



COMMERCIAL FREEZER

HFE-128SC-S
HFE-148SC-S
HFE-128SC-P
HFE-148SC-P

PARTS LIST

[HHK] [HPH]

S191-C100,S192-C100
S191-C300,S192-C300

Q-1 NOV. 2025

S191-5838(1125)

Product Code	Spec		
S191-C100	For HHK	HFE-128SC-S	50Hz
S191-C300	For HPH	HFE-128SC-S	60Hz
S192-C100	For HHK	HFE-148SC-S	50Hz
S192-C300	For HPH	HFE-148SC-S	60Hz

AUXILIARY CODE

U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

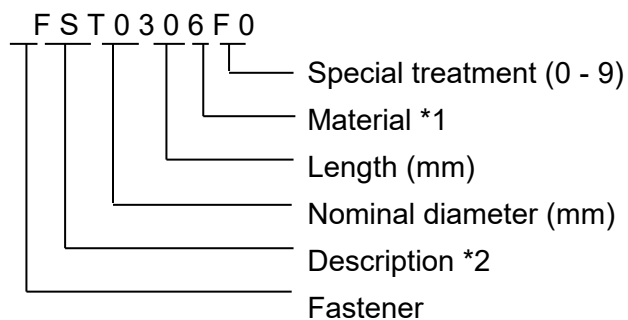
The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

MARKS LOCATED UNDER THE AUXILIARY CODE

- = Part deleted.

FASTENER PART NUMBER

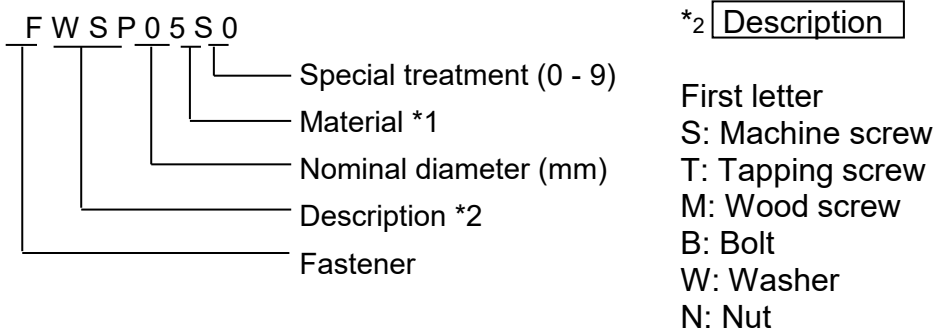
SCREWS

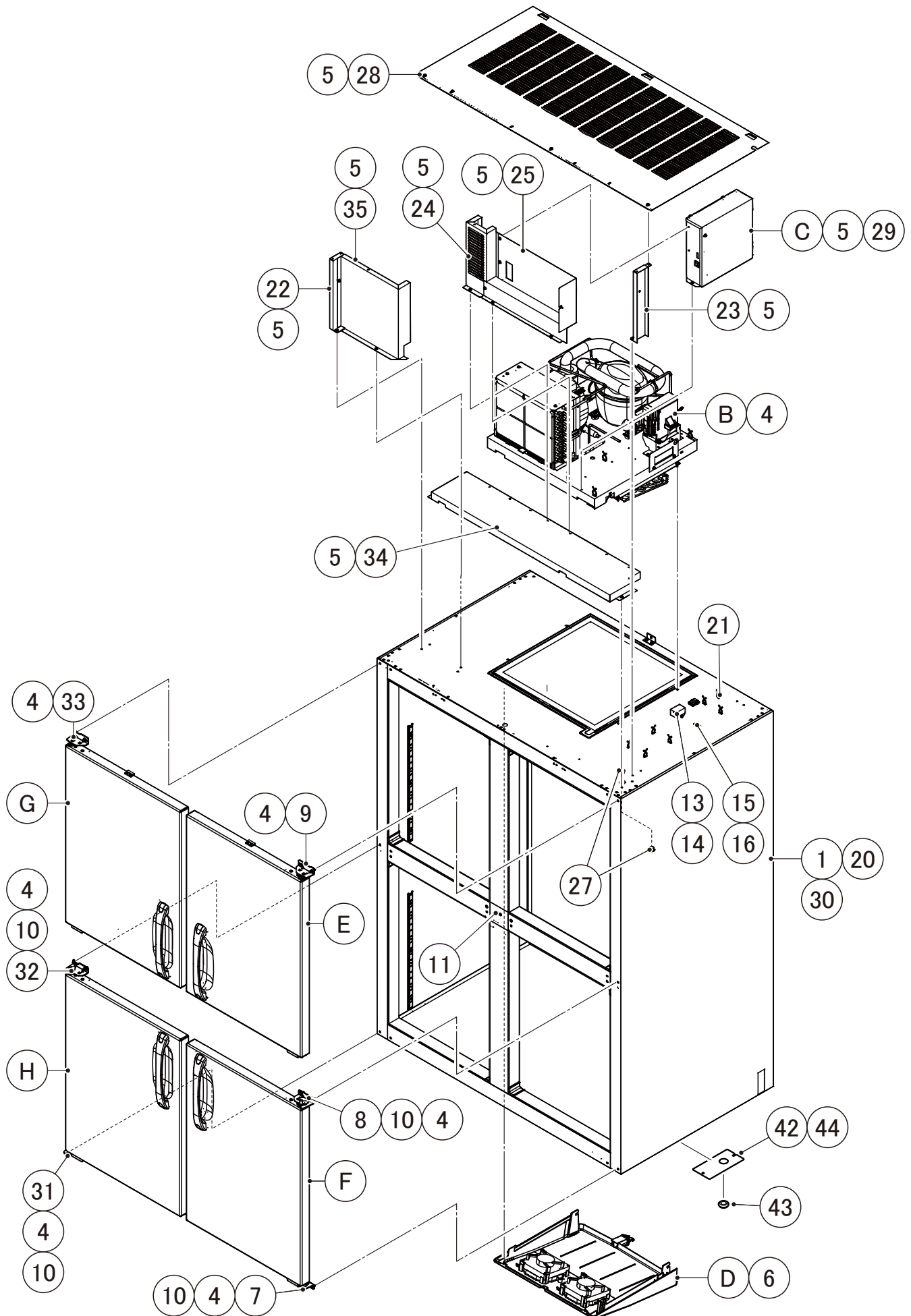


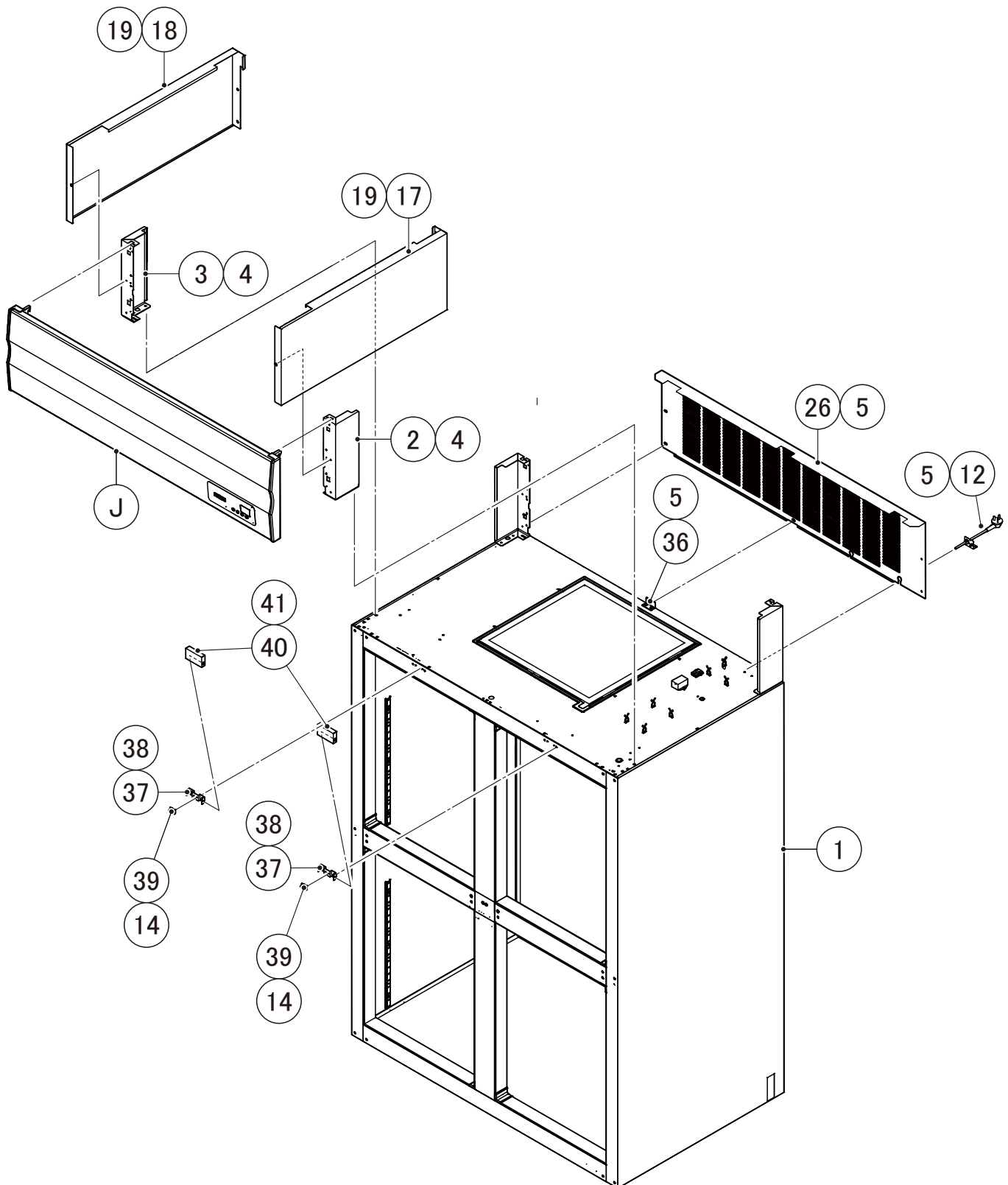
*1 Material

F: Steel
 S: Austenitic stainless steel
 M: Martensitic stainless steel
 B: Copper alloy
 P: Polycarbonate
 N: Polyamide
 V: PVC
 A: ABS
 X: Polyacetal
 L: Aluminum

NUTS & WASHERS



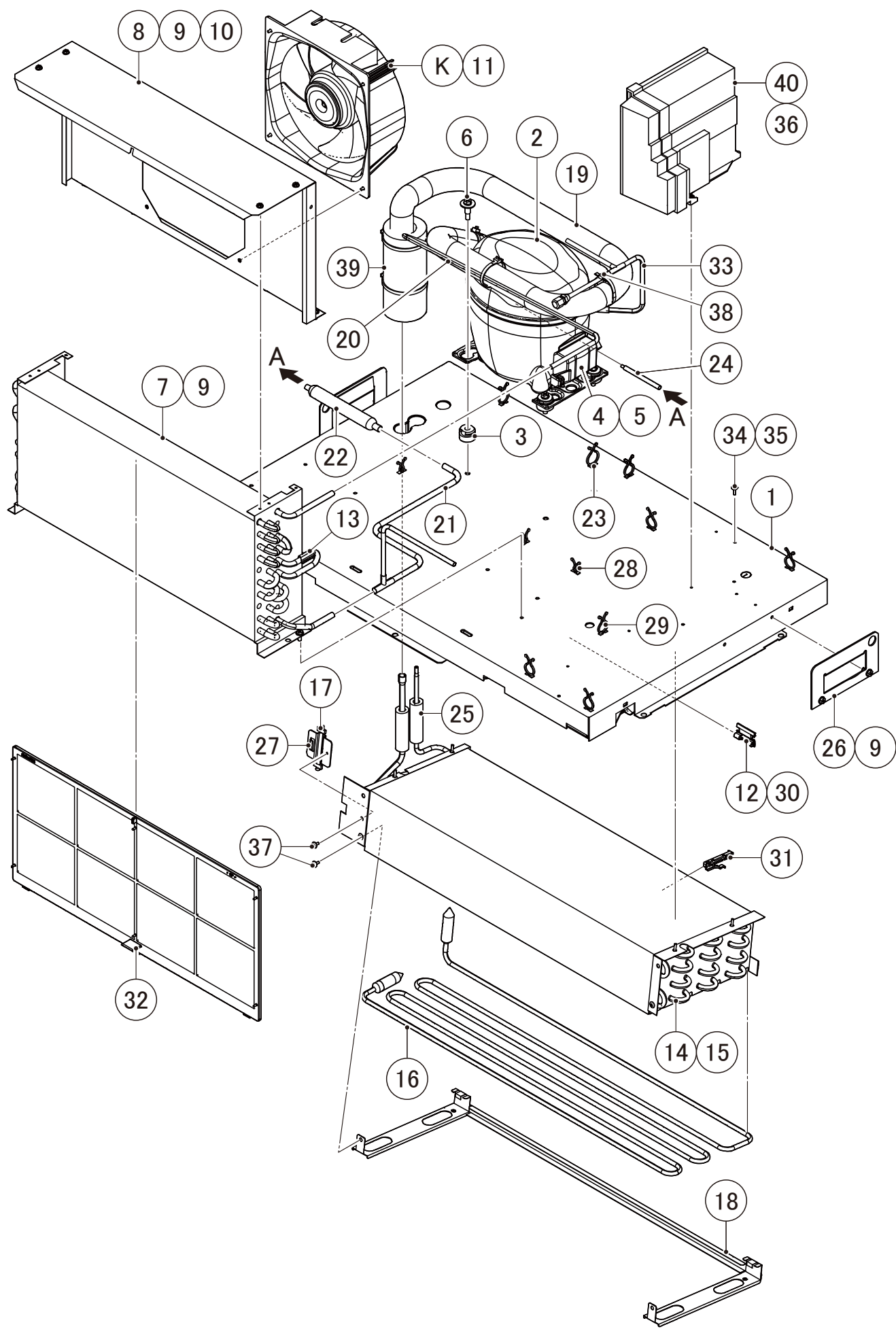




MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: A. REFRIGERATOR ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
B	REFRIGERATION ASSY	(S-35560)	1C0891A01	1			
C	RELAY BOX ASSY	(S-35550)	2C1429A01	1			
D	AIR DUCT ASSY	(S-24744)	261866A01	1			
E	DOOR(R)-UP,ASSY	(S-35534) S191-C100,S191-C300	2C1416A01	1			
		(S-35918) S192-C100,S192-C300	2C1846A01	1			
F	DOOR(R)-LO,ASSY	(S-24689) S191-C100,S191-C300	261787A01	1			
		(S-24452) S192-C100,S192-C300	261497A01	1			
G	DOOR (L) - UP,ASSY	(S-35535) S191-C100,S191-C300	2C1417A01	1			
		(S-35919) S192-C100,S192-C300	2C1848A01	1			
H	DOOR (L) - LO,ASSY	(S-24691) S191-C100,S191-C300	261789A01	1			
		(S-24693) S192-C100,S192-C300	261792A01	1			
J	FRONT PANEL ASSY	(S-35546) S191-C100,S191-C300	2C1426A06	1			
		(S-35547) S192-C100,S192-C300	2C1426A07	1			
M	LABEL LOCATION		-	1			
N	ACCESSORIES		-	1			
1	BODY	S191-C100,S191-C300	1C0909G03	1			
		S192-C100,S192-C300	1C0910G03	1			
2	GRIP(A)		260268M01	2			
3	GRIP(B)		260269M01	2			
4	FLANGE BOLT (S-TITE)		P02005-01	29			
5	FLANGE BOLT (S-TITE)		445994-05	36			
6	TRUSS HEAD TAPPING SCREW (S-TITE)		FTS0412M0	3			
7	DOOR HINGE (R) , LO		375316G01	1			
8	DOOR HINGE (R) , CT		375317G01	1			
9	DOOR HINGE (R) , UP		375315G01	1			
10	HINGE COLLAR - HINGE		339948-01	4			
11	HOLE PLUG		463980-01	4			
12	POWER SUPPLY CORD -HS	S191-C100,S192-C100	474677G01	1			
	POWER SUPPLY CORD - PHILIPPIN	S191-C300,S192-C300	4C1024G01	1			

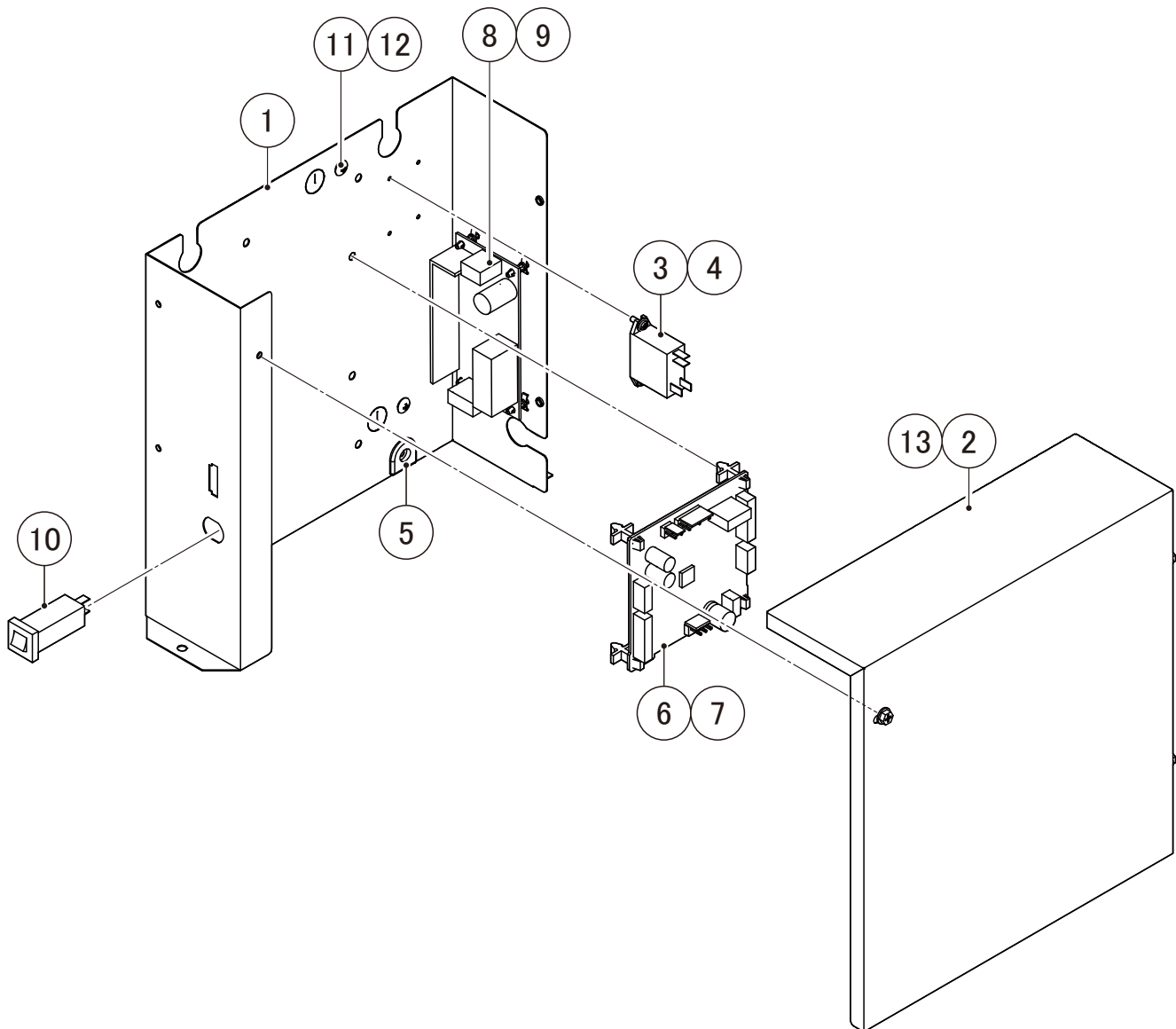
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: A. REFRIGERATOR ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
13	NOISE FILTER		3C1540G01	1			
14	PAN HEAD SCREW SW		FSK0308S0	18			
15	TRUSS HEAD SCREW		FST0412S0	2			
16	SPRING WASHER		FWSP04S0	2			
17	SIDE PANEL (R)		382770M02	1			
18	SIDE PANEL (L)		382771M02	1			
19	S-TITE TRUSS HEAD SCREW		FTS0406M0	2			
20	BAG		485815P01	3			
21	WIRE RETAINER	S191-C100,S191-C300	427902-05	3			
		S192-C100,S192-C300		6			
22	BRACKET - SHROUD		481806M02	1			
23	BRACKET - SHROUD (R)		4C0723M01	1			
24	SHROUD (R)		3C1388M01	1			
25	SHROUD - RELAY BOX	S191-C100,S191-C300	3C1389M01	1			
		S192-C100,S192-C300	3C1467M01	1			
26	REAR COVER	S191-C100,S191-C300	269162M01	1			
		S192-C100,S192-C300	268973M01	1			
27	BUSHING		428394-03	1			
28	TOP COVER	S191-C100,S191-C300	2C2205M01	1			
		S192-C100,S192-C300	2C2176M01	1			
29	WIRING LABEL		3C1561L01	1			
30	LABEL - ENERGY		1C1058L02	-			
31	DOOR HINGE (L) , LO		375319G01	1			
32	DOOR HINGE (L) , CT		375320G01	1			
33	DOOR HINGE (L) , UP		375318G01	1			
34	SHROUD - HARNESS	S191-C100,S191-C300	3C1390M01	1			
		S192-C100,S192-C300	3C1466M01	1			
35	SHROUD (L)	S191-C100,S191-C300	382947M01	1			
		S192-C100,S192-C300	382773M01	1			
36	BRACKET		484645M01	1			
37	BRACKET - LEAD SWITCH		3C1273M01	2			
38	HEX HEAD BOLT SW		FBK0408S0	4			
39	HARNESS - REED SWITCH		3C1579G01	1			
40	COVER - REED SWITCH		4C0837M01	2			

MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: A. REFRIGERATOR ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
41	TRUSS HEAD SCREW		FST0408S0	4			
42	COVER		386702M01	1			
43	GROMMET		410666-05	1			
44	T2 TRUSS HEAD SCREW		FT20408M0	2			

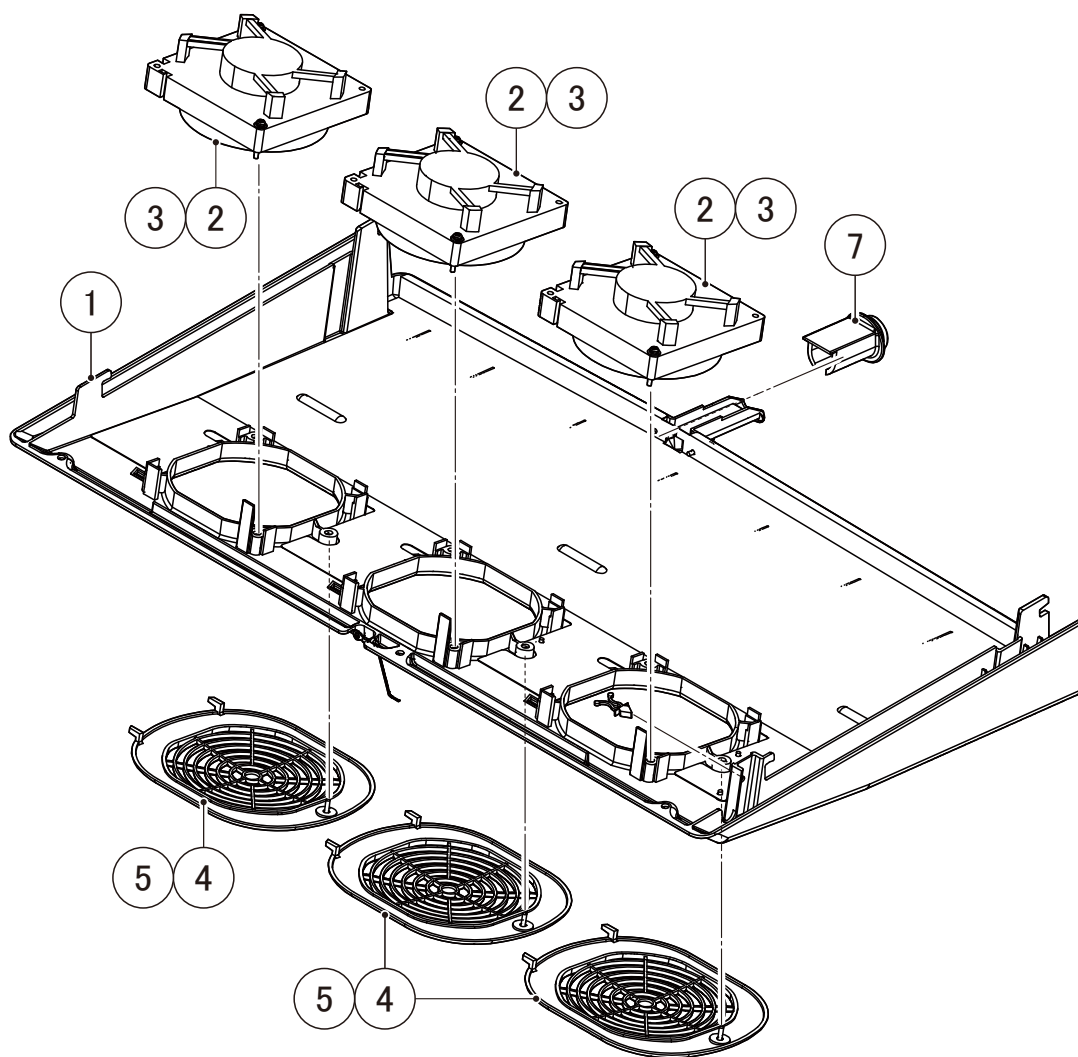


MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: B. REFRIGERATION ASSY (S-35560)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
K	FAN MOTOR AY		2C0972A02	1			
1	BASE		1C0892G01	1			
2	COMPRESSOR		P06761-01	1			
3	RUBBER GROMMET		P07608-01	4			
4	TERMINAL COVER		P06254-01	1			
5	SCREW		P06255-01	1			
6	BOLT		C05825-01	3			
7	CONDENSER		P00169-01	1			
8	COVER - CONDENSER		3C1190M01	1			
9	FLANGE BOLT (S-TITE)		P02005-01	10			
10	TAPPING SCREW - HEX		456789-01	4			
11	TRUSS HEAD SCREW		FST0408S0	4			
12	THERMISTOR		469096-01	1			
13	THERMISTOR - HOLDER		458132-01	1			
14	EVAPORATOR		P00189-01	1			
15	TRUSS HEAD TAPPING SCREW T2		FT20412M0	4			
16	DEFROST HEATER		P02931-01	1			
17	FUSE		P01103-01	1			
18	SUPPORT (G) - HEATER		369622G03	1			
19	HEAT EXCHANGER		2C1430G01	1			
20	COPPER TUBE (A) - (H)		3C1191M01	1			
21	COPPER TUBE (B) - (H)		3C1192G01	1			
22	DRIER		P00026-01	1			
23	CLAMP		427902-02	1			
24	COPPER TUBE (B) - CAPILLARY		446047-02	1			
25	Insulation Tube (Armaflex)		H91022070	2			
26	HANDLE		3C1707M01	2			
27	BRACKET - FUSE		469036-01	1			
28	CLAMP		427902-04	3			
29	WIRE RETAINER		427902-05	8			
30	THERMISTOR BRACKET		456019-02	1			
31	THERMISTOR HOLDER		320418-01	1			
32	AIR FILTER		272443G01	1			

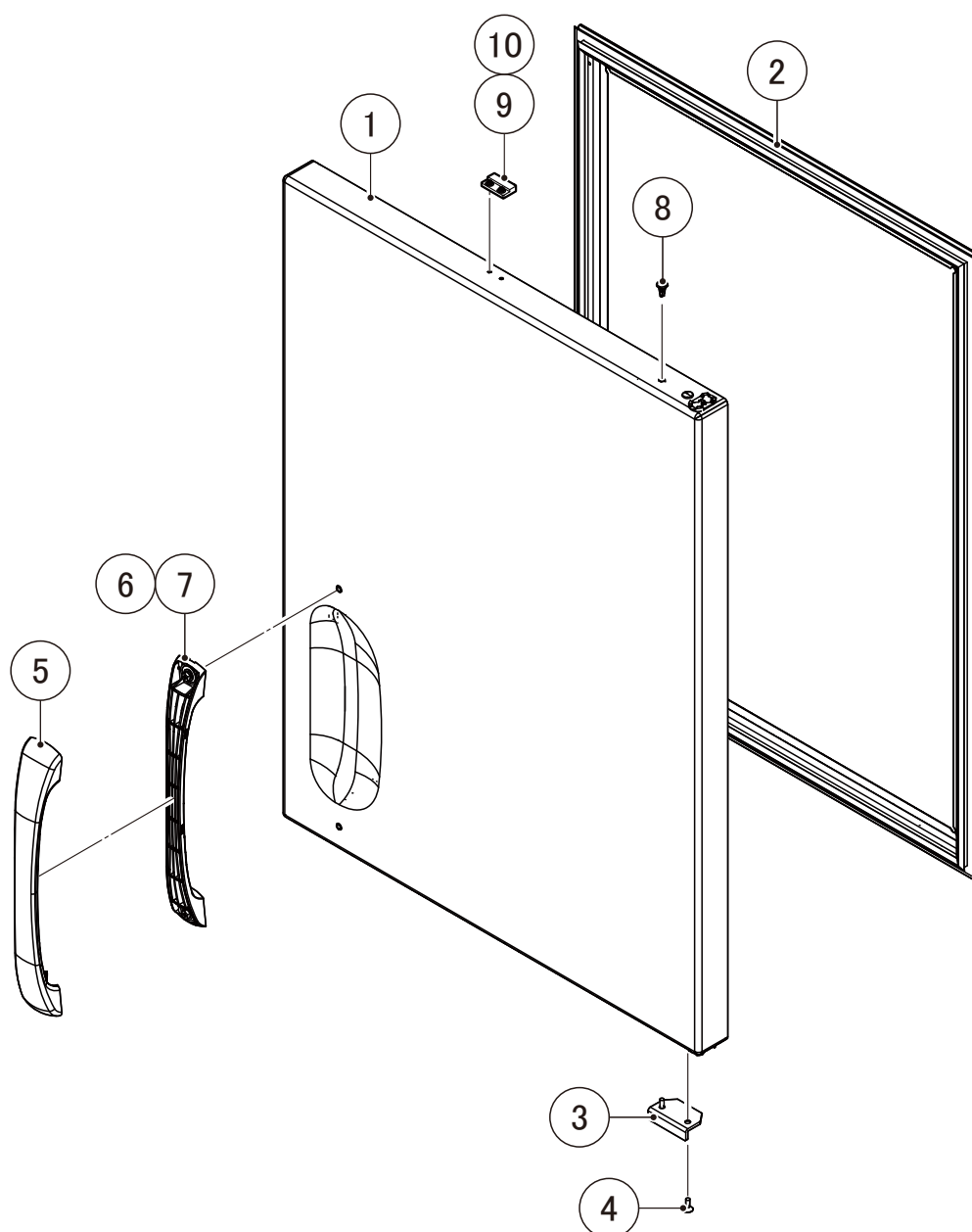
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: B. REFRIGERATION ASSY (S-35560)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
33	COPPER TUBE L		3C1193G01	1			
34	TRUSS HEAD SCREW		FST0412S0	1			
35	SPRING WASHER		FWSP04S0	1			
36	FLANGE BOLT (S-TITE)		445994-05	4			
37	T2 TRUSS HEAD SCREW		FT20408M0	3			
38	NYLON TIE		7920-0010	5			
39	NYLON TIE		7920-0011	2			
40	INVERTER		P07397-01	1			



MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: C. RELAY BOX ASSY (S-35550)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	RELAY BOX (A)		3C1188M01	1			
2	COVER - RELAY BOX		3C1189M01	1			
3	POWER RELAY		430173-05	1			
4	T2(S) FLANGED PAN HEAD SCREW		431415-01	2			
5	BUSH		4C0219R01	1			
6	CONTROLLER BOARD		P05426-04	1			
7	BOARD SUPPORT		P01770-01	4			
8	SWITCHING REGULATOR		C05928-01	1			
9	BOARD SUPPORT		460857-02	4			
10	PROTECTOR		440972-01	1			
11	TRUSS HEAD SCREW		FST0408S0	2			
12	SPRING WASHER		FWSP04S0	2			
13	FLANGE BOLT (S-TITE)		445994-05	3			



MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: D. AIR DUCT ASSY (S-24744)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	AIR DUCT (F)		261867G01	1			
2	FAN MOTOR		C06057-01	3			
3	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)		FSK0430S0	6			
4	FAN COVER		242785-01	3			
5	TRUSS HEAD SCREW		FST0412S0	3			
6	CLAMP		427902-04	1			
7	GASKET - DRAIN ELBOW X		469086-01	1			



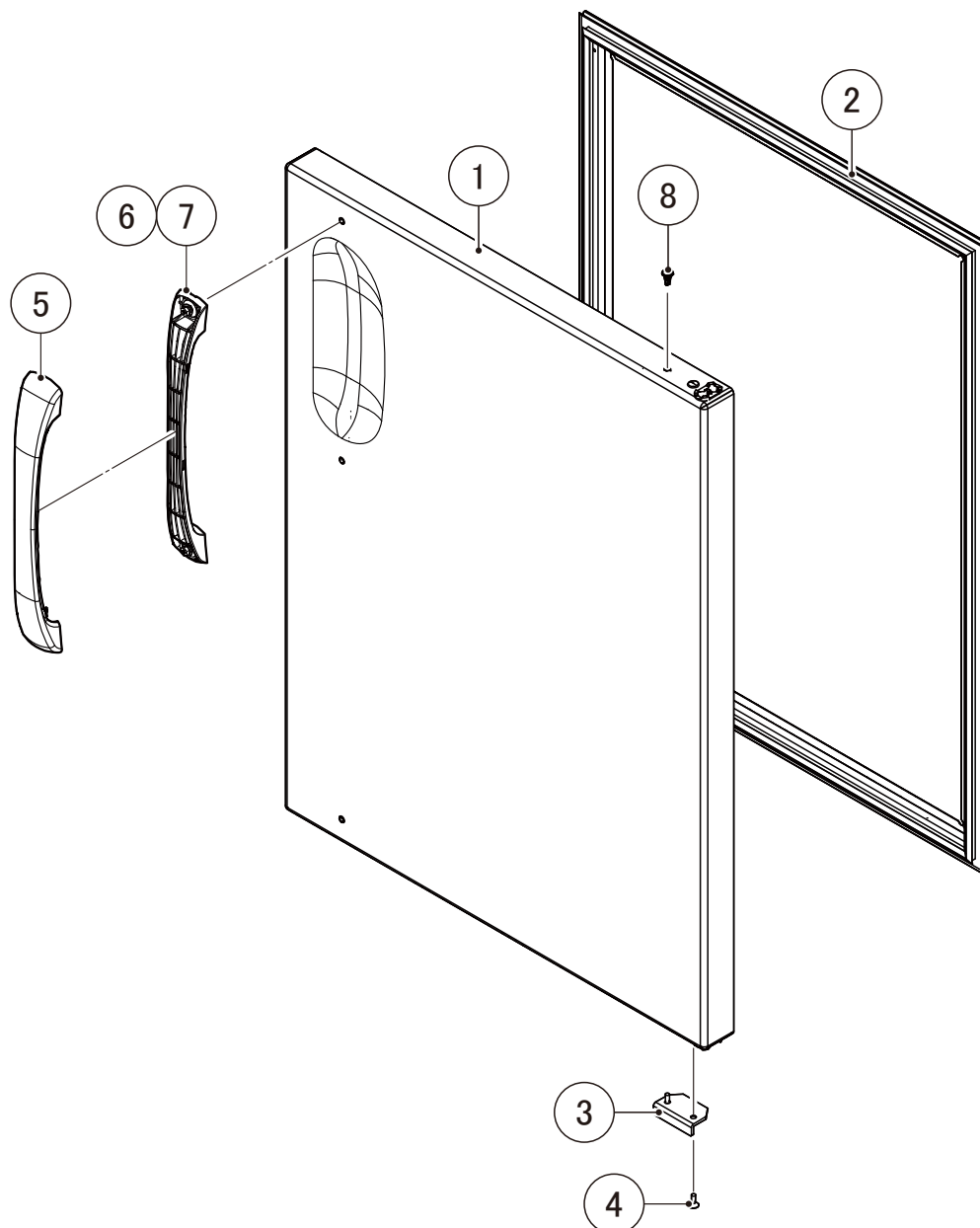
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: E. DOOR(R)-UP,ASSY (S-35534,S-35918)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	DOOR (A) - G	S191-C100,S191-C300	2C1414G01	1			
		S192-C100,S192-C300	2C1847G01	1			
2	DOOR GASKET - HD	S191-C100,S191-C300	258160G01	1			
		S192-C100,S192-C300	260225G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			
9	MAGNET		436974-01	1			
10	PAN HEAD SCREW SW		FSK0308S0	2			

HFE-128,148SC-S

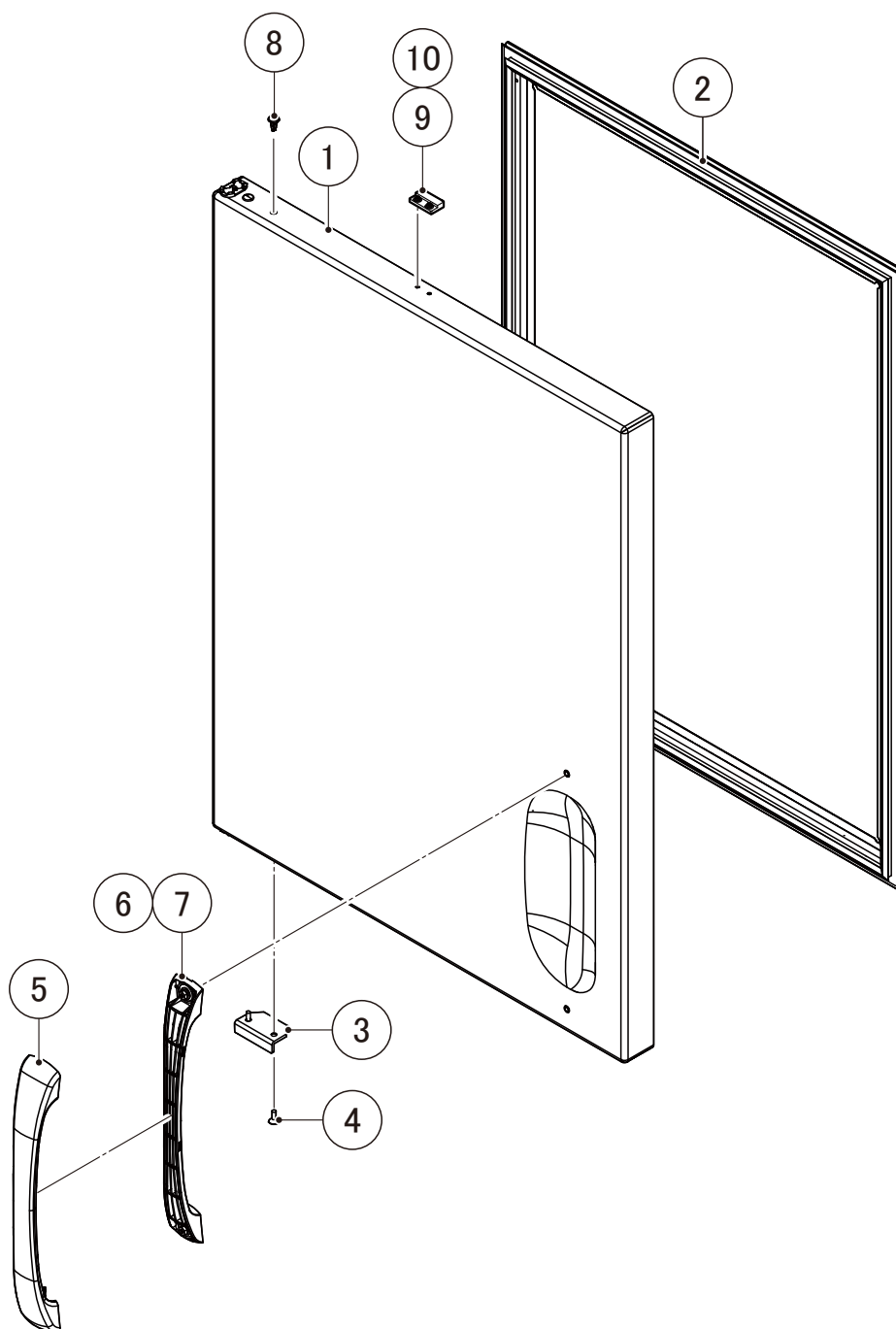
HFE-128,148SC-P

F. DOOR(R)-LO,ASSY

(Q-1)~



MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: F. DOOR(R)-LO,ASSY (S-24689,S-24452)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	DOOR (B) - G	S191-C100,S191-C300	261785G01	1			
		S192-C100,S192-C300	261498G01	1			
2	DOOR GASKET - HD	S191-C100,S191-C300	258160G01	1			
		S192-C100,S192-C300	260225G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			



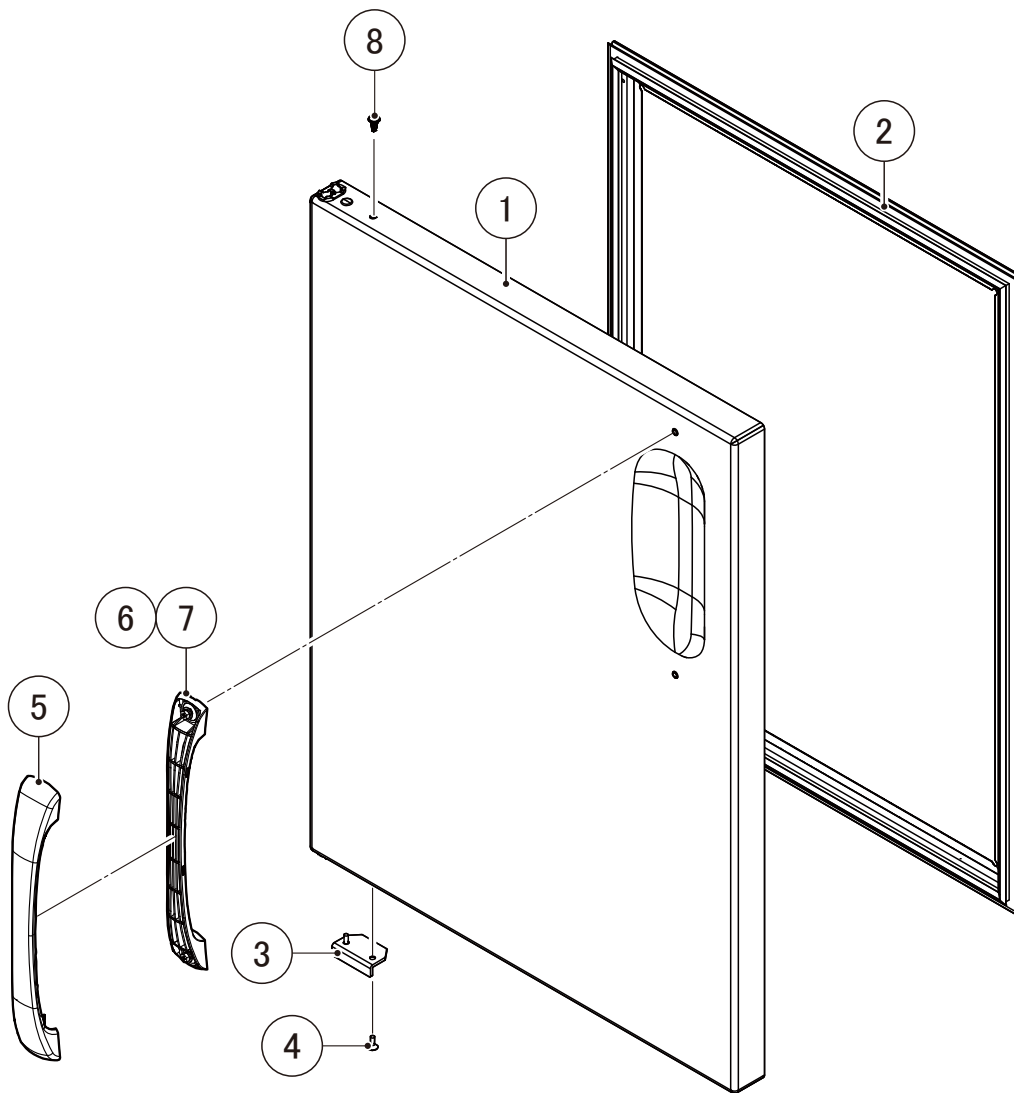
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: G. DOOR(L)-UP,ASSY (S-35535,S-35919)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	DOOR (B) - G	S191-C100,S191-C300	2C1415G01	1			
		S192-C100,S192-C300	2C1849G01	1			
2	DOOR GASKET - HD	S191-C100,S191-C300	258160G01	1			
		S192-C100,S192-C300	260225G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			
9	MAGNET		436974-01	1			
10	PAN HEAD SCREW SW		FSK0308S0	2			

HFE-128,148SC-S

HFE-128,148SC-P

H. DOOR(L)-LO,ASSY

(Q-1)~



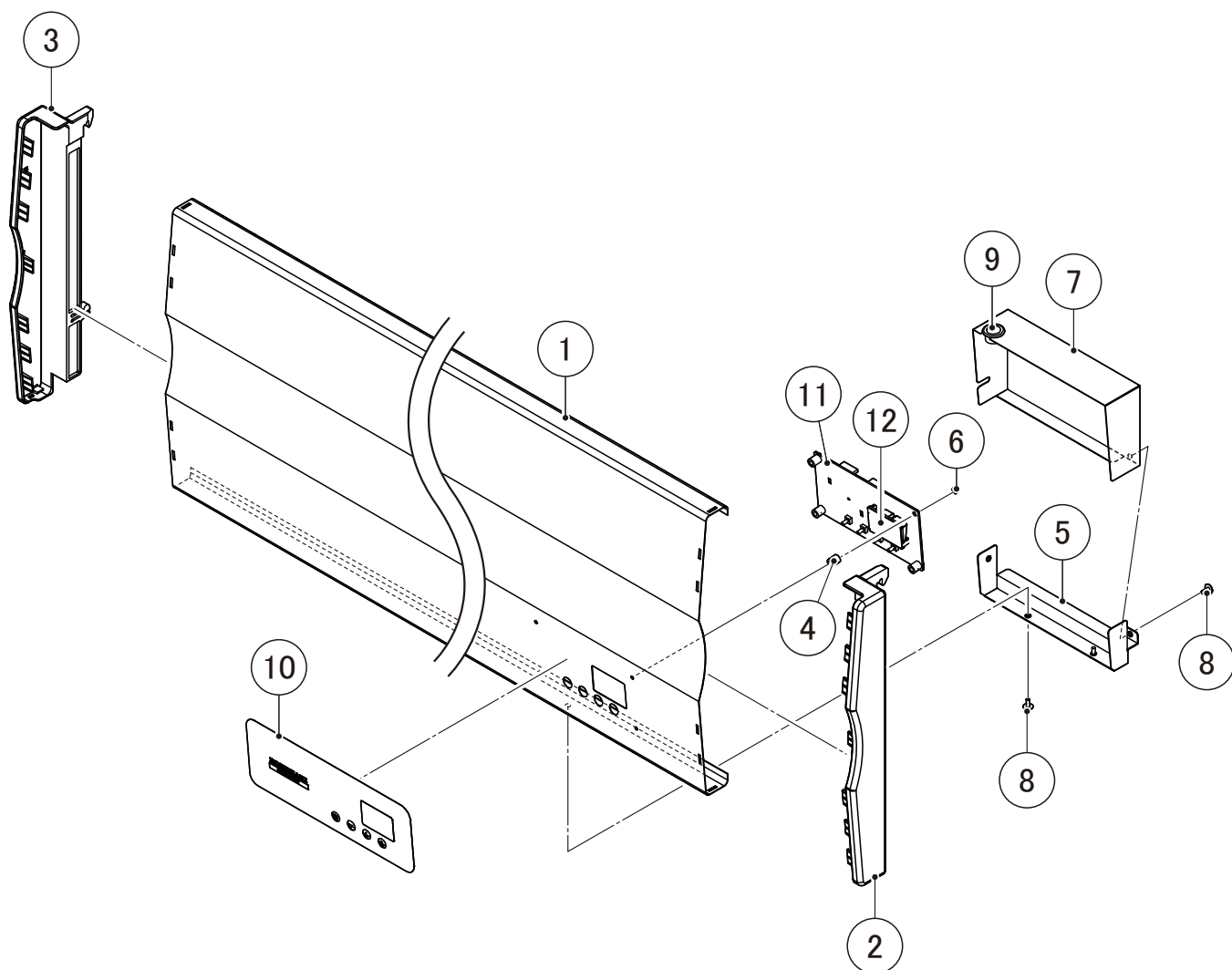
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: H. DOOR(L)-LO,ASSY (S-24691,S-24693)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	DOOR (A) - G	S191-C100,S191-C300	261784G01	1			
		S192-C100,S192-C300	261495G01	1			
2	DOOR GASKET - HD	S191-C100,S191-C300	258160G01	1			
		S192-C100,S192-C300	260225G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			

HFE-128,148SC-S

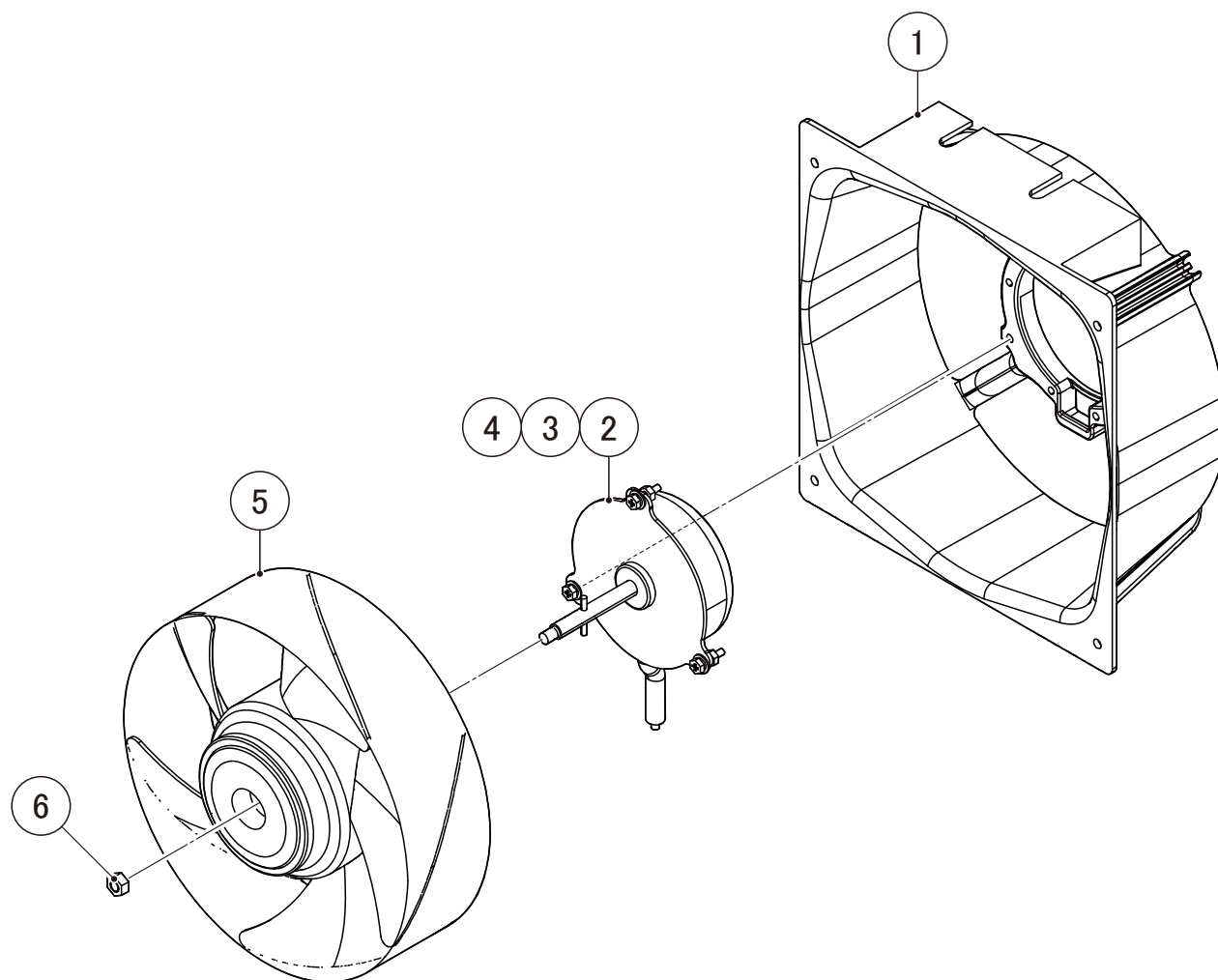
HFE-128,148SC-P

J.FRONT PANEL ASSY

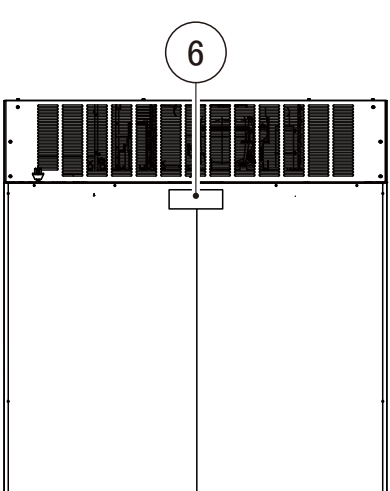
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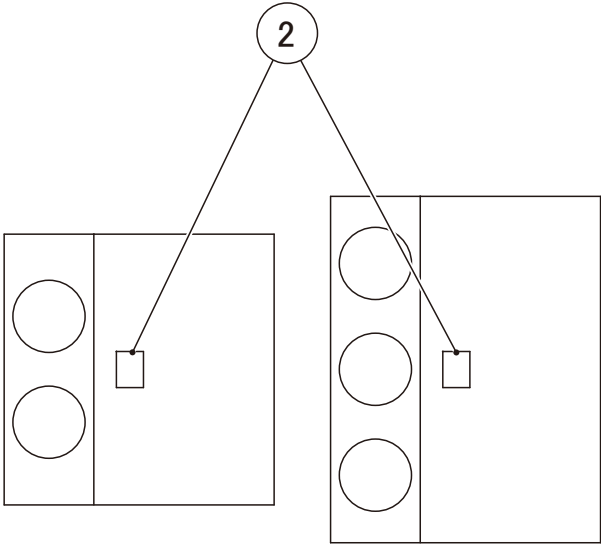
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: J.FRONT PANEL ASSY (S-35546,S-35547)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	FRONT PANEL(G)	S191-C100,S191-C300	2C1425G02	1			
		S192-C100,S192-C300	2C1425G03	1			
2	CORNER - FRONT PANEL(R)		260090P03	1			
3	CORNER - FRONT PANEL(L)		260091P03	1			
4	SPACER		451658-05	4			
5	BRACKET - COVER		3C1184M01	1			
6	NUT		FNH103F0	4			
7	COVER - BOARD		3C1185M01	1			
8	TRUSS HEAD SCREW		FST0408S0	4			
9	BUSHING		428394-02	1			
10	OPERATION LABEL		3J0480L01	1			
11	OPERATION BOARD	OPERATION BOARD ASSY(3C0704A01)	P06503-01	1			
12	LABEL - 7 SEGMENT	OPERATION BOARD ASSY(3C0704A01)	489771L01	1			



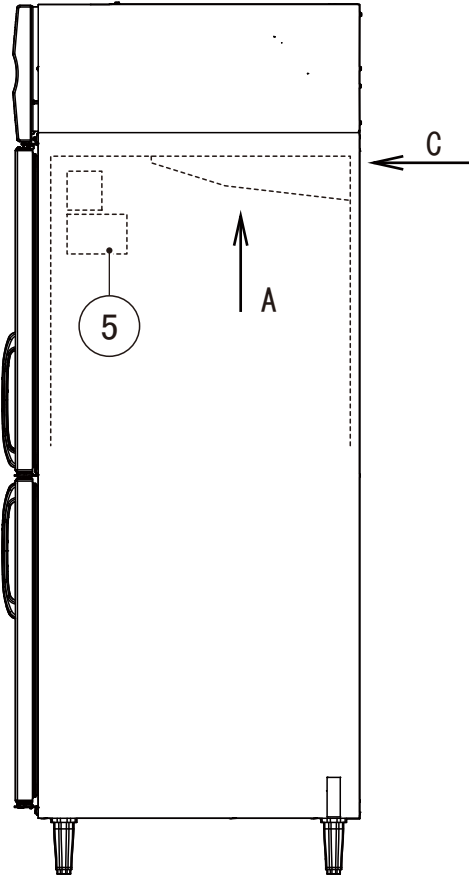
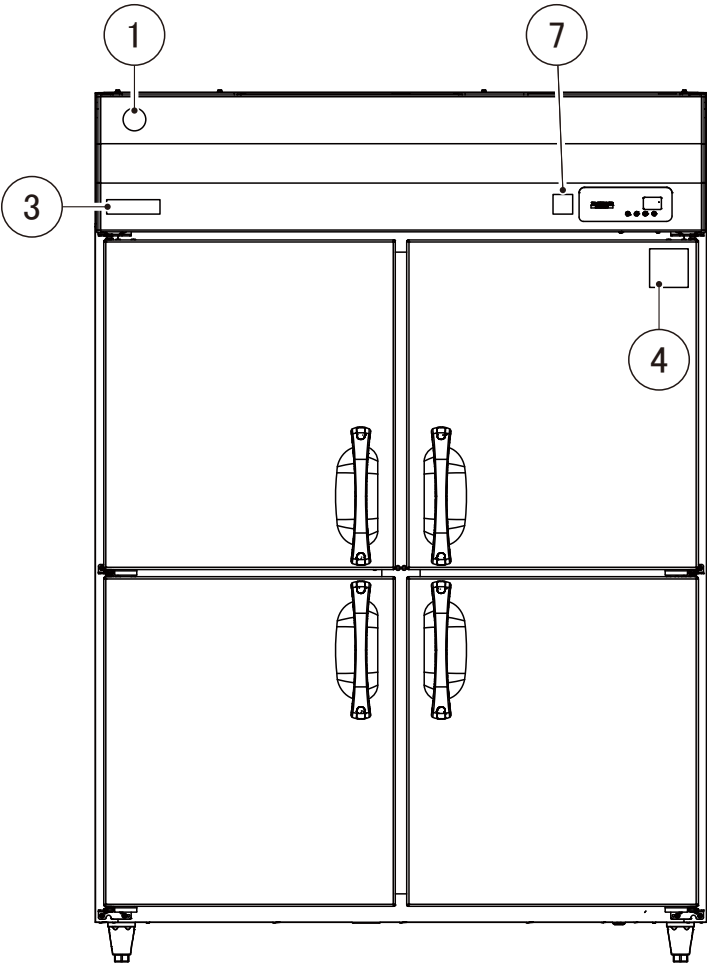
MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: K. FAN MOTOR AY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	SHROUD		131633P01	1			
2	FAN MOTOR C		P07098-01	1			
3	HEX HEAD BOLT SW		FBK0416S0	3			
4	NUT		FNH104S0	3			
5	FAN		465748-01	1			
6	NUT (LEFT HAND THREAD)		FN1L06S0	1			



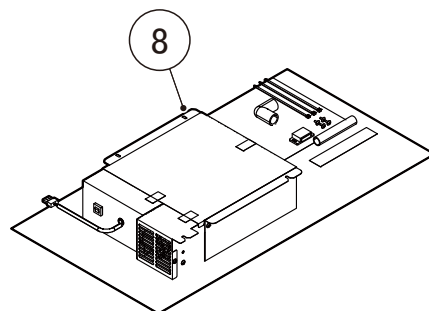
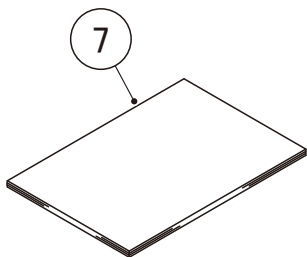
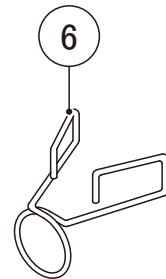
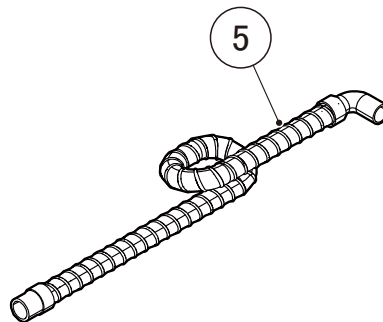
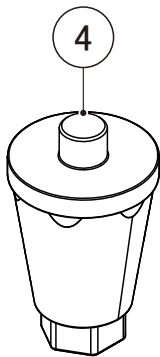
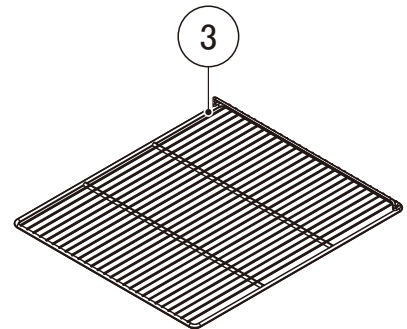
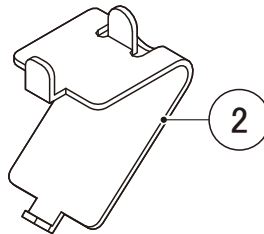
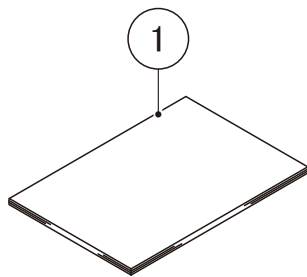
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MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: M. LABEL LOCATION					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	CHARACTER LABEL - PENGUIN		475552L02	1			
2	LABEL - FAN COVER		472775L01	1			
3	MAINTENANCE LABEL		473556L01	1			
4	LABEL - ADVISORY		399626L01	1			
5	CAUTION LABEL - FIRE A		3J0417L01	1			
6	CAUTION LABEL - FIRE B		3J0418L01	1			
7	LABEL - HACCP		476519L01	1			



MODEL:	HFE-128SC-S,HFE-128SC-P HFE-148SC-S,HFE-148SC-P	TITLE: N. ACCESSORIES					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				Q-1			
1	INSTRUCTION MANUAL		L1S186***	1			
2	CLIP-SHELF		428957-01	32			
3	SHELF-127HD	S191-C100	383027G01	8			
		S191-C300	3C1968G01	8			
	SHELF - 147HD	S192-C100	387276G01	8			
		S192-C300	372088G01	8			
4	LEG		P05012-01	4			
5	FLEXIBLE HOSE - TRAP	DRAIN HOSE ASSY (471190A02)	P00114-01	1			
6	BAND - DRAIN HOSE(21)	DRAIN HOSE ASSY (471190A02)	472603M01	1			
7	INSTRUCTION SHEET - EVAPORATING PAN		273007L01	1			
8	EVAPORATING PAN SET		272922004	1			