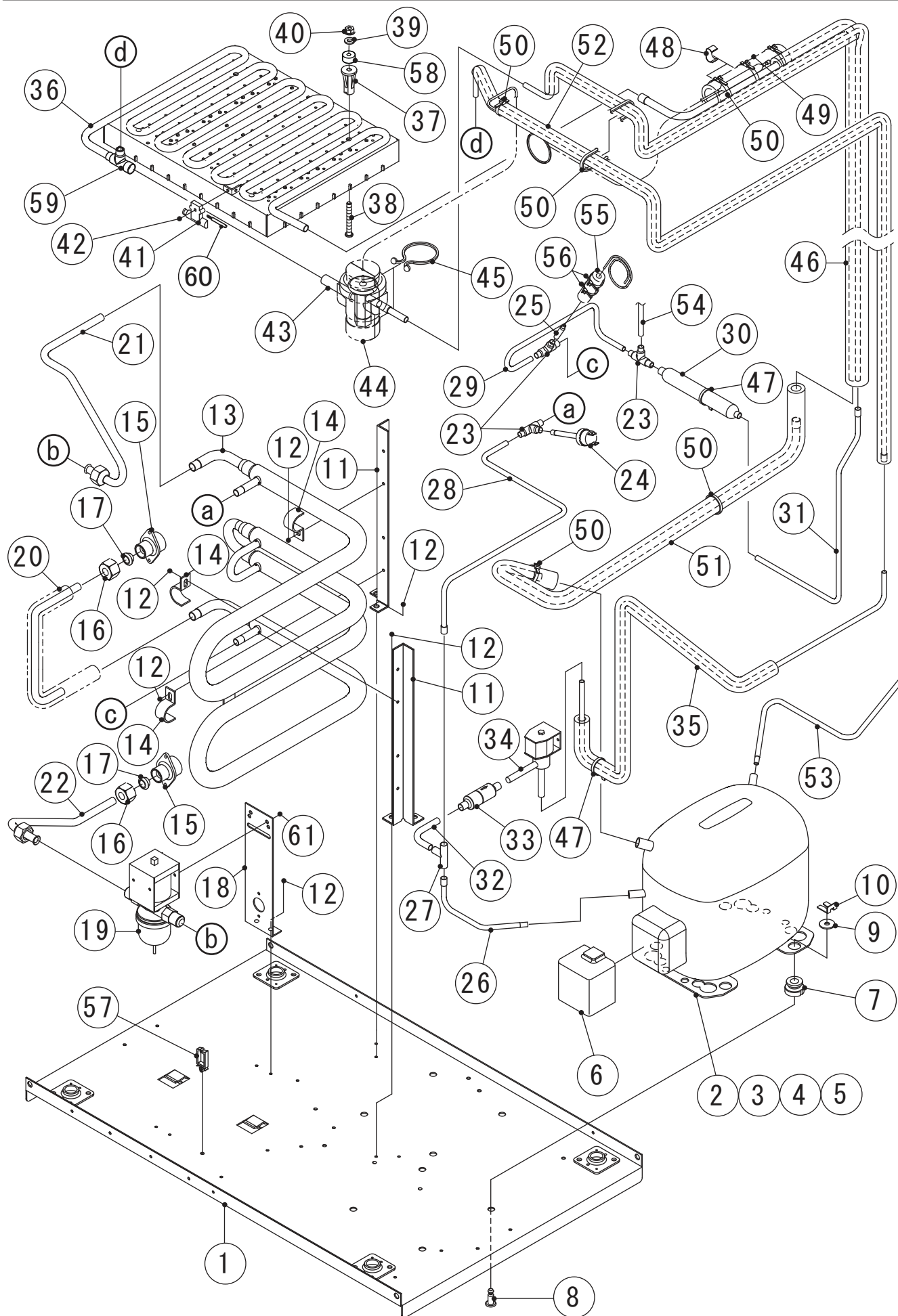
MODEL: IM-100NE(-21,-23,-C) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
29	EVAPORATOR	(100NE)	2E0064G01	1	1			
		(100NE-21)	2H0716G02	1	-			
			2E0068G01	-	1			
	EVAPORATOR 23MM	(100NE-23)	2H1836G01	-	-			
			2E0066G01	1	1			
	EVAPORATOR	(100NE-C)	2X0260G01	1	1			
30	COLLAR		3H3879-01	4	4			
	SPACER	(100NE-C)	4H0471-01	4	4			
31	SCREW EVAPORATOR		4Y4922M02	4	4			
		(100NE-21,-23)	4Y4922M03	4	4			
		(100NE-C)	4Y4922M01	4	4			
32	WASHER		4H0777-01	4	4			
33	FLANGE NUT		FNHF06S0	4	4			
34	HOLDER - THERMISTOR		315479-01	1	1			
35	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	1	1			
36	EXPANSION VALVE		P00650-01	1	1			
37	VALVE COVER		3Y3051P01	1	1			
38	CLAMP		P00752-01	2	2			
39	CLIP		452254-01	2	2			
40	INSULATION		4X8643-01	1	1			
41	TIE	CV-150	7920-0003	7	7			
42	HEAT EXCHANGER		2X0782G01	1	1			
43	TIE		P05042-01	3	3			
44	PIPE(D) - HOT GAS		3Y6042G01	1	1			
45	PIPE(A) - PROSESS		4Y7466M01	1	1			
46	BARRIER		3Y6144M01	1	1			
47	THERMISTOR(G) - FILTER		4Y4859G01	1	1			
48	ALUMINUM TAPE		1H4761-01	1	1			
49	CLIP - THERMISTOR		4R2938-01	1	1			
50	WIRE SADDLE		428060-02	1	1			
51	TEE	(100NE,100NE-23)	420335-01	1	1			

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
52	WASHER	(100NE-21)	4H1365-06	4	4			
		(100NE-23)	4H1365-05	4	4			
53	THERMISTOR - CUBE CONTROL		P00350-04	1	1			

IM-100WNE(-21,-23)
IM-130WNE(-23)

B. REFRIGERATION ASSY (B-1) and later



HE,KOREA(60Hz)

MODEL: IM-100WNE(-21,-23)			TITLE: B.REFRIGERATION ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	BASE(G)		3Y6034G01	1	1	1	1	1
2	COMPRESSOR		452236-01	1	1	1	1	1
3	STARTING RELAY		452237-01	1	1	1	1	1
4	START CAPACITOR		456350-01	1	1	1	1	1
5	CORD RELIEF		452239-01	1	1	1	1	1
6	COVER		459924-01	1	1	1	1	1
7	GROMMET		450897-01	4	4	4	4	4
8	STEEL PIN		452255-01	4	4	4	4	4
9	WASHER CUSHION		450894-01	4	4	4	4	4
10	CLIP		452256-01	4	4	4	4	4
11	BOLT EVAPORATOR LEG		4H0564-01	2	2	2	2	2
12	T2 TRUSS HEAD SCREW		FT20408F0	9	9	9	9	9
13	CONDENSER / W		2H9059G01	1	1	1	1	1
14	CLAMP(B) - CONDENSER		4H0622-01	3	3	3	3	3
15	FITTING(P)		3Y0747-01	2	2	2	2	2
16	NUT (A) - FITTING		415713-03	2	2	2	2	2
17	TAPPERED PACKING		415715-01	2	2	2	2	2
18	BRACKET - WATER REGURATOR		4X5632-01	1	1	1	1	1
19	WATER REGULATOR		P04020-01	1	1	1	1	1
20	PIPE(A) - WATER		4Y7738G01	1	1	1	1	1
21	PIPE(B) - WATER		4Y7740G01	1	1	1	1	1
22	PIPE(C) - WATER		4Y7739G01	1	1	1	1	1
23	TEE		456655-01	3	3	3	3	3
24	PRESSURE SWITCH	R134a,R22,R404A	459863-01	1	1	1	1	1
25	SLEEVE		441322-01	1	1	1	1	1
26	PIPE(A) - HIGH SIDE		4Y7741M01	1	1	1	1	1
27	TEE		420041-11	1	1	1	1	1
28	PIPE(B) - HIGH SIDE		3Y6617M01	1	1	1	1	1
29	PIPE(C) - HIGH SIDE		4Y7742M01	1	1	1	1	1
30	DRIER		458776-01	1	1	1	1	1
31	PIPE(D) - HIGH SIDE		4Y7744M01	1	1	1	1	1
32	PIPE(A) - HOT GAS		4Y7743M01	1	1	1	1	1
33	STRAINER		P00812-01	1	1	1	1	1
34	HOT GAS VALVE	(50Hz)	P04242-01	1	1	1	1	1
		(KOREA)	P01871-01	1	1	1	1	1
35	PIPE(B) - HOTGAS		3Y6618G01	1	1	1	1	1

HE,KOREA(60Hz)

MODEL: IM-100WNE(-21,-23)			TITLE: B.REFRIGERATION ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
36	EVAPORATOR	(100WNE)	2H6438G03	1	1	1	-	-
			2E0064G01	-	-	-	1	1
	EVAPORATOR 21MM	(100WNE-21)	2H0716G01	1	1	1	1	1
	EVAPORATOR 23MM	(100WNE-23)	2H1836G01	1	1	1	1	1
37	COLLAR		3H3879-01	4	4	4	4	4
38	SCREW EVAPORATOR		4Y4922M02	4	4	4	4	4
		(100WNE-21,-23)	4Y4922M03	4	4	4	4	4
39	WASHER		4H0777-01	4	4	4	4	4
40	FLANGE NUT		FNHF06S0	4	4	4	4	4
41	HOLDER - THERMISTOR		315479-01	1	1	1	1	1
42	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	1	1	1	1	1
43	EXPANSION VALVE		P00650-01	1	1	1	1	1
44	VALVE COVER		3Y3051P01	1	1	1	1	1
45	CLAMP		P00752-01	2	2	2	2	2
46	HEAT EXCHANGER		2X0782G01	1	1	1	1	1
47	TIE		P05042-01	2	2	2	2	2
48	CLIP		452254-01	2	2	2	2	2
49	INSULATION		4X8643-01	1	1	1	1	1
50	TIE	CV-150	7920-0003	7	7	7	7	7
51	PIPE(B) - LOW SIDE		3Y6619G01	1	1	1	1	1
52	PIPE(D) - HOT GAS		3Y6042G01	1	1	1	1	1
53	PIPE(A) - PROSESS		4Y7745M01	1	1	1	1	1
54	PROCESS TUBE		4Y0273-01	1	1	1	1	1
55	INSULATION - CAP		H71020A55	1	1	1	1	1
56	TIE	CV-100	7920-0002	2	2	2	2	2
57	WIRE SADDLE		428060-03	1	1	1	1	1
58	WASHER	(100WNE-21)	4H1365-06	4	4	4	4	4
		(100WNE-23)	4H1365-05	4	4	4	4	4
59	TEE	(100WNE)	420335-01	1	1	1	1	1
60	THERMISTOR - CUBE CONTROL		P00350-04	1	1	1	1	1
61	PAN HEAD SCREW		FSP0406S0	2	2	2	2	2

HE,KOREA(60Hz)

MODEL: IM-100WNE(-21,-23) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	BASE(G)		3Y6034G01	1	1			
2	COMPRESSOR		452236-01	1	1			
3	STARTING RELAY		452237-01	1	1			
4	START CAPACITOR		456350-01	1	1			
5	CORD RELIEF		452239-01	1	1			
6	COVER		459924-01	1	1			
7	GROMMET		450897-01	4	4			
8	STEEL PIN		452255-01	4	4			
9	WASHER CUSHION		450894-01	4	4			
10	CLIP		452256-01	4	4			
11	BOLT EVAPORATOR LEG		4H0564-01	2	2			
12	T2 TRUSS HEAD SCREW		FT20408F0	9	9			
13	CONDENSER / W		2H9059G01	1	1			
14	CLAMP(B) - CONDENSER		4H0622-01	3	3			
15	FITTING(P)		3Y0747-01	2	2			
16	NUT (A) - FITTING		415713-03	2	2			
17	TAPPERED PACKING		415715-01	2	2			
18	BRACKET - WATER REGURATOR		4X5632-01	1	1			
19	WATER REGULATOR		P04020-01	1	1			
20	PIPE(A) - WATER		4Y7738G01	1	1			
21	PIPE(B) - WATER		4Y7740G01	1	1			
22	PIPE(C) - WATER		4Y7739G01	1	1			
23	TEE		456655-01	3	3			
24	PRESSURE SWITCH	R134a,R22,R404A	459863-01	1	1			
25	SLEEVE		441322-01	1	1			
26	PIPE(A) - HIGH SIDE		4Y7741M01	1	1			
27	TEE		420041-11	1	1			
28	PIPE(B) - HIGH SIDE		3Y6617M01	1	1			
29	PIPE(C) - HIGH SIDE		4Y7742M01	1	1			
30	DRIER		458776-01	1	1			
31	PIPE(D) - HIGH SIDE		4Y7744M01	1	1			
32	PIPE(A) - HOT GAS		4Y7743M01	1	1			
33	STRAINER		P00812-01	1	1			
34	HOT GAS VALVE	(50Hz)	P04242-01	1	1			
		(KOREA)	P01871-01	1	1			
35	PIPE(B) - HOTGAS		3Y6618G01	1	1			

HE,KOREA(60Hz)

MODEL: IM-100WNE(-21,-23) TITLE: B.REFRIGERATION ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
36	EVAPORATOR	(100WNE)	2X2463G01	1	1			
		(100WNE for KOREA)	2E0064G01	1	1			
	EVAPORATOR 21MM	(100WNE-21)	2H0716G01	1	-			
			2E0068G01	-	1			
	EVAPORATOR 23MM	(100WNE-23)	2H1836G01	-	-			
			2X3717G01	1	1			
37	COLLAR		3H3879-01	4	4			
38	SCREW EVAPORATOR		4Y4922M02	4	4			
		(100WNE-21,-23)	4Y4922M03	4	4			
39	WASHER		4H0777-01	4	4			
40	FLANGE NUT		FNHF06S0	4	4			
41	HOLDER - THERMISTOR		315479-01	1	1			
42	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0408M0	1	1			
43	EXPANSION VALVE		P00650-01	1	1			
44	VALVE COVER		3Y3051P01	1	1			
45	CLAMP		P00752-01	2	2			
46	HEAT EXCHANGER		2X0782G01	1	1			
47	TIE		P05042-01	2	2			
48	CLIP		452254-01	2	2			
49	INSULATION		4X8643-01	1	1			
50	TIE	CV-150	7920-0003	7	7			
51	PIPE(B) - LOW SIDE		3Y6619G01	1	1			
52	PIPE(D) - HOT GAS		3Y6042G01	1	1			
53	PIPE(A) - PROSESS		4Y7745M01	1	1			
54	PROCESS TUBE		4Y0273-01	1	1			
55	INSULATION - CAP		H71020A55	1	1			
56	TIE	CV-100	7920-0002	2	2			
57	WIRE SADDLE		428060-03	1	1			
58	WASHER	(100WNE-21)	4H1365-06	4	4			
		(100WNE-23)	4H1365-05	4	4			
59	TEE	(100WNE)	420335-01	1	1			
60	THERMISTOR - CUBE CONTROL		P00350-04	1	1			
61	PAN HEAD SCREW		FSP0406S0	2	2			

IM-100NE(-21,-23,-C)

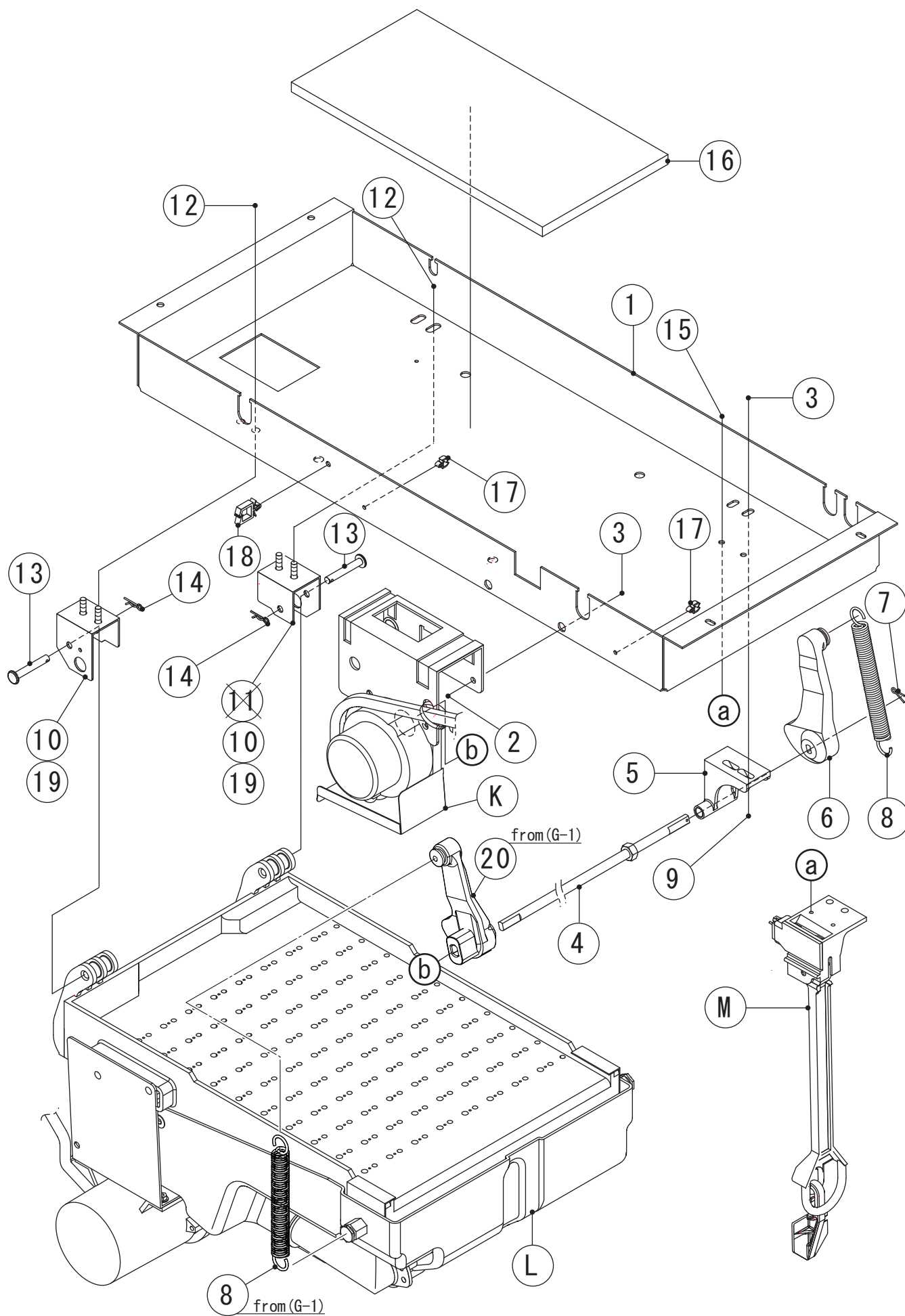
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

C. MECHANISM ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: C.MECHANISM ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
K	ACTUATOR MOTOR ASSY		3Y8847A02	1	-	-	-	-
			3E0246A01	-	1	1	1	1
L	WATER PAN ASSY		2X0844A01	1	1	1	1	1
M	BIN CONTROL SWITCH		3H1538A02	1	1	1	1	1
1	MECHANISM BASE		2X0788M01	1	1	1	1	1
		(100NE-21,100WNE-21)	2X1272M01	1	1	1	1	1
2	TRUSS HEAD MACHINE SCREW		FST0512S0	2	2	2	2	2
3	FLANGE NUT		FNHF05S0	4	4	4	4	4
4	CAM SHAFT		4H2702G02	1	1	1	1	1
5	BEARING - CAM SHAFT		3X8307-02	1	1	1	1	1
6	CAM (B)		376546P01	1	1	1	1	1
7	COTTER PIN		711S-0212	1	1	1	1	1
8	SPRING		4H0287-01	1	2	2	2	2
9	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	2	2	2	2	2
10	BEARING PLATE	EXCEPT(100NE-C)	3H1440G03	2	2	2	2	2
11	BEARING PLATE	EXCEPT(100NE-C)	3H1440G04	-	-	-	-	-
12	FLANGE NUT		FNHF06S0	4	4	4	4	4
13	SHAFT (B)		4H1184-02	2	2	2	2	2
	SHAFT (A)	(100NE-C)	4H1184-01	2	2	2	2	2
14	SNAP PIN		715S-0006	2	2	2	2	2
15	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2	2	2	2	2
16	INSULATION (D)		4Y7504P01	1	1	1	1	1
17	CLAMP		426197-01	2	2	2	2	2
18	WIRE SADDLE		428060-02	1	1	1	1	1
19	BEARING/WATER PAN	(100NE-C)	3Y5036G01	2	2	2	2	2
20	CAM(A)		306543G04	-	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: C.MECHANISM ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
K	ACTUATOR MOTOR ASSY		3Y8847A02	-	-			
			3E0246A01	1	1			
L	WATER PAN ASSY		2X0844A01	1	1			
M	BIN CONTROL SWITCH		3H1538A02	1	1			
1	MECHANISM BASE		2X0788M01	1	1			
		(100NE-21,100WNE-21)	2X1272M01	1	1			
2	TRUSS HEAD MACHINE SCREW		FST0512S0	2	2			
3	FLANGE NUT		FNHF05S0	4	4			
4	CAM SHAFT		4H2702G02	1	1			
5	BEARING - CAM SHAFT		3X8307-02	1	1			
6	CAM (B)		376546P01	1	1			
7	COTTER PIN		711S-0212	1	1			
8	SPRING		4H0287-01	2	2			
9	HEX HEAD BOLT		FBK0516S0	2	2			
	(SPRING WASHER AND FLAT WASHER)							
10	BEARING PLATE	EXCEPT(100NE-C)	3H1440G03	2	2			
11	BEARING PLATE	EXCEPT(100NE-C)	3H1440G04	-	-			
12	FLANGE NUT		FNHF06S0	4	4			
13	SHAFT (B)		4H1184-02	2	2			
	SHAFT (A)	(100NE-C)	4H1184-01	2	2			
14	SNAP PIN		715S-0006	2	2			
15	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2	2			
16	INSULATION (D)		4Y7504P01	1	1			
17	CLAMP		426197-01	2	2			
18	WIRE SADDLE		428060-02	1	1			
19	BEARING/WATER PAN	(100NE-C)	3Y5036G01	2	2			
20	CAM(A)		306543G04	1	1			

IM-100NE(-21,-23,-C)

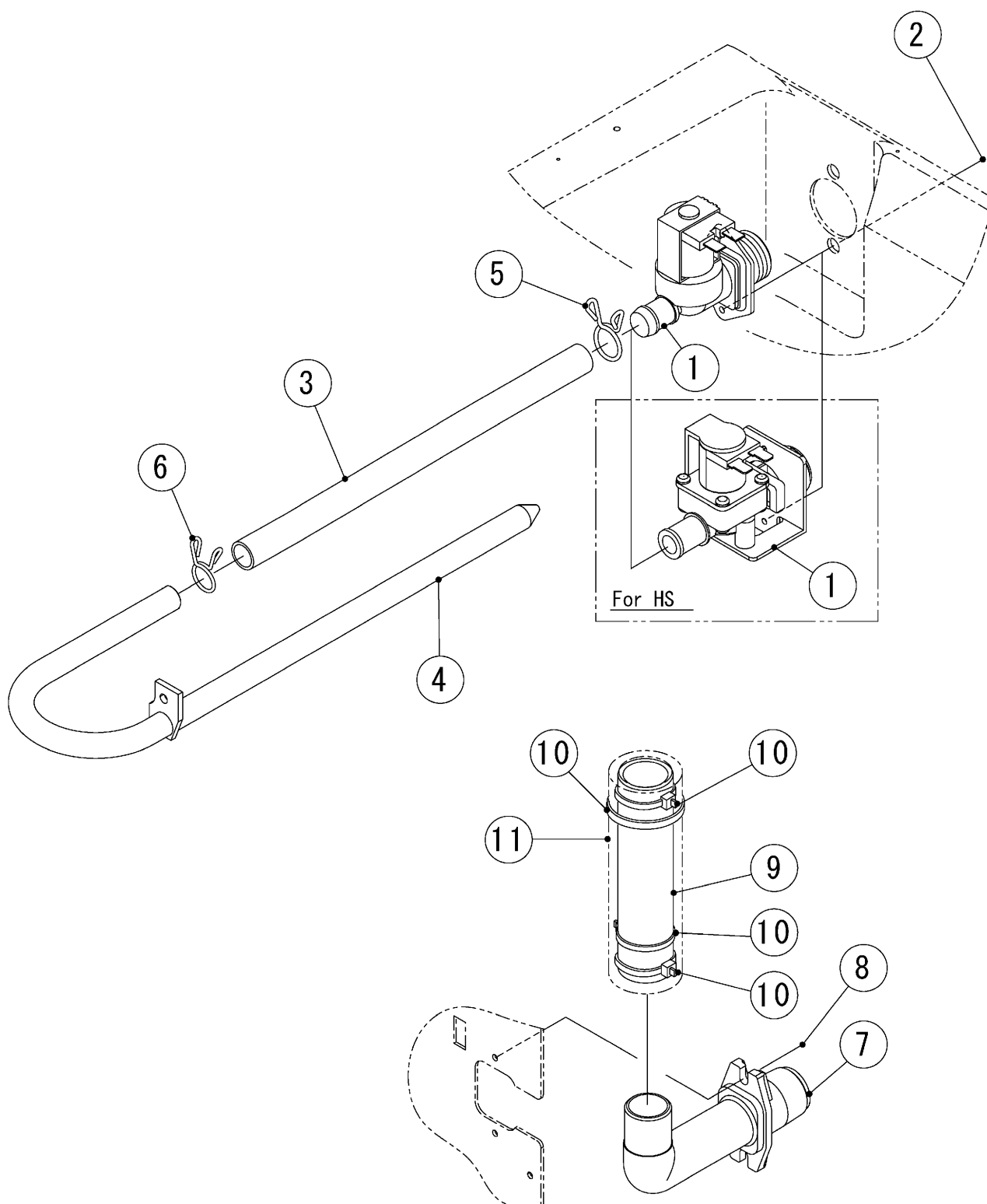
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

D. WATER CIRCUIT ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: D.WATER CIRCUIT ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	WATER VALVE		P05355-01	1	1	1	1	1
		(KOREA)	P02056-01	1	1	1	1	1
	WATER VALVE ASSY	HS ONLY	4Z0427A01	1	1	1	1	1
2	HEX HEAD BOLT		FBF0408S0	2	2	2	2	2
3	SILICONE HOSE		4Y6912R01	1	1	1	1	1
4	WATER SUPPLY PIPE		3H9532G01	1	1	1	1	1
5	HOSE CLAMP		435934-03	1	1	1	1	1
6	HOSE CLAMP		435934-02	1	1	1	1	1
7	DRAIN PIPE		3H0394-01	1	1	1	1	1
8	TRUSS HEAD TAPPING SCREW T2		FT20410M0	2	2	2	2	2
9	PVC HOSE		HD2226115	1	1	1	1	1
10	TIE	CV-150	7920-0003	3	3	3	3	3
11	INSULATION TUBE		H72949120	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: D.WATER CIRCUIT ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	WATER VALVE		P05355-01	1	1			
		(KOREA)	P02056-01	1	1			
	WATER VALVE ASSY	HS ONLY	4Z0427A01	1	1			
2	HEX HEAD BOLT		FBF0408S0	2	2			
3	SILICONE HOSE		4Y6912R01	1	1			
4	WATER SUPPLY PIPE		3H9532G01	1	1			
5	HOSE CLAMP		435934-03	1	1			
6	HOSE CLAMP		435934-02	1	1			
7	DRAIN PIPE		3H0394-01	1	1			
8	TRUSS HEAD TAPPING SCREW T2		FT20410M0	2	2			
9	PVC HOSE		HD2226115	1	1			
10	TIE	CV-150	7920-0003	3	3			
11	INSULATION TUBE		H72949120	1	1			

IM-100NE(-21,-23,-C)

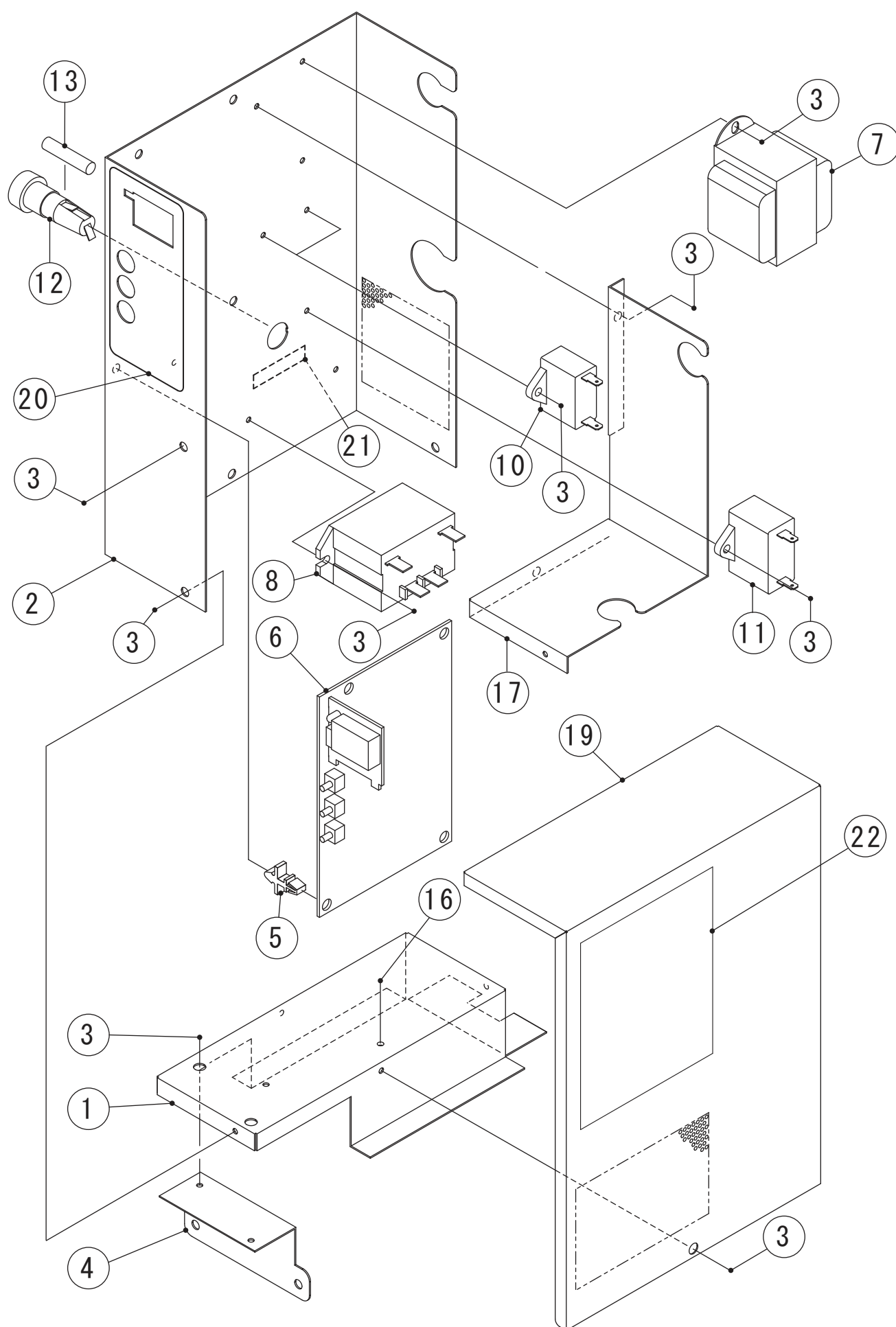
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

E. CONTROL BOX ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: E.CONTROL BOX ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	CONTROL BOX (A)		3Y5611M01	1	1	1	1	1
2	CONTROL BOX (B)		2X1251M01	1	1	1	1	1
3	TRUSS HEAD TAPPING SCREW T2		FT20410F0	16	16	16	16	16
4	PLATE - BOX		4Y7215M01	1	1	1	1	1
5	BOARD SUPPORT		P04204-01	4	4	4	4	4
6	CONTROLLER BOARD	(100NE,100WNE)	P01873-01	1	1	1	-	-
			P01873-02	-	-	-	1	1
		(100NE-21,-23,-C) (100WNE-21,-23)	P01873-01	1	1	1	1	1
7	TRANSFORMER		P02714-01	1	1	1	1	1
8	POWER RELAY		P00034-01	1	1	1	1	1
10	CAPACITOR		P01870-01	2	2	2	2	2
11	CAPACITOR		P01910-01	1	1	1	1	1
12	FUSE HOLDER		P02829-01	1	1	1	1	1
13	FUSE		P04203-01	1	1	1	1	1
16	TRUSS HEAD MACHINE SCREW		FST0408S0	1	1	1	1	1
17	SEPARATOR - BOX		3Y6512M01	1	1	1	1	1
19	CONTROL BOX COVER		3Y6513M01	1	1	1	1	1
20	CONTROL LABEL		475642L01	1	1	1	1	-
	CONTROL LABEL(A)		481284L01	-	-	-	-	1
21	LABEL - FUSE		466798-01	1	1	1	1	1
22	WIRING LABEL		3Y6137L01	1	1	1	1	1

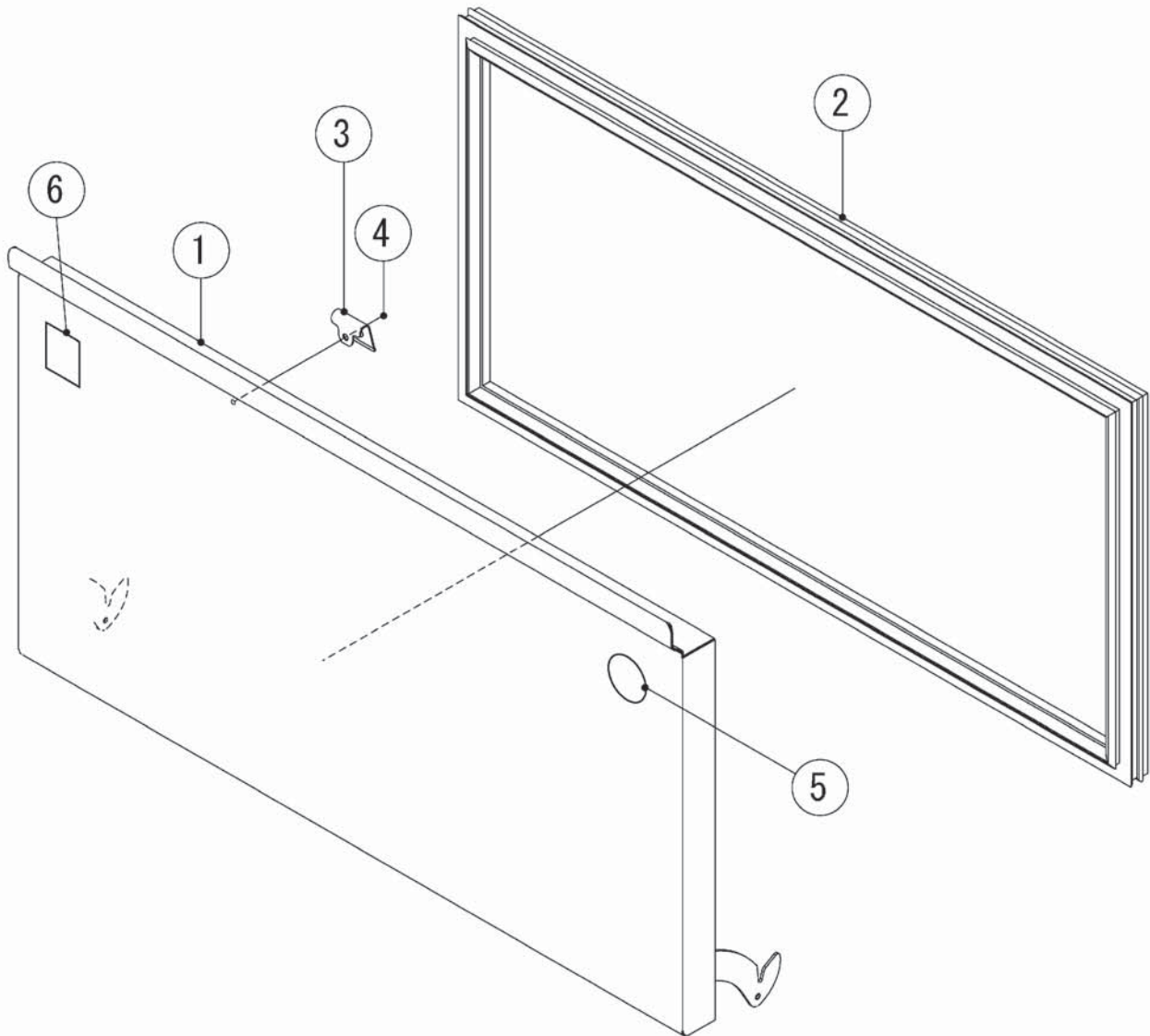
HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: E.CONTROL BOX ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3	N-1		
1	CONTROL BOX (A)		3Y5611M01	1	1	1		
2	CONTROL BOX (B)		2X1251M01	1	1	1		
3	TRUSS HEAD TAPPING SCREW T2		FT20410F0	16	16	16		
4	PLATE - BOX		4Y7215M01	1	1	1		
5	BOARD SUPPORT		P04204-01	4	4	4		
6	CONTROLLER BOARD	(100NE,100WNE)	P01873-02	1	1	1		
		(100NE-21) (100WNE-21)	P01873-01	1	-	-		
			P01873-02	-	1	1		
		(100NE-23) (100WNE-23)	P01873-01	-	-	-		
			P01873-02	1	1	1		
		(100NE-C)	P01873-01	1	1	1		
7	TRANSFORMER		P02714-01	1	1	1		
8	POWER RELAY		P00034-01	1	1	-		
			P05211-01	-	-	1		
10	CAPACITOR		P01870-01	2	2	2		
11	CAPACITOR		P01910-01	1	1	1		
12	FUSE HOLDER		P02829-01	1	1	1		
13	FUSE		P04203-01	1	1	1		
16	TRUSS HEAD MACHINE SCREW		FST0408S0	1	1	1		
17	SEPARATOR - BOX		3Y6512M01	1	1	1		
19	CONTROL BOX COVER		3Y6513M01	1	1	1		
20	CONTROL LABEL(A)		481284L01	1	1	1		
21	LABEL - FUSE		466798-01	1	1	1		
22	WIRING LABEL		3Y6137L01	1	1	1		

IM-100NE(-21,-23,-C)
IM-100WNE(-21,-23)
IM-130NE(-21,-23)
IM-130WNE(-23)

F. DOOR ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23) TITLE: F.DOOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	DOOR G		3Y5435G01	1	1	1	1	1
2	DOOR GASKET		3Y8291P04	1	1	1	1	1
3	CATCH - SLOPE		4X7644-01	1	1	1	1	1
4	TRUSS HEAD TAPPING SCREW T2		FT20408S0	1	1	1	1	1
5	LABEL - PENGUIN		468184-01	1	1	1	1	1
6	LABEL - HACCP		476519L01	1	1	1	1	1

HE,KOREA(60Hz),HS

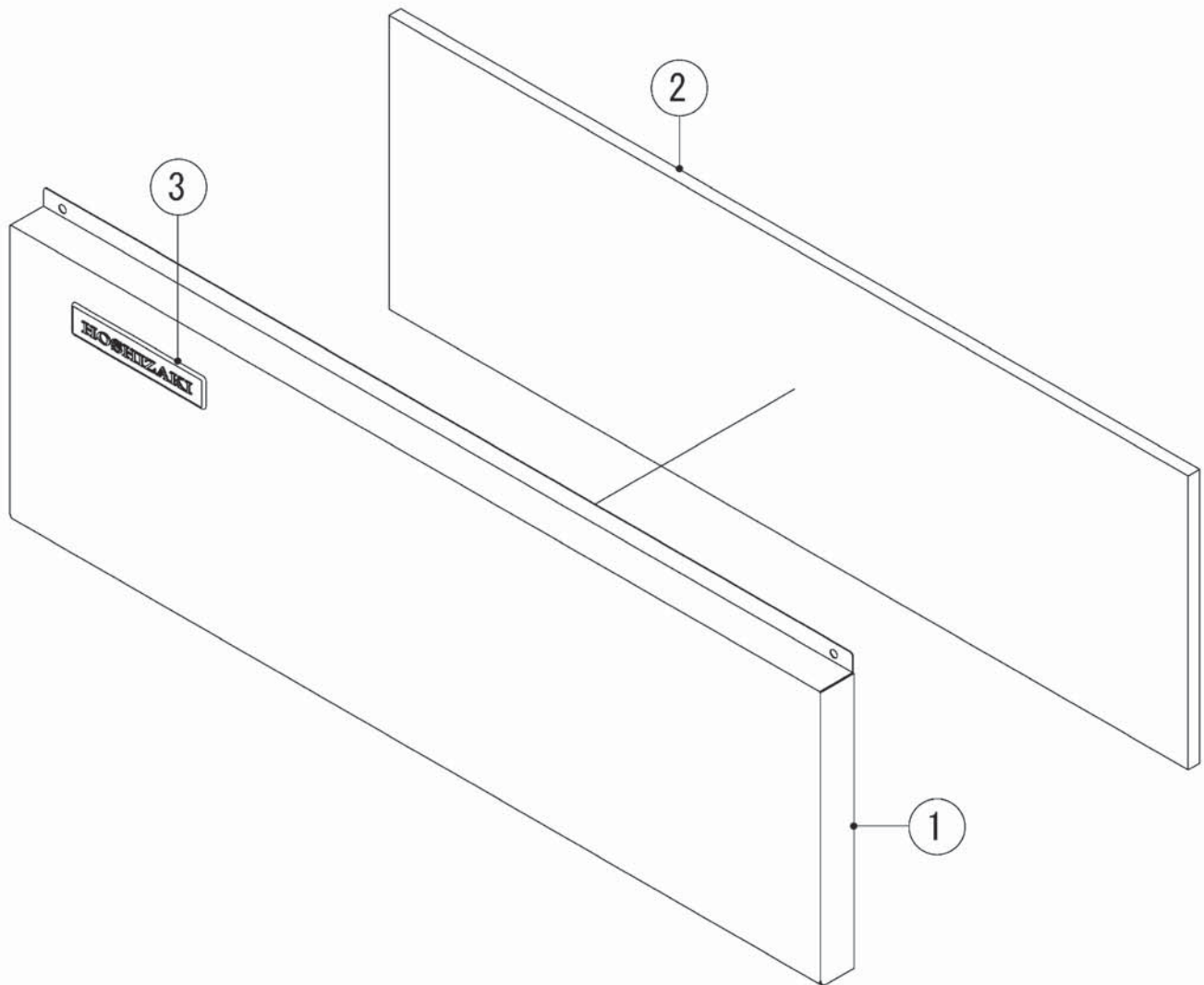
MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23) TITLE: F.DOOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	DOOR G		3Y5435G01	1	1			
2	DOOR GASKET		3Y8291P04	1	1			
3	CATCH - SLOPE		4X7644-01	1	1			
4	TRUSS HEAD TAPPING SCREW T2		FT20408S0	1	1			
5	LABEL - PENGUIN		468184-01	1	1			
6	LABEL - HACCP		476519L01	1	1			

IM-100NE(-21,-23,-C)

IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23) G. FRONT COVER UPPER ASSY (B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C)				TITLE: G.FRONT COVER UPPER ASSY				
MODEL: IM-100WNE(-21,-23)								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	FRONT COVER UPPER		3Y6138G01	1	1	1	1	1
2	INSULATION - FRONT(A)		4Y7505P01	1	1	1	1	1
3	EMBLEM		340842-01	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23) TITLE: G.FRONT COVER UPPER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	FRONT COVER UPPER		3Y6138G01	1	1			
2	INSULATION - FRONT(A)		4Y7505P01	1	1			
3	EMBLEM		340842-01	1	1			

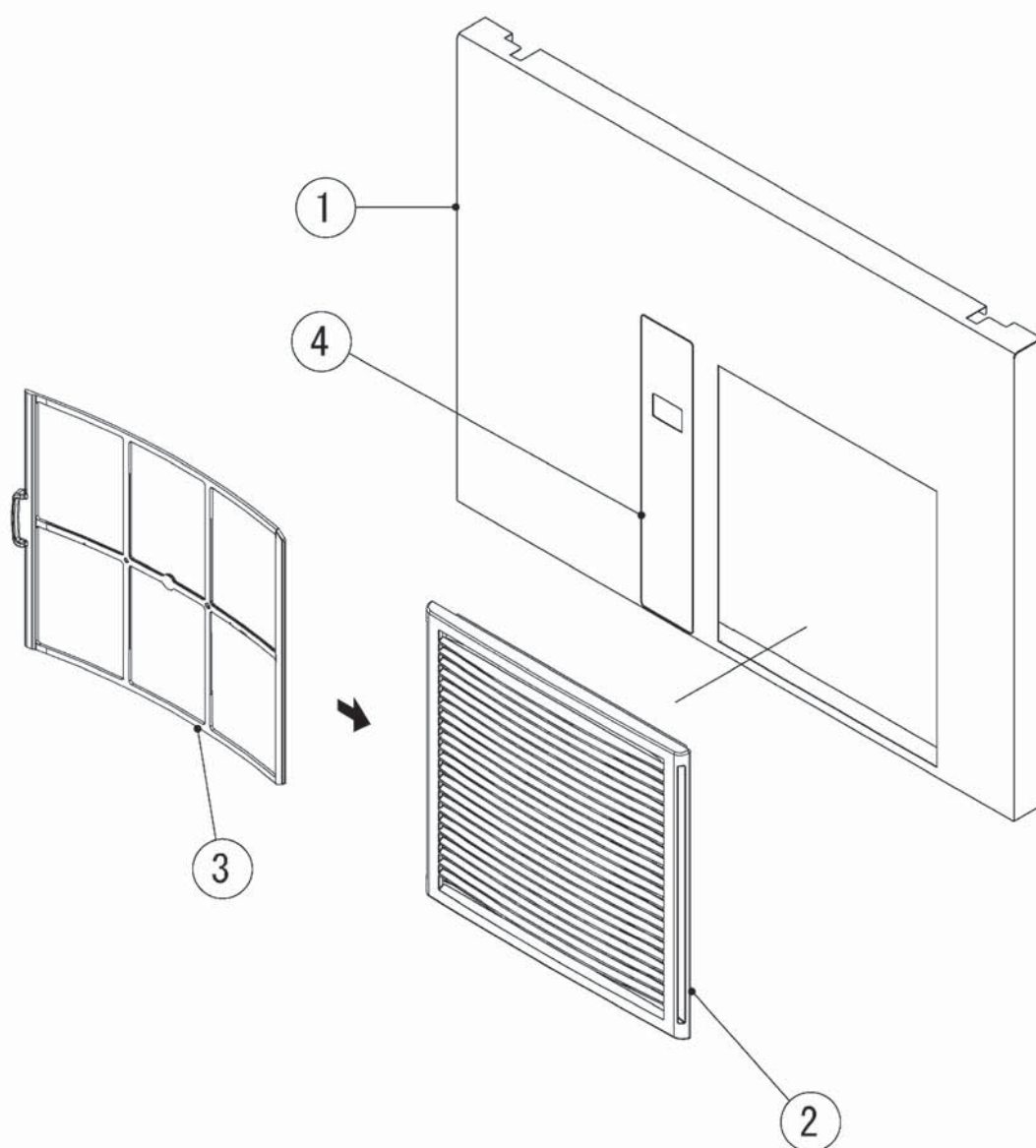
IM-100NE(-21,-23,-C)

IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

H. FRONT COVER LOWER ASSY (B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23) TITLE: H.FRONT COVER LOWER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	FRONT COVER LOWER		3Y6140G01	1	1	1	1	1
		(100WNE,-21,-23)	3Y6620G01	1	1	1	1	1
2	LOUVER	(100NE, -21,-23,-C)	121931P01	1	1	1	1	1
3	AIR FILTER	(100NE, -21,-23,-C)	262259G01	1	1	1	1	1
4	OPERATION LABEL		375116L04	1	1	1	1	1

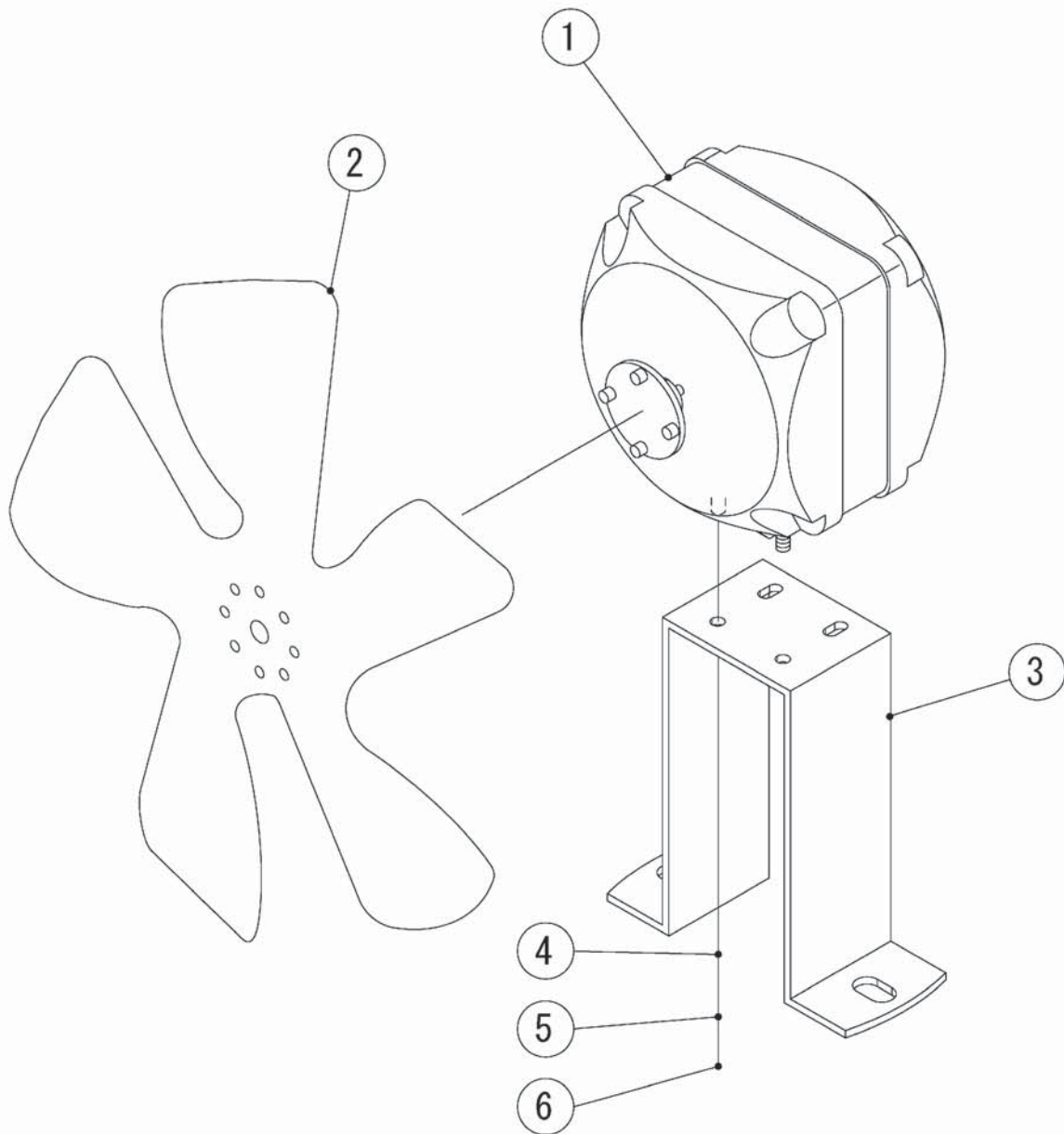
HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23) TITLE: H.FRONT COVER LOWER ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	FRONT COVER LOWER		3Y6140G01	1	1			
		(100WNE,-21,-23)	3Y6620G01	1	1			
2	LOUVER	(100NE, -21,-23,-C)	121931P01	1	1			
3	AIR FILTER	(100NE, -21,-23,-C)	262259G01	1	1			
4	OPERATION LABEL		375116L04	1	1			

IM-100NE(-21,-23,-C)
IM-100WNE(-21,-23)
IM-130NE(-21,-23)
IM-130WNE(-23)

J. FAN MOTOR ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C)				TITLE: J.FAN MOTOR ASSY				
MODEL: IM-100WNE(-21,-23)								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	FAN MOTOR	REGAL	P05835-02	1	1	1	1	1
2	FAN		P05866-01	1	1	1	1	1
3	BRACKET - FM		P05873-01	1	1	1	1	1
4	FLAT WASHER		FWPL04S0	2	2	2	2	2
5	SPRING WASHER		FWSP04S0	2	2	2	2	2
6	NUT		FNH104S0	2	2	2	2	2

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23) TITLE: J.FAN MOTOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	FAN MOTOR	REGAL	P05835-02	1	1			
2	FAN		P05866-01	1	1			
3	BRACKET - FM		P05873-01	1	1			
4	FLAT WASHER		FWPL04S0	2	2			
5	SPRING WASHER		FWSP04S0	2	2			
6	NUT		FNH104S0	2	2			

IM-100NE(-21,-23,-C)

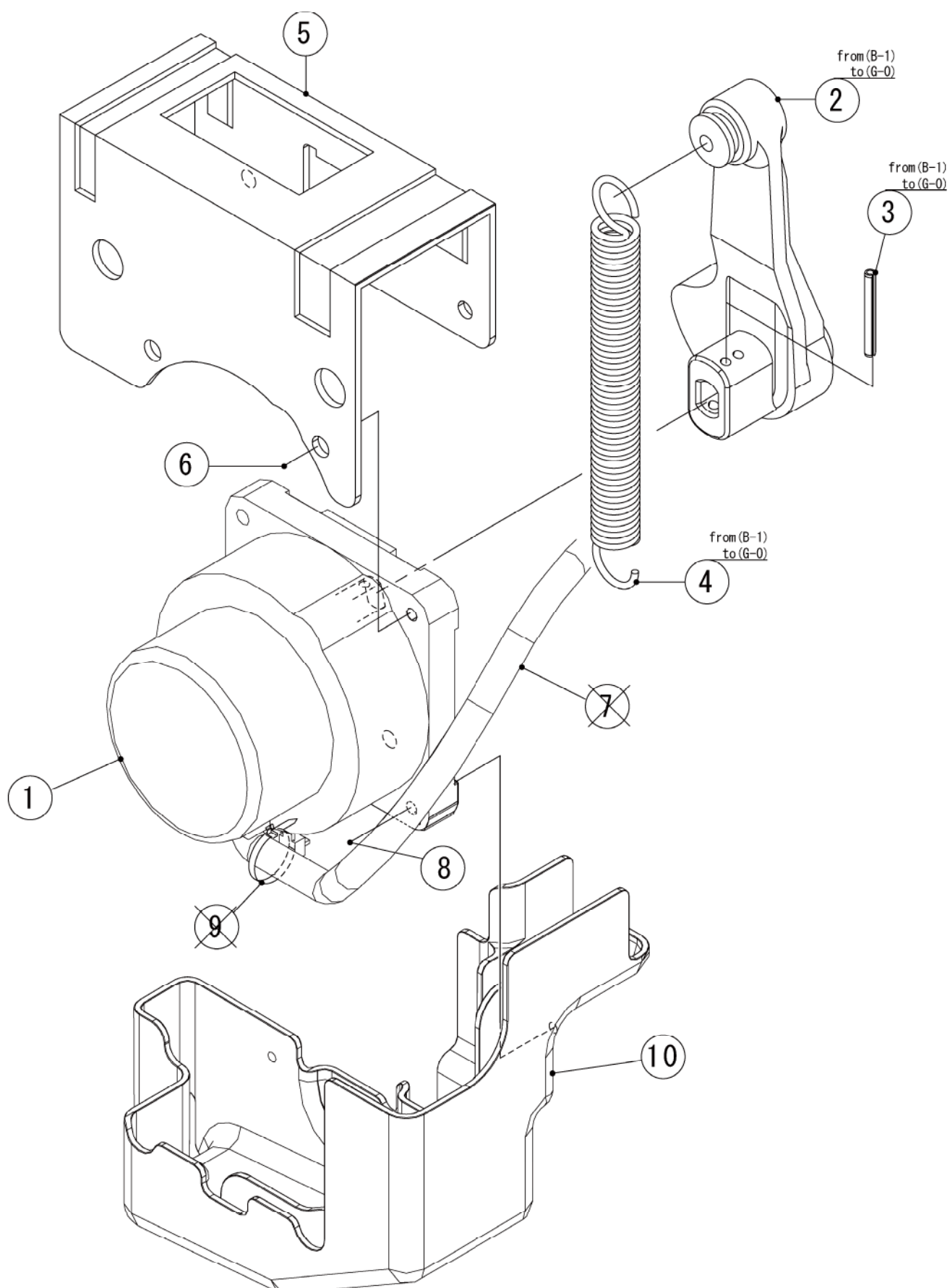
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

K. ACTUATOR MOTOR ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: K.ACTUATOR MOTOR ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	ACTUATOR MOTOR		4E0159G01	1	1	1	1	1
2	CAM(A)		306543G03	1	-	-	-	-
3	SPRING PIN 3*28		712S-0328	1	-	-	-	-
4	SPRING		4H0287-01	1	-	-	-	-
5	BRACKET - AM		3Y2924M01	1	1	1	1	1
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	2	2	2	2	2
7	TUBE-SILICONE		4Y6751Z08	-	-	-	-	-
8	T2 TRUSS HEAD SCREW		FT20416S0	2	2	2	2	2
9	TIE		7920-0003	-	-	-	-	-
10	COVER - ACTUATOR MOTOR		1H4881P01	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C)		TITLE: K.ACTUATOR MOTOR ASSY						
MODEL: IM-100WNE(-21,-23)								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	ACTUATOR MOTOR		4E0159G01	1	1			
5	BRACKET - AM		3Y2924M01	1	1			
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0620S0	2	2			
8	T2 TRUSS HEAD SCREW		FT20416S0	2	2			
10	COVER - ACTUATOR MOTOR		1H4881P01	1	1			

IM-100NE(-21,-23,-C)

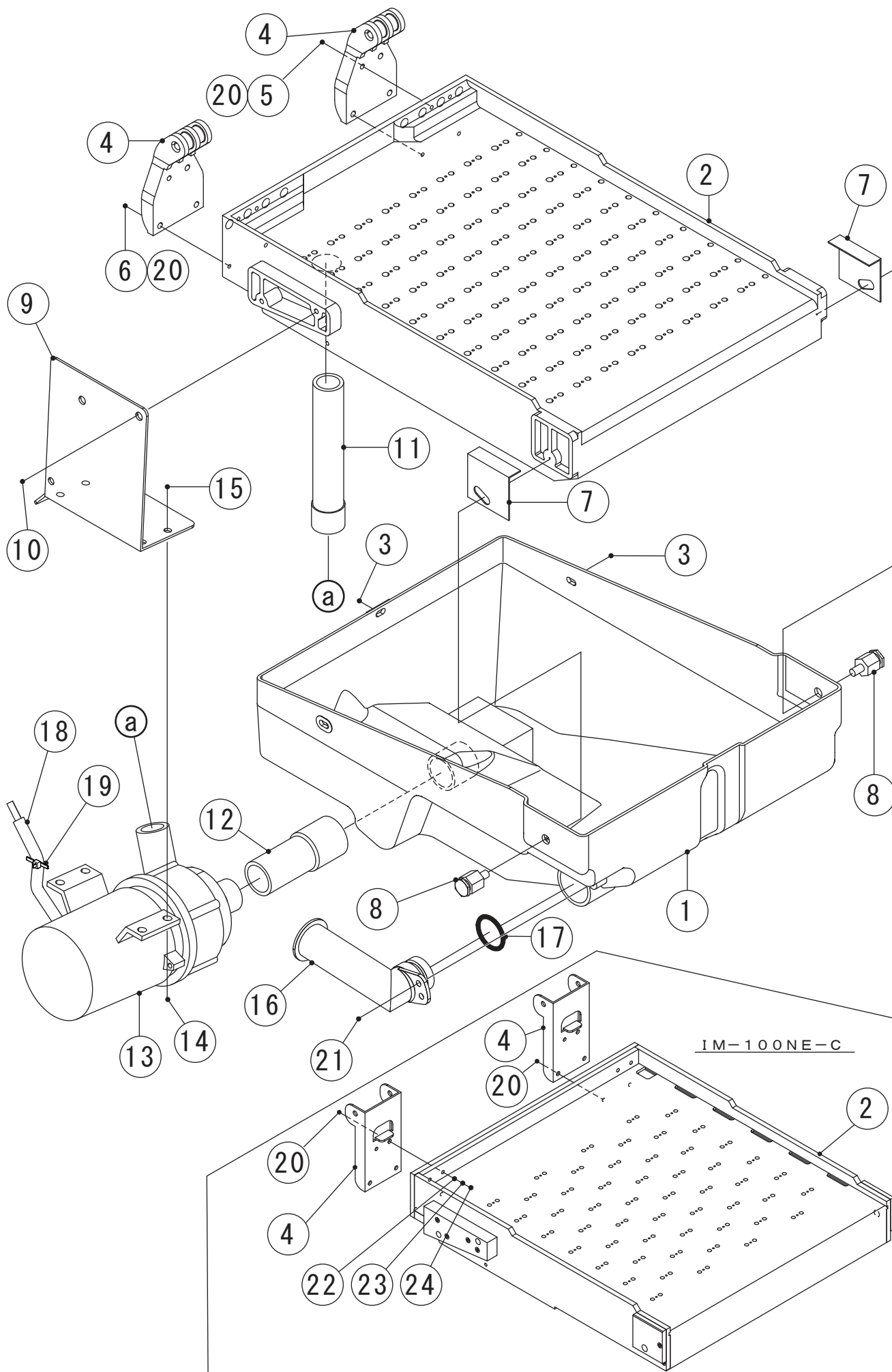
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

L. WATER PAN ASSY

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: L.WATER PAN ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	WATER TANK		2H2286G01	1	1	1	1	1
2	WATER PLATE		2H0833G02	1	1	1	1	1
	WATER PLATE	(100NE-21,100WNE-21)	1H0291G01	1	1	1	1	1
	WATER PLATE	(100NE-C)	1H4746G01	1	1	1	1	1
3	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20410S0	3	3	3	3	3
	TRUSS HEAD SCREW	(100NE-21,100WNE-21) (100NE-C)	FST0408S0	3	3	3	3	3
4	WATER PAN HANGER		3H2059-01	2	2	2	2	2
	BRACKET/WATER PAN	(100NE-C)	4Y6595M01	2	2	2	2	2
5	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20420S0	4	4	4	4	4
6	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20416S0	4	4	4	4	4
7	BRACKET		402957-01	2	2	2	2	2
8	SCREW SPRING HOOK		4H2582G01	2	2	2	2	2
9	BRACKET - PUMP		4E0021M01	1	1	1	1	1
10	TRUSS HEAD TAPPING SCREW T2		FT20516S0	2	2	2	2	2
	TRUSS HEAD MACHINE SCREW	(100NE-21,100WNE-21) (100NE-C)	FST0516S0	2	2	2	2	2
11	TUBING - PUMP DISCHARGE		4E0020R01	1	1	1	1	1
12	SUCTION TUBE		4E0019G01	1	1	1	1	1
13	PUMP MOTOR	PMX-352BHZ1S	P02715-03	1	1	1	1	1
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0412S0	4	4	4	4	4
15	FLANGE NUT		FNHF04S0	4	4	4	4	4
16	PIPE - DRAIN		315530-01	1	1	1	1	1
17	O-RING		4E0037R01	1	1	1	1	1
18	TUBE-SILICONE		4Y6751Z10	1	1	1	1	1
19	TIE		7920-0002	2	2	2	2	2
20	TRUSS HEAD MACHINE SCREW	(100NE-21,100WNE-21) (100NE-C)	FST0420S0	8	8	8	8	8
21	TRUSS HEAD SCREW		FST0408S0	1	1	1	1	1
22	FLAT WASHER	(100NE-C)	FWPL04S0	4	4	4	4	4
23	SPRING WASHER	(100NE-C)	FWSP04S0	4	4	4	4	4
24	NUT	(100NE-C)	FNH104S0	4	4	4	4	4

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: L.WATER PAN ASSY								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	WATER TANK		2H2286G01	1	1			
2	WATER PLATE		2H0833G02	1	1			
	WATER PLATE	(100NE-21,100WNE-21)	1H0291G01	1	1			
	WATER PLATE	(100NE-C)	1H4746G01	1	1			
3	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20410S0	3	3			
	TRUSS HEAD SCREW	(100NE-21,100WNE-21) (100NE-C)	FST0408S0	3	3			
4	WATER PAN HANGER		3H2059-01	2	2			
	BRACKET/WATER PAN	(100NE-C)	4Y6595M01	2	2			
5	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20420S0	4	4			
6	TRUSS HEAD TAPPING SCREW T2	(100NE,-23)(100WNE,-23)	FT20416S0	4	4			
7	BRACKET		402957-01	2	2			
8	SCREW SPRING HOOK		4H2582G01	2	2			
9	BRACKET - PUMP		4E0021M01	1	1			
10	TRUSS HEAD TAPPING SCREW T2		FT20516S0	2	2			
	TRUSS HEAD MACHINE SCREW	(100NE-21,100WNE-21) (100NE-C)	FST0516S0	2	2			
11	TUBING - PUMP DISCHARGE		4E0020R01	1	1			
12	SUCTION TUBE		4E0019G01	1	1			
13	PUMP MOTOR	PMX-352BHZ1S	P02715-03	1	1			
14	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0412S0	4	4			
15	FLANGE NUT		FNHF04S0	4	4			
16	PIPE - DRAIN		315530-01	1	1			
17	O-RING		4E0037R01	1	1			
18	TUBE-SILICONE		4Y6751Z10	1	1			
19	TIE		7920-0002	2	2			
20	TRUSS HEAD MACHINE SCREW	(100NE-21,100WNE-21) (100NE-C)	FST0408S0	8	8			
21	TRUSS HEAD SCREW		FST0412S0	1	1			
22	FLAT WASHER	(100NE-C)	FWPL04S0	4	4			
23	SPRING WASHER	(100NE-C)	FWSP04S0	4	4			
24	NUT	(100NE-C)	FNH104S0	4	4			

IM-100NE(-21,-23,-C)

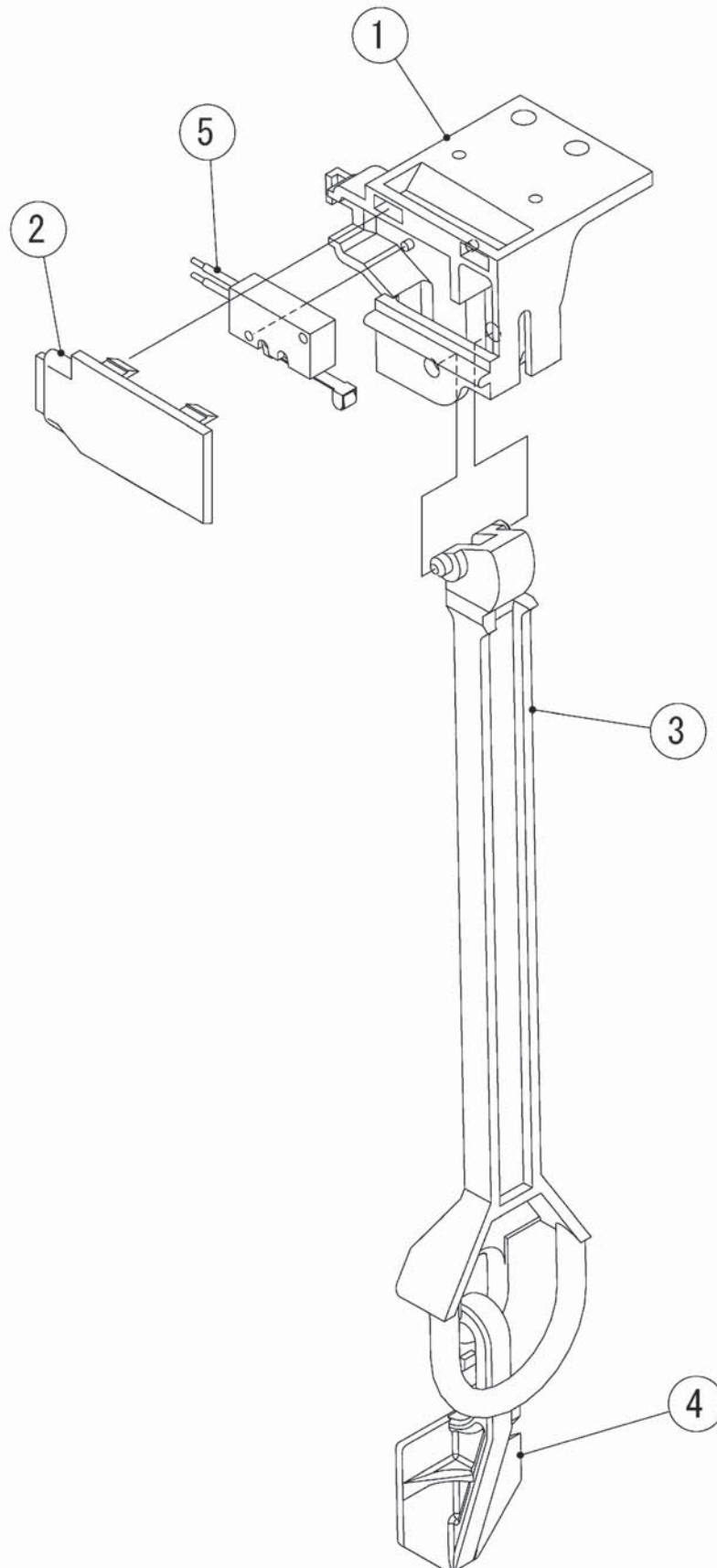
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

M. BIN CONTROL SWITCH

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C)				TITLE: M.BIN CONTROL SWITCH				
MODEL: IM-100WNE(-21,-23)								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	SWICH BOX		2H2043-01	1	1	1	1	1
2	SWITCH BOX COVER		4H8785-01	1	1	1	1	1
3	SWITCH ACTUATOR		3H1369-02	1	1	1	1	1
4	DETECTOR		311044-01	1	1	1	1	1
5	MICRO SWITCH		456432-02	1	1	1	1	1

IM-100NE(-21,-23,-C)

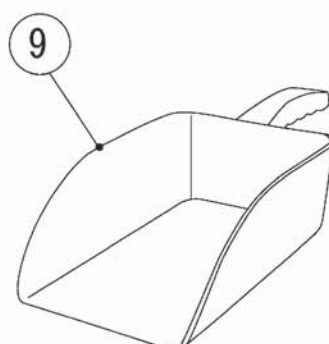
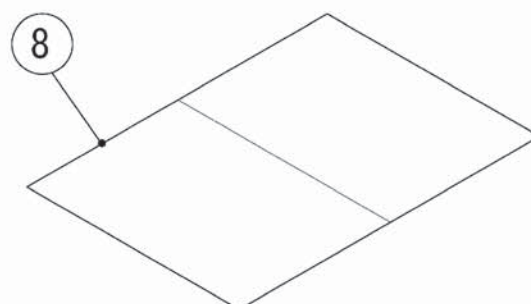
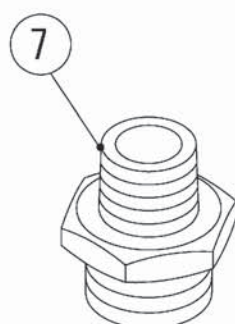
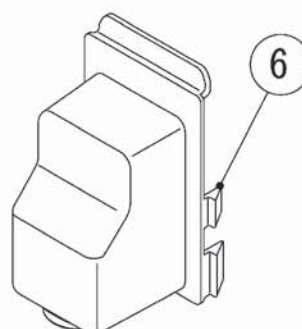
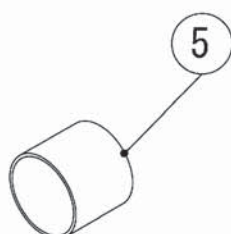
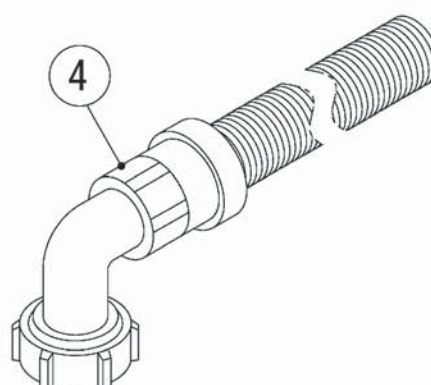
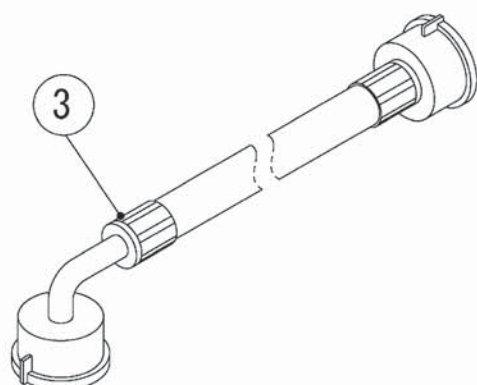
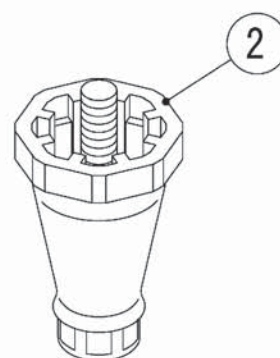
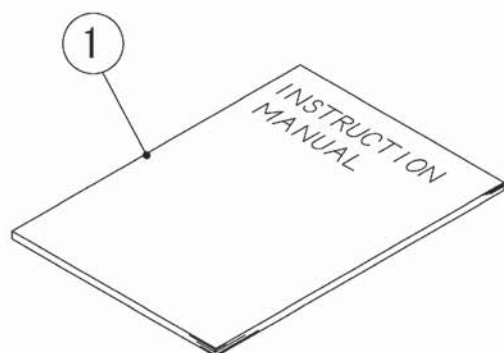
IM-100WNE(-21,-23)

IM-130NE(-21,-23)

IM-130WNE(-23)

N. ACCESSORIES

(B-1) and later



HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: N.ACCESSORIES								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	B-1 G-0	G-1	G-2	G-3 J-0	J-1
1	INSTRUCTION MANUAL		L1E1EC203	1	1	1	1	1
		(CHINA)	L1E1EC301	1	1	1	1	1
		(KOREA)	L1E1EC401	1	1	1	1	1
		(HL)	L1E1EC113	1	1	1	1	1
2	LEG		446729-01	4	4	4	4	4
3	INLET HOSE		P03534-01	1	1	1	1	1
		(100WNE,-21,-23)		2	2	2	2	2
4	OUTLET HOSE		452365-01	1	1	1	1	1
		(100WNE,-21,-23)		2	2	2	2	2
5	CAP		417323-01	1	1	1	1	1
6	COVER - CONNECTOR	EXCEPT(KOREA)	2X0271P01	1	1	1	1	1
7	ADAPTOR	(100WNE,-21,-23)	450724-01	2	2	2	2	2
8	INSTRUCTION SHEET		121594L01	1	1	1	1	1
9	SCOOP		P00314-01	1	1	1	1	1

HE,KOREA(60Hz),HS

MODEL: IM-100NE(-21,-23,-C) MODEL: IM-100WNE(-21,-23)								
TITLE: N.ACCESSORIES								
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART	REQ'D NUMBER				
			NUMBER	J-2	J-3			
1	INSTRUCTION MANUAL		L1E1EC203	1	1			
		(CHINA)	L1E1EC301	1	1			
		(KOREA)	L1E1EC401	1	1			
		(HL)	L1E1EC113	1	1			
2	LEG		446729-01	4	4			
3	INLET HOSE		P03534-01	1	1			
		(100WNE,-21,-23)		2	2			
4	OUTLET HOSE		452365-01	1	1			
		(100WNE,-21,-23)		2	2			
5	CAP		417323-01	1	1			
6	COVER - CONNECTOR	EXCEPT(KOREA)	2X0271P01	1	1			
7	ADAPTOR	(100WNE,-21,-23)	450724-01	2	2			
8	INSTRUCTION SHEET		121594L01	1	1			
9	SCOOP		P00314-01	1	1			