



MODULAR CUBER

PARTS LIST

[HE] [GENERAL(50Hz)(60Hz)][HS][AUSTRALIA]
[KOREA(60Hz)]

E1CK

E1CK-D001,-D002, D003, D004, D005, D007, D008
-D009,-D010, D011, D012, D013, D014, D015
-D016,-D017, D018, D019, D020, D021, D022
-D023,-D024, D025, D026, D027, D028, D029
-D030,-D031, D032, D033, D034, D036, D037
-D038,-D039, D040, D041, D042, D043, D044
-D045,-D046, D047, D048, D100, D101, D102
-D103, D104, D105, D107, D108, D109, D110
-D111, D112, D114, D115, D116, D117, D118
-D119, D120, D121, D124, D125, D126, D127
-D129, D143, D144, D145, D146, D147, D148
-D152, D153

K-1 JUN. 2010
B-1 APR. 2012
B-2 ----- 2012
B-3 OCT. 2012
C-1 FEB. 2013
G-1 APR. 2017
G-2 OCT. 2017
J-1 AUG. 2019
J-2 OCT. 2019
J-3 SEP. 2019
K-1 MAR. 2020
K-2 OCT. 2020

N-1 FEB. 2023
N-2 MAR. 2023
N-3 APR. 2023

IM-240DNE
IM-240DNE-C
IM-240DNE-21
IM-240DNE-23
IM-240DNE-32
IM-240XNE
IM-240XNE-21
IM-240XNE-23
IM-240XNE-32
IM-240DSNE
IM-240DSNE-23
IM-240XSNE
IM-240XSNE-23
IM-240DNE(HS)
IM-240DNE-21(HS)
IM-240DNE-23(HS)
IM-240DNE-32(HS)
IM-240XNE(HS)
IM-240XNE-21(HS)
IM-240XNE-23(HS)
IM-240XNE-32(HS)

List of Specifications

IM-240DNE	E1CK	Standard
IM-240DNE-C	E1CK-D001	Cylinder ICE of IM-240DNE
IM-240DNE-23	E1CK-D002	23mm ICE of IM-240DNE
IM-240DNE-21	E1CK-D003	21mm ICE of IM-240DNE
IM-240DNE-32	E1CK-D004	32mm ICE of IM-240DNE
IM-240XNE	E1CK-D005	X TYPE
IM-240XNE-23	E1CK-D007	23mm ICE of IM-240XNE
IM-240XNE-21	E1CK-D008	21mm ICE of IM-240XNE
IM-240XNE-32	E1CK-D009	32mm ICE of IM-240XNE
IM-240DNE	E1CK-D010	60Hz of IM-240DNE
IM-240XNE	E1CK-D011	For KOREA 60Hz of IM-240XNE
IM-240DNE-23	E1CK-D012	For KOREA 23mm ICE,60Hz of IM-240DNE
IM-240XNE-23	E1CK-D013	For KOREA 23mm ICE,60Hz of IM-240XNE
IM-240DNE	E1CK-D014	For GENERAL 230V,60Hz of IM-240DNE
IM-240XNE	E1CK-D015	For GENERAL 230V,60Hz of IM-240XNE
IM-240DNE-23	E1CK-D016	For GENERAL 23mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-23	E1CK-D017	For GENERAL 23mm ICE,230V,60Hz of IM-240XNE
IM-240DNE-21	E1CK-D018	For GENERAL 21mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-21	E1CK-D019	For GENERAL 21mm ICE,230V,60Hz of IM-240XNE
IM-240DNE-21	E1CK-D020	For KOREA 21mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-21	E1CK-D021	For KOREA 21mm ICE,230V,60Hz of IM-240XNE
IM-240DNE	E1CK-D022	SUS316 frame of IM-240DNE
IM-240XNE	E1CK-D023	SUS316 frame of IM-240XNE
IM-240DSNE	E1CK-D024	Remote of IM-240DNE
IM-240XSNE	E1CK-D025	Remote of IM-240XNE
IM-240DSNE-23	E1CK-D026	Remote,23mm ICE of IM-240DNE
IM-240XSNE-23	E1CK-D027	Remote,23mm ICE of IM-240XNE
IM-240DNE	E1CK-D028	For GENERAL 230V,60Hz,SUS316 frame of IM-240DNE
IM-240DNE	E1CK-D029	SUS316 frame SUS base of IM-240DNE
IM-240XNE	E1CK-D030	For GENERAL 230V,60Hz,SUS316 frame of IM-240XNE
IM-240DNE-C	E1CK-D031	SUS316 frame,Cylinder ICE of IM-240DNE
IM-240DNE-23	E1CK-D032	SUS316 frame,23mm ICE of IM-240DNE
IM-240DNE-21	E1CK-D033	SUS316 frame,21mm ICE of IM-240DNE

List of Specifications

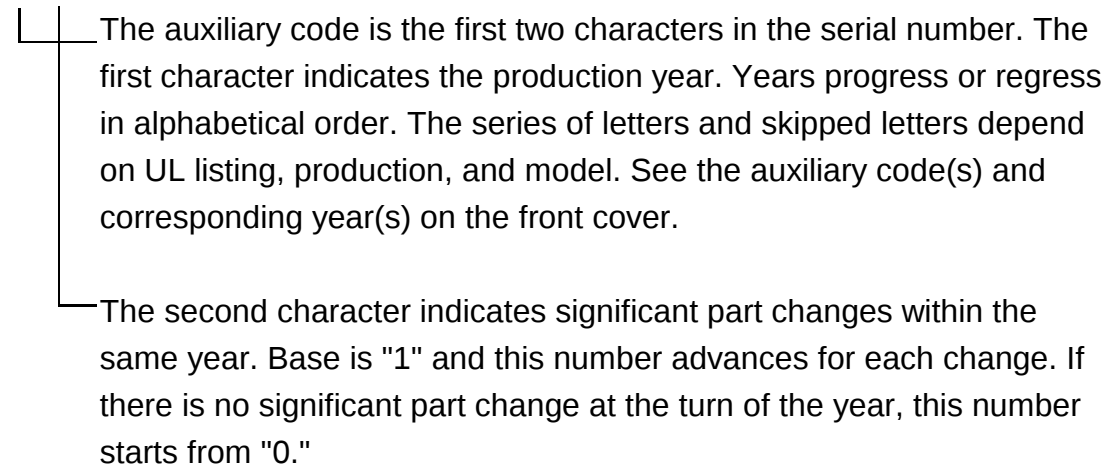
IM-240DNE-32	E1CK-D034	SUS316 frame,32mm ICE of IM-240DNE
IM-240XNE-23	E1CK-D036	SUS316 frame,23mm ICE of IM-240XNE
IM-240XNE-21	E1CK-D037	SUS316 frame,21mm ICE of IM-240XNE
IM-240XNE-32	E1CK-D038	SUS316 frame,32mm ICE of IM-240XNE
IM-240DNE-23	E1CK-D039	For GENERAL 230V,60Hz,SUS316 frame,23mm ICE of IM-240DNE
IM-240XNE-23	E1CK-D040	For GENERAL 230V,60Hz,SUS316 frame,23mm ICE of IM-240XNE
IM-240DNE-21	E1CK-D041	For GENERAL 230V,60Hz,SUS316 frame,21mm ICE of IM-240DNE
IM-240XNE-21	E1CK-D042	For GENERAL 230V,60Hz,SUS316 frame,21mm ICE of IM-240XNE
IM-240DNE(HS)	E1CK-D043	For Singapore Special water valve
IM-240DNE-23(HS)	E1CK-D044	For Singapore 23mm Special water valve
IM-240DNE-21(HS)	E1CK-D045	For Singapore 21mm Special water valve
IM-240XNE(HS)	E1CK-D046	For Singapore Special water valve
IM-240XNE-23(HS)	E1CK-D047	For Singapore 23mm Special water valve
IM-240XNE-21(HS)	E1CK-D048	For Singapore 21mm Special water valve

List of Specifications *Stainless frame standard model

IM-240DNE	E1CK-D100	Standard
IM-240DNE-C	E1CK-D101	Cylinder ICE of IM-240DNE
IM-240DNE-23	E1CK-D102	23mm ICE of IM-240DNE
IM-240DNE-21	E1CK-D103	21mm ICE of IM-240DNE
IM-240DNE-32	E1CK-D104	32mm ICE of IM-240DNE
IM-240XNE	E1CK-D105	X TYPE
IM-240XNE-23	E1CK-D107	23mm ICE of IM-240XNE
IM-240XNE-21	E1CK-D108	21mm ICE of IM-240XNE
IM-240XNE-32	E1CK-D109	32mm ICE of IM-240XNE
IM-240DNE	E1CK-D110	60Hz of IM-240DNE
IM-240XNE	E1CK-D111	For KOREA 60Hz of IM-240XNE
IM-240DNE-23	E1CK-D112	For KOREA 23mm ICE,60Hz of IM-240DNE
IM-240DNE	E1CK-D114	For GENERAL 230V,60Hz of IM-240DNE
IM-240XNE	E1CK-D115	For GENERAL 230V,60Hz of IM-240XNE
IM-240DNE-23	E1CK-D116	For GENERAL 23mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-23	E1CK-D117	For GENERAL 23mm ICE,230V,60Hz of IM-240XNE
IM-240DNE-21	E1CK-D118	For GENERAL 21mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-21	E1CK-D119	For GENERAL 21mm ICE,230V,60Hz of IM-240XNE
IM-240DNE-21	E1CK-D120	For KOREA 21mm ICE,230V,60Hz of IM-240DNE
IM-240XNE-21	E1CK-D121	For KOREA 21mm ICE,230V,60Hz of IM-240XNE
IM-240DSNE	E1CK-D124	Remote of IM-240DNE
IM-240XSNE	E1CK-D125	Remote of IM-240XNE
IM-240DSNE-23	E1CK-D126	Remote,23mm ICE of IM-240DNE
IM-240XSNE-23	E1CK-D127	Remote,23mm ICE of IM-240XNE
IM-240DNE	E1CK-D129	SUS316 frame SUS base of IM-240DNE
IM-240DNE(HS)	E1CK-D143	For Singapore Special water valve
IM-240DNE-23(HS)	E1CK-D144	For Singapore 23mm Special water valve
IM-240DNE-21(HS)	E1CK-D145	For Singapore 21mm Special water valve
IM-240XNE(HS)	E1CK-D146	For Singapore Special water valve
IM-240XNE-23(HS)	E1CK-D147	For Singapore 23mm Special water valve
IM-240XNE-21(HS)	E1CK-D148	For Singapore 21mm Special water valve
IM-240DNE-32(HS)	E1CK-D152	For Singapore 32mm Special water valve
IM-240XNE-32(HS)	E1CK-D153	For Singapore 32mm Special water valve

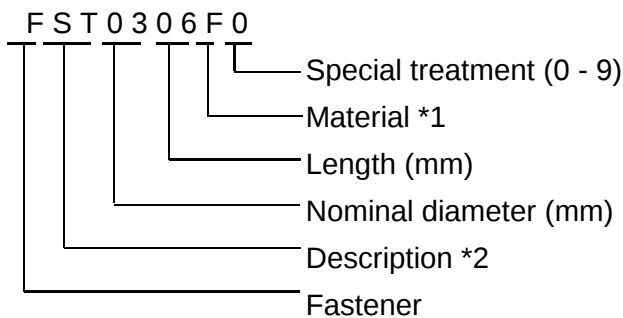
AUXILIARY CODE

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FASTENER PART NUMBER

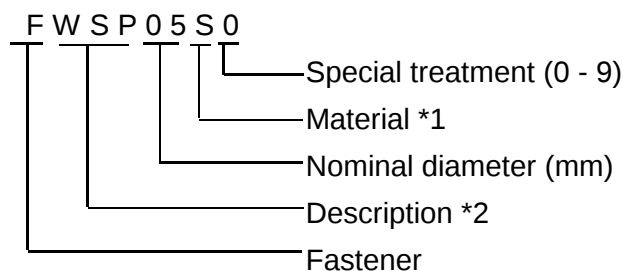
SCREWS



*1 Material

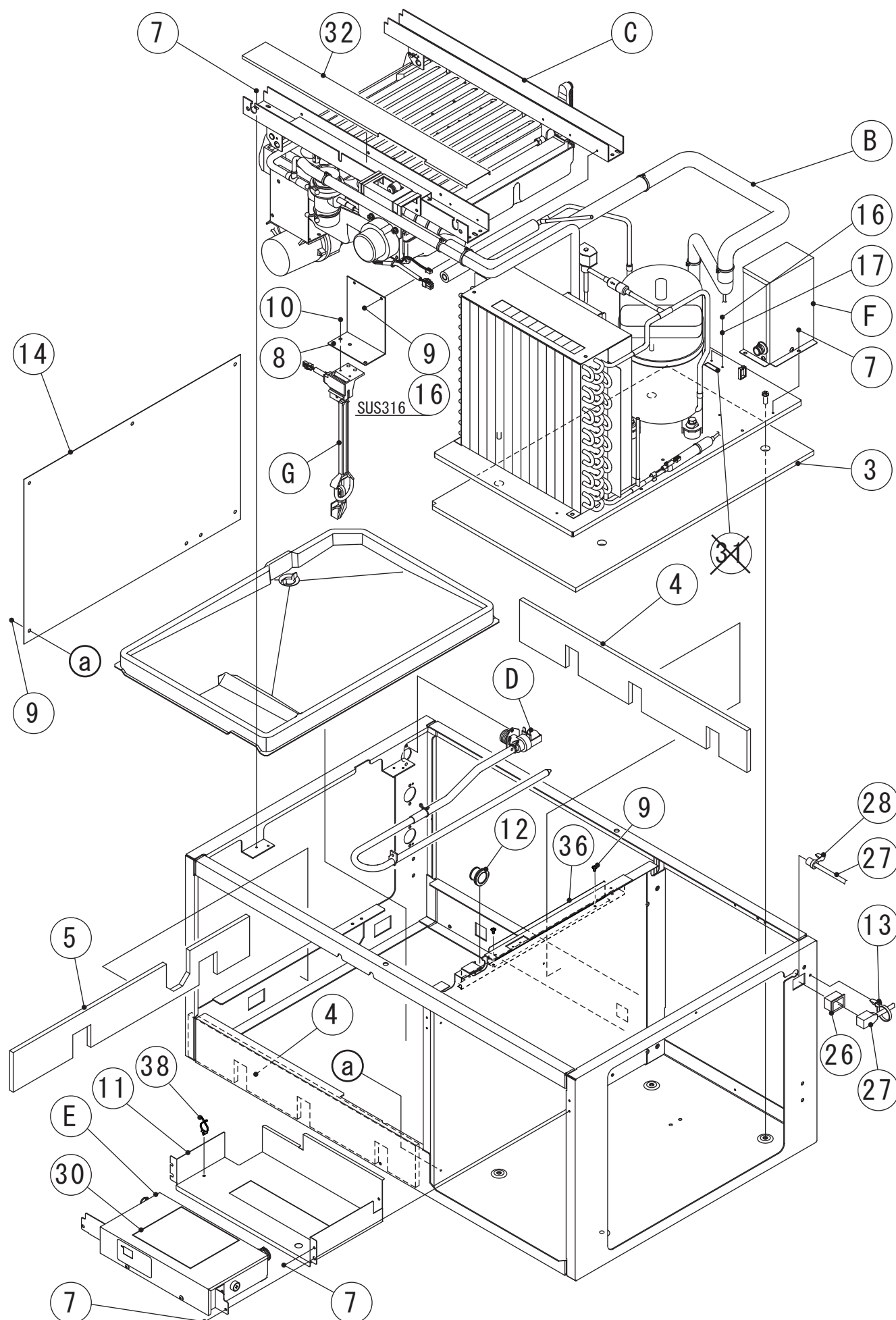
F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



*2 Description

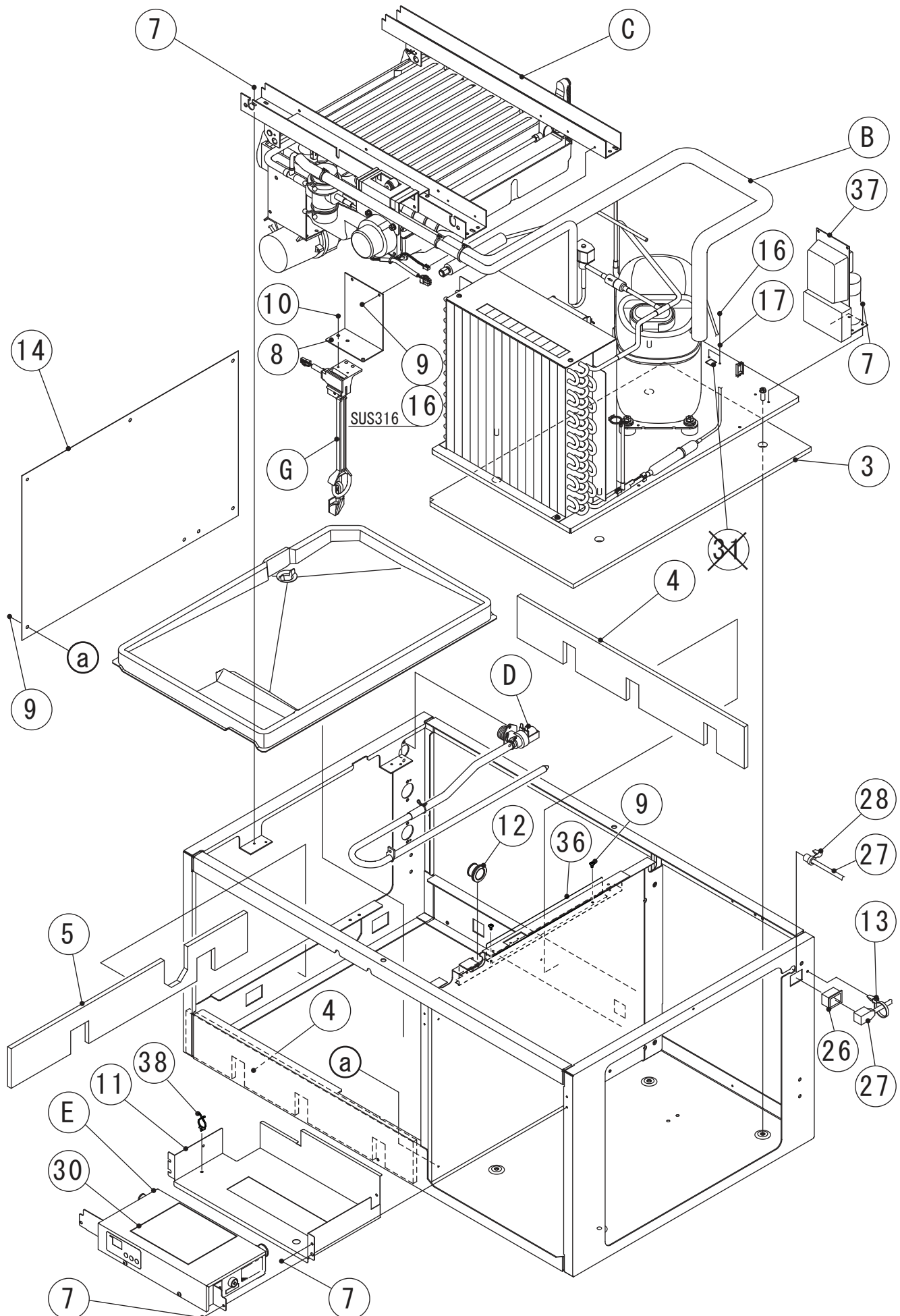
First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

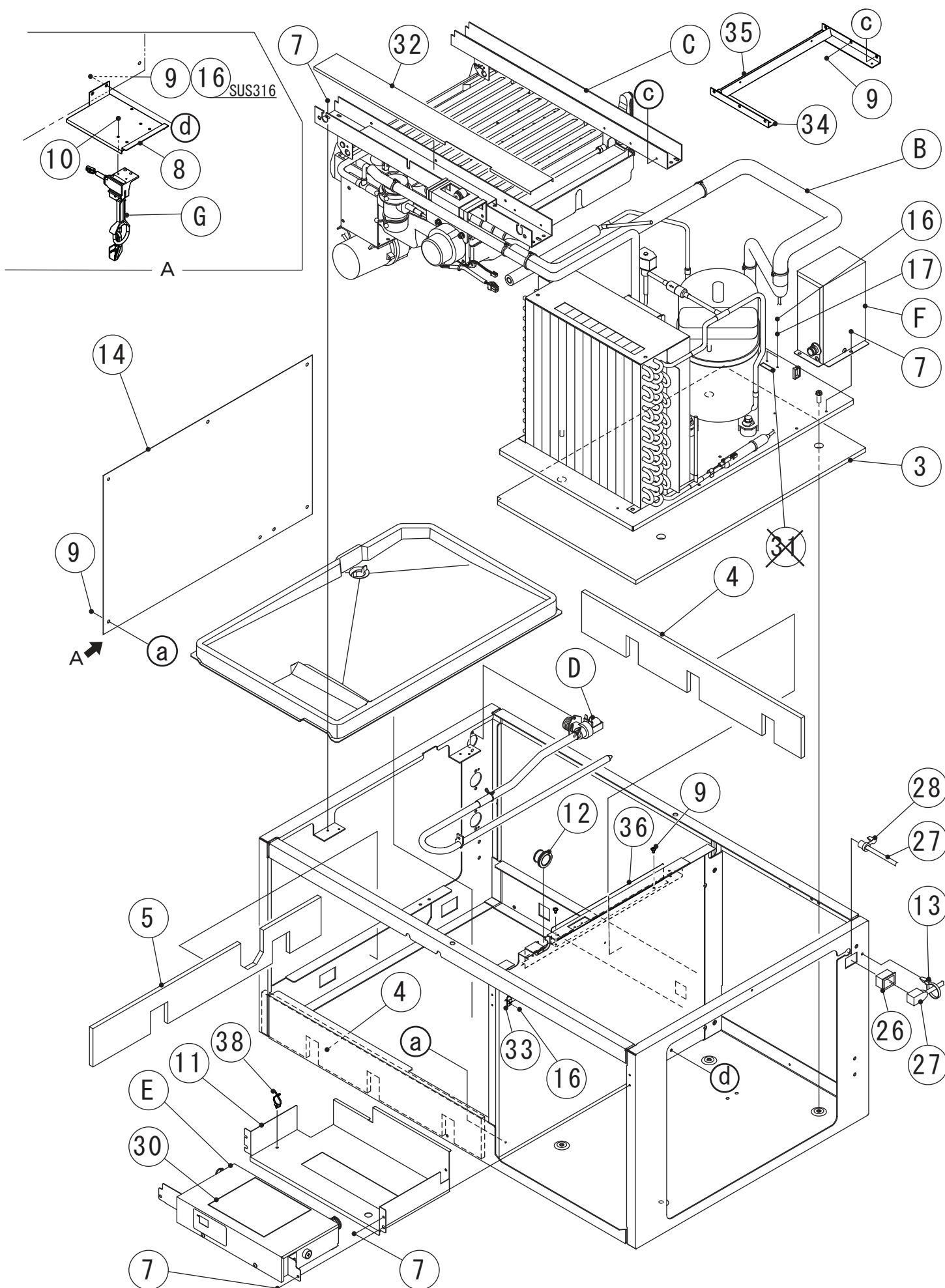


IM-240DNE(-C, -21, -23, -32)
IM-240DSNE(-23)

50Hz (B-1) and later
60Hz (C-1) and later

A. ICE CUBER ASSY (1/2)

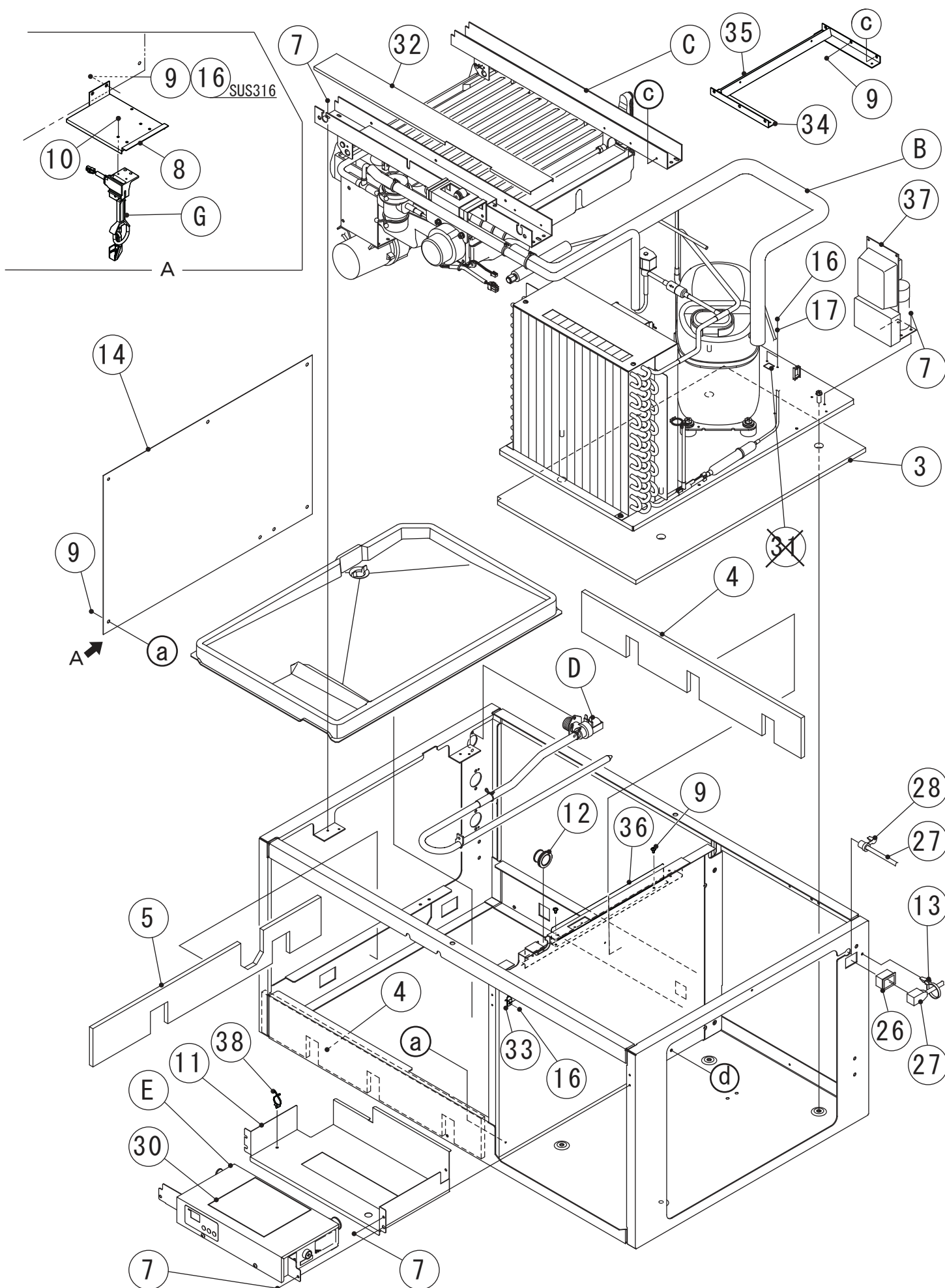




IM-240XNE(-21,-23,-32)
IM-240XSNE(-23)

A. ICE CUBER ASSY (1/2)

50Hz (B-1) and later
60Hz (C-1) and later



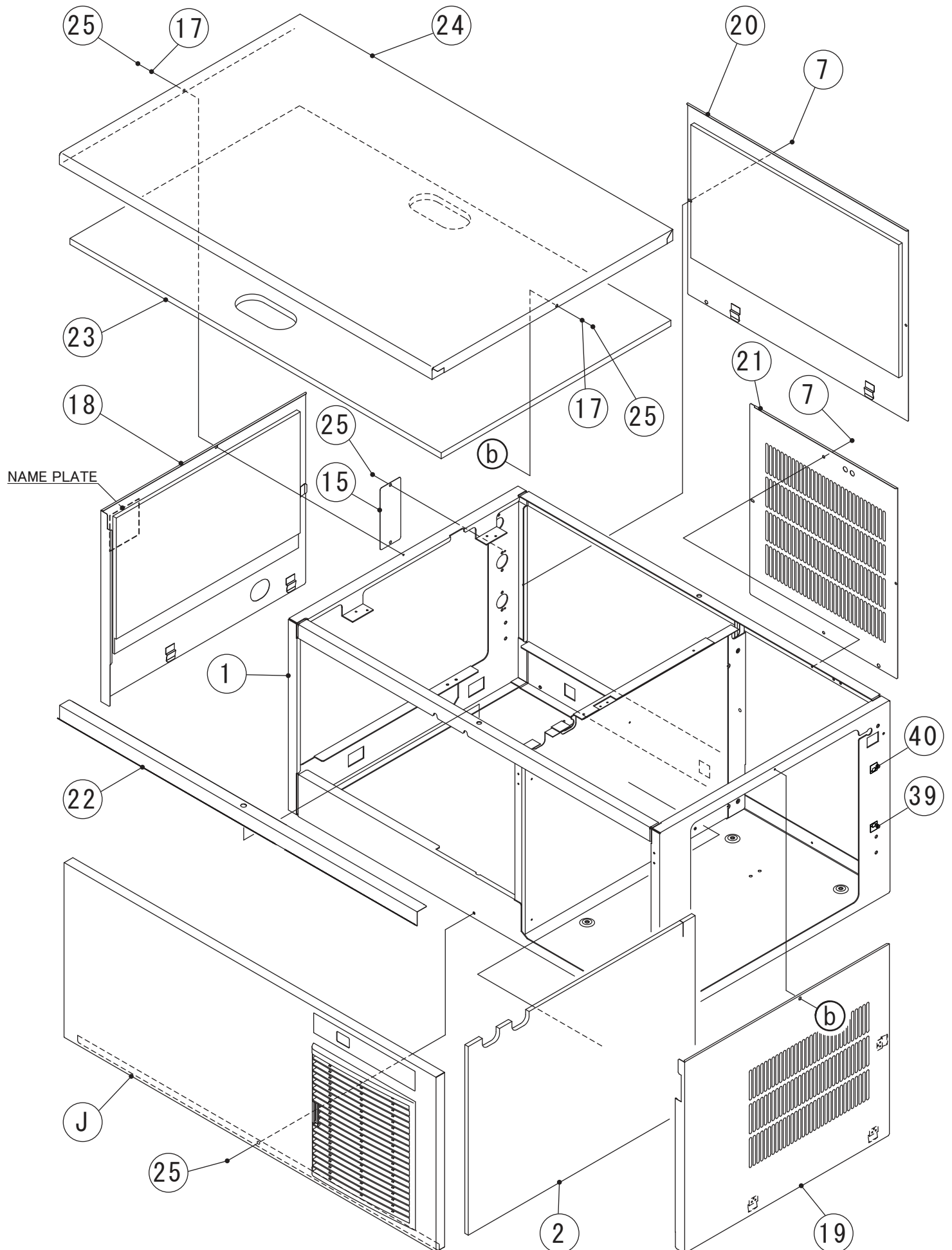
IM-240DNE(-C,-21,-23,-32)

IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23)

A. ICE CUBER ASSY (2/2) (K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : A. ICE CUBER ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
B	REFRIGERATION ASSY	(50Hz) (EXCEPT 240DNE-C)	1H4668A01	1	-	-	-	-
			1H5184A01	-	1	1	1	1
		(60Hz)	1H4668A01	1	1	1	-	-
			1H5184A01	-	-	-	1	1
		(240DNE-C)	1H4690A01	1	-	-	-	-
			1H5229A01	-	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	1H5295A01	-	-	-	1	1
C	MECHANISM ASSY	-	1H4669A01	1	1	1	1	1
		(240DNE-C)	1H4679A01	1	1	1	1	1
D	WATER CIRCUIT ASSY	-	2H9942A01	1	1	1	1	1
		(-C)	2H9942A02	1	1	1	1	1
E	CONTROL BOX ASSY	(50Hz)	2H9968A01	1	-	-	-	-
			2X1162A01	-	1	1	1	1
		(60Hz)	2H9968A01	1	1	1	-	-
			2X1162A01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1501A01	-	-	-	1	1
F	CONTROL BOX B - ASSY	(50Hz)	3Y5105A01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
G	BIN SWITCH ASSY	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3Y5222A01	1	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	3Y5244A01	1	1	1	1	1
J	FRONT COVER	(50Hz)	2H9946A01	1	-	-	-	-
			2X1164A01	-	1	1	1	1
		(60Hz)	2H9946A01	1	1	1	-	-
			2X1164A01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1168A01	-	-	-	1	1
1	UNIT FRAME	-	1H4667G01	1	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	1H4667G02	-	-	-	1	1
		(SUS316)	1H5205G01	-	1	1	1	1
2	INSULATION - SEPARATOR	-	3Y5008P01	1	1	1	1	1
3	INSULATION - CHASSIS	-	4Y6574P01	1	1	1	1	1
4	INSULATION - FRAME	-	4Y5945P01	2	2	2	2	2
5	INSULATION - SIDEFRAME L	-	4Y5944P01	1	1	1	1	1
7	FLANGE BOLT (C-TITE)	-	FTR0408M0	18	18	18	18	18

MODEL : IM-240DNE(-C,-21,-23,-32)
 MODEL : IM-240XNE(-21,-23,-32)
 MODEL : IM-240DSNE(-23)
 MODEL : IM-240XSNE(-23)

TITLE : A. ICE CUBER ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
8	BRACKET - BIN CONTROL SWITCH	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	4Y7486M01	1	1	1	1	1
		(SUS316 EXCEPT 240DNE-C)	486135M01	-	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	4Y5943M01	1	1	1	1	1
		(SUS316 X TYPE)	486145M01	-	1	1	1	1
9	TRUSS HEAD TAPPING SCREW T2	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FT20408S0	9	9	9	9	9
		(SUS316 EXCEPT 240DNE-C)		-	7	7	7	7
		(240XNE,-21,-23,-32) (240XSNE,-23)		15	15	15	15	15
		(SUS316 X TYPE)		-	13	13	13	13
10	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2	2	2	2	2
11	UNIT BOX	-	2H9970M01	1	1	1	1	1
12	GROMMET	-	4E0023R01	1	1	1	1	1
13	PUSH MOUNT TIE		P05042-01	1	1	1	1	1
14	PROTECTOR - SEPARATOR	(50Hz)	390519P01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
		(240DSNE,-23) (240XSNE,-23)		-	-	-	1	1
15	PLATE	-	4Y2479-01	1	1	1	1	1
16	TRUSS HEAD MACHINE SCREW	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FST0408S0	2	2	2	2	2
		(SUS316 EXCEPT 240DNE-C)		4	4	4	4	4
		(240XNE,-21,-23,-32) (240XSNE,-23)		3	3	3	3	3
		(SUS316 X TYPE)		5	5	5	5	5
17	SPRING WASHER	-	FWSP04S0	4	4	4	4	4
18	SIDE PANEL - L	-	3Y5012G01	1	1	1	1	1
19	SIDE PANEL - R	-	3Y5013G01	1	1	1	1	1
20	REAR PANEL	-	3Y5016G01	1	1	1	1	1
21	REAR PANEL R	-	3Y5018M01	1	1	1	1	1
22	HOOK - TOP PANEL	-	3Y5019M01	1	1	1	1	1
23	INSULATION - TOP PANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H9603-01	1	1	1	1	1
24	TOPPANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	1H4725M01	1	1	1	1	1
25	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	5	5	5	5	5
26	CONNECTOR	-	P00246-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : A. ICE CUBER ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
27	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1	1	1	1	1
		UK-PLUG(13A)	P03363-01	1	1	1	1	1
		AS-PLUG(15A)	P03364-01	1	1	1	1	1
	POWER SUPPLY CORD	KOREA-PLUG (ORDER HKR)	P04438-01	1	1	1	1	1
28	BUSHING	(240DSNE,-23) (240XSNE,-23)	448949-01	-	-	-	1	1
30	WIRING LABEL	(50Hz)	3Y5103L01	1	-	-	-	-
			3Y6692L01	-	1	1	1	1
		(60Hz)	3Y5103L01	1	1	1	-	-
			3Y6692L01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	3Y7269L01	-	-	-	1	1
31	LABEL - GROUND	(50Hz)	451712-01	1	-	-	-	-
	LABEL - GROUND (B)		450452-02	-	-	-	-	-
	LABEL - GROUND	(60Hz)	451712-01	1	1	1	-	-
	LABEL - GROUND (B)		450452-02	-	-	-	-	-
32	GUIDE - CONNECTOR	(240DNE,-C,-21,-23,-32)	312762-01	1	-	-	-	-
		(240XNE,-21,-23,-32)		1	1	1	1	1
		(240XSNE,-23)						
33	CLAMP	(240XNE,-21,-23,-32) (240XSNE,-23)	418814-06	1	1	1	1	1
34	PLATE-ICE SHOOT	(240XNE,-21,-23,-32) (240XSNE,-23)	4Y8197M01	2	2	2	2	2
35	BRACKET	(240XNE,-21,-23,-32) (240XSNE,-23)	426049-01	1	1	1	1	1
36	COVER-UNIT	-	3Y6093M01	1	1	1	1	1
37	STARTING DEVICE	(50Hz)	P01856-01	-	1	1	1	1
		(60Hz)	P02887-01	-	-	-	1	1
38	CLAMP		P04381-01	1	1	1	1	1
39	LABEL (A) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-01	-	-	-	1	1
40	LABEL (B) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-02	-	-	-	1	1
41	POWER CORD (FAN MOTOR WIRING CORD)	(240DSNE,-23) (240XSNE,-23)	450203-01	-	-	-	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
 MODEL : IM-240XNE(-21,-23,-32)
 MODEL : IM-240DSNE(-23)
 MODEL : IM-240XSNE(-23)

TITLE : **A. ICE CUBER ASSY**

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
B	REFRIGERATION ASSY	(240DNE,XNE)	1H5184A01	-	-	-	-	-
			1H5982A01	1	1	1	1	1
		(240DNE-21,-32) (240XNE-21,-32)	1H5184A01	1	1	1	1	-
			1H5982A01	-	-	-	-	1
		(240DNE-23) (240XNE-23)	1H5184A01	1	1	1	-	-
			1H5982A01	-	-	-	1	1
		(240DNE-C)	1H5229A01	1	1	1	1	1
			1H5295A01	-	-	-	-	-
		(240DSNE) (240XSNE)	1H5984A01	1	1	1	1	1
			1H5295A01	1	1	1	-	-
C	MECHANISM ASSY	-	1H4669A01	1	1	1	1	1
			1H4679A01	1	1	1	1	1
D	WATER CIRCUIT ASSY	-	2H9942A01	1	1	1	1	1
			2H9942A02	1	1	1	1	1
E	CONTROL BOX ASSY	(240DNE,XNE)	2X1162A01	-	-	-	-	-
			2X3380A01	1	-	-	-	-
			2X3380A03	-	1	1	1	1
		(240DNE-C)	2X1162A01	1	1	1	1	1
			2X1162A01	1	1	1	1	-
		(240DNE-21,-32) (240XNE-21,-32)	2X3380A03	-	-	-	-	1
			2X1162A01	1	1	1	-	-
		(240DNE-23) (240XNE-23)	2X3380A03	-	-	-	1	1
			2X1501A01	-	-	-	-	-
		(240DSNE,XSNE)	2X3381A01	1	-	-	-	-
			2X3381A02	-	1	1	1	1
		(240DSNE-23) (240XSNE-23)	2X1501A01	1	1	1	-	-
			2X3381A02	-	-	-	1	1
G	BIN SWITCH ASSY	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3Y5222A01	1	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	3Y5244A01	1	1	1	1	1
J	FRONT COVER	(50Hz)	2X1164A01	1	1	1	1	1
		(60Hz)	2X1164A01	1	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1168A01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
 MODEL : IM-240XNE(-21,-23,-32)
 MODEL : IM-240DSNE(-23)
 MODEL : IM-240XSNE(-23)

TITLE : **A. ICE CUBER ASSY**

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	UNIT FRAME	-	1H4667G01	1	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	1H4667G02	1	1	1	1	1
		(SUS316)	1H5205G01	1	1	1	1	1
2	INSULATION - SEPARATOR	-	3Y5008P01	1	1	1	1	1
3	INSULATION - CHASSIS	-	4Y6574P01	1	1	1	1	1
4	INSULATION - FRAME	-	4Y5945P01	2	2	2	2	2
5	INSULATION - SIDEFRAME L	-	4Y5944P01	1	1	1	1	1
7	FLANGE BOLT (C-TITE)	-	FTR0408M0	18	18	18	18	18
8	BRACKET - BIN CONTROL SWITCH	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	4Y7486M01	1	1	1	1	1
		(SUS316 EXCEPT 240DNE-C)	486135M01	1	1	1	1	1
		(240XNE,-21,-23,-32) (240XSNE,-23)	4Y5943M01	1	1	1	1	1
		(SUS316 X TYPE)	486145M01	1	1	1	1	1
9	TRUSS HEAD TAPPING SCREW T2	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FT20408S0	9	9	9	9	9
		(SUS316 EXCEPT 240DNE-C)		7	7	7	7	7
		(240XNE,-21,-23,-32) (240XSNE,-23)		15	15	15	15	15
		(SUS316 X TYPE)		13	13	13	13	13
10	TRUSS HEAD TAPPING SCREW T2		FT20410S0	2	2	2	2	2
11	UNIT BOX	-	2H9970M01	1	1	1	1	1
12	GROMMET	-	4E0023R01	1	1	1	1	1
13	PUSH MOUNT TIE		P05042-01	1	1	1	1	1
14	PROTECTOR - SEPARATOR	(240DSNE,-23) (240XSNE,-23)	390519P01	1	1	1	1	1
15	PLATE	-	4Y2479-01	1	1	1	1	1
16	TRUSS HEAD MACHINE SCREW	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FST0408S0	2	2	2	2	2
		(SUS316 EXCEPT 240DNE-C)		4	4	4	4	4
		(240XNE,-21,-23,-32) (240XSNE,-23)		3	3	3	3	3
		(SUS316 X TYPE)		5	5	5	5	5
17	SPRING WASHER	-	FWSP04S0	4	4	4	4	4
18	SIDE PANEL - L	-	3Y5012G01	1	1	1	1	1
19	SIDE PANEL - R	-	3Y5013G01	1	1	1	1	1
20	REAR PANEL	-	3Y5016G01	1	1	1	1	1
21	REAR PANEL R	-	3Y5018M01	1	1	1	1	1
22	HOOK - TOP PANEL	-	3Y5019M01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : A. ICE CUBER ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
23	INSULATION - TOP PANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H9603-01	1	1	1	1	1
24	TOPPANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	1H4725M01	1	1	1	1	1
25	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	5	5	5	5	5
26	CONNECTOR	-	P00246-01	1	1	1	1	1
27	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1	1	1	1	1
		UK-PLUG(13A)	P03363-01	1	1	1	1	1
		AS-PLUG(15A)	P03364-01	1	1	1	1	1
	POWER SUPPLY CORD	KOREA-PLUG (ORDER HKR)	P04438-01	1	1	1	1	1
28	BUSHING	(240DSNE,-23) (240XSNE,-23)	448949-01	1	1	1	1	1
30	WIRING LABEL		3Y6692L01	1	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	3Y7269L01	1	1	1	1	1
32	GUIDE - CONNECTOR	(240XNE,-21,-23,-32) (240XSNE,-23)	312762-01	1	1	1	1	1
33	CLAMP	(240XNE,-21,-23,-32) (240XSNE,-23)	418814-06	1	1	1	1	1
34	PLATE-ICE SHOOT	(240XNE,-21,-23,-32) (240XSNE,-23)	4Y8197M01	2	2	2	2	2
35	BRACKET	(240XNE,-21,-23,-32) (240XSNE,-23)	426049-01	1	1	1	1	1
36	COVER-UNIT	-	3Y6093M01	1	1	1	1	1
37	STARTING DEVICE	(50Hz)	P01856-01	1	1	1	1	1
		(60Hz)	P02887-01	1	1	1	1	1
38	CLAMP		P04381-01	1	1	1	1	1
39	LABEL (A) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-01	1	1	1	1	1
40	LABEL (B) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-02	1	1	1	1	1
41	POWER CORD (FAN MOTOR WIRING CORD)	(240DSNE,-23) (240XSNE,-23)	450203-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
 MODEL : IM-240XNE(-21,-23,-32)
 MODEL : IM-240DSNE(-23)
 MODEL : IM-240XSNE(-23)

TITLE : A. ICE CUBER ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
B	REFRIGERATION ASSY	-	1H5982A01	1	1			
		(240DNE,-23,-21,-32) (240XNE,-23,-21,-32)	1H5982A01	1	1			
		(240DNE-C)	1H5229A01	1	1			
		(240DSNE,-23) (240XSNE,-23)	1H5984A01	1	1			
C	MECHANISM ASSY	-	1E0020A01	1	1			
		(240DNE-C)	1E0021A01	1	1			
D	WATER CIRCUIT ASSY	-	2H9942A01	1	1			
		(240DNE-C)	2H9942A02	1	1			
E	CONTROL BOX ASSY	-	2X3380A03	1	-			
		-	2X3380A04	-	1			
		(240DSNE,-23) (240XSNE,-23)	2X3381A02	1	1			
G	BIN SWITCH ASSY	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3Y5222A01	1	1			
		(240XNE,-21,-23,-32) (240XSNE,-23)	3Y5244A01	1	1			
J	FRONT COVER	-	2X1164A01	1	1			
		(240DSNE,-23) (240XSNE,-23)	2X1168A01	1	1			
		-						
1	UNIT FRAME	-	1E0007G01	1	1			
		(240DSNE,-23) (240XSNE,-23)	1E0007G02	1	1			
2	INSULATION - SEPARATOR	-	3Y5008P01	1	1			
3	INSULATION - CHASSIS	-	4Y6574P01	1	1			
4	INSULATION - FRAME	-	4Y5945P01	2	2			
5	INSULATION - SIDEFRAME L	-	4Y5944P01	1	1			
7	FLANGE BOLT (C-TITE)	-	FTR0408M0	18	18			
8	BRACKET - BIN CONTROL SWITCH	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	486135M01	1	1			
		(240XNE,-21,-23,-32) (240XSNE,-23)	486145M01	1	1			
9	TRUSS HEAD TAPPING SCREW T2	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FT20408S0	2	2			
		(240XNE,-21,-23,-32) (240XSNE,-23)		4	4			
10	TRUSS HEAD TAPPING SCREW T2	-	FT20410S0	2	2			
11	UNIT BOX	-	2H9970M01	1	1			
12	GROMMET	-	4E0023R01	1	1			
13	PUSH MOUNT TIE	-	P05042-01	1	1			

MODEL : IM-240DNE(-C,-21,-23,-32)
 MODEL : IM-240XNE(-21,-23,-32)
 MODEL : IM-240DSNE(-23)
 MODEL : IM-240XSNE(-23)

TITLE : A. ICE CUBER ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
14	PROTECTOR - SEPARATOR	-	390519P01	1	1			
15	PLATE	-	4Y2479-01	1	1			
16	TRUSS HEAD MACHINE SCREW	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FST0408S0	2	2			
		(240XNE,-21,-23,-32) (240XSNE,-23)		4	4			
17	SPRING WASHER	-	FWSP04S0	4	4			
18	SIDE PANEL - L	-	3Y5012G01	1	1			
19	SIDE PANEL - R	-	3Y5013G01	1	1			
20	REAR PANEL	-	3Y5016G01	1	1			
21	REAR PANEL R	-	3Y5018M01	1	1			
22	HOOK - TOP PANEL	-	3Y5019M01	1	1			
23	INSULATION - TOP PANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	3H9603-01	1	1			
24	TOPPANEL	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	1H4725M01	1	1			
25	TRUSS HEAD TAPPING SCREW (S-TITE)	(240DNE,-C,-21,-23,-32) (240DSNE,-23)	FTS0408M0	12	12			
		(240XNE,-21,-23,-32) (240XSNE,-23)		15	15			
26	CONNECTOR	-	P00246-01	1	1			
27	POWER SUPPLY CORD	EU-PLUG(16A)	P03362-01	1	1			
		UK-PLUG(13A)	P03363-01	1	1			
		AS-PLUG(15A)	P03364-01	1	1			
	POWER SUPPLY CORD	KOREA-PLUG (ORDER HKR)	P04438-01	1	1			
28	BUSHING	(240DSNE,-23) (240XSNE,-23)	448949-01	1	1			
30	WIRING LABEL	-	3Y6692L01	1	1			
		(240DSNE,-23) (240XSNE,-23)	3Y7269L01	1	1			
32	GUIDE - CONNECTOR	(240XNE,-21,-23,-32) (240XSNE,-23)	312762-01	1	1			
33	CLAMP	(240XNE,-21,-23,-32) (240XSNE,-23)	418814-06	1	1			
34	PLATE-ICE SHOOT	(240XNE,-21,-23,-32) (240XSNE,-23)	4Y8197M01	2	2			
35	BRACKET	(240XNE,-21,-23,-32) (240XSNE,-23)	426049-01	1	1			
36	COVER-UNIT	-	3Y6093M01	1	1			
37	STARTING DEVICE	(50Hz)	P01856-01	1	1			
		(60Hz)	P02887-01	1	1			

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

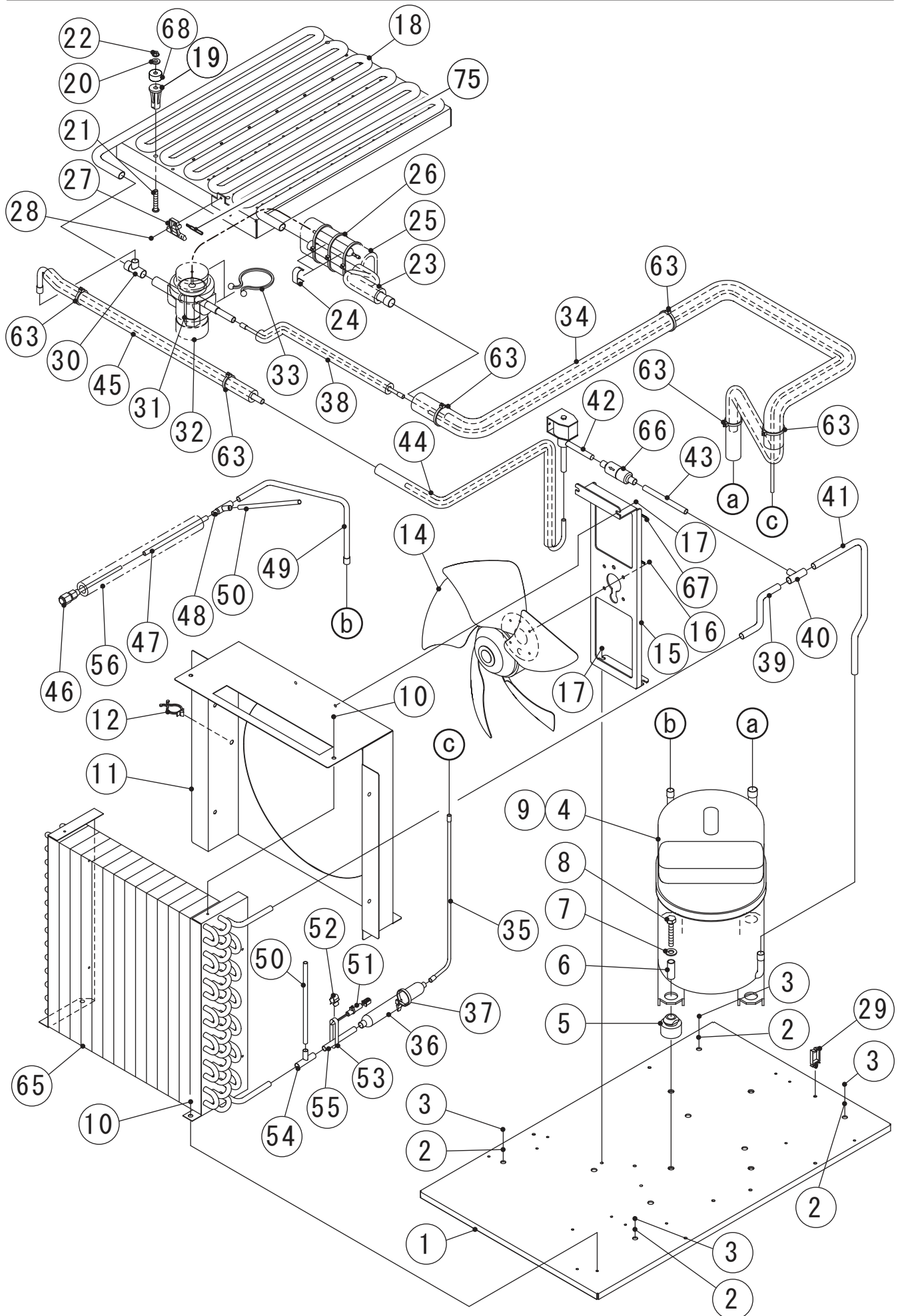
TITLE : **A. ICE CUBER ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
38	CLAMP	-	P04381-01	1	1			
39	LABEL (A) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-01	1	1			
40	LABEL (B) - CONNECTION	(240DSNE,-23) (240XSNE,-23)	420743-02	1	1			
41	POWER CORD (FAN MOTOR WIRING CORD)	(240DSNE,-23) (240XSNE,-23)	450203-01	1	1			

B. REFRIGERATION ASSY

50Hz (K-1) to (B-0)

60Hz (K-1) to (C-0)

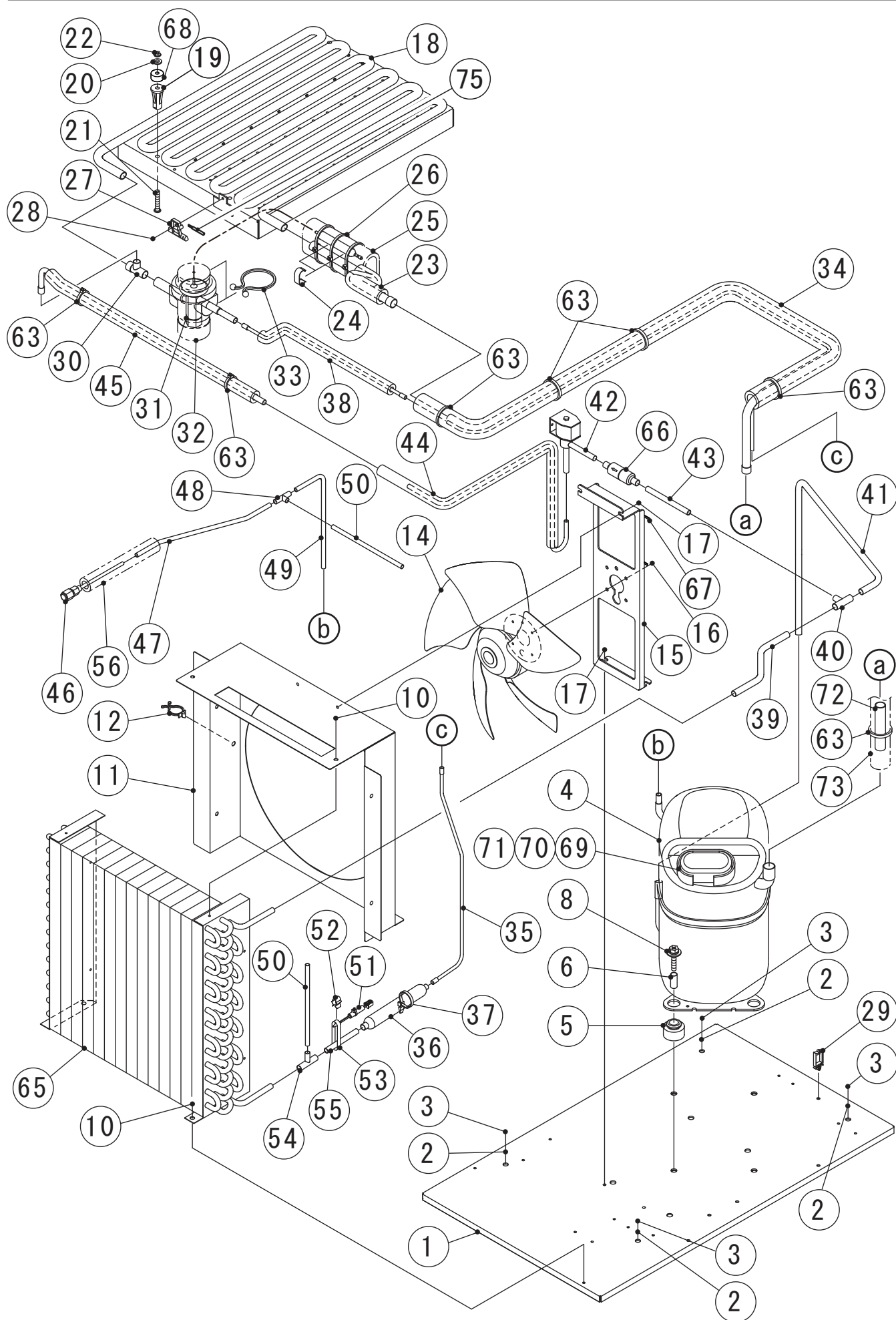


HE, GENERAL (50Hz), HSP, AUSTRALIA, CHINA
IM-240DNE (-21, -23, -32)
IM-240XNE (-21, -23, -32)

(50Hz)

B. REFRIGERATION ASSY

(B-1) and later



HE, GENERAL (60Hz), HSP, AUSTRALIA, CHINA

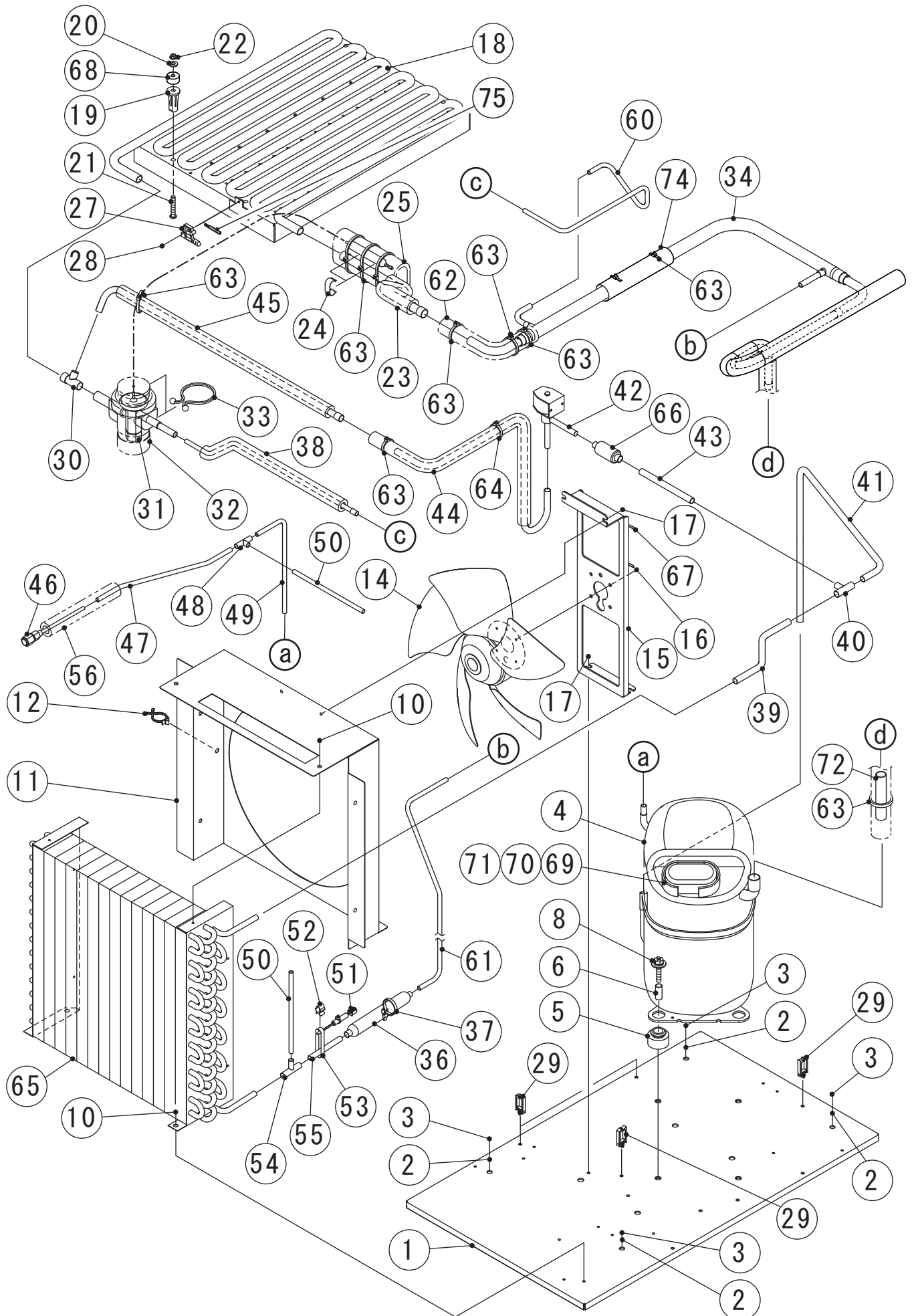
IM-240DNE (-21, -23, -32)

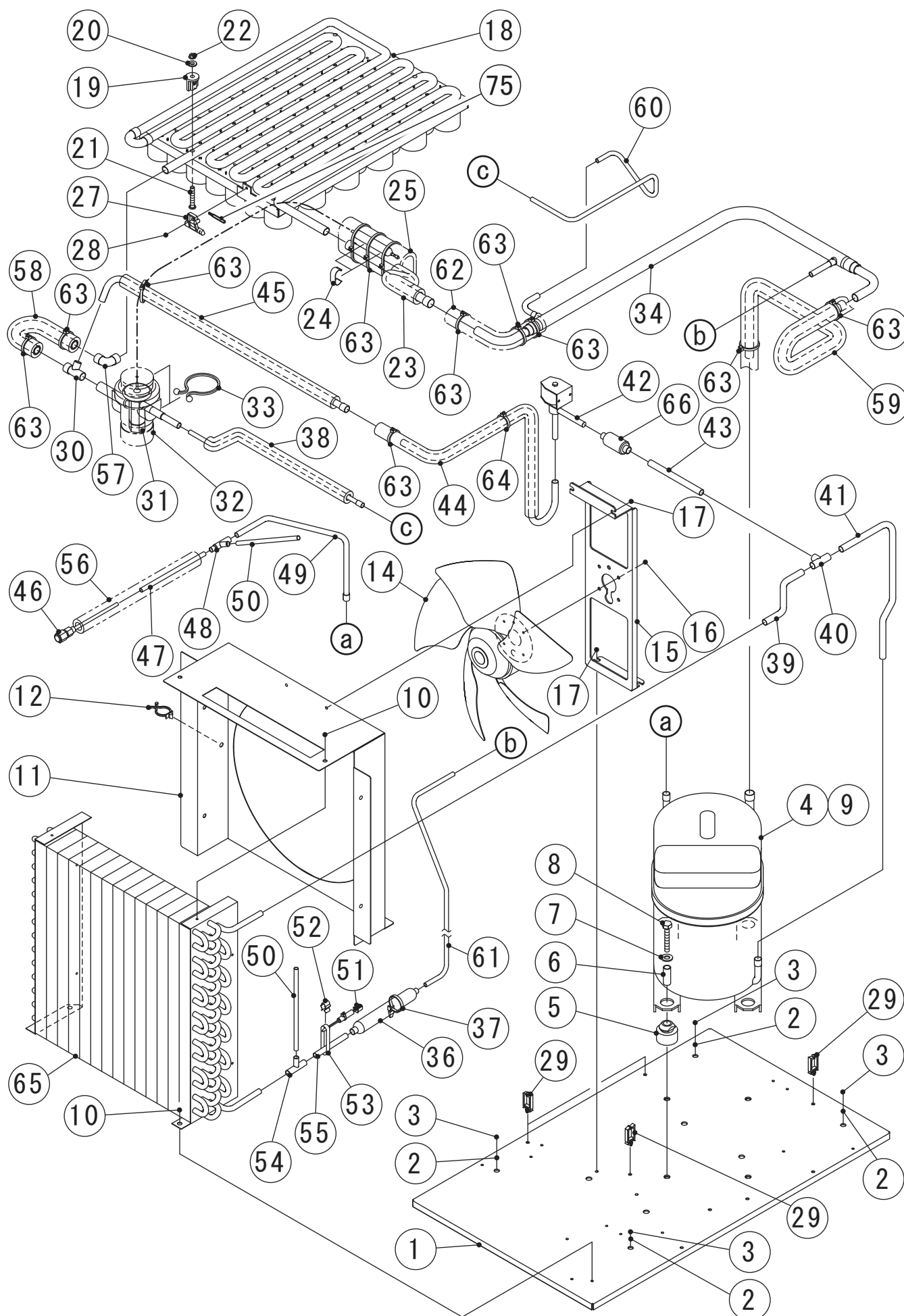
IM-240XNE (-21, -23, -32)

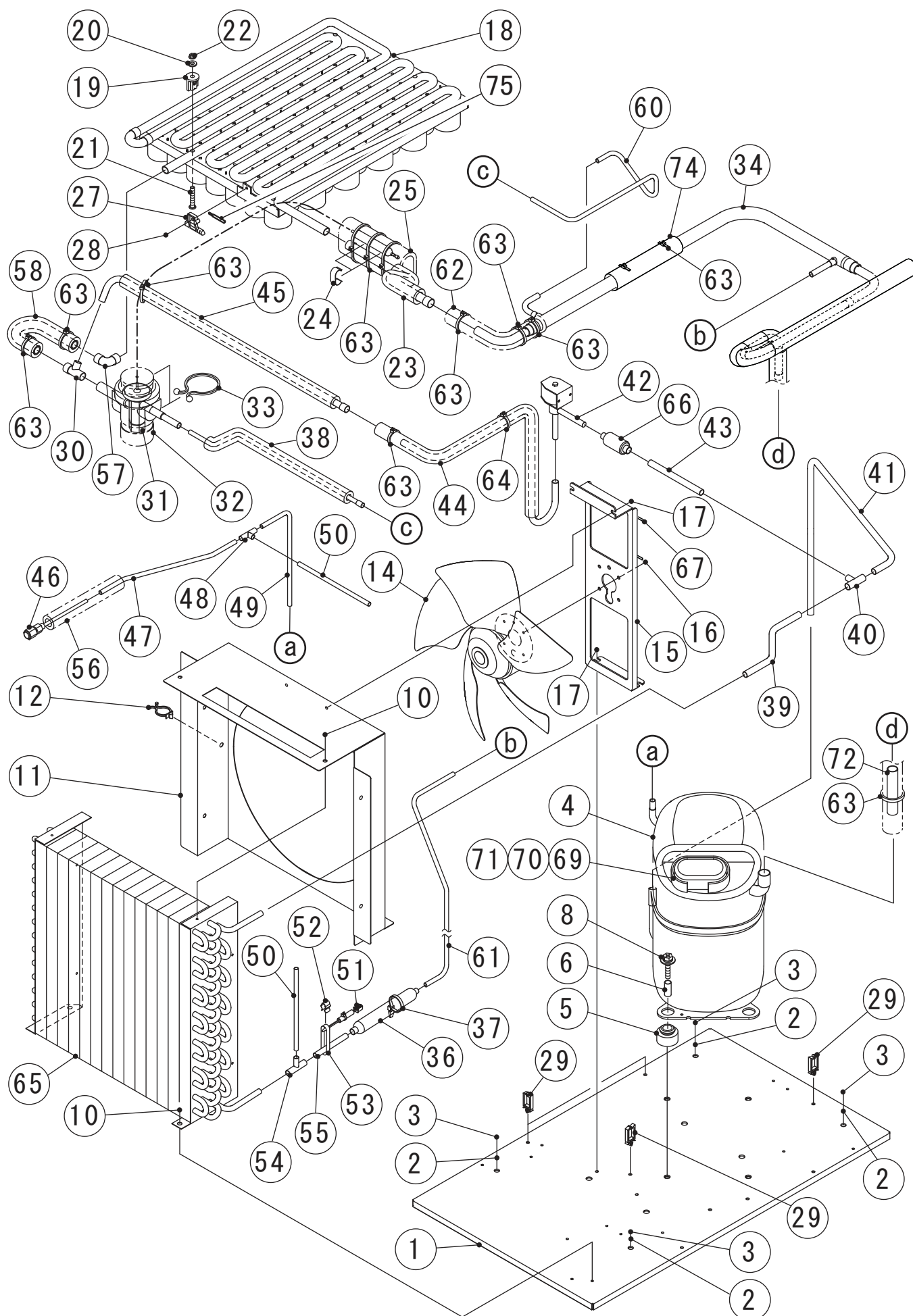
(60Hz)

B. REFRIGERATION ASSY

(C-1) and later







MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	BASE	(50Hz)	3Y5023G01	1	-	-	-	-
			3Y6693G01	-	1	1	1	1
2	FLAT WASHER	-	FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT	-	FBH0612S0	4	4	4	4	4
4	COMPRESSOR	(50Hz)	4A1581-01	1	-	-	-	-
			P01855-01	-	1	1	1	1
5	GROMMET	(50Hz)	434922-02	4	-	-	-	-
	RUBBER GROMMET		P01858-01	-	4	4	4	4
6	SPACER	(50Hz)	434921-01	4	-	-	-	-
	SLEEVE		P01859-01	-	4	4	4	4
7	FLAT WASHER	-	FWPL08F0	-	-	-	-	-
8	BOLT	(50Hz)	436206-04	4	-	-	-	-
			436206-03	-	4	4	4	4
9	MOTOR PROTECTOR	(50Hz)	4A1581F01	1	-	-	-	-
10	FLANGE BOLT (C-TITE)	-	FTR0408M0	8	8	8	8	8
11	SHROUD	-	2H9947M01	1	1	1	1	1
12	CLAMP	-	P04381-01	1	1	1	1	1
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	1	1	1	1
15	BRACKET - FM	-	3Y5075M01	1	1	1	1	1
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5	5	5	5	5
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0510S0	4	4	4	4	4
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	1	1	1	1	1
		(240DNE-C)	2H9949G01	1	1	1	1	1
		(240DNE-21,XNE-21)	208205G04	1	1	1	1	1
		(240DNE-23,XNE-23)	2H1833G03	1	1	1	1	1
		(240DNE-32,XNE-32)	2H3631G02	1	1	1	1	1
19	COLLAR		3H3879-01	4	4	4	4	4
	SPACER	(240DNE-C)	4H0471-01	4	4	4	4	4
20	WASHER	-	4H0777-01	4	4	4	4	4
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4	4	4	4
		(240DNE-C)	4Y4922M01	4	4	4	4	4
		(240DNE-21,-23, 240XNE-21,-23)	4Y4922M03	4	4	4	4	4
22	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
24	CLIP	-	443461-01	2	1	1	1	1
25	INSULATION	-	4X8643-01	1	1	1	1	1
26	NYLON TIE	(240DNE)	7920-0002	3	3	3	3	3
27	HOLDER - THERMISTOR	-	315479-01	1	1	1	1	1
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
29	WIRE SADDLE	-	428060-02	1	1	1	1	1
30	TEE	-	430608-01	1	1	1	1	1
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1	1	1	1
32	VALVE COVER	-	3Y3051P01	1	1	1	1	1
33	CLAMP	18T6	P00752-01	2	2	2	2	2
34	HEAT EXCHANGER	(50Hz)	2X0035G01	1	-	-	-	-
			2X1147G01	-	1	1	1	1
		(240DNE-C)	3Y3207G01	1	1	1	1	1
35	PIPE(C-2) - HIGH SIDE	(50Hz)	4Y6694M01	1	-	-	-	-
	PIPE(B)-HIGH SIDE	(EXCEPT 240DNE-C)	4Y7777M01	-	1	1	1	1
36	DRIER		458776-01	1	1	1	1	1
37	TIE		P05042-01	1	1	1	1	1
38	PIPE(C) - HIGH SIDE		3Y5067G01	1	1	1	1	1
		(240DNE-C)	3Y5074G01	1	1	1	1	1
39	PIPE(B) - HIGH SIDE	(50Hz)	4Y6691M01	1	-	-	-	-
			4Y7778M01	-	1	1	1	1
40	TEE	-	420041-09	1	1	1	1	1
		(240DNE-C)	417394-02	1	1	1	1	1
41	PIPE(A) - HIGH SIDE	(50Hz)	4Y6693M01	1	-	-	-	-
			3Y6687M01	-	1	1	1	1
42	HOT GAS VALVE		P04242-01	1	1	1	1	1
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1	1	1	1
		(240DNE-C)	4Y6626M02	1	1	1	1	1
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1	1	1	1
		(240DNE-C)	3Y5150G01	1	1	1	1	1
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1	1	1	1
		(240DNE-C)	3Y5073G01	1	1	1	1	1
46	ACCESS VALVE	-	455119-01	1	1	1	1	1
47	PIPE(B) - PROCESS	(50Hz)	4Y6621M01	1	-	-	-	-
			4Y7779M01	-	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
48	TEE	(50Hz)	420041-03	1	-	-	-	-
			417394-01	-	1	1	1	1
49	PIPE(A) - PROCESS	(50Hz)	4Y6651M01	1	-	-	-	-
			4Y7780M01	-	1	1	1	1
50	PROCESS TUBE	-	4Y0273-01	2	2	2	2	2
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1	1	1	1
52	CLIP - THERMISTOR	-	4R2938-01	1	1	1	1	1
53	ALUMINUM TAPE	(50Hz)	1H4668-01	1	-	-	-	-
			1H5184Z01	-	1	1	1	1
		(240DNE-C)	1H5229-01	-	1	1	1	1
54	TEE	-	420041-02	1	1	1	1	1
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1	1	1	1
56	INSULATION TUBE	(50Hz)	H71323250	1	-	-	-	-
			H71323150	-	1	1	1	1
57	ELBOW	(240DNE-C)	417395-03	1	1	1	1	1
58	CONNECT PIPE	(240DNE-C)	4Y6781G01	1	1	1	1	1
59	PIPE(A)-LOW SIDE	(240DNE-C)	3Y5099G01	1	-	-	-	-
			3Y6825G01	-	1	1	1	1
60	PIPE(E) - HIGH SIDE	(240DNE-C)	4Y6627M01	1	1	1	1	1
61	PIPE(D) - HIGH SIDE	(240DNE-C)	3Y5072M01	1	-	-	-	-
			3Y5072M02	-	1	1	1	1
62	INSULATION TUBE	(240DNE-C)	H72030B20	1	1	1	1	1
63	TIE	-	7920-0003	6	6	6	6	6
		(240DNE-C)	7920-0003	12	13	13	13	13
64	NYLON TIE	(240DNE-C)	7920-0010	1	1	1	1	1
65	CONDENSER	-	P03307-01	1	1	1	1	1
66	STRAINER	-	P00812-01	1	1	1	1	1
		(240DNE-C)	430365-05	1	1	1	1	1
67	TIE	-	7920-0002	2	2	2	2	2
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4	4	4	4
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4	4	4	4
69	COVER	(50Hz)	P01857-01	-	1	1	1	1
70	CLAMP	(50Hz)	P01862-01	-	1	1	1	1
71	GASKET	(50Hz)	P01863-01	-	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note1:Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
72	PIPE(A-2)-LOW SIDE	(50Hz)	4Y6612M01	-	1	1	1	1
73	INSULATION TUBE	(50Hz)	H72030300	-	1	1	1	1
74	INSULATION TUBE	(240DNE-C)	H72030B15	-	1	1	1	1
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	BASE	(50Hz)	3Y6693G01	1	1	1	1	1
2	FLAT WASHER	-	FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT	-	FBH0612S0	4	4	4	4	4
4	COMPRESSOR	(50Hz)	P01855-01	1	1	1	1	1
5	RUBBER GROMMET	(50Hz)	P01858-01	4	4	4	4	4
6	SLEEVE	(50Hz)	P01859-01	4	4	4	4	4
8	BOLT	(50Hz)	436206-03	4	4	4	4	4
10	FLANGE BOLT (C-TITE)	-	FTR0408M0	8	8	8	8	8
11	SHROUD	-	2H9947M01	1	1	1	1	1
12	CLAMP	-	P04381-01	1	1	1	1	1
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	1	1	1	1
15	BRACKET - FM	-	3Y5075M01	1	1	1	1	1
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5	5	5	5	5
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0510S0	4	4	4	4	4
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	-	-	-	-	-
			2E0046G01	1	1	1	1	1
		(240DNE-C)	2H9949G01	1	1	1	1	1
		(240DNE-21,XNE-21)	208205G04	1	1	1	1	-
			2E0051G01	-	-	-	-	1
		(240DNE-23,XNE-23)	2H1833G03	1	1	1	-	-
			2E0049G01	-	-	-	1	1
		(240DNE-32,XNE-32)	2H3631G02	1	1	1	1	-
			2E0090G01	-	-	-	-	1
19	COLLAR		3H3879-01	4	4	4	4	4
	SPACER	(240DNE-C)	4H0471-01	4	4	4	4	4
20	WASHER	-	4H0777-01	4	4	4	4	4
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4	4	4	4
		(240DNE-C)	4Y4922M01	4	4	4	4	4
		(240DNE-21,-23, 240XNE-21,-23)	4Y4922M03	4	4	4	4	4
22	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1	1	1	1
24	CLIP	-	443461-01	1	1	1	1	1
25	INSULATION	-	4X8643-01	1	1	1	1	1
26	NYLON TIE	(240DNE)	7920-0002	3	3	3	3	3

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
27	HOLDER - THERMISTOR	-	315479-01	1	1	1	1	1
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
29	WIRE SADDLE	-	428060-02	1	1	1	1	1
30	TEE	-	430608-01	1	1	1	1	1
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1	1	1	1
32	VALVE COVER	-	3Y3051P01	1	1	1	1	1
33	CLAMP	18T6	P00752-01	2	2	2	2	2
34	HEAT EXCHANGER	(50Hz)	2X1147G01	1	1	1	1	1
		(240DNE-C)	3Y3207G01	1	1	1	1	1
35	PIPE(B)-HIGH SIDE	(50Hz) (EXCEPT 240DNE-C)	4Y7777M01	1	1	1	1	1
36	DRIER		458776-01	1	1	1	1	1
37	TIE		P05042-01	1	1	1	1	1
38	PIPE(C) - HIGH SIDE		3Y5067G01	1	1	1	1	1
		(240DNE-C)	3Y5074G01	1	1	1	1	1
39	PIPE(B) - HIGH SIDE	(50Hz)	4Y7778M01	1	1	1	1	1
40	TEE	-	420041-09	1	1	1	1	1
		(240DNE-C)	417394-02	1	1	1	1	1
41	PIPE(A) - HIGH SIDE	(50Hz)	3Y6687M01	1	1	1	1	1
42	HOT GAS VALVE		P04242-01	1	1	1	1	1
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1	1	1	1
		(240DNE-C)	4Y6626M02	1	1	1	1	1
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1	1	1	1
		(240DNE-C)	3Y5150G01	1	1	1	1	1
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1	1	1	1
		(240DNE-C)	3Y5073G01	1	1	1	1	1
46	ACCESS VALVE	-	455119-01	1	1	1	1	1
47	PIPE(B) - PROCESS	(50Hz)	4Y7779M01	1	1	1	1	1
48	TEE	(50Hz)	417394-01	1	1	1	1	1
49	PIPE(A) - PROCESS	(50Hz)	4Y7780M01	1	1	1	1	1
50	PROCESS TUBE	-	4Y0273-01	2	2	2	2	2
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1	1	1	1
52	CLIP - THERMISTOR	-	4R2938-01	1	1	1	1	1
53	ALUMINUM TAPE	(50Hz)	1H5184Z01	1	1	1	1	1
		(240DNE-C)	1H5229-01	1	1	1	1	1
54	TEE	-	420041-02	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1	1	1	1
56	INSULATION TUBE	(50Hz)	H71323150	1	1	1	1	1
57	ELBOW	(240DNE-C)	417395-03	1	1	1	1	1
58	CONNECT PIPE	(240DNE-C)	4Y6781G01	1	1	1	1	1
59	PIPE(A)-LOW SIDE	(240DNE-C)	3Y6825G01	1	1	1	1	1
60	PIPE(E) - HIGH SIDE	(240DNE-C)	4Y6627M01	1	1	1	1	1
61	PIPE(D) - HIGH SIDE	(240DNE-C)	3Y5072M02	1	1	1	1	1
62	INSULATION TUBE	(240DNE-C)	H72030B20	1	1	1	1	1
63	TIE	-	7920-0003	6	6	6	6	6
		(240DNE-C)	7920-0003	13	13	13	13	13
64	NYLON TIE	(240DNE-C)	7920-0010	1	1	1	1	1
65	CONDENSER	-	P03307-01	1	1	1	1	1
66	STRAINER	-	P00812-01	1	1	1	1	1
		(240DNE-C)	430365-05	1	1	1	1	1
67	TIE	-	7920-0002	2	2	2	2	2
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4	4	4	4
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4	4	4	4
69	COVER	(50Hz)	P01857-01	1	1	1	1	1
70	CLAMP	(50Hz)	P01862-01	1	1	1	1	1
71	GASKET	(50Hz)	P01863-01	1	1	1	1	1
72	PIPE(A-2)-LOW SIDE	(50Hz)	4Y6612M01	1	1	1	1	1
73	INSULATION TUBE	(50Hz)	H72030300	1	1	1	1	1
74	INSULATION TUBE	(240DNE-C)	H72030B15	1	1	1	1	1
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
1	BASE	(50Hz)	3Y6693G01	1	1			
2	FLAT WASHER	-	FWPL06N0	4	4			
3	HEX HEAD BOLT	-	FBH0612S0	4	4			
4	COMPRESSOR	(50Hz)	P01855-01	1	1			
5	RUBBER GROMMET	(50Hz)	P01858-01	4	4			
6	SLEEVE	(50Hz)	P01859-01	4	4			
8	BOLT	(50Hz)	436206-03	4	4			
10	FLANGE BOLT (C-TITE)	-	FTR0408M0	8	8			
11	SHROUD	-	2H9947M01	1	1			
12	CLAMP	-	P04381-01	1	1			
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	-			
		MOTOR 1430SH	P06542-01	-	1			
15	BRACKET - FM	-	3Y5075M01	1	1			
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	4	-			
		-	FBK0508F0	-	4			
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0510S0	4	4			
18	EVAPORATOR	-	2E0046G01	1	1			
		(240DNE-C)	2H9949G01	1	1			
		(240DNE-21,XNE-21)	2E0051G01	1	1			
		(240DNE-23,XNE-23)	2E0049G01	1	1			
		(240DNE-32,XNE-32)	2E0090G01	1	1			
19	COLLAR		3H3879-01	4	4			
	SPACER	(240DNE-C)	4H0471-01	4	4			
20	WASHER	-	4H0777-01	4	4			
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4			
		(240DNE-C)	4Y4922M01	4	4			
		(240DNE-21,-23, 240XNE-21,-23)	4Y4922M03	4	4			
22	FLANGE NUT	-	FNHF06S0	4	4			
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1			
24	CLIP	-	443461-01	1	1			
25	INSULATION	-	4X8643-01	1	1			
26	NYLON TIE	(240DNE)	7920-0002	3	3			
27	HOLDER - THERMISTOR	-	315479-01	1	1			
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1			

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY [50Hz]

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
29	WIRE SADDLE	-	428060-02	1	1			
30	TEE	-	430608-01	1	1			
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1			
32	VALVE COVER	-	3Y3051P01	1	1			
33	CLAMP	18T6	P00752-01	2	2			
34	HEAT EXCHANGER	(50Hz)	2X1147G01	1	1			
		(240DNE-C)	3Y3207G01	1	1			
35	PIPE(B)-HIGH SIDE	(50Hz) (EXCEPT 240DNE-C)	4Y7777M01	1	1			
36	DRIER		458776-01	1	1			
37	TIE	-	P05042-01	1	1			
38	PIPE(C) - HIGH SIDE		3Y5067G01	1	1			
		(240DNE-C)	3Y5074G01	1	1			
39	PIPE(B) - HIGH SIDE	(50Hz)	4Y7778M01	1	1			
40	TEE	-	420041-09	1	1			
		(240DNE-C)	417394-02	1	1			
41	PIPE(A) - HIGH SIDE	(50Hz)	3Y6687M01	1	1			
42	HOT GAS VALVE		P04242-01	1	1			
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1			
		(240DNE-C)	4Y6626M02	1	1			
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1			
		(240DNE-C)	3Y5150G01	1	1			
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1			
		(240DNE-C)	3Y5073G01	1	1			
46	ACCESS VALVE	-	455119-01	1	1			
47	PIPE(B) - PROCESS	(50Hz)	4Y7779M01	1	1			
48	TEE	(50Hz)	417394-01	1	1			
49	PIPE(A) - PROCESS	(50Hz)	4Y7780M01	1	1			
50	PROCESS TUBE	-	4Y0273-01	2	2			
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1			
52	CLIP - THERMISTOR	-	4R2938-01	1	1			
53	ALUMINUM TAPE	(50Hz)	1H5184Z01	1	1			
		(240DNE-C)	1H5229-01	1	1			
54	TEE	-	420041-02	1	1			
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1			
56	INSULATION TUBE	(50Hz)	H71323150	1	1			
57	ELBOW	(240DNE-C)	417395-03	1	1			

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【50Hz】

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
58	CONNECT PIPE	(240DNE-C)	4Y6781G01	1	1			
59	PIPE(A)-LOW SIDE	(240DNE-C)	3Y6825G01	1	1			
60	PIPE(E) - HIGH SIDE	(240DNE-C)	4Y6627M01	1	1			
61	PIPE(D) - HIGH SIDE	(240DNE-C)	3Y5072M02	1	1			
62	INSULATION TUBE	(240DNE-C)	H72030B20	1	1			
63	TIE	-	7920-0003	6	6			
		(240DNE-C)	7920-0003	13	13			
64	NYLON TIE	(240DNE-C)	7920-0010	1	1			
65	CONDENSER	-	P03307-01	1	1			
66	STRAINER	-	P00812-01	1	1			
		(240DNE-C)	430365-05	1	1			
67	TIE	-	7920-0002	2	2			
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4			
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4			
69	COVER	(50Hz)	P01857-01	1	1			
70	CLAMP	(50Hz)	P01862-01	1	1			
71	GASKET	(50Hz)	P01863-01	1	1			
72	PIPE(A-2)-LOW SIDE	(50Hz)	4Y6612M01	1	1			
73	INSULATION TUBE	(50Hz)	H72030300	1	1			
74	INSULATION TUBE	(240DNE-C)	H72030B15	1	1			
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1			

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	BASE	(60Hz)	3Y5023G01	1	1	1	-	-
			3Y6693G01	-	-	-	1	1
2	FLAT WASHER	-	FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT	-	FBH0612S0	4	4	4	4	4
4	COMPRESSOR	(60Hz)	4A1322-01	1	1	1	-	-
			P02886-01	-	-	-	1	1
5	GROMMET	(60Hz)	434922-02	4	4	4	-	-
	RUBBER GROMMET		P01858-01	-	-	-	4	4
6	SPACER	(60Hz)	434921-01	4	4	4	-	-
	SLEEVE		P01859-01	-	-	-	4	4
7	FLAT WASHER	-	FWPL08F0	-	-	-	-	-
8	BOLT	(60Hz)	436206-04	4	4	4	-	-
			436206-03	-	-	-	4	4
9	MOTOR PROTECTOR	(60Hz)	4A1581F01	1	1	1	-	-
10	FLANGE BOLT (C-TITE)	-	FTR0408M0	8	8	8	8	8
11	SHROUD	-	2H9947M01	1	1	1	1	1
12	CLAMP	-	P04381-01	1	1	1	1	1
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	1	1	1	1
15	BRACKET - FM	-	3Y5075M01	1	1	1	1	1
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5	5	5	5	5
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0510S0	4	4	4	4	4
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	1	1	1	1	1
		(240DNE-21,XNE-21)	208205G04	1	1	1	1	1
		(240DNE-23,XNE-23)	2H1833G03	1	1	1	1	1
		(240DNE-32,XNE-32)	2H3631G02	1	1	1	1	1
19	COLLAR		3H3879-01	4	4	4	4	4
20	WASHER	-	4H0777-01	4	4	4	4	4
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4	4	4	4
		(240DNE-21,-23, 240XNE-21,-23)	4Y4922M03	4	4	4	4	4
22	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1	1	1	1
24	CLIP	-	443461-01	1	1	1	1	1
25	INSULATION	-	4X8643-01	1	1	1	1	1
26	NYLON TIE	(240DNE)	7920-0002	3	3	3	3	3

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
27	HOLDER - THERMISTOR	-	315479-01	1	1	1	1	1
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
29	WIRE SADDLE	-	428060-02	1	1	1	1	1
30	TEE	-	430608-01	1	1	1	1	1
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1	1	1	1
32	VALVE COVER	-	3Y3051P01	1	1	1	1	1
33	CLAMP	18T6	P00752-01	2	2	2	2	2
34	HEAT EXCHANGER	(KOREA 60Hz GENERAL 60Hz)	3Y3207G01	1	1	1	1	1
36	DRIER	-	458776-01	1	1	1	1	1
37	TIE	-	P05042-01	1	1	1	1	1
38	PIPE(C) - HIGH SIDE	-	3Y5067G01	1	1	1	1	1
39	PIPE(B) - HIGH SIDE	(60Hz)	4Y6691M01	1	1	1	-	-
			4Y7778M01	-	-	-	1	1
40	TEE	-	420041-09	1	1	1	1	1
41	PIPE(A) - HIGH SIDE	(60Hz)	4Y6693M01	1	1	1	-	-
			3Y6687M01	-	-	-	1	1
42	HOT GAS VALVE	(60Hz)	P04242-01	1	1	1	1	1
		(KOREA)	P01871-01	1	1	1	1	1
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1	1	1	1
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1	1	1	1
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1	1	1	1
46	ACCESS VALVE	-	455119-01	1	1	1	1	1
47	PIPE(B) - PROCESS	(60Hz)	4Y6621M01	1	1	1	-	-
			4Y7779M01	-	-	-	1	1
48	TEE	(60Hz)	420041-03	1	1	1	-	-
			417394-01	-	-	-	1	1
49	PIPE(A) - PROCESS	(60Hz)	4Y6651M01	1	1	1	-	-
			4Y7780M01	-	-	-	1	1
50	PROCESS TUBE	-	4Y0273-01	2	2	2	2	2
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1	1	1	1
52	CLIP - THERMISTOR	-	4R2938-01	1	1	1	1	1
53	ALUMINUM TAPE	(60Hz)	1H4668-01	1	1	1	-	-
			1H5184Z01	-	-	-	1	1
54	TEE	-	420041-02	1	1	1	1	1
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
56	INSULATION TUBE	(60Hz)	H71323250	1	1	1	-	-
			H71323150	-	-	-	1	1
59	PIPE(A) - LOW SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5099G01	1	1	1	-	-
			3Y7317G01	-	-	-	1	1
60	PIPE(E) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	4Y6627M01	1	1	1	-	-
			4Y8022M01	-	-	-	1	1
61	PIPE(D) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5072M01	1	1	1	-	-
			3Y5072M02	-	-	-	1	1
62	INSULATION TUBE	(KOREA 60Hz GENERAL 60Hz)	H72030B20	1	1	1	1	1
63	TIE	-	7920-0003	6	6	6	10	10
65	CONDENSER	-	P03307-01	1	1	1	1	1
66	STRAINER	-	P00812-01	1	1	1	1	1
67	TIE	-	7920-0002	2	2	2	2	2
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4	4	4	4
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4	4	4	4
69	COVER	(60Hz)	P02888-01	-	-	-	1	1
70	CLAMP	(60Hz)	P01862-01	-	-	-	1	1
71	GASKET	(60Hz)	P01863-01	-	-	-	1	1
73	INSULATION TUBE	(60Hz)	H72030300	-	-	-	1	1
74	INSULATION TUBE	(60Hz)	H72030B15	-	1	1	1	1
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	BASE	(60Hz)	3Y6693G01	1	1	1	1	1
2	FLAT WASHER	-	FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT	-	FBH0612S0	4	4	4	4	4
4	COMPRESSOR	(60Hz)	P02886-01	1	1	1	1	1
5	RUBBER GROMMET	(60Hz)	P01858-01	4	4	4	4	4
6	SLEEVE	(60Hz)	P01859-01	4	4	4	4	4
8	BOLT	(60Hz)	436206-03	4	4	4	4	4
10	FLANGE BOLT (C-TITE)	-	FTR0408M0	8	8	8	8	8
11	SHROUD	-	2H9947M01	1	1	1	1	1
12	CLAMP	-	P04381-01	1	1	1	1	1
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1	1	1	1	1
15	BRACKET - FM	-	3Y5075M01	1	1	1	1	1
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5	5	5	5	5
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0510S0	4	4	4	4	4
18	EVAPORATOR	(240DNE,XNE)	2H7526G02	-	-	-	-	-
			2E0046G01	1	1	1	1	1
		(240DNE,XNE) (KOREA)	2H7526G02	-	-	-	-	-
			2E0046G01	1	1	1	1	1
		(240DNE-21,XNE-21)	208205G04	1	1	1	1	-
			2E0051G01	-	-	-	-	1
		(240DNE-21,XNE-21) (KOREA)	208205G04	1	1	1	1	-
			2E0051G01	-	-	-	-	1
		(240DNE-23,XNE-23)	2H1833G03	1	1	1	-	-
			2E0049G01	-	-	-	1	1
		(240DNE-23,XNE-23) (KOREA)	2H1833G03	1	1	1	-	-
			2E0049G01	-	-	-	1	1
		(240DNE-32,XNE-32)	2H3631G02	1	1	1	1	-
			2E0090G01	-	-	-	-	1
19	COLLAR	-	3H3879-01	4	4	4	4	4
20	WASHER	-	4H0777-01	4	4	4	4	4
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4	4	4	4	4
		(240DNE-21,-23, 240XNE-21,-23)	4Y4922M03	4	4	4	4	4
22	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1	1	1	1	1
24	CLIP	-	443461-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
25	INSULATION	-	4X8643-01	1	1	1	1	1
26	NYLON TIE	(240DNE)	7920-0002	3	3	3	3	3
27	HOLDER - THERMISTOR	-	315479-01	1	1	1	1	1
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
29	WIRE SADDLE	-	428060-02	1	1	1	1	1
30	TEE	-	430608-01	1	1	1	1	1
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1	1	1	1	1
32	VALVE COVER	-	3Y3051P01	1	1	1	1	1
33	CLAMP	18T6	P00752-01	2	2	2	2	2
34	HEAT EXCHANGER	(KOREA 60Hz GENERAL 60Hz)	3Y3207G01	1	1	1	1	1
36	DRIER	-	458776-01	1	1	1	1	1
37	TIE	-	P05042-01	1	1	1	1	1
38	PIPE(C) - HIGH SIDE	-	3Y5067G01	1	1	1	1	1
39	PIPE(B) - HIGH SIDE	(60Hz)	4Y7778M01	1	1	1	1	1
40	TEE	-	420041-09	1	1	1	1	1
41	PIPE(A) - HIGH SIDE	(60Hz)	3Y6687M01	1	1	1	1	1
42	HOT GAS VALVE	(60Hz)	P04242-01	1	1	1	1	1
		(KOREA)	P01871-01	1	1	1	1	1
43	PIPE(A) - HOT GAS	-	4Y6692M01	1	1	1	1	1
44	PIPE(B) - HOT GAS	-	3Y5135G01	1	1	1	1	1
45	PIPE(C) - HOT GAS	-	3Y5069G01	1	1	1	1	1
46	ACCESS VALVE	-	455119-01	1	1	1	1	1
47	PIPE(B) - PROCESS	(60Hz)	4Y7779M01	1	1	1	1	1
48	TEE	(60Hz)	417394-01	1	1	1	1	1
49	PIPE(A) - PROCESS	(60Hz)	4Y7780M01	1	1	1	1	1
50	PROCESS TUBE	-	4Y0273-01	2	2	2	2	2
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1	1	1	1	1
52	CLIP - THERMISTOR	-	4R2938-01	1	1	1	1	1
53	ALUMINUM TAPE	(60Hz)	1H5184Z01	1	1	1	1	1
54	TEE	-	420041-02	1	1	1	1	1
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1	1	1	1	1
56	INSULATION TUBE	(60Hz)	H71323150	1	1	1	1	1
59	PIPE(A) - LOW SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y7317G01	1	1	1	1	1
60	PIPE(E) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	4Y8022M01	1	1	1	1	1
61	PIPE(D) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5072M02	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
62	INSULATION TUBE	(KOREA 60Hz GENERAL 60Hz)	H72030B20	1	1	1	1	1
63	TIE	-	7920-0003	10	10	10	10	10
65	CONDENSER	-	P03307-01	1	1	1	1	1
66	STRAINER	-	P00812-01	1	1	1	1	1
67	TIE	-	7920-0002	2	2	2	2	2
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4	4	4	4	4
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4	4	4	4	4
69	COVER	(60Hz)	P02888-01	1	1	1	1	1
70	CLAMP	(60Hz)	P01862-01	1	1	1	1	1
71	GASKET	(60Hz)	P01863-01	1	1	1	1	1
73	INSULATION TUBE	(60Hz)	H72030300	1	1	1	1	1
74	INSULATION TUBE	(60Hz)	H72030B15	1	1	1	1	1
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	BASE	(60Hz)	3Y6693G01	1				
2	FLAT WASHER	-	FWPL06N0	4				
3	HEX HEAD BOLT	-	FBH0612S0	4				
4	COMPRESSOR	(60Hz)	P02886-01	1				
5	RUBBER GROMMET	(60Hz)	P01858-01	4				
6	SLEEVE	(60Hz)	P01859-01	4				
8	BOLT	(60Hz)	436206-03	4				
10	FLANGE BOLT (C-TITE)	-	FTR0408M0	8				
11	SHROUD	-	2H9947M01	1				
12	CLAMP	-	P04381-01	1				
14	FAN MOTOR	A4E300-AS72-01	P02545-01	1				
15	BRACKET - FM	-	3Y5075M01	1				
16	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0408F0	5				
17	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0510S0	4				
18	EVAPORATOR	(240DNE,XNE)	2E0046G01	1				
		(240DNE,XNE) (KOREA)	2E0046G01	1				
		(240DNE-21,XNE-21)	2E0051G01	1				
		(240DNE-21,XNE-21) (KOREA)	2E0051G01	1				
		(240DNE-23,XNE-23)	2E0049G01	1				
		(240DNE-23,XNE-23) (KOREA)	2E0049G01	1				
		(240DNE-32,XNE-32)	2E0090G01	1				
19	COLLAR	-	3H3879-01	4				
20	WASHER	-	4H0777-01	4				
21	SCREW EVAPORATOR	(240DNE,DNE-32, 240XNE,XNE-32)	4Y4922M02	4				
		(240DNE-21,-23, 240XNE-21,-23)	4Y4922M03	4				
22	FLANGE NUT	-	FNHF06S0	4				
23	PIPE(B) - LOW SIDE	-	4Y6625G01	1				
24	CLIP	-	443461-01	1				
25	INSULATION	-	4X8643-01	1				
26	NYLON TIE	(240DNE)	7920-0002	3				
27	HOLDER - THERMISTOR	-	315479-01	1				
28	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1				
29	WIRE SADDLE	-	428060-02	1				
30	TEE	-	430608-01	1				

MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
31	EXPANSION VALVE	FRE-10NHD-3	P01874-01	1				
32	VALVE COVER	-	3Y3051P01	1				
33	CLAMP	18T6	P00752-01	2				
34	HEAT EXCHANGER	(KOREA 60Hz GENERAL 60Hz)	3Y3207G01	1				
36	DRIER	-	458776-01	1				
37	TIE	-	P05042-01	1				
38	PIPE(C) - HIGH SIDE	-	3Y5067G01	1				
39	PIPE(B) - HIGH SIDE	(60Hz)	4Y7778M01	1				
40	TEE	-	420041-09	1				
41	PIPE(A) - HIGH SIDE	(60Hz)	3Y6687M01	1				
42	HOT GAS VALVE	(60Hz)	P04242-01	1				
		(KOREA)	P01871-01	1				
43	PIPE(A) - HOT GAS	-	4Y6692M01	1				
44	PIPE(B) - HOT GAS	-	3Y5135G01	1				
45	PIPE(C) - HOT GAS	-	3Y5069G01	1				
46	ACCESS VALVE	-	455119-01	1				
47	PIPE(B) - PROCESS	(60Hz)	4Y7779M01	1				
48	TEE	(60Hz)	417394-01	1				
49	PIPE(A) - PROCESS	(60Hz)	4Y7780M01	1				
50	PROCESS TUBE	-	4Y0273-01	2				
51	THERMISTOR(G) - FILTER	-	4Y4859G01	1				
52	CLIP - THERMISTOR	-	4R2938-01	1				
53	ALUMINUM TAPE	(60Hz)	1H5184Z01	1				
54	TEE	-	420041-02	1				
55	PIPE(F) - HIGH SIDE	-	4Y6750M01	1				
56	INSULATION TUBE	(60Hz)	H71323150	1				
59	PIPE(A) - LOW SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y7317G01	1				
60	PIPE(E) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	4Y8022M01	1				
61	PIPE(D) - HIGH SIDE	(KOREA 60Hz GENERAL 60Hz)	3Y5072M02	1				
62	INSULATION TUBE	(KOREA 60Hz GENERAL 60Hz)	H72030B20	1				
63	TIE	-	7920-0003	10				
65	CONDENSER	-	P03307-01	1				
66	STRAINER	-	P00812-01	1				
67	TIE	-	7920-0002	2				

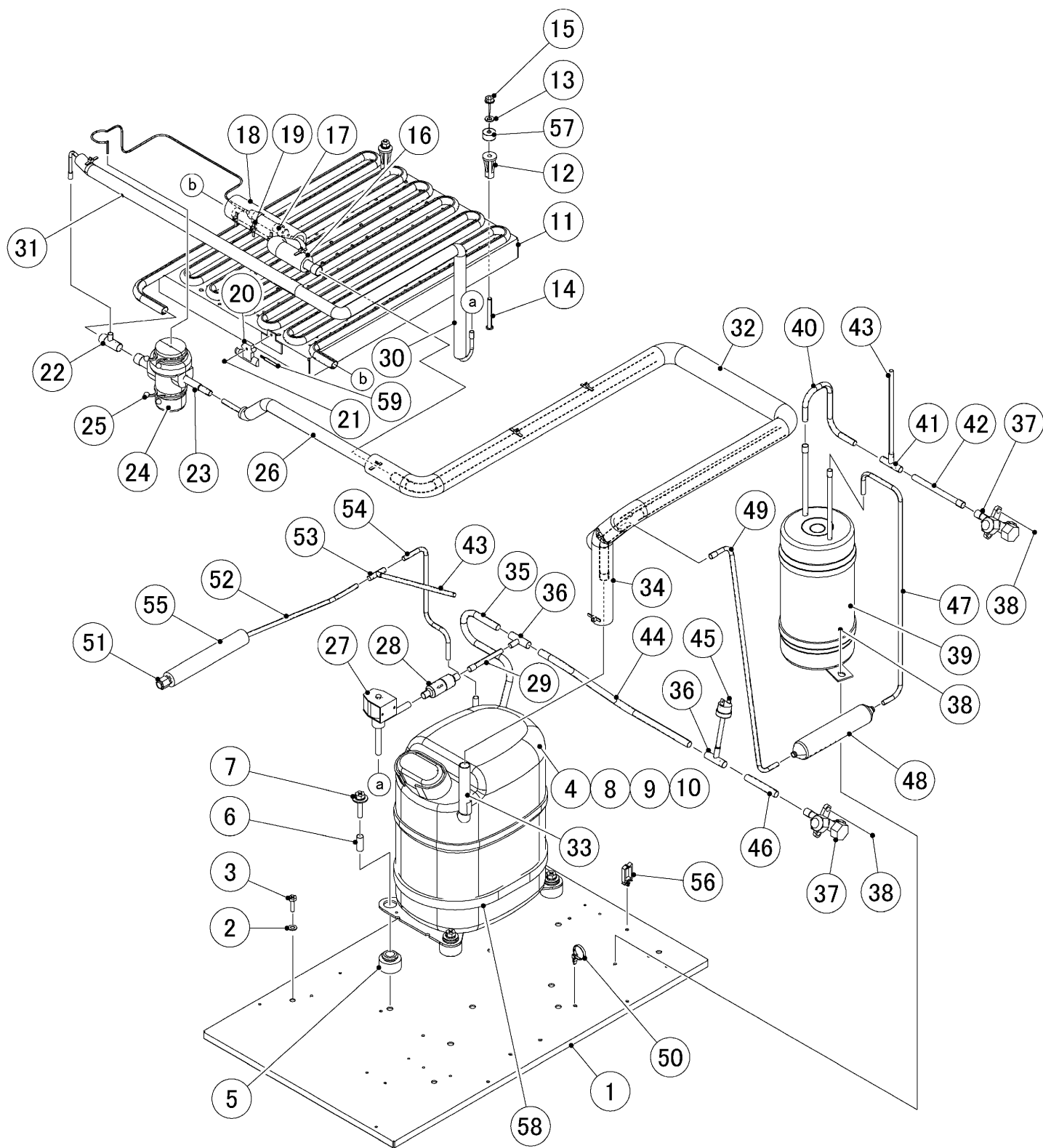
MODEL : IM-240DNE(-C,-21,-23,-32)
MODEL : IM-240XNE(-21,-23,-32)

TITLE : B. REFRIGERATION ASSY 【60Hz】

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
68	WASHER	(240DNE-21,XNE-21)	4H1365-06	4				
	WASHER	(240DNE-23,XNE-23)	4H1365-05	4				
69	COVER	(60Hz)	P02888-01	1				
70	CLAMP	(60Hz)	P01862-01	1				
71	GASKET	(60Hz)	P01863-01	1				
73	INSULATION TUBE	(60Hz)	H72030300	1				
74	INSULATION TUBE	(60Hz)	H72030B15	1				
75	THERMISTOR-CUBE CONTROL	-	P00350-01	1				

IM-240DSNE (-23)
IM-240XSNE (-23)

B. REFRIGERATION ASSY (C-1) and later



MODEL : IM-240DSNE(-23)
MODEL : IM-240XSNE(-23)

TITLE : B. REFRIGERATION ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				C-1 G-0	G-1	G-2 J-0	J-1	J-2
1	BASE		3Y6699G02	1	1	1	1	1
2	FLAT WASHER		FWPL06N0	4	4	4	4	4
3	HEX HEAD BOLT		FBH0612S0	4	4	4	4	4
4	COMPRESSOR		P01855-01	1	1	1	1	1
5	RUBBER GROMMET		P01858-01	4	4	4	4	4
6	SLEEVE		P01859-01	4	4	4	4	4
7	BOLT		436206-03	4	4	4	4	4
8	COVER		P01857-01	1	1	1	1	1
9	CLAMP		P01862-01	1	1	1	1	1
10	GASKET		P01863-01	1	1	1	1	1
11	EVAPORATOR	(240DSNE,XSNE)	2H7526G01	1	1	-	-	-
			2E0046G01	-	-	1	1	1
		(240DSNE-23,XSNE-23)	2H1833G03	1	1	1	1	1
12	COLLAR		3H3879-01	4	4	4	4	4
13	WASHER		4H0777-01	4	4	4	4	4
14	SCREW EVAPORATOR	(240DSNE,XSNE)	4Y4922M02	4	4	4	4	4
		(240DSNE-23,XSNE-23)	4Y4922M03	4	4	4	4	4
15	FLANGE NUT		FNHF06S0	4	4	4	4	4
16	PIPE(B)-LOW SIDE		4Y6625G01	1	1	1	1	1
17	CLIP		443461-01	1	1	1	1	1
18	INSULATION		4X8643-01	1	1	1	1	1
19	TIE		7920-0003	10	10	10	10	10
20	HOLDER - THERMISTOR		315479-01	1	1	1	1	1
21	S-TITE TRUSS HEAD SCREW		FTS0408M0	1	1	1	1	1
22	TEE		430608-02	1	1	1	1	1
23	EXPANSION VALVE		P01874-01	1	1	1	1	1
24	VALVE COVER		3Y3051P01	1	1	1	1	1
25	CLAMP		P00752-01	2	2	2	2	2
26	PIPE(C)-HIGH SIDE		3Y5229G01	1	1	1	1	1
27	HOT GAS VALVE		P04242-01	1	1	1	1	1
28	STRAINER		P00812-01	1	1	1	1	1
29	COPPER TUBE(A)-HOT GAS		4Y8058M01	1	1	1	1	1
30	PIPE(B)-HOT GAS		3Y7267G01	1	1	1	1	1
31	PIPE(C)-HOT GAS		3Y7268G01	1	1	1	1	1
32	HEAT EXCHANGER		2X1152G01	1	1	1	1	1
33	PIPE(A-2)-LOW SIDE		4Y6612M01	1	1	1	1	1

MODEL : IM-240DSNE(-23)
MODEL : IM-240XSNE(-23)

TITLE : B. REFRIGERATION ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				C-1 G-0	G-1	G-2 J-0	J-1	J-2
34	INSULATION TUBE		H72030200	1	1	1	1	1
35	COPPER TUBE(A)-HIGH SIDE		4Y7782M01	1	1	1	1	1
36	TEE		420041-05	2	2	2	2	2
37	SERVICE VALVE		457440-01	2	2	2	2	2
38	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0512S0	6	6	6	6	6
39	RECIEVER TANK		461616-01	1	1	1	1	1
40	COPPER TUBE(IN)-HIGH SIDE		4Y8059M01	1	1	1	1	1
41	TEE		420041-02	1	1	1	1	1
42	COPPER TUBE(IN)-VALVE		4Y8060M01	1	1	1	1	1
43	PROCESS TUBE		4Y0273-01	2	2	2	2	2
44	COPPER TUBE(B)-HIGH SIDE		4Y8061M01	1	1	1	1	1
45	PRESSURE SWITCH		459863-06	1	1	1	1	1
46	COPPER TUBE(OUT)-VALVE		4Y8062M01	1	1	1	1	1
47	COPPER TUBE(OUT)-HIGH SIDE		4Y8063M01	1	1	1	1	1
48	DRYER		444794-03	1	1	1	1	1
49	COPPER TUBE(B-2)-HIGH SIDE		4Y8064M01	1	1	1	1	1
50	TIE		P05042-01	1	1	1	1	1
51	ACCESS VALVE		455119-01	1	1	1	1	1
52	PIPE(B)-PROCESS		4Y7779M01	1	1	1	1	1
53	TEE - 6.4		417394-01	1	1	1	1	1
54	PIPE(A)-PROCESS		4Y7784M01	1	1	1	1	1
55	INSULATION TUBE		H71323150	1	1	1	1	1
56	WIRE SADDLE		428060-02	1	1	1	1	1
57	WASHER	(240DSNE-23,XSNE-23)	4H1365-05	4	4	4	4	4
58	CLANKCASE HEATER		P03056-01	1	1	1	1	1
59	THERMISTOR-CUBE CONTROL		P00350-01	1	1	1	1	1

MODEL : IM-240DSNE(-23)
MODEL : IM-240XSNE(-23)

TITLE : B. REFRIGERATION ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-3 K-0	K-1	K-2		
1	BASE		3Y6699G02	1	1	1		
2	FLAT WASHER		FWPL06N0	4	4	4		
3	HEX HEAD BOLT		FBH0612S0	4	4	4		
4	COMPRESSOR		P01855-01	1	1	1		
5	RUBBER GROMMET		P01858-01	4	4	4		
6	SLEEVE		P01859-01	4	4	4		
7	BOLT		436206-03	4	4	4		
8	COVER		P01857-01	1	1	1		
9	CLAMP		P01862-01	1	1	1		
10	GASKET		P01863-01	1	1	1		
11	EVAPORATOR	(240DSNE,XSNE)	2E0046G01	1	1	1		
		(240DSNE-23,XSNE-23)	2E0049G01	1	1	1		
12	COLLAR		3H3879-01	4	4	4		
13	WASHER		4H0777-01	4	4	4		
14	SCREW EVAPORATOR	(240DSNE,XSNE)	4Y4922M02	4	4	4		
		(240DSNE-23,XSNE-23)	4Y4922M03	4	4	4		
15	FLANGE NUT		FNHF06S0	4	4	4		
16	PIPE(B)-LOW SIDE		4Y6625G01	1	1	1		
17	CLIP		443461-01	2	1	1		
18	INSULATION		4X8643-01	1	1	1		
19	TIE		7920-0003	10	10	10		
20	HOLDER - THERMISTOR		315479-01	1	1	1		
21	S-TITE TRUSS HEAD SCREW		FTS0408M0	1	1	1		
22	TEE		430608-02	1	1	1		
23	EXPANSION VALVE		P01874-01	1	1	1		
24	VALVE COVER		3Y3051P01	1	1	1		
25	CLAMP		P00752-01	2	2	2		
26	PIPE(C)-HIGH SIDE		3Y5229G01	1	1	1		
27	HOT GAS VALVE		P04242-01	1	1	1		
28	STRAINER		P00812-01	1	1	1		
29	COPPER TUBE(A)-HOT GAS		4Y8058M01	1	1	1		
30	PIPE(B)-HOT GAS		3Y7267G01	1	1	1		
31	PIPE(C)-HOT GAS		3Y7268G01	1	1	1		
32	HEAT EXCHANGER		2X1152G01	1	1	1		
33	PIPE(A-2)-LOW SIDE		4Y6612M01	1	1	1		
34	INSULATION TUBE		H72030200	1	1	1		

MODEL : **IM-240DSNE(-23)**
MODEL : **IM-240XSNE(-23)**

TITLE : **B. REFRIGERATION ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				J-3 K-0	K-1	K-2		
35	COPPER TUBE(A)-HIGH SIDE		4Y7782M01	1	1	1		
36	TEE		420041-05	2	2	2		
37	SERVICE VALVE		457440-01	2	2	2		
38	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0512S0	6	6	6		
39	RECIEVER TANK		461616-01	1	1	1		
40	COPPER TUBE(IN)-HIGH SIDE		4Y8059M01	1	1	1		
41	TEE		420041-02	1	1	1		
42	COPPER TUBE(IN)-VALVE		4Y8060M01	1	1	1		
43	PROCESS TUBE		4Y0273-01	2	2	2		
44	COPPER TUBE(B)-HIGH SIDE		4Y8061M01	1	1	1		
45	PRESSURE SWITCH		459863-06	1	1	1		
46	COPPER TUBE(OUT)-VALVE		4Y8062M01	1	1	1		
47	COPPER TUBE(OUT)-HIGH SIDE		4Y8063M01	1	1	1		
48	DRYER		444794-03	1	1	1		
49	COPPER TUBE(B-2)-HIGH SIDE		4Y8064M01	1	1	1		
50	TIE		P05042-01	1	1	1		
51	ACCESS VALVE		455119-01	1	1	1		
52	PIPE(B)-PROCESS		4Y7779M01	1	1	1		
53	TEE - 6.4		417394-01	1	1	1		
54	PIPE(A)-PROCESS		4Y7784M01	1	1	1		
55	INSULATION TUBE		H71323150	1	1	1		
56	WIRE SADDLE		428060-02	1	1	1		
57	WASHER	(240DSNE-23,XSNE-23)	4H1365-05	4	4	4		
58	CLANKCASE HEATER		P03056-01	1	1	1		
59	THERMISTOR-CUBE CONTROL		P00350-01	1	1	1		

IM-240DNE(-C, -21, -23, -32)

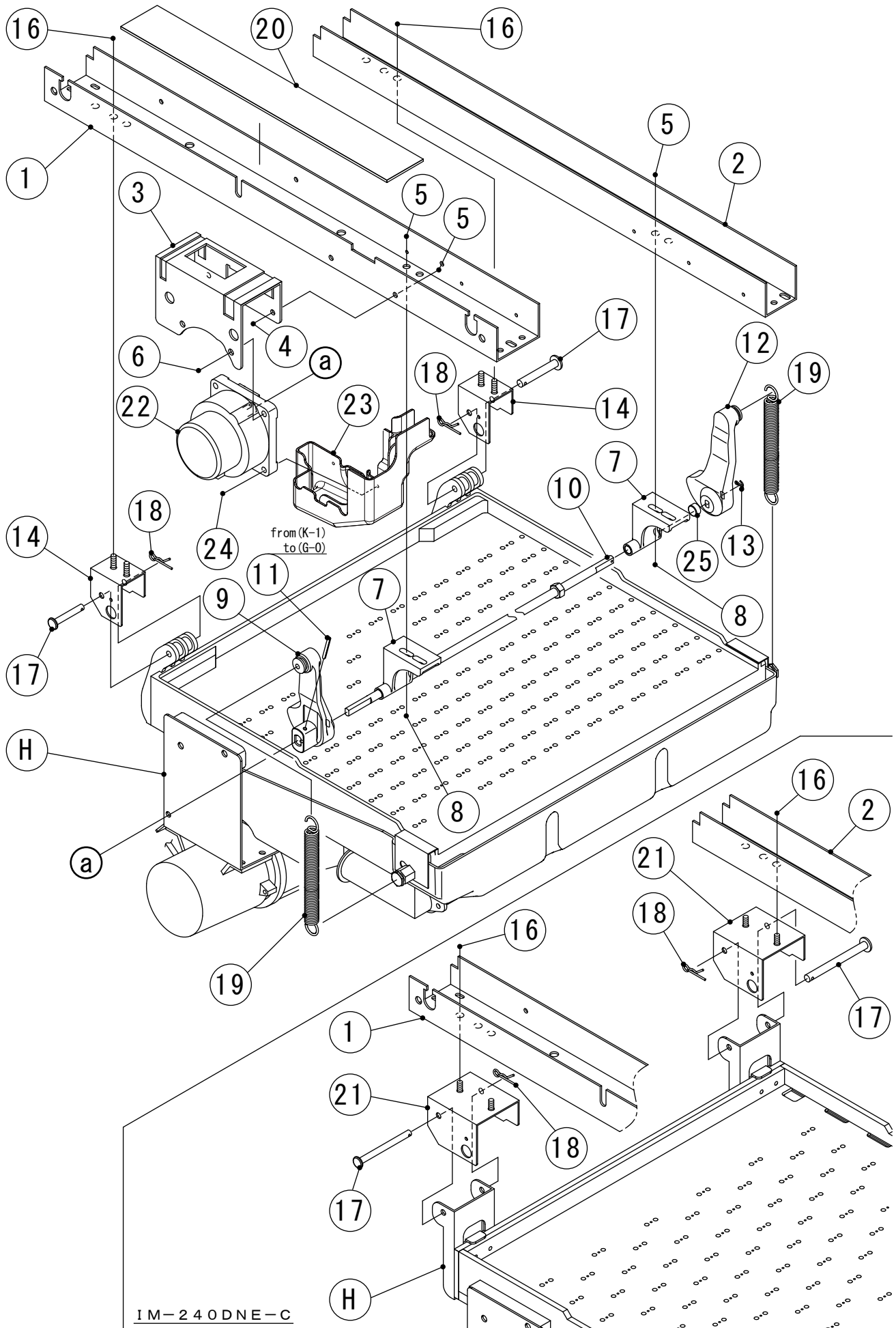
IM-240XNE(-21, -23, -32)

IM-240DSNE(-23)

IM-240XSNE(-23)

C. MECHANISM ASSY

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : C. MECHANISM ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
H	WATER PAN ASSY	-	1H4689A01	1	1	1	1	1
		(240DNE-C)	1H4680A01	1	1	1	1	1
1	FRONT FRAME	-	3Y5020M01	1	1	1	1	1
2	REAR FRAME	-	3Y5021M01	1	1	1	1	1
		(SUS316 EXCEPT 240DNE-C)	391257M01	-	1	1	1	1
3	BRACKET - AM	-	3Y2924M01	1	1	1	1	1
4	TRUSS HEAD MACHINE SCREW	-	FST0512S0	2	2	2	2	2
5	FLANGE NUT	-	FNHF05S0	6	6	6	6	6
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0620S0	2	2	2	2	2
7	BEARING - CAM SHAFT	-	3X8307-02	2	2	2	2	2
8	TRUSS HEAD MACHINE SCREW	-	FST0516S0	4	4	4	4	-
	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	-	-	-	-	4
9	CAM(A)	-	306543G03	1	1	1	1	-
			306543G04	-	-	-	-	1
10	CAM SHAFT	-	425511G02	1	1	1	1	1
11	SPRING PIN 3*28	-	712S-0328	1	1	1	1	-
12	CAM (B)	-	376546P01	1	1	1	1	1
13	COTTER PIN	-	711S-0212	1	1	1	1	1
14	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G03	2	2	2	2	2
15	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G04	-	-	-	-	-
16	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
17	SHAFT (B)	-	4H1184-02	2	2	2	2	2
	SHAFT (A)	(240DNE-C)	4H1184-01	2	2	2	2	2
18	SNAP PIN	-	715S-0006	2	2	2	2	2
19	EXTEN SPRING	-	4H3473-01	2	2	2	2	2
20	INSULATION - MECHA	-	4Z0766P01	1	1	1	1	1
21	BEARING - WATER PAN	(240DNE-C)	3Y5036G01	2	2	2	2	2
22	ACTUATOR MOTOR	-	4Y8998G01	1	1	1	1	1
23	COVER - ACTUATOR MOTOR	-	1H4881P01	1	1	1	1	1
24	T2 TRUSS HEAD SCREW	-	FT20416S0	2	2	2	2	2
25	COLLAR	(240DNE-21,-32 240XNE-21,-32)	429124-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : C. MECHANISM ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
H	WATER PAN ASSY	-	1H4689A01	1	1	1	1	1
		(240DNE-C)	1H4680A01	1	1	1	1	1
1	FRONT FRAME	-	3Y5020M01	1	1	1	1	1
		(SUS316 EXCEPT 240DNE-C)	3Y5020M01	1	1	-	-	-
			391258M01	-	-	1	1	1
2	REAR FRAME	-	3Y5021M01	1	1	1	1	1
		(SUS316 EXCEPT 240DNE-C)	391257M01	1	1	1	1	1
3	BRACKET - AM	-	3Y2924M01	1	1			
		(SUS316 EXCEPT 240DNE-C)	3Y2924M01	1	1	-	-	-
			384544M01	-	-	1	1	1
4	TRUSS HEAD MACHINE SCREW	-	FST0512S0	2	2	2	2	2
5	FLANGE NUT	-	FNHF05S0	6	6	6	6	6
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0620S0	2	2	2	2	2
7	BEARING - CAM SHAFT	-	3X8307-02	2	2	2	2	2
8	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0516S0	4	4	4	4	4
9	CAM(A)	-	306543G04	1	1	1	1	1
10	CAM SHAFT	-	425511G02	1	1	1	1	1
12	CAM (B)	-	376546P01	1	1	1	1	1
13	COTTER PIN	-	711S-0212	1	1	1	1	1
14	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G03	2	2	2	2	2
16	FLANGE NUT	-	FNHF06S0	4	4	4	4	4
17	SHAFT (B)	-	4H1184-02	2	2	2	2	2
	SHAFT (A)	(240DNE-C)	4H1184-01	2	2	2	2	2
18	SNAP PIN	-	715S-0006	2	2	2	2	2
19	EXTEN SPRING	-	4H3473-01	2	2	2	2	2
20	INSULATION - MECHA	-	4Z0766P01	1	1	1	1	1
21	BEARING - WATER PAN	(240DNE-C)	3Y5036G01	2	2	2	2	2
22	ACTUATOR MOTOR	-	4Y8998G01	1	1	1	1	1
23	COVER - ACTUATOR MOTOR	-	1H4881P01	1	1	1	1	1
24	T2 TRUSS HEAD SCREW	-	FT20416S0	2	2	2	2	2
25	COLLAR	(240DNE-21,-32 240XNE-21,-32)	429124-01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **C. MECHANISM ASSY**

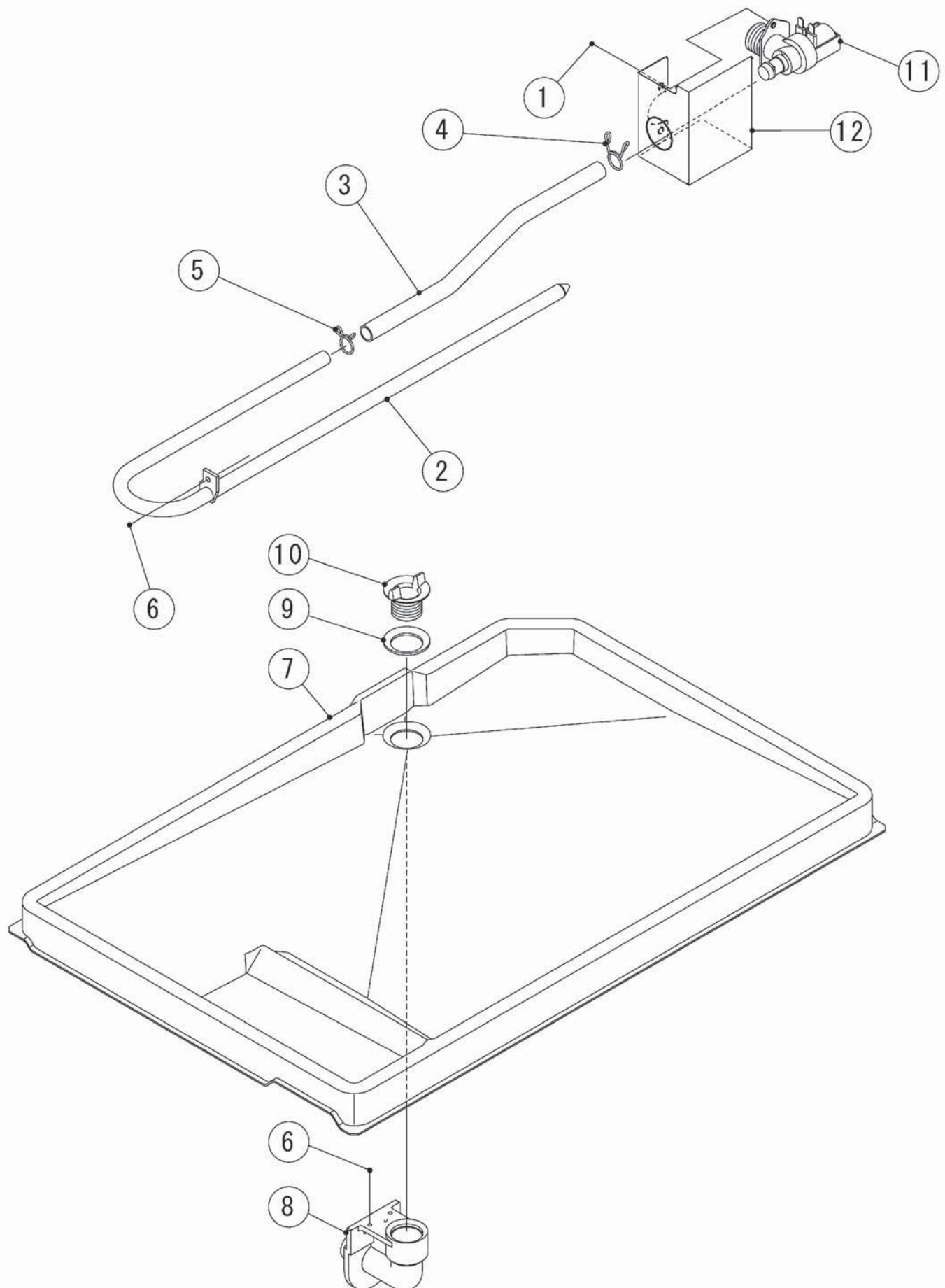
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
H	WATER PAN ASSY	-	1H4689A01	1				
		(240DNE-C)	1H4680A01	1				
1	FRONT FRAME	-	391258M01	1				
2	REAR FRAME	-	391257M01	1				
3	BRACKET - AM	-	384544M01	1				
4	TRUSS HEAD MACHINE SCREW	-	FST0512S0	2				
5	FLANGE NUT	-	FNHF05S0	6				
6	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0620S0	2				
7	BEARING - CAM SHAFT	-	3X8307-02	2				
8	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0516S0	4				
9	CAM(A)	-	306543G04	1				
10	CAM SHAFT	-	425511G02	1				
12	CAM (B)	-	376546P01	1				
13	COTTER PIN	-	711S-0212	1				
14	BEARING PLATE	(EXCEPT 240DNE-C)	3H1440G03	2				
16	FLANGE NUT	-	FNHF06S0	4				
17	SHAFT (B)	-	4H1184-02	2				
	SHAFT (A)	(240DNE-C)	4H1184-01	2				
18	SNAP PIN	-	715S-0006	2				
19	EXTEN SPRING	-	4H3473-01	2				
20	INSULATION - MECHA	-	4Z0766P01	1				
21	BEARING - WATER PAN	(240DNE-C)	3Y5036G01	2				
22	ACTUATOR MOTOR	-	4Y8998G01	1				
23	COVER - ACTUATOR MOTOR	-	1H4881P01	1				
24	T2 TRUSS HEAD SCREW	-	FT20416S0	2				
25	COLLAR	(240DNE-21,-32 240XNE-21,-32)	429124-01	1				

IM-240DNE(-C,-21,-23,-32)

IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23) D. WATER CIRCUIT ASSY (K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : D. WATER CIRCUIT ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	TRUSS HEAD MACHINE SCREW	-	FST0408S0	2	2	2	2	2
2	WATER SUPPLY PIPE	-	3H9533G01	1	1	1	1	1
3	SILICONE HOSE	-	4Y6912R09	1	1	1	1	1
4	HOSE CLAMP	SWC-80C(15mm)	435934-03	1	1	1	1	1
5	HOSE CLAMP	SWC-80C(14mm)	435934-02	1	1	1	1	1
6	TRUSS HEAD MACHINE SCREW	-	FST0412S0	3	3	3	3	3
7	DRAIN PAN	-	276040P01	1	1	1	1	1
		(240DNE-C)	276040P02	1	1	1	1	1
8	DRAIN PIPE	-	315825-01	1	1	1	1	1
9	PACKING	-	413857-01	1	1	1	1	1
10	DRAIN YOKE	-	418296-01	1	1	1	1	1
11	WATER VALVE	-	P05357-01	1	1	1	1	1
		(KOREA)	P01872-01	1	1	1	1	1
		(HS)	P04932-01	1	1	1	1	1
12	COVER-WATER VALVE	(EXCEPT HS)	3Y6090M01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : D. WATER CIRCUIT ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	TRUSS HEAD MACHINE SCREW	-	FST0408S0	2	2	2	2	2
2	WATER SUPPLY PIPE	-	3H9533G01	1	1	1	1	1
3	SILICONE HOSE	-	4Y6912R09	1	1	1	1	1
4	HOSE CLAMP	SWC-80C(15mm)	435934-03	1	1	1	1	1
5	HOSE CLAMP	SWC-80C(14mm)	435934-02	1	1	1	1	1
6	TRUSS HEAD MACHINE SCREW	-	FST0412S0	3	3	3	3	3
7	DRAIN PAN	-	276040P01	1	1	1	1	1
		(240DNE-C)	276040P02	1	1	1	1	1
8	DRAIN PIPE	-	315825-01	1	1	1	1	1
9	PACKING	-	413857-01	1	1	1	1	1
10	DRAIN YOKE	-	418296-01	1	1	1	1	1
11	WATER VALVE	-	P05357-01	1	1	1	1	1
		(KOREA)	P01872-01	1	1	1	1	1
		(HS)	P04932-01	1	1	1	1	1
12	COVER-WATER VALVE	(EXCEPT HS)	3Y6090M01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

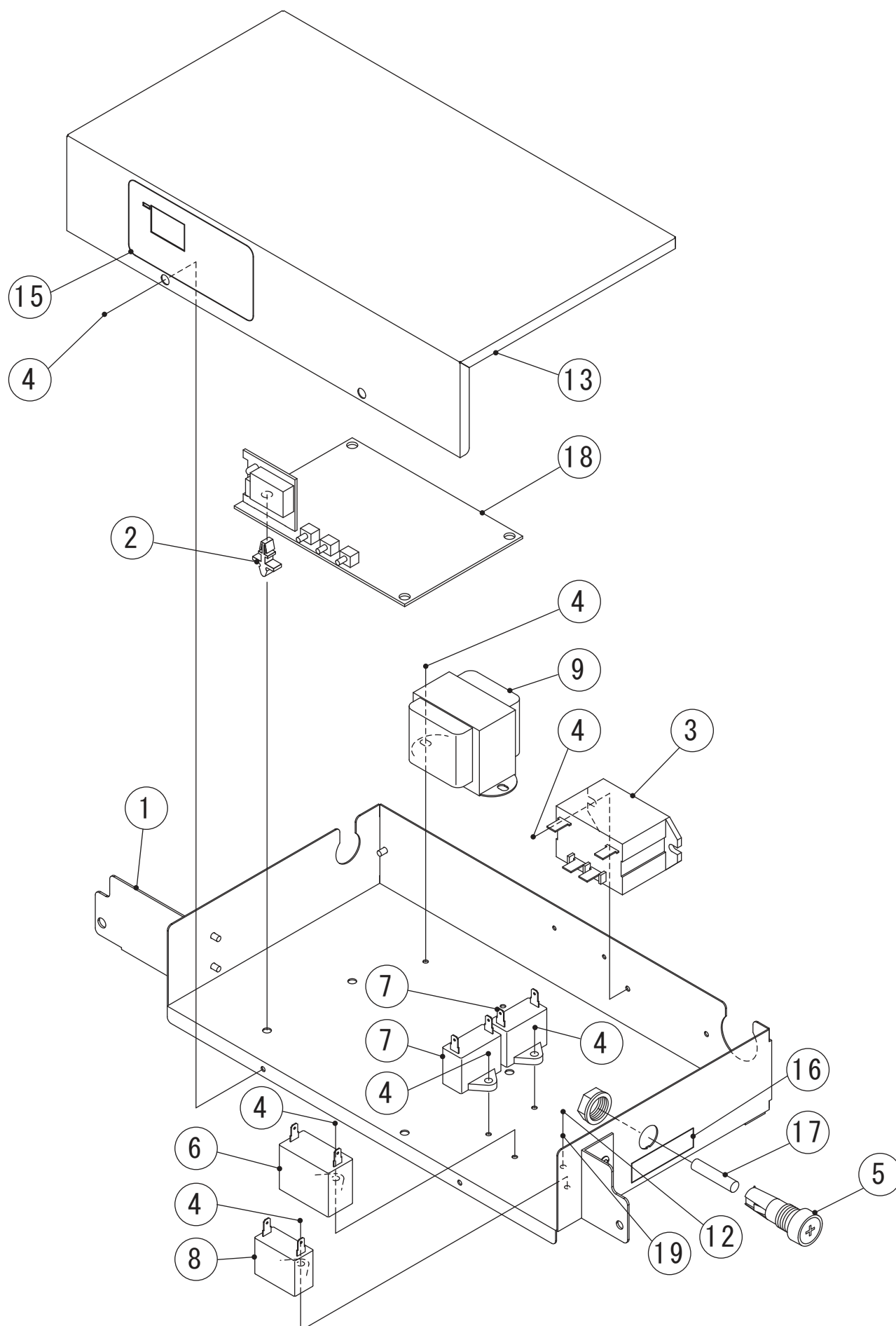
TITLE : **D. WATER CIRCUIT ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	TRUSS HEAD MACHINE SCREW	-	FST0408S0	2				
2	WATER SUPPLY PIPE	-	3H9533G01	1				
3	SILICONE HOSE	-	4Y6912R09	1				
4	HOSE CLAMP	SWC-80C(15mm)	435934-03	1				
5	HOSE CLAMP	SWC-80C(14mm)	435934-02	1				
6	TRUSS HEAD MACHINE SCREW	-	FST0412S0	3				
7	DRAIN PAN	-	276040P01	1				
		(240DNE-C)	276040P02	1				
8	DRAIN PIPE	-	315825-01	1				
9	PACKING	-	413857-01	1				
10	DRAIN YOKE	-	418296-01	1				
11	WATER VALVE	-	P05357-01	1				
		(KOREA)	P01872-01	1				
		(HS)	P04932-01	1				
12	COVER-WATER VALVE	(EXCEPT HS)	3Y6090M01	1				

IM-240DNE (-C, -21, -23, -32)
IM-240XNE (-21, -23, -32)

E. CONTROL BOX ASSY

50Hz (K-1) to (B-0)
60Hz (K-1) to (C-0)



IM-240DNE(-C,-21,-23,-32)

IM-240XNE(-21,-23,-32)

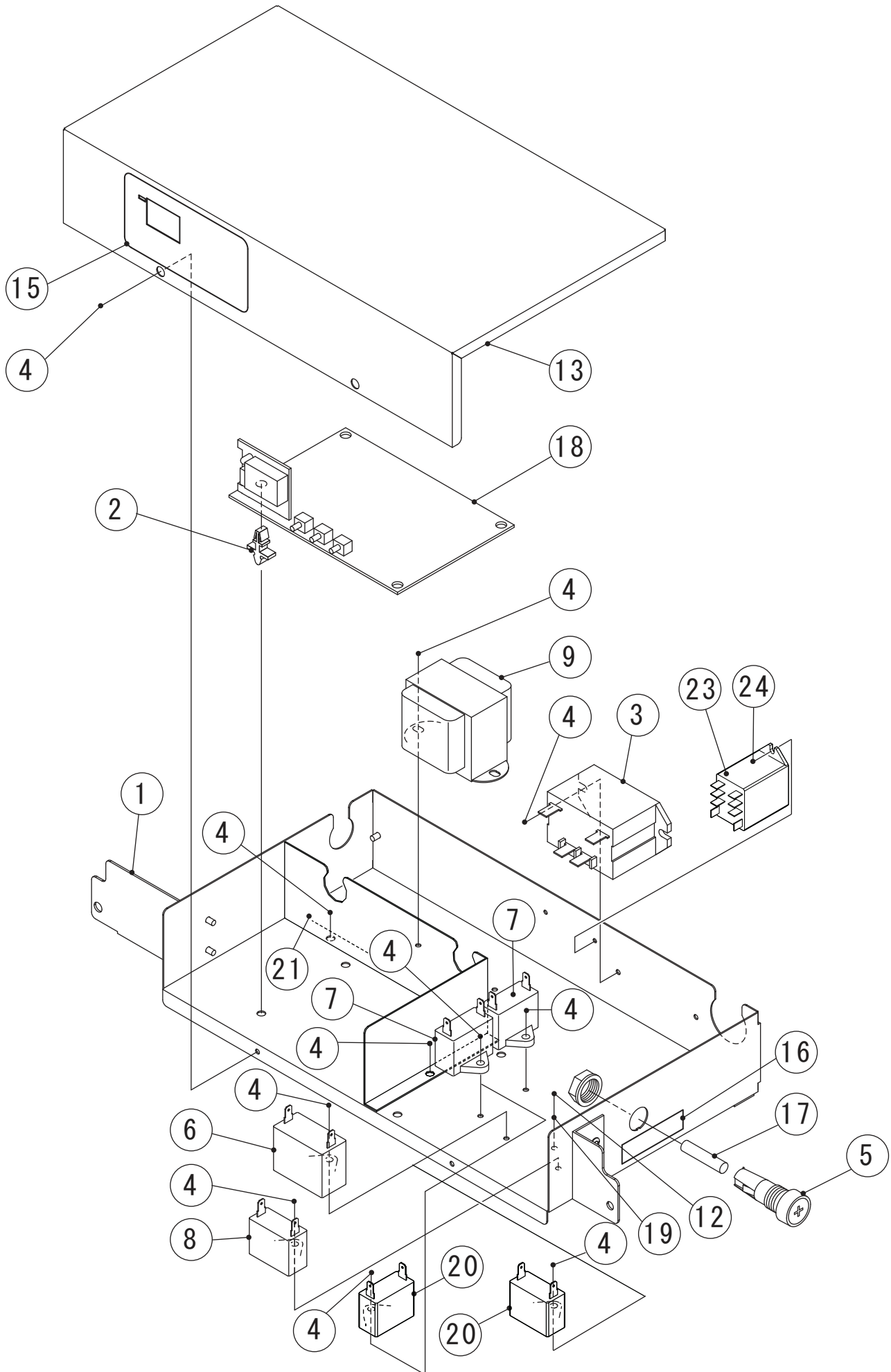
IM-240DSNE(-23)

IM-240XSNE(-23)

E. CONTROL BOX ASSY

(50Hz)(B-1) and later

(60Hz)(C-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : E. CONTROL BOX ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	CONTROL BOX G	(50Hz)	3Y5076G01	1	-	-	-	-
			3Y6694G01	-	1	-	-	-
			3Y7203G01	-	-	1	1	1
		(60Hz)	3Y5076G01	1	1	1	-	-
			3Y7203G01	-	-	-	1	1
2	BOARD SUPPORT	-	P04204-01	4	4	4	4	4
3	POWER RELAY	-	P00034-01	1	1	1	1	1
4	TRUSS HEAD TAPPING SCREW T2	(50Hz)	FT20410F0	10	-	-	-	-
				-	12	12	12	12
		(60Hz)		10	10	10	-	-
				-	-	-	12	12
		(240DSNE,-23) (240XSNE,-23)		-	-	-	11	11
5	FUSE HOLDER	(50Hz)	P00014-01	1	1	-	-	-
			P02829-01	-	-	1	1	1
		(60Hz)	P00014-01	1	1	1	-	-
			P02829-01	-	-	-	1	1
6	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01865-01	1	1	1	1	1
7	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01870-01	2	2	2	2	2
8	CAPACITOR	-	P01910-01	1	1	1	1	1
9	TRANSFORMER	-	P02714-01	1	1	1	1	1
12	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
13	CONTROL BOX COVER	(50Hz)	3Y5077M01	1	-	-	-	-
			3Y6696M01	-	1	1	1	1
		(60Hz)	3Y5077M01	1	1	1	-	-
			3Y6696M01	-	-	-	1	1
15	CONTROL LABEL	-	475006L01	1	1	1	1	1
		(KOREA 60Hz)	475641L01	1	1	1	-	-
			475006L01	-	-	-	1	1
16	LABEL - FUSE	-	466798-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : E. CONTROL BOX ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
17	FUSE	(50Hz)	P01876-01	1	1	-	-	-
			P04203-01	-	-	1	1	1
		(60Hz)	P01876-01	1	1	1	-	-
			P04203-01	-	-	-	1	1
18	CONTROLLER BOARD	-	P01873-01	1	1	1	1	1
19	SPRING WASHER	-	FWSP04S0	1	1	1	1	1
20	CAPACITOR	(240DSNE,-23) (240XSNE,-23)	P01870-01	-	-	-	2	2
21	SEPARATOR - BOX	(50Hz)	3Y6695M01	-	1	1	1	1
		(60Hz)		-	-	-	1	1
23	RELAY	(240DSNE,-23) (240XSNE,-23)	406132-08	-	-	-	1	1
24	TAPPING SCREW	(240DSNE,-23) (240XSNE,-23)	431415-01	-	-	-	2	2

MODEL : IM-240DNE(-C,-21,-23,-32)
 MODEL : IM-240XNE(-21,-23,-32)
 MODEL : IM-240DSNE(-23)
 MODEL : IM-240XSNE(-23)

TITLE : E. CONTROL BOX ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	CONTROL BOX G	(50Hz)	3Y7203G01	1	1	1	1	1
		(60Hz)	3Y7203G01	1	1	1	1	1
2	BOARD SUPPORT	-	P04204-01	4	4	4	4	4
3	POWER RELAY	-	P00034-01	1	1	1	1	1
4	TRUSS HEAD TAPPING SCREW T2	-	FT20410F0	12	12	12	12	12
		(240DSNE,-23) (240XSNE,-23)		11	11	11	11	11
5	FUSE HOLDER	-	P02829-01	1	1	1	1	1
6	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01865-01	1	1	1	1	1
7	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01870-01	2	2	2	2	2
8	CAPACITOR	-	P01910-01	1	1	1	1	1
9	TRANSFORMER	-	P02714-01	1	1	1	1	1
12	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	1	1	1	1
13	CONTROL BOX COVER	-	3Y6696M01	1	1	1	1	1
15	CONTROL LABEL	-	475006L01	1	-	-	-	-
			485811L01	-	1	1	1	1
16	LABEL - FUSE	-	466798-01	1	1	1	1	1
17	FUSE	-	P04203-01	1	1	1	1	1
18	CONTROLLER BOARD	(240DNE,XNE) (240DSNE,XSNE)	P01873-01	-	-	-	-	-
			P01873-02	1	1	1	1	1
		(240DNE-C)	P01873-01	1	1	1	1	1
		(240DNE-21,-32) (240XNE-21,-32)	P01873-01	1	1	1	1	-
			P01873-02	-	-	-	-	1
		(240DNE-23) (240XNE-23) (240DSNE-23) (240XSNE-23)	P01873-01	1	1	1	-	-
			P01873-02	-	-	-	1	1
19	SPRING WASHER	-	FWSP04S0	1	1	1	1	1
20	CAPACITOR	(240DSNE,-23) (240XSNE,-23)	P01870-01	2	2	2	2	2
21	SEPARATOR - BOX	-	3Y6695M01	1	1	1	1	1
23	RELAY	(240DSNE,-23) (240XSNE,-23)	406132-08	1	1	1	1	1
24	TAPPING SCREW	(240DSNE,-23) (240XSNE,-23)	431415-01	2	2	2	2	2

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : E. CONTROL BOX ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2 N-2	N-3			
1	CONTROL BOX G	(50Hz)	3Y7203G01	1	1			
		(60Hz)	3Y7203G01	1	1			
2	BOARD SUPPORT	-	P04204-01	4	4			
3	POWER RELAY	-	P00034-01	1	-			
		-	P05211-01	-	1			
		(For KOREA)	P00034-01	1	1			
4	TRUSS HEAD TAPPING SCREW T2	-	FT20410F0	12	12			
		(240DSNE,-23) (240XSNE,-23)		11	11			
5	FUSE HOLDER	-	P02829-01	1	1			
6	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01865-01	1	1			
7	CAPACITOR	EXCEPT (240DSNE,-23) (240XSNE,-23)	P01870-01	2	2			
8	CAPACITOR	-	P01910-01	1	1			
9	TRANSFORMER	-	P02714-01	1	1			
12	TRUSS HEAD TAPPING SCREW (S-TITE)	-	FTS0408M0	1	-			
		-	FST0408S0	-	1			
		(For KOREA)	FTS0408M0	1	1			
13	CONTROL BOX COVER	-	3Y6696M01	1	1			
15	CONTROL LABEL	-	475006L01	-	-			
			485811L01	1	1			
16	LABEL - FUSE	-	466798-01	1	1			
17	FUSE	-	P04203-01	1	1			
18	CONTROLLER BOARD	(240DNE,XNE) (240DSNE,XSNE)	P01873-02	1	1			
		(240DNE-C)	P01873-01	1	1			
19	SPRING WASHER	-	FWSP04S0	1	1			
20	CAPACITOR	(240DSNE,-23) (240XSNE,-23)	P01870-01	2	2			
21	SEPARATOR - BOX	-	3Y6695M01	1	1			
23	RELAY	(240DSNE,-23) (240XSNE,-23)	406132-08	1	1			
24	TAPPING SCREW	(240DSNE,-23) (240XSNE,-23)	431415-01	2	2			

IM-240DNE(-C,-21,-23,-32)

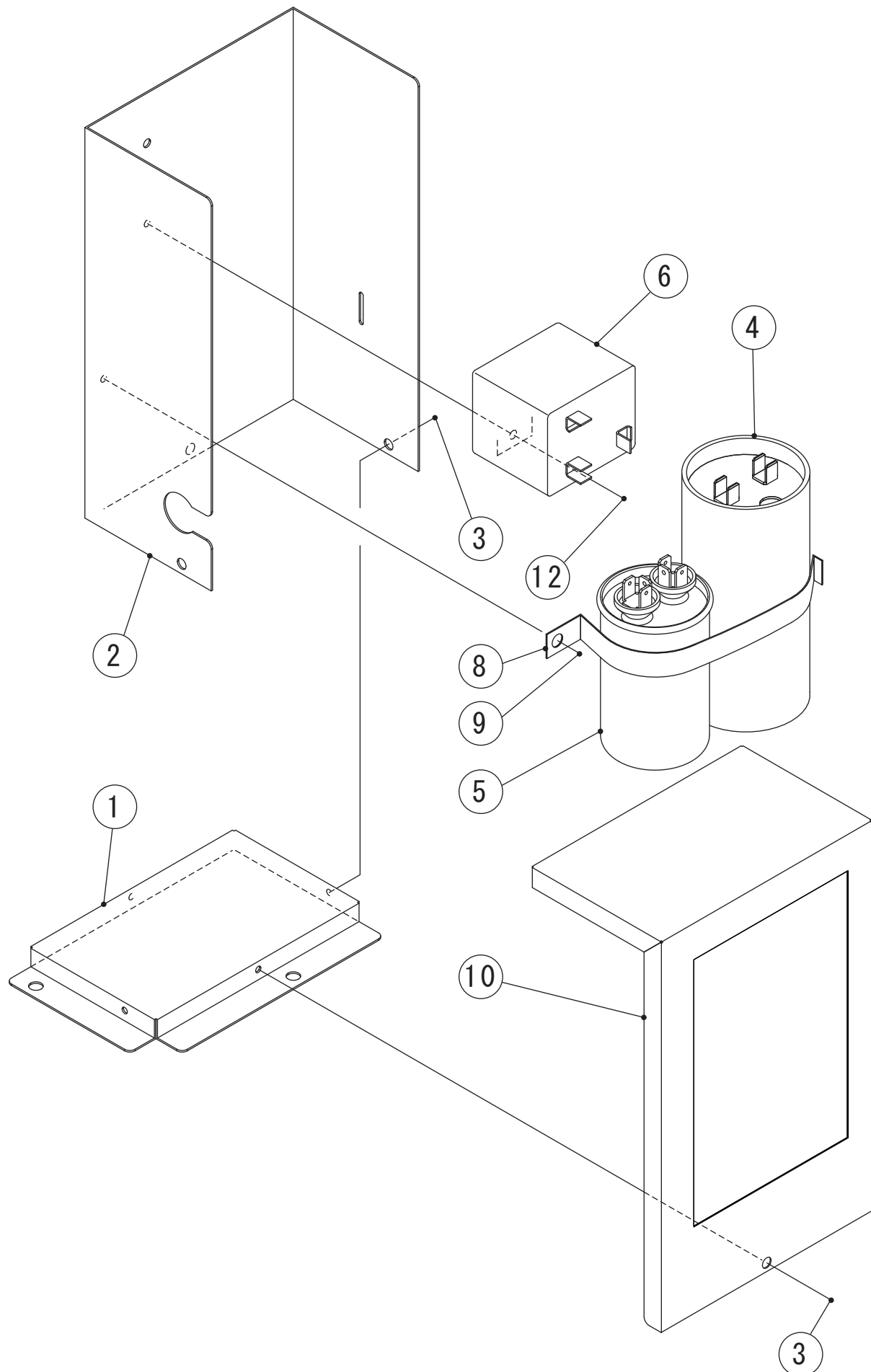
IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23)

F. CONTROL BOX B-ASSY

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : F. CONTROL BOX B - ASSY

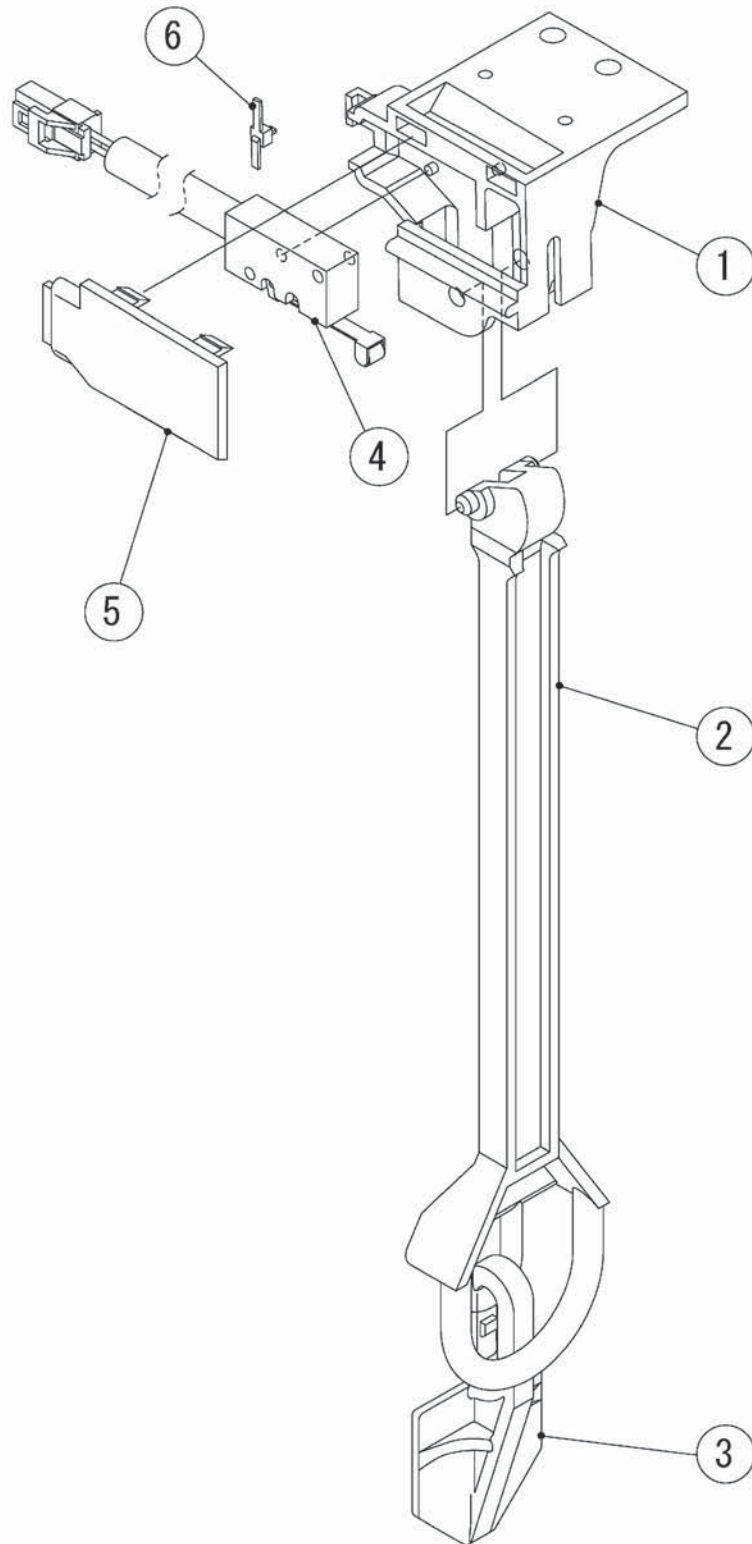
Note1:Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	CONTROL BOX B - BASE	(50Hz)	3Y5230M01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
2	CONTROL BOX B - BODY	(50Hz)	3Y5104M01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
3	TRUSS HEAD TAPPING SCREW T2	(50Hz)	FT20410F0	4	-	-	-	-
		(60Hz)		4	4	4	-	-
4	START CAPACITOR	(50Hz)	3A0076-14	1	-	-	-	-
	CAPACITOR - STARTING	(60Hz)	3A0076-02	1	1	1	-	-
5	RUN CAPACITOR	(50Hz)	3A2005-01	1	-	-	-	-
	CAPACITOR-RUN	(60Hz)	3A2005-10	1	1	1	-	-
6	STARTER	(50Hz)	4A1107-02	1	-	-	-	-
		(60Hz)	4A1107-13	1	1	1	-	-
8	BAND	(50Hz)	427254-01	1	-	-	-	-
		(60Hz)	427254-13	1	1	1	-	-
9	FLANGE BOLT (C-TITE)	(50Hz)	FTR0408M0	1	-	-	-	-
		(60Hz)		1	1	1	-	-
10	CONTROL BOX COVER B	(50Hz)	3Y5293G01	1	-	-	-	-
		(60Hz)		1	1	1	-	-
12	TRUSS HEAD MACHINE SCREW	(50Hz)	FST0408F0	1	-	-	-	-
		(60Hz)		1	1	1	-	-

IM-240DNE(-C, -21, -23, -32)
IM-240DSNE(-23)

G.BIN SWITCH ASSY

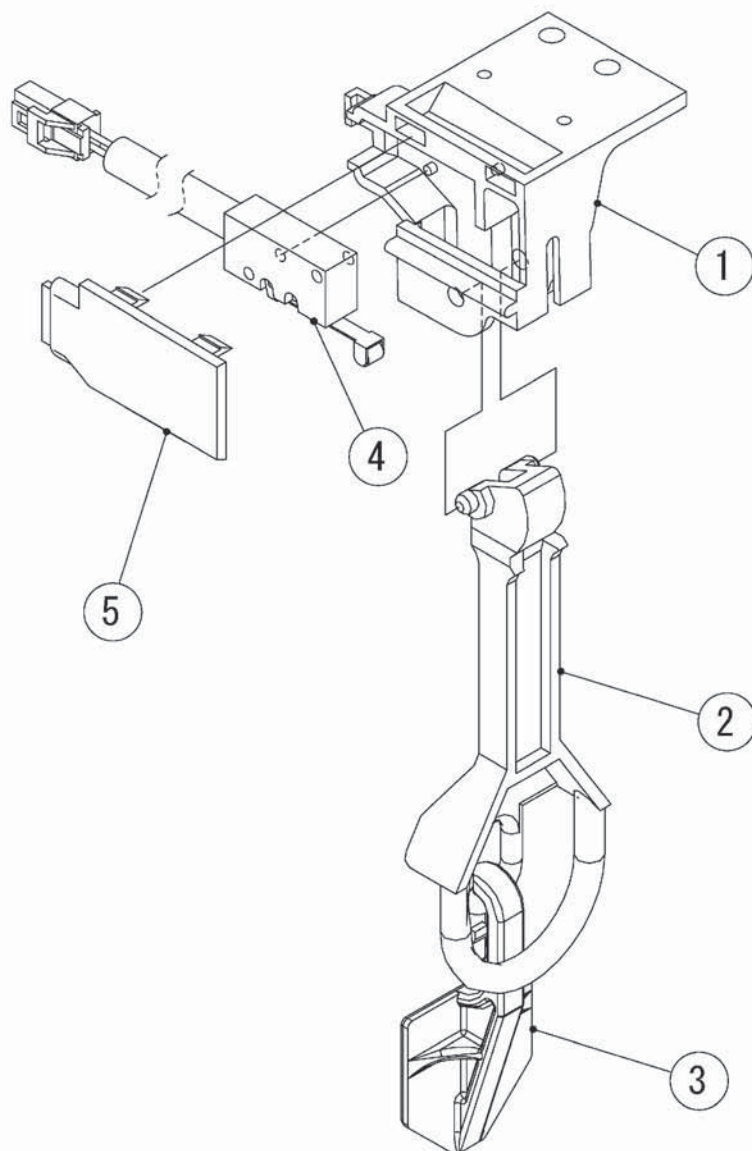
(K-1) and later



IM-240XNE (-21, -23, -32)
IM-240XSNE(-23)

G.BIN SWITCH ASSY

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : G. BIN SWITCH ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	(240DNE,-C,-21,-23,-32)	3H1369-02	1	1	1	1	1
		(240DSNE,-23)						
		(240XNE,-21,-23,-32)	3H1369-01	1	1	1	1	1
		(240XSNE,-23)						
3	DETECTOR	-	311044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6741G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1
6	NYLON TIE	(240DNE,-C,-21,-23,-32)	7920-0002	1	1	1	1	1
		(240DSNE,-23)						

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : G. BIN SWITCH ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	(240DNE,-C,-21,-23,-32)	3H1369-02	1	1	1	1	1
		(240DSNE,-23)						
		(240XNE,-21,-23,-32)	3H1369-01	1	1	1	1	1
		(240XSNE,-23)						
3	DETECTOR	-	311044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6741G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1
6	NYLON TIE	(240DNE,-C,-21,-23,-32)	7920-0002	1	1	1	1	1
		(240DSNE,-23)						

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : G. BIN SWITCH ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	SWITCH BOX	-	2H2043-01	1				
2	SWITCH ACTUATOR	(240DNE,-C,-21,-23,-32)	3H1369-02	1				
		(240DSNE,-23)						
		(240XNE,-21,-23,-32)	3H1369-01	1				
		(240XSNE,-23)						
3	DETECTOR	-	311044-01	1				
4	MICRO SWITCH G	-	4Y6741G01	1				
5	SWITCH BOX COVER	-	4H8785-01	1				
6	NYLON TIE	(240DNE,-C,-21,-23,-32)	7920-0002	1				
		(240DSNE,-23)						

IM-240DNE(-C, -21, -23, -32)

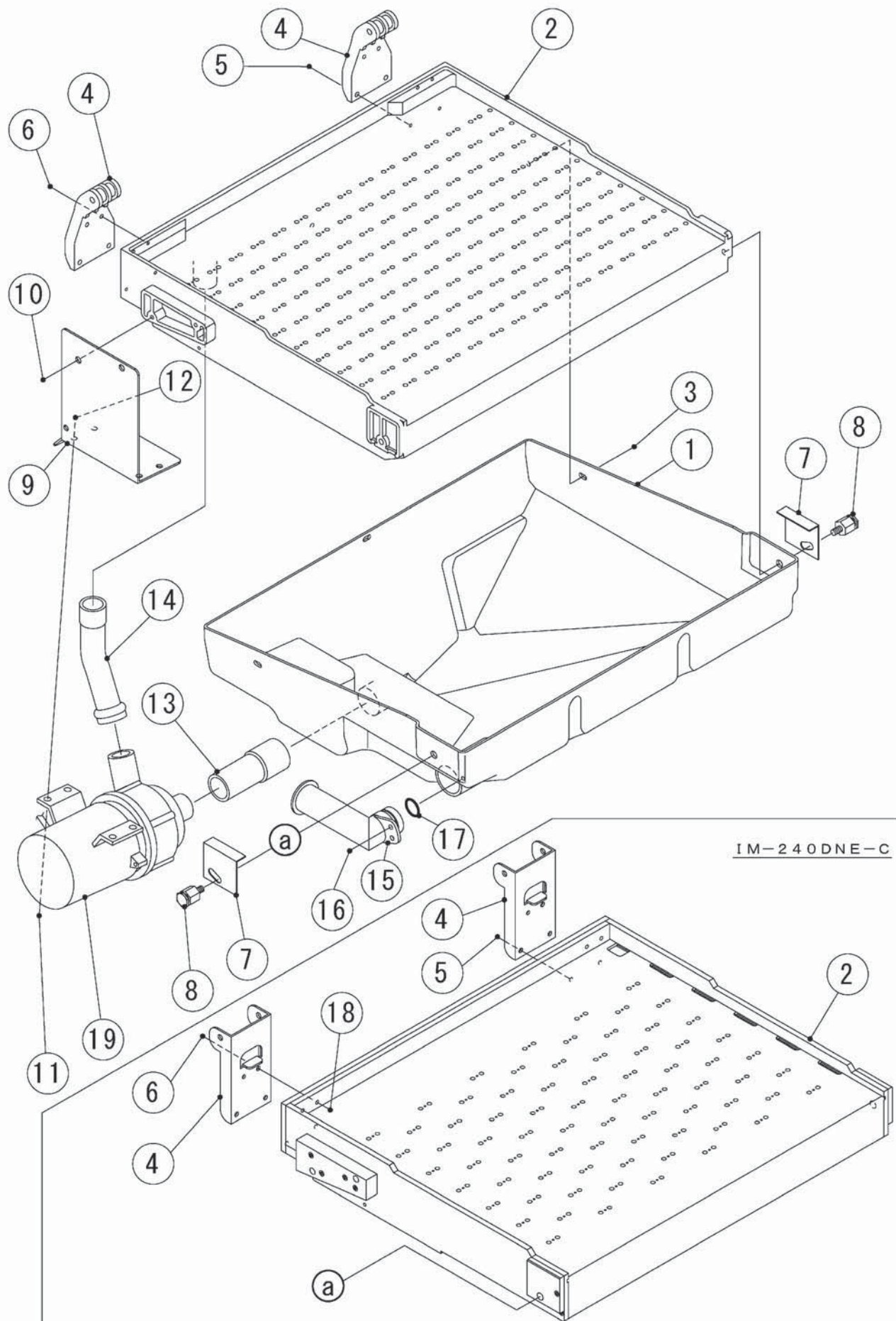
IM-240XNE(-21, -23, -32)

IM-240DSNE(-23)

IM-240XSNE(-23)

H.WATER PAN ASSY

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : H. WATER PAN ASSY

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	WATER PAN	-	1H0888-02	1	1	1	1	1
2	WATER PLATE	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	208020G01	1	1	1	1	1
		(240DNE-21, XNE-21)	208484G01	1	1	1	1	1
		(240DNE-32, XNE-32)	1H0351G01	1	1	1	1	1
		(240DNE-C)	1H4700G01	1	1	1	1	1
3	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23 240XNE, -23 (240DSNE, 23) (240XSNE, -23)	FT20410S0	3	3	3	3	3
	TRUSS HEAD MACHINE SCREW	(240DNE-21, -32 240XNE-21, -32 240DNE-C)	FST0408S0	3	3	3	3	3
4	WATER PAN HANGER	-	3H2059-01	2	2	2	2	2
	BRACKET - WATER PAN	(240DNE-C)	4Y6595M01	2	2	2	2	2
5	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, 23) (240XSNE, -23)	FT20416S0	4	4	4	4	4
	PAN HEAD SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FSP0420S0	4	4	4	4	4
6	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20420S0	4	4	4	4	4
	PAN HEAD SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FSP0425S0	4	4	4	4	4
7	BRACKET	-	402957-01	2	2	2	2	2
8	SCREW SPRING HOOK	-	4H2582G01	2	2	2	2	2
9	BRACKET - PUMP	-	4Y6617M01	1	1	1	1	1
	BRACKET - PUMP MOTOR	(SUS316 EXCEPT 240DNE-C)	482739M01	-	1	1	1	1
10	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20516S0	2	2	2	2	2
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0516S0	2	2	2	2	2
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0412S0	4	4	4	4	4
12	FLANGE NUT	-	FNHF04S0	4	4	4	4	4
13	SUCTION TUBE	-	4E0006R01	1	1	1	1	1
14	DISCHARGE TUBE	-	4E0008R01	1	1	1	1	1
15	PIPE - DRAIN	-	315530-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : H. WATER PAN ASSY

Note1:Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
16	TRUSS HEAD MACHINE SCREW	-	FST0408S0	1	1	1	1	1
17	O-RING	-	4E0037R01	1	1	1	1	1
18	NUT	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FNH104S0	4	4	4	4	4
19	PUMP MOTOR	PMX-352BHZ1S-B	P02715-03	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : H. WATER PAN ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	WATER PAN	-	1H0888-02	1	1	1	1	1
2	WATER PLATE	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	208020G01	1	1	1	1	1
		(240DNE-21, XNE-21)	208484G01	1	1	1	1	1
		(240DNE-32, XNE-32)	1H0351G01	1	1	1	1	1
		(240DNE-C)	1H4700G01	1	1	1	1	1
3	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23 240XNE, -23 (240DSNE, 23) (240XSNE, -23)	FT20410S0	3	3	3	3	3
	TRUSS HEAD MACHINE SCREW	(240DNE-21, -32 240XNE-21, -32 240DNE-C)	FST0408S0	3	3	3	3	3
4	WATER PAN HANGER	-	3H2059-01	2	2	2	2	2
	BRACKET - WATER PAN	(240DNE-C)	4Y6595M01	2	2	2	2	2
5	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, 23) (240XSNE, -23)	FT20416S0	4	4	4	4	4
	PAN HEAD SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FSP0420S0	4	4	4	4	4
6	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20420S0	4	4	4	4	4
	PAN HEAD SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FSP0425S0	4	4	4	4	4
7	BRACKET	-	402957-01	2	2	2	2	2
8	SCREW SPRING HOOK	-	4H2582G01	2	2	2	2	2
9	BRACKET - PUMP	-	4Y6617M01	1	1	1	1	1
	BRACKET - PUMP MOTOR	(SUS316 EXCEPT 240DNE-C)	482739M01	1	1	1	1	1
10	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20516S0	2	2	2	2	2
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0516S0	2	2	2	2	2
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0412S0	4	4	4	4	4
12	FLANGE NUT	-	FNHF04S0	4	4	4	4	4
13	SUCTION TUBE	-	4E0006R01	1	1	1	1	1
14	DISCHARGE TUBE	-	4E0008R01	1	1	1	1	1
15	PIPE - DRAIN	-	315530-01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : H. WATER PAN ASSY

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
16	TRUSS HEAD MACHINE SCREW	-	FST0408S0	1	1	1	1	1
17	O-RING	-	4E0037R01	1	1	1	1	1
18	NUT	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FNH104S0	4	4	4	4	4
19	PUMP MOTOR	PMX-352BHZ1S-B	P02715-03	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : H. WATER PAN ASSY

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	WATER PAN	-	1H0888-02	1				
2	WATER PLATE	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	208020G01	1				
		(240DNE-21, XNE-21)	208484G01	1				
		(240DNE-32, XNE-32)	1H0351G01	1				
		(240DNE-C)	1H4700G01	1				
3	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23 240XNE, -23 (240DSNE, 23) (240XSNE, -23)	FT20410S0	3				
	TRUSS HEAD MACHINE SCREW	(240DNE-21, -32 240XNE-21, -32 240DNE-C)	FST0408S0	3				
4	WATER PAN HANGER	-	3H2059-01	2				
	BRACKET - WATER PAN	(240DNE-C)	4Y6595M01	2				
5	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, 23) (240XSNE, -23)	FT20416S0	4				
	PAN HEAD SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FSP0420S0	4				
6	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20420S0	4				
	PAN HEAD SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FSP0425S0	4				
7	BRACKET	-	402957-01	2				
8	SCREW SPRING HOOK	-	4H2582G01	2				
9	BRACKET - PUMP	-	482739M01	1				
10	TRUSS HEAD TAPPING SCREW T2	(240DNE, -23, 240XNE, -23) (240DSNE, -23) (240XSNE, -23)	FT20516S0	2				
	TRUSS HEAD MACHINE SCREW	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FST0516S0	2				
11	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0412S0	4				
12	FLANGE NUT	-	FNHF04S0	4				
13	SUCTION TUBE	-	4E0006R01	1				
14	DISCHARGE TUBE	-	4E0008R01	1				
15	PIPE - DRAIN	-	315530-01	1				
16	TRUSS HEAD MACHINE SCREW	-	FST0408S0	1				
17	O-RING	-	4E0037R01	1				

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **H. WATER PAN ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
18	NUT	(240DNE-21,-32 240XNE-21,-32 240DNE-C)	FNH104S0	4				
19	PUMP MOTOR	PMX-352BHZ1S-B	P02715-03	1				

IM-240DNE(-C,-21,-23,-32)

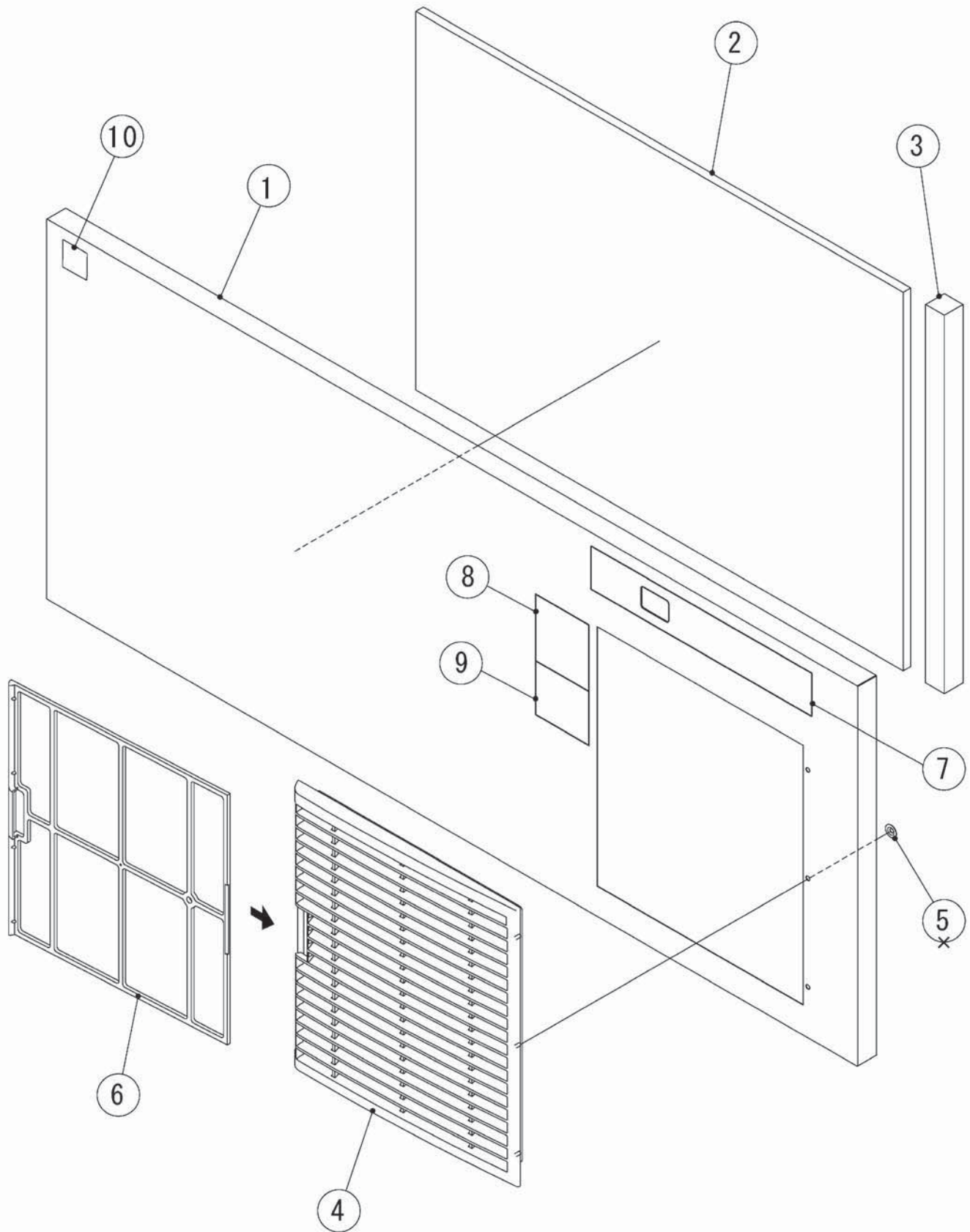
IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23)

J. FRONT COVER

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : J. FRONT COVER

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	FRONT COVER	(50Hz)	2H9948G01	1	-	-	-	-
			2X1163G01	-	1	1	1	1
		(60Hz)	2H9948G01	1	1	1	-	-
			2X1163G01	-	-	-	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1167G01	-	-	-	1	1
2	INSULATION - FRONT	-	3Y5024P01	1	1	1	1	1
3	INSULATION - SEPARATOR F	-	4Y6575P01	1	1	1	1	1
4	LOUVER A	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	1A0547-01	1	-	-	-	-
	LOUVER		121931P01	-	1	1	1	1
	LOUVER A	(60Hz)	1A0547-01	1	1	1	-	-
	LOUVER		121931P01	-	-	-	1	1
5	PUSH RETAINER	-	4A2414-01	3	-	-	-	-
6	FILTER A	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	2A2062A01	1	-	-	-	-
	AIR FILTER		262259G01	-	1	1	1	1
	FILTER A	(60Hz)	2A2062A01	1	1	1	-	-
	AIR FILTER		262259G01	-	-	-	1	1
7	OPERATION LABEL	(50Hz)	374135L01	1	-	-	-	-
			374135L02	-	1	1	1	1
		(60Hz)	374135L01	1	1	1	-	-
			374135L02	-	-	-	1	1
8	CAUTION LABEL	(KOREA 60Hz)	463590-01	1	1	1	1	1
9	CAUTION LABEL	(KOREA 60Hz)	463589-01	1	1	1	1	1
10	LABEL - HACCP		476519L01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : J. FRONT COVER

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	FRONT COVER	-	2X1163G01	1	1	1	1	1
		(240DSNE,-23) (240XSNE,-23)	2X1167G01	1	1	1	1	1
2	INSULATION - FRONT	-	3Y5024P01	1	1	1	1	1
3	INSULATION - SEPARATOR F	-	4Y6575P01	1	1	1	1	1
4	LOUVER	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	121931P01	1	1	1	1	1
6	AIR FILTER	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	262259G01	1	1	1	1	1
7	OPERATION LABEL	-	374135L02	1	1	1	1	1
8	CAUTION LABEL	(KOREA 60Hz)	463590-01	1	1	1	1	1
9	CAUTION LABEL	(KOREA 60Hz)	463589-01	1	1	1	1	1
10	LABEL - HACCP		476519L01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **J. FRONT COVER**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	FRONT COVER	-	2X1163G01	1				
		(240DSNE,-23) (240XSNE,-23)	2X1167G01	1				
2	INSULATION - FRONT	-	3Y5024P01	1				
3	INSULATION - SEPARATOR F	-	4Y6575P01	1				
4	LOUVER	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	121931P01	1				
6	AIR FILTER	(50Hz) (EXCEPT 240DSNE, -23 240XSNE,-23)	262259G01	1				
7	OPERATION LABEL	-	374135L02	1				
8	CAUTION LABEL	(KOREA 60Hz)	463590-01	1				
9	CAUTION LABEL	(KOREA 60Hz)	463589-01	1				
10	LABEL - HACCP		476519L01	1				

IM-240DNE(-C, -21, -23, -32)

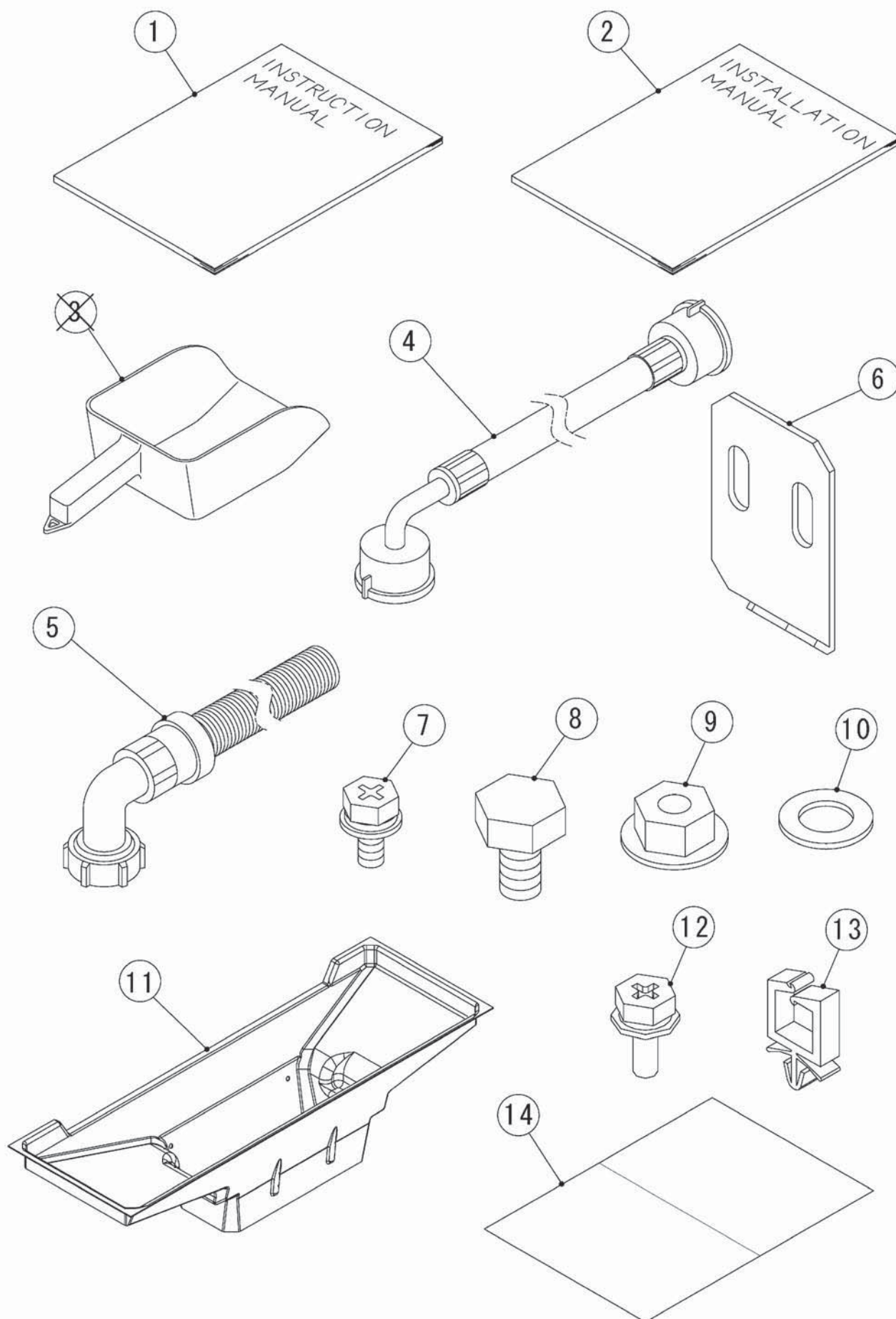
IM-240XNE(-21, -23, -32)

IM-240DSNE(-23)

IM-240XSNE(-23)

K. ACCESSORIES

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : K. ACCESSORIES

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	INSTRUCTION MANUAL	-	L1E1CK204	1	1	1	1	1
		(CHINA)	L1E1CK301	1	1	1	1	1
		(KOREA)	L1E1CK401	-	-	-	1	1
		(HL)	L1E1CK113	-	-	-	1	1
2	INSTLATION MANUAL	-	L2E1CK201	1	1	1	1	1
		(CHINA)	L2E1CK301	1	1	1	1	1
		(KOREA)	L2E1CK401	-	-	-	1	1
3	SCOOP	(240DNE,-C,-21,-23,-32)	208185-01	-	-	-	-	-
4	INLET HOSE	TC138-AF-HY	P03534-01	1	1	1	1	1
5	OUTLET HOSE	L(1500mm)	452365-01	1	1	1	1	1
6	BRACE	-	4Y5926M01	2	2	2	2	2
7	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0512S0	2	2	2	2	2
8	HEX HEAD BOLT	-	FBH0816S0	2	2	2	2	2
9	NUT	-	FNH108S0	2	2	2	2	2
10	WASHER	-	4X8293-01	4	4	4	4	4
11	ICE SHOOT G	(240XNE,-21,-23,-32) (240XSNE, -23)	2H9615G01	1	1	1	1	1
12	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	(240XNE,-21,-23,-32) (240XSNE, -23)	FBK0410S0	4	4	4	4	4
13	WIRE SADDLE	(240XNE,-21,-23,-32) (240XSNE, -23)	428060-03	2	2	2	2	2
14	INSTRUCTION MANUAL	-	121594L01	1	1	1	1	1

MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : K. ACCESSORIES

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	INSTRUCTION MANUAL	-	L1E1CK204	1	1	1	1	1
		(CHINA)	L1E1CK301	1	1	1	1	1
		(KOREA)	L1E1CK401	1	1	1	1	1
		(HL)	L1E1CK113	1	1	1	1	1
2	INSTLATION MANUAL	-	L2E1CK201	1	1	1	1	1
		(CHINA)	L2E1CK301	1	1	1	1	1
		(KOREA)	L2E1CK401	1	1	1	1	1
4	INLET HOSE	TC138-AF-HY	P03534-01	1	1	1	1	1
5	OUTLET HOSE	L(1500mm)	452365-01	1	1	1	1	1
6	BRACE	-	4Y5926M01	2	2	2	2	2
7	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0512S0	2	2	2	2	2
8	HEX HEAD BOLT	-	FBH0816S0	2	2	2	2	2
9	NUT	-	FNH108S0	2	2	2	2	2
10	WASHER	-	4X8293-01	4	4	4	4	4
11	ICE SHOOT G	(240XNE,-21,-23,-32) (240XSNE, -23)	2H9615G01	1	1	1	1	1
12	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	(240XNE,-21,-23,-32) (240XSNE, -23)	FBK0410S0	4	4	4	4	4
13	WIRE SADDLE	(240XNE,-21,-23,-32) (240XSNE, -23)	428060-03	2	2	2	2	2
14	INSTRUCTION MANUAL	-	121594L01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **K. ACCESSORIES**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	INSTRUCTION MANUAL	-	L1E1CK204	1				
		(CHINA)	L1E1CK301	1				
		(KOREA)	L1E1CK401	1				
		(HL)	L1E1CK113	1				
2	INSTLATION MANUAL	-	L2E1CK201	1				
		(CHINA)	L2E1CK301	1				
		(KOREA)	L2E1CK401	1				
4	INLET HOSE	TC138-AF-HY	P03534-01	1				
5	OUTLET HOSE	L(1500mm)	452365-01	1				
6	BRACE	-	4Y5926M01	2				
7	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	-	FBK0512S0	2				
8	HEX HEAD BOLT	-	FBH0816S0	2				
9	NUT	-	FNH108S0	2				
10	WASHER	-	4X8293-01	4				
11	ICE SHOOT G	(240XNE,-21,-23,-32) (240XSNE, -23)	2H9615G01	1				
12	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)	(240XNE,-21,-23,-32) (240XSNE, -23)	FBK0410S0	4				
13	WIRE SADDLE	(240XNE,-21,-23,-32) (240XSNE, -23)	428060-03	2				
14	INSTRUCTION MANUAL	-	121594L01	1				

IM-240DNE(-C,-21,-23,-32)

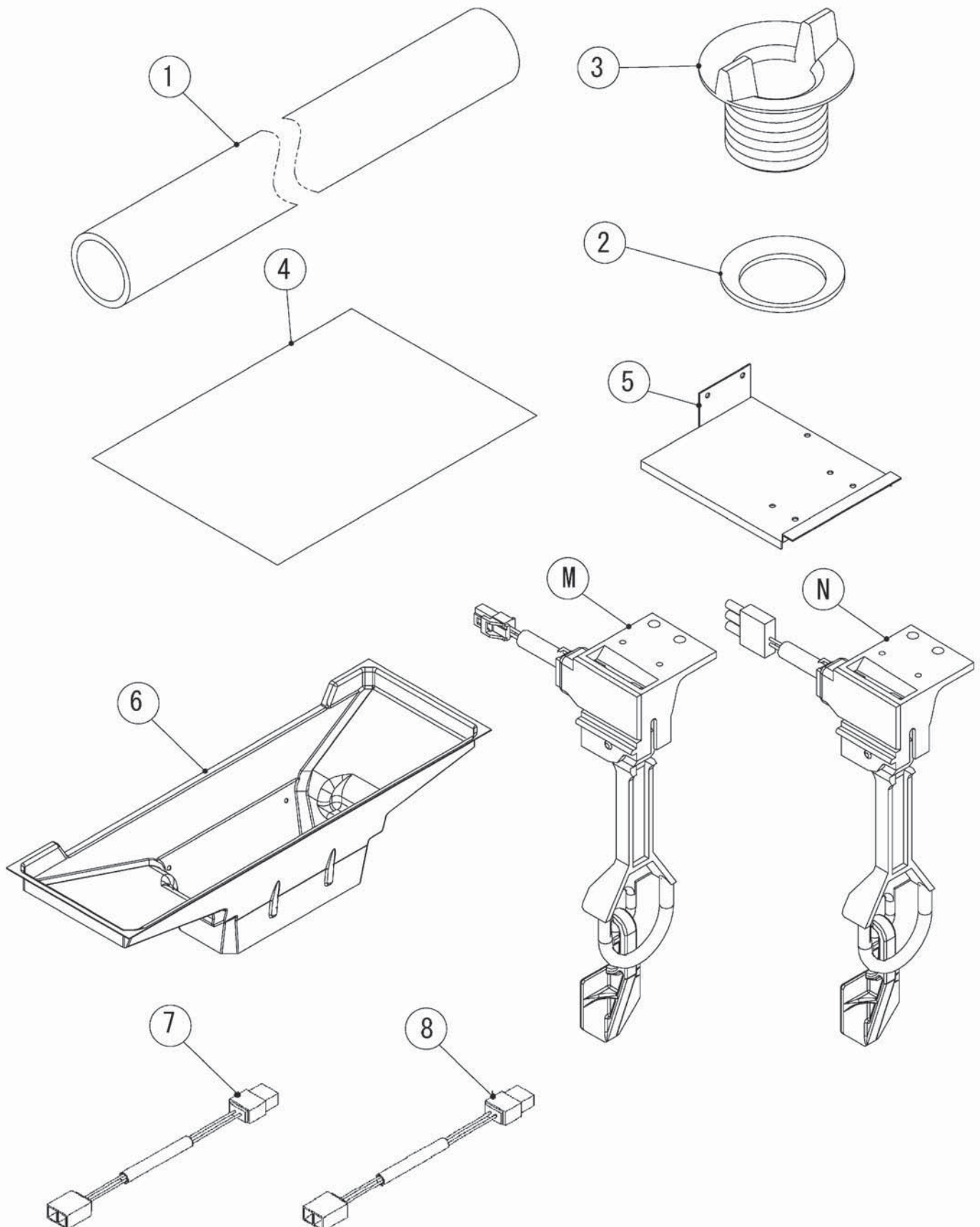
IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23)

L.OPTIONAL PARTS

(K-1) and later



MODEL : IM-240DNE(-C,-21,-23,-32)

MODEL : IM-240XNE(-21,-23,-32)

MODEL : IM-240DSNE(-23)

MODEL : IM-240XSNE(-23)

TITLE : L. OPTIONAL PARTS

Note1: Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
M	BIN SWITCH AY	-	3Y5244A01	1	1	1	1	1
N	BIN SWITCH AY	-	3Y5245A01	1	1	1	1	1
1	DRAIN PIPE	-	4Y5987P01	1	1	1	1	1
2	PACKING	-	413857-01	1	1	1	1	1
3	DRAIN YOKE	-	418296-01	1	1	1	1	1
4	INSTALLATION SHEET-DRAIN KIT	-	372945L01	1	1	1	1	1
5	BRACKET-BIN CONTROL SWITCH	-	4Y5943M01	1	1	1	1	1
6	ICE SHOOT G	-	2H9615G01	1	1	1	1	1
7	CABLE (A) -KIT	-	4Y5177G01	1	1	1	1	1
8	CABLE (B) -KIT	-	4Y5179G01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **L. OPTIONAL PARTS**

Note2: Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
M	BIN SWITCH AY	-	3Y5244A01	1	1	1	1	1
N	BIN SWITCH AY	-	3Y5245A01	1	1	1	1	1
1	DRAIN PIPE	-	4Y5987P01	1	1	1	1	1
2	PACKING	-	413857-01	1	1	1	1	1
3	DRAIN YOKE	-	418296-01	1	1	1	1	1
4	INSTALLATION SHEET-DRAIN KIT	-	372945L01	1	1	1	1	1
5	BRACKET-BIN CONTROL SWITCH	-	4Y5943M01	1	1	1	1	1
6	ICE SHOOT G	-	2H9615G01	1	1	1	1	1
7	CABLE (A) -KIT	-	4Y5177G01	1	1	1	1	1
8	CABLE (B) -KIT	-	4Y5179G01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **L. OPTIONAL PARTS**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
M	BIN SWITCH AY	-	3Y5244A01	1				
N	BIN SWITCH AY	-	3Y5245A01	1				
1	DRAIN PIPE	-	4Y5987P01	1				
2	PACKING	-	413857-01	1				
3	DRAIN YOKE	-	418296-01	1				
4	INSTALLATION SHEET-DRAIN KIT	-	372945L01	1				
5	BRACKET-BIN CONTROL SWITCH	-	4Y5943M01	1				
6	ICE SHOOT G	-	2H9615G01	1				
7	CABLE (A) -KIT	-	4Y5177G01	1				
8	CABLE (B) -KIT	-	4Y5179G01	1				

IM-240DNE(-C,-21,-23,-32)

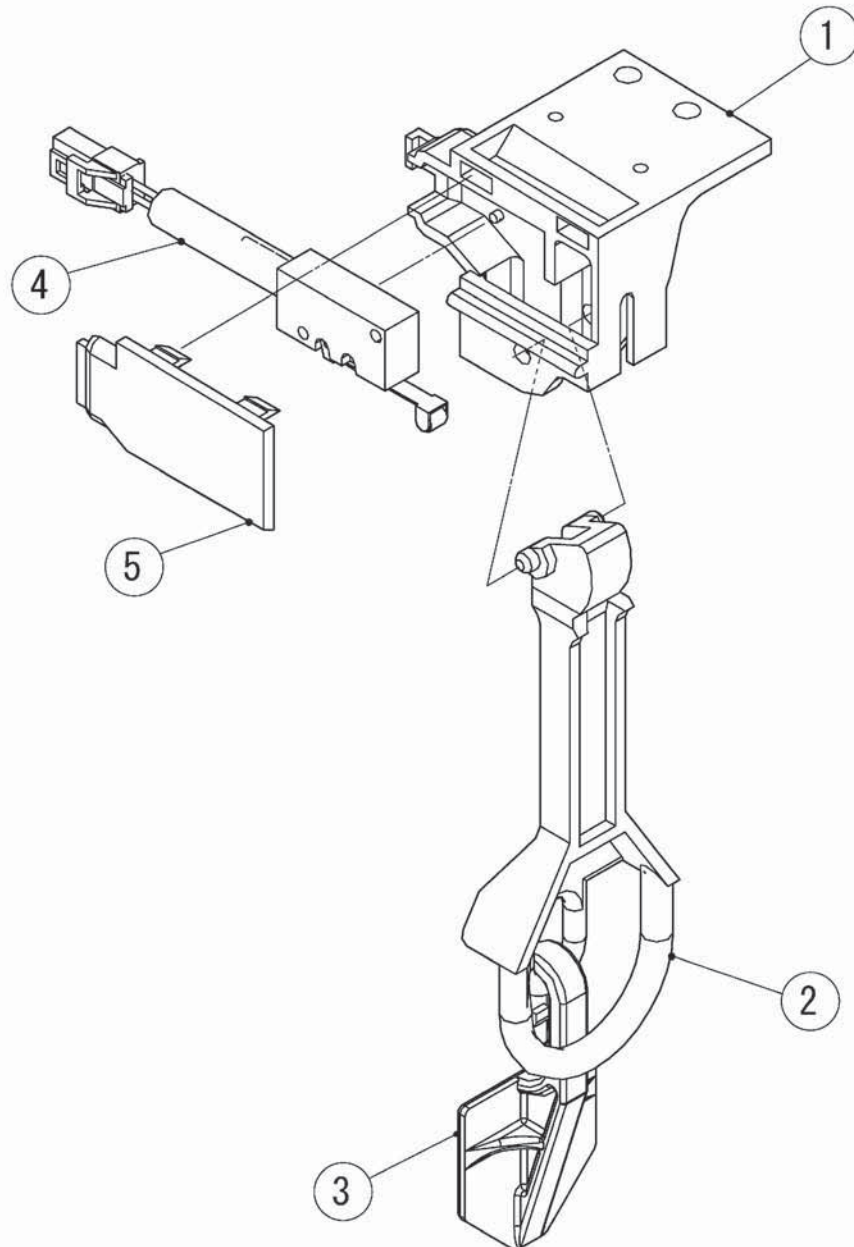
IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23)

M.BIN SWITCH ASSY

(K-1) and later



MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **M. BIN SWITCH ASSY**

Note1:Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	-	3H1369-01	1	1	1	1	1
3	DETECTOR	-	3I1044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6741G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **M. BIN SWITCH ASSY**

Note2:Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	-	3H1369-01	1	1	1	1	1
3	DETECTOR	-	3I1044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6741G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **M. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	SWITCH BOX	-	2H2043-01	1				
2	SWITCH ACTUATOR	-	3H1369-01	1				
3	DETECTOR	-	311044-01	1				
4	MICRO SWITCH G	-	4Y6741G01	1				
5	SWITCH BOX COVER	-	4H8785-01	1				

IM-240DNE(-C,-21,-23,-32)

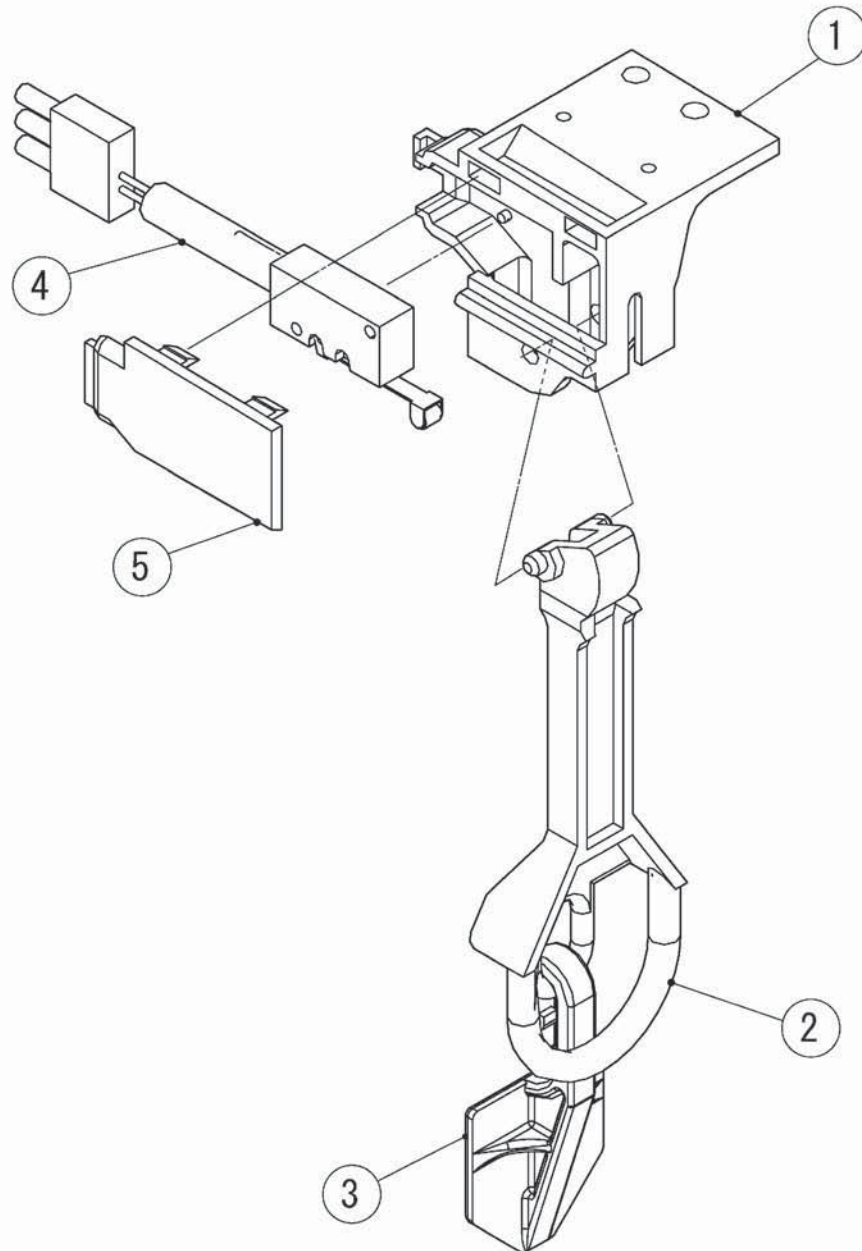
IM-240XNE(-21,-23,-32)

IM-240DSNE(-23)

IM-240XSNE(-23)

N.BIN SWITCH ASSY

(K-1) and later



MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **N. BIN SWITCH ASSY**

Note1:Product in 2010

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-1 (Note1) B-0	B-1 B-2	B-3 C-0	C-1 G-0	G-1
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	-	3H1369-01	1	1	1	1	1
3	DETECTOR	-	3I1044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6788G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **N. BIN SWITCH ASSY**

Note2:Product in 2020

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				G-2 J-0	J-1	J-2	J-3 K-0	K-1 (Note2)
1	SWITCH BOX	-	2H2043-01	1	1	1	1	1
2	SWITCH ACTUATOR	-	3H1369-01	1	1	1	1	1
3	DETECTOR	-	311044-01	1	1	1	1	1
4	MICRO SWITCH G	-	4Y6788G01	1	1	1	1	1
5	SWITCH BOX COVER	-	4H8785-01	1	1	1	1	1

MODEL : **IM-240DNE(-C,-21,-23,-32)**

MODEL : **IM-240XNE(-21,-23,-32)**

MODEL : **IM-240DSNE(-23)**

MODEL : **IM-240XSNE(-23)**

TITLE : **N. BIN SWITCH ASSY**

INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER				
				K-2				
1	SWITCH BOX	-	2H2043-01	1				
2	SWITCH ACTUATOR	-	3H1369-01	1				
3	DETECTOR	-	311044-01	1				
4	MICRO SWITCH G	-	4Y6788G01	1				
5	SWITCH BOX COVER	-	4H8785-01	1				