



COMMERCIAL REFRIGERATOR
COMMERCIAL FREEZER

HRE-188SC-S
HFE-188SC-S

PARTS LIST

[SINGAPORE]

S189-V000,S189-V900
S193-V000

P-1 MAY. 2025
R-1 MAR. 2026

S189-5755(0626)

Product Code		Spec	
HRE-188SC-S			
S189-V000			
S189-V900	Energy-saving		
HFE-188SC-S			
S193-V000			

AUXILIARY CODE

U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

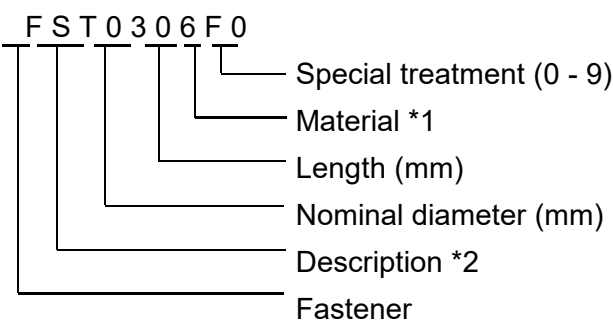
The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

MARKS LOCATED UNDER THE AUXILIARY CODE

- = Part deleted.

FASTENER PART NUMBER

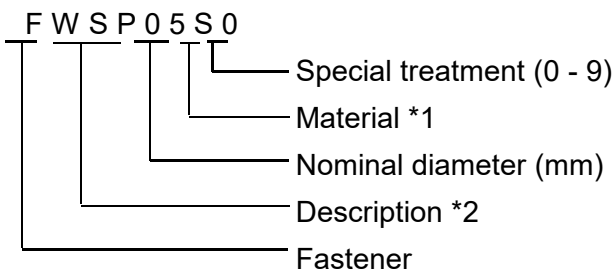
SCREWS



*1 Material

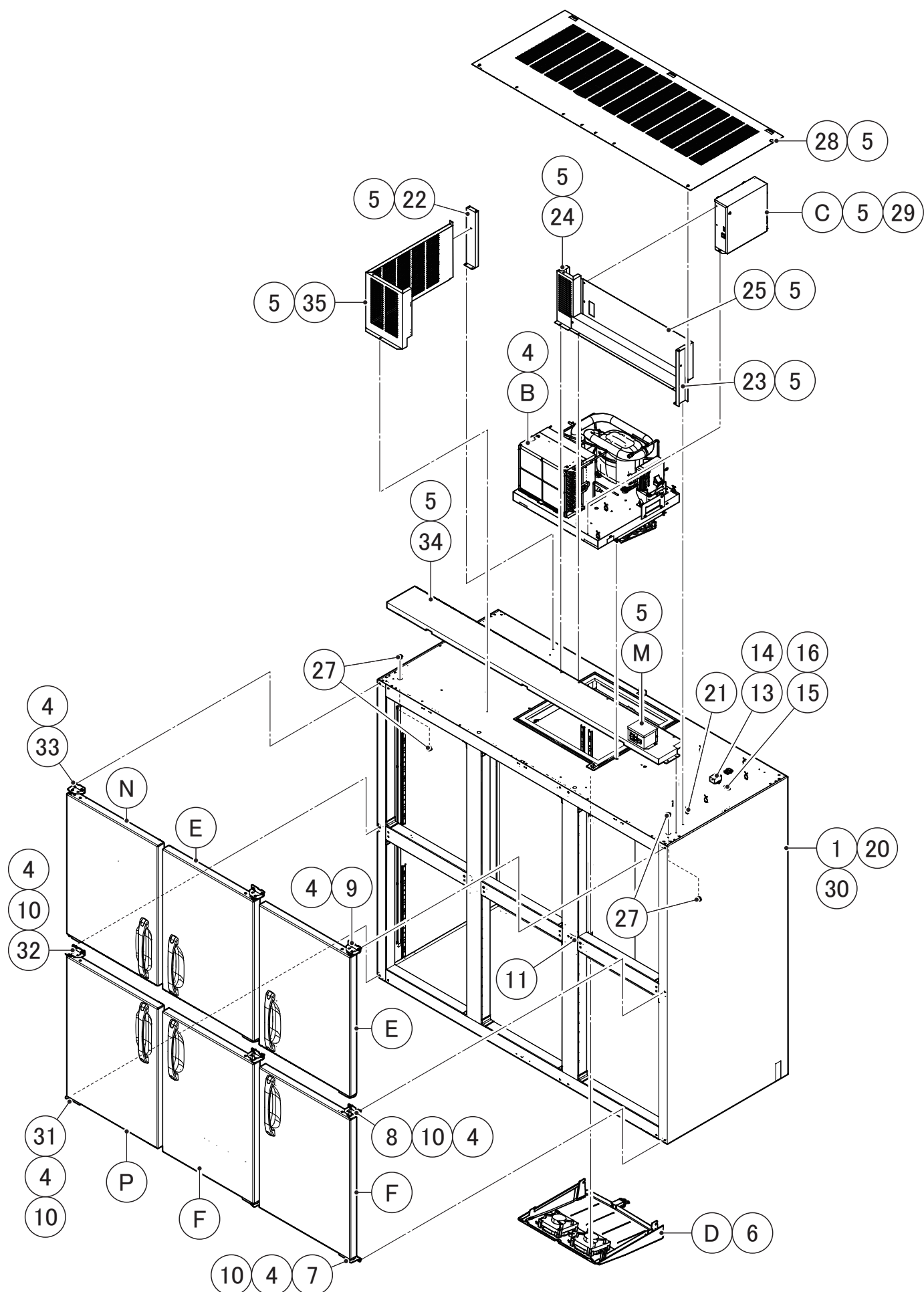
- F: Steel
- S: Austenitic stainless steel
- M: Martensitic stainless steel
- B: Copper alloy
- P: Polycarbonate
- N: Polyamide
- V: PVC
- A: ABS
- X: Polyacetal
- L: Aluminum

NUTS & WASHERS



*2 Description

- First letter
- S: Machine screw
 - T: Tapping screw
 - M: Wood screw
 - B: Bolt
 - W: Washer
 - N: Nut

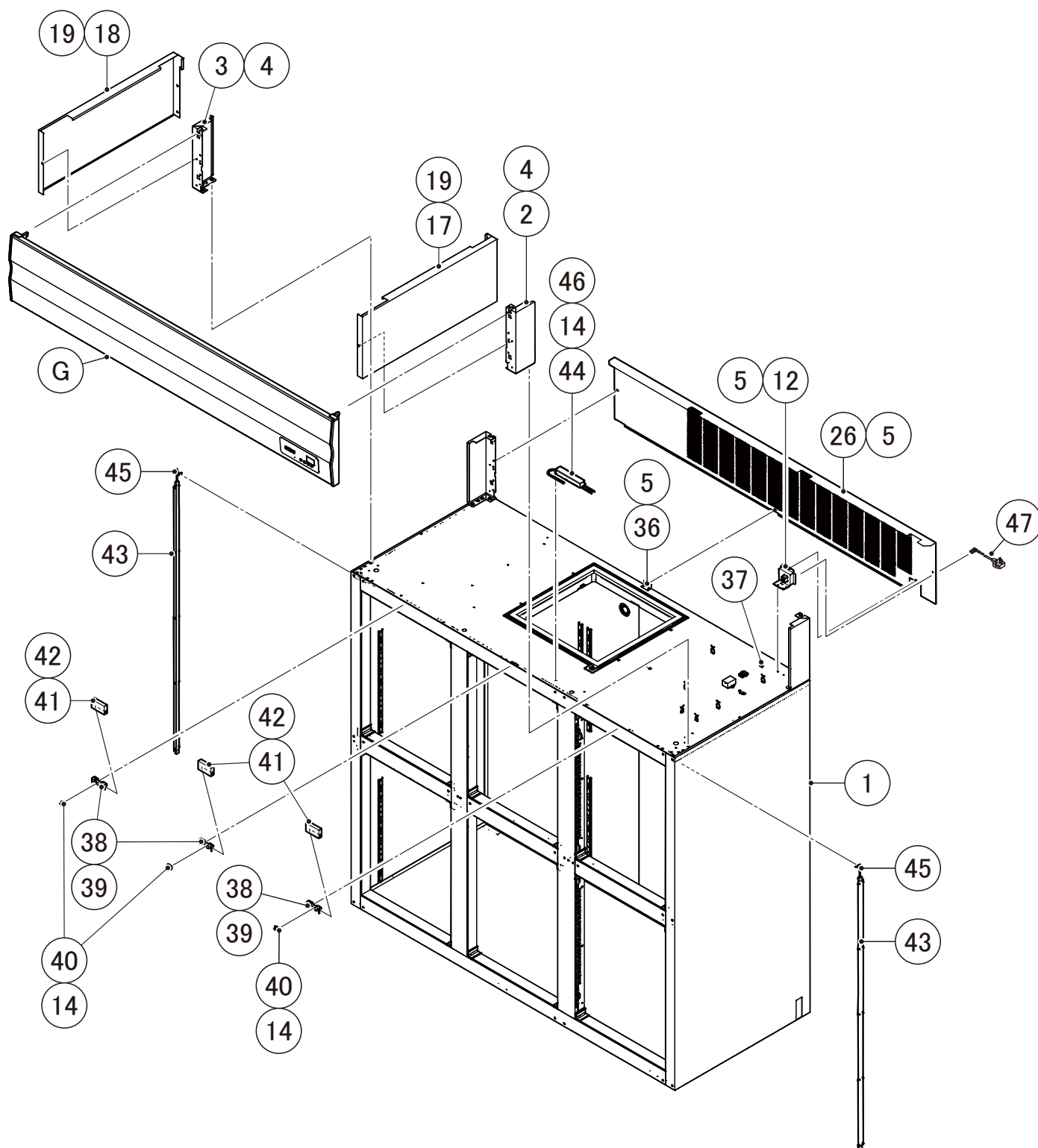


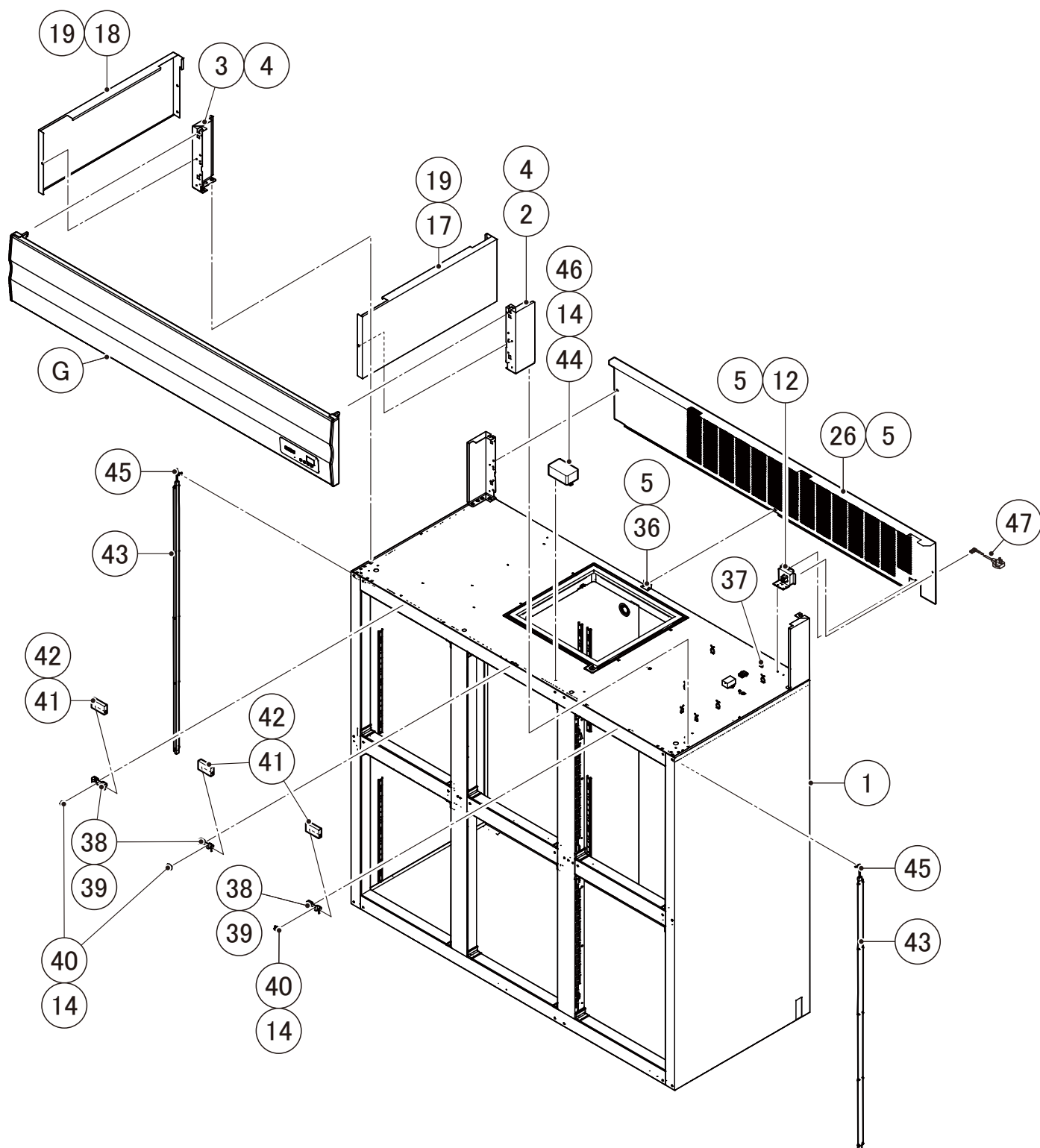
HRE-188SC-S

HFE-188SC-S

A. REFRIGERATOR ASSY(2/2)

(Q-1)~(R-0)

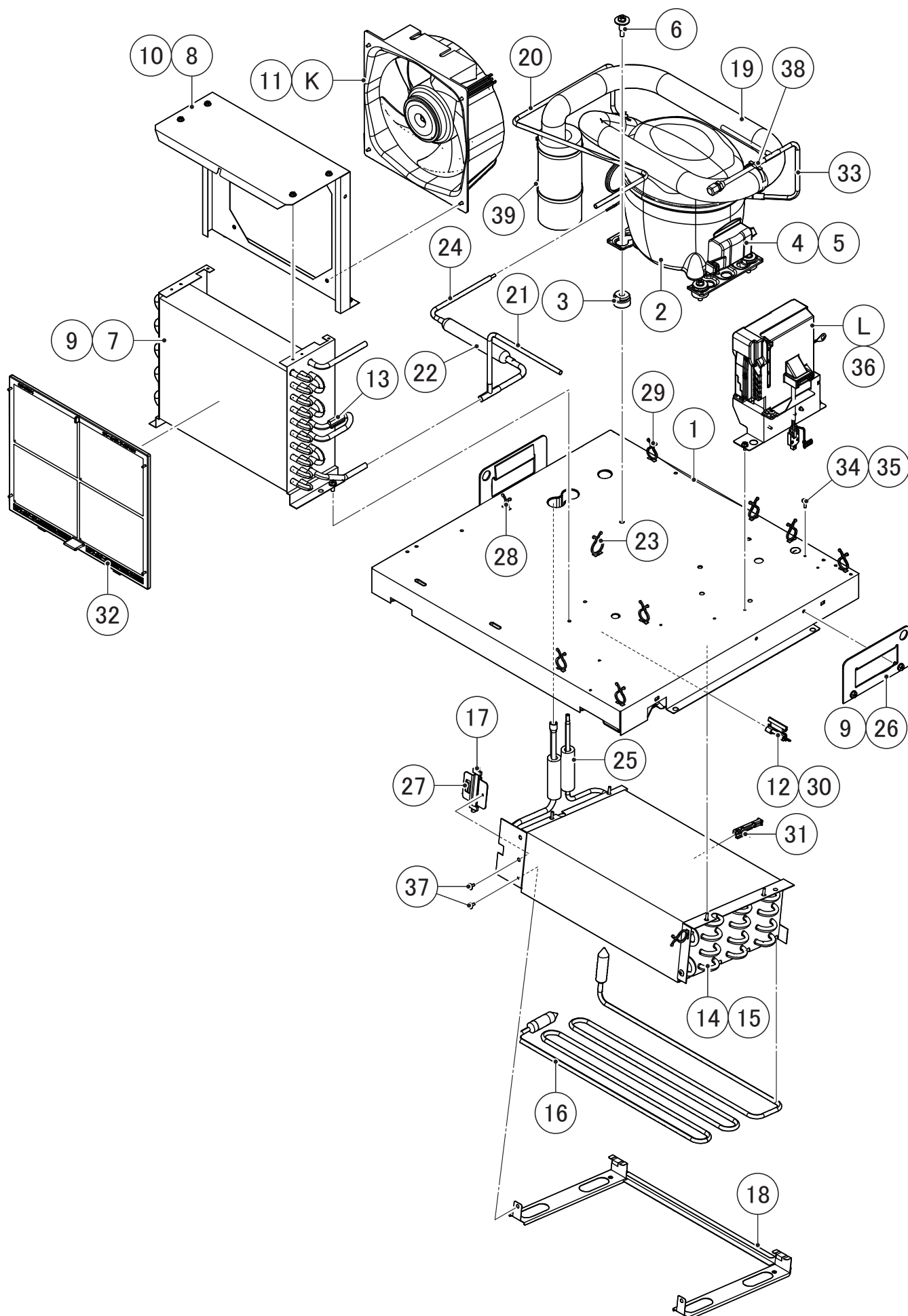


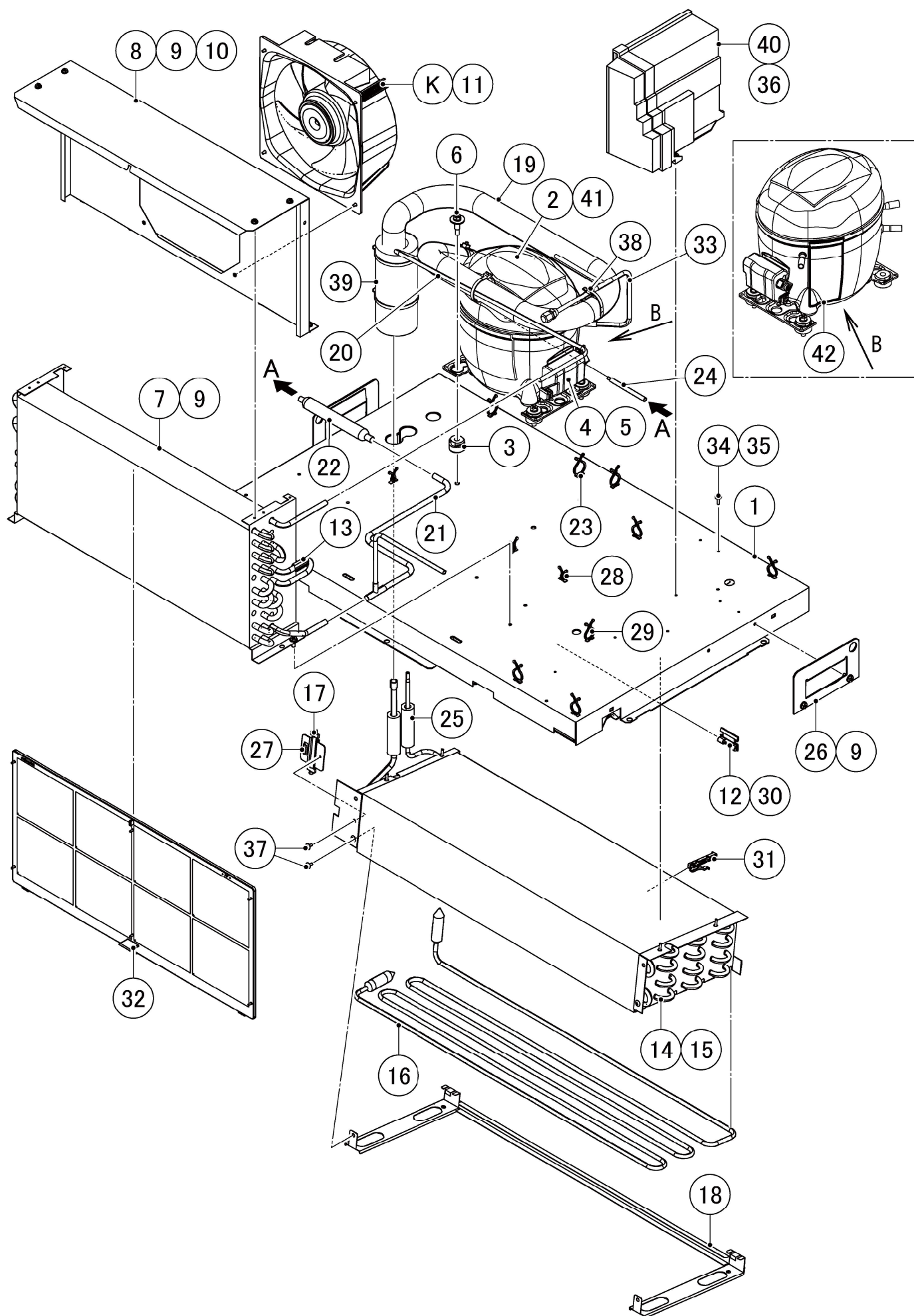


MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: A. REFRIGERATOR ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1 R-0	R-1		
B	REFRIGERATION ASSY	(S-35667) S189-V000,S189-V900	1C0974A02	1	1		
		(S-35560) S193-V000	1C0891A01	1	1		
C	RELAY BOX ASSY	(S-35550)	2C1429A01	1	1		
D	AIR DUCT ASSY	(S-20038) S189-V000,S189-V900	252535A01	1	1		
		(S-24744) S193-V000	261866A01	1	1		
E	DOOR(R)-UP,ASSY	(S-35534)	2C1416A01	2	2		
F	DOOR(R)-LO,ASSY	(S-24689)	261787A01	2	2		
G	FRONT PANEL ASSY	(S-35544) S189-V000,S189-V900	2C1426A04	1	1		
		(S-35548) S193-V000	2C1426A08	1	1		
H	LABEL LOCATION		2C1836A01	1	1		
J	ACCESSORIES		ACCE-	1	1		
N	DOOR(L)-UP,ASSY	(S-35535)	2C1417A01	1	1		
P	DOOR(L)-LO,ASSY	(S-24691)	261789A01	1	1		
M	SWITCH BOX ASSY		3C1571A02	1	1		
1	BODY	S189-V000	1C0907G02	1	1		
		S193-V000	1C0911G02	1	1		
		S189-V900	1C0907G12	1	1		
2	GRIP(A)		260268M01	2	2		
3	GRIP(B)		260269M01	2	2		
4	FLANGE BOLT (S-TITE)	S189-V000,S189-V900	P02005-01	34	34		
		S193-V000	P02005-01	35	35		
5	FLANGE BOLT (S-TITE)	S189-V000,S189-V900	445994-05	37	37		
		S193-V000	445994-05	38	38		
6	TRUSS HEAD TAPPING SCREW (S-TITE)	S189-V000,S189-V900	FTS0412M0	2	2		
		S193-V000	FTS0412M0	3	3		
7	DOOR HINGE (R) , LO		375316G01	2	2		
8	DOOR HINGE (R) , CT		375317G01	2	2		
9	DOOR HINGE (R) , UP		375315G01	2	2		
10	HINGE COLLAR - HINGE		339948-01	6	6		
11	HOLE PLUG		463980-01	7	7		
12	BRACKET - CORD		3C1565A01	1	1		
13	NOISE FILTER		3C1540G01	1	1		

MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: A. REFRIGERATOR ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1 R-0	R-1		
14	PAN HEAD SCREW SW	S189-V000,S193-V000	FSK0308S0	30	-		
			C07919-01	-	30		
		S189-V900	FSK0308S0	20	-		
			C07919-01	-	20		
15	TRUSS HEAD SCREW	S189-V000,S189-V900	FST0412S0	1	1		
		S193-V000		2	2		
16	SPRING WASHER	S189-V000,S189-V900	FWSP04S0	1	1		
		S193-V000		2	2		
17	SIDE PANEL (R)		382770M02	1	1		
18	SIDE PANEL (L)		382771M02	1	1		
19	S-TITE TRUSS HEAD SCREW		FTS0406M0	2	2		
20	BAG		485815P01	2	2		
21	WIRE RETAINER		427902-03	2	2		
22	BRACKET - SHROUD		481806M02	1	1		
23	BRACKET - SHROUD (R)		4C0723M01	1	1		
24	SHROUD (R)	S189-V000,S189-V900	3C1414M01	1	1		
		S193-V000	3C1388M01	1	1		
25	SHROUD - RELAY BOX	S189-V000,S189-V900	2C1753M01	1	1		
		S193-V000	3C1473M01	1	1		
26	REAR COVER		2C1832M01	1	1		
27	BUSHING		428394-01	4	4		
28	TOP COVER	S189-V000,S189-V900	2C1656M01	1	1		
		S193-V000	2C2206M01	1	1		
29	WIRING LABEL	S189-V000,S189-V900	3C1560L01	1	1		
		S193-V000	3C1561L01	1	1		
30	LABEL-ENERGY	S189-V000	1C1058L04	1	1		
		S193-V000	1C1058L08	1	1		
		S189-V900	1C1058L14	1	1		
31	DOOR HINGE (L) , LO		375319G01	1	1		
32	DOOR HINGE (L) , CT		375320G01	1	1		
33	DOOR HINGE (L) , UP		375318G01	1	1		
34	SHROUD - HARNESS		2C1857M01	1	1		
35	SHROUD (L)	S189-V000,S189-V900	3C1474M01	1	1		
		S193-V000	3C1472M01	1	1		

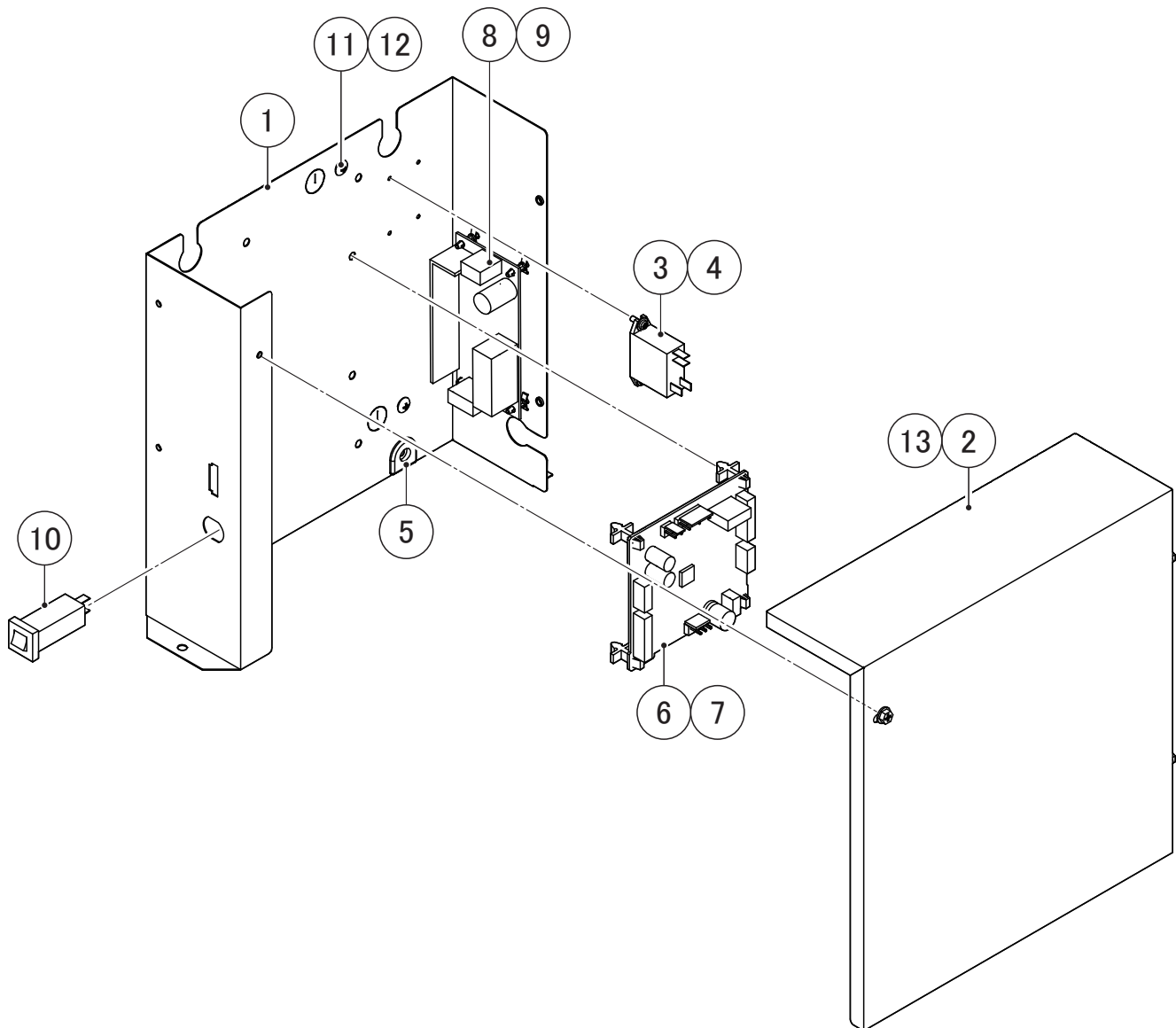
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: A. REFRIGERATOR ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1 R-0	R-1		
36	BRACKET		484645M01	1	1		
37	WIRE RETAINER		427902-05	5	5		
38	BRACKET - LEAD SWITCH		3C1273M01	3	3		
39	HEX HEAD BOLT SW		FBK0408S0	6	6		
40	HARNESS - REED SWITCH		3C1580G01	1	1		
41	COVER - REED SWITCH		4C0837M01	3	3		
42	TRUSS HEAD SCREW		FST0408S0	6	6		
43	LED LAMP	S189-V000,S193-V000	P05001-01	2	-		
			C07805-01	-	2		
		S189-V900	P05001-01	1	-		
			C07805-01	-	1		
44	SWITCHING REGULATOR		P05002-01	1	-		
			C07806-01	-	1		
45	CLAMP	S189-V000,S193-V000	427902-04	2	2		
		S189-V900	427902-04	1	1		
46	HARNESS - LED	S189-V000,S193-V000	P05003-01	2	-		
			C07807-01	-	2		
		S189-V900	P05003-01	1	-		
47	POWER CORD		P02795-01	1	1		



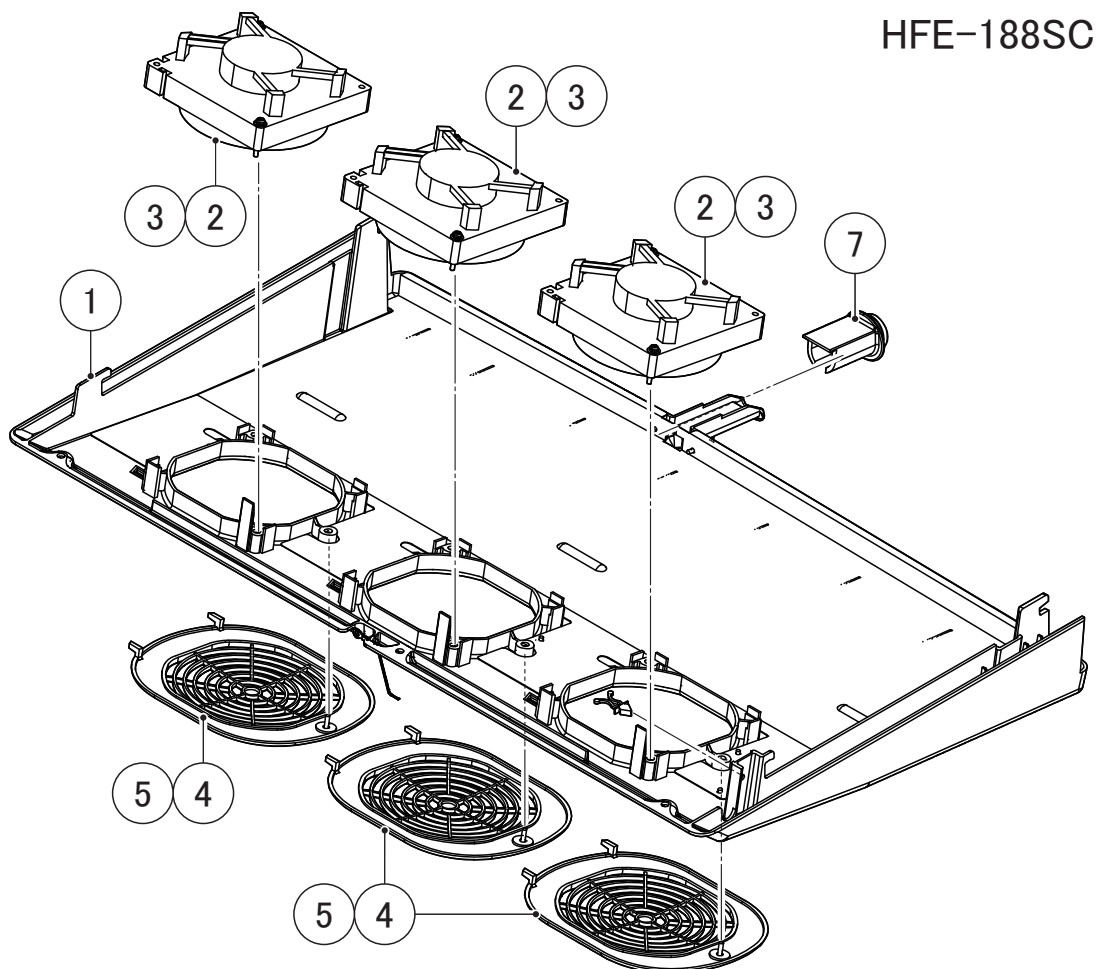
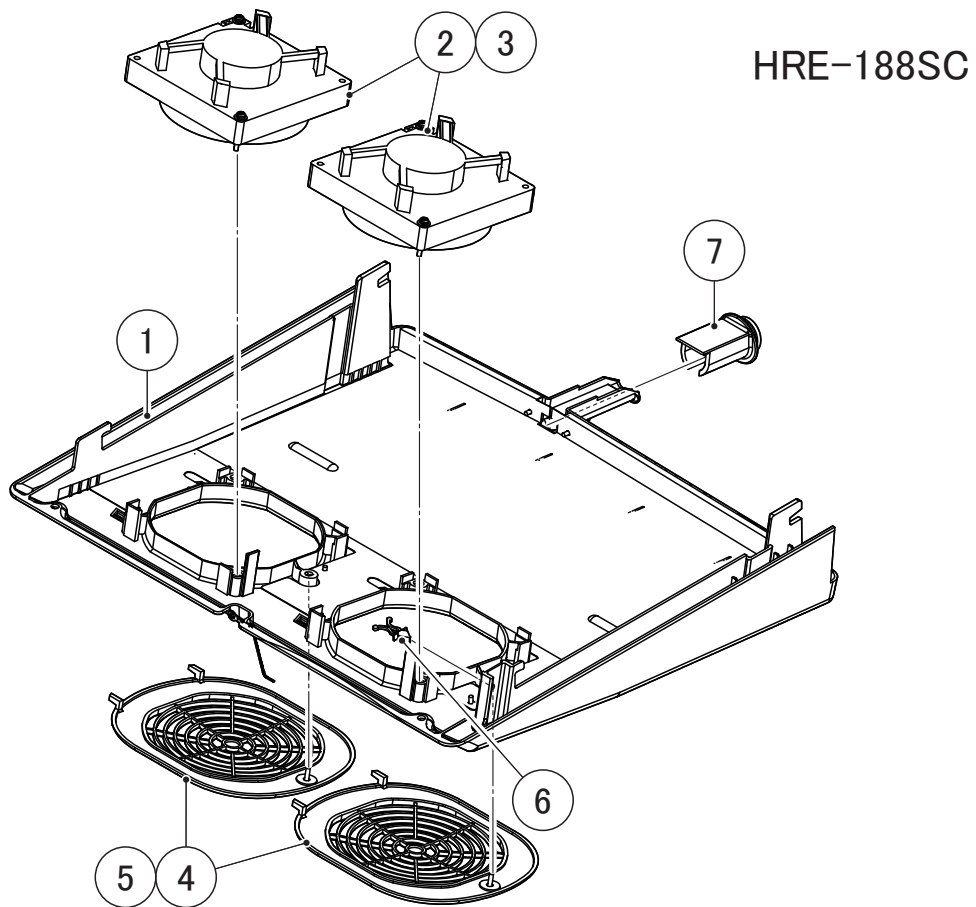


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INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
K	FAN MOTOR AY		2C0972A02	1			
L	INVERTER BOX AY	S189-V000,S189-V900	2C0973A02	1			
1	BASE	S189-V000,S189-V900	1C0922G01	1			
		S193-V000	1C0892G01	1			
2	COMPRESSOR	S189-V000,S189-V900	P06828-02	1			
		S193-V000	P06761-01	1			
3	RUBBER GROMMET		P07608-01	4			
4	TERMINAL COVER		P06254-01	1			
5	SCREW		P06255-01	1			
6	BOLT		C05825-01	3			
7	CONDENSER	S189-V000,S189-V900	P00167-01	1			
		S193-V000	P00169-01	1			
8	COVER - CONDENSER	S189-V000,S189-V900	3C1349M01	1			
		S193-V000	3C1190M01	1			
9	FLANGE BOLT (S-TITE)	S189-V000,S189-V900	P02005-01	8			
		S193-V000	P02005-01	10			
10	TAPPING SCREW - HEX		456789-01	4			
11	TRUSS HEAD SCREW		FST0408S0	4			
12	THERMISTOR		469096-01	1			
13	THERMISTOR - HOLDER		458132-01	1			
14	EVAPORATOR	S189-V000,S189-V900	P00165-01	1			
		S193-V000	P00189-01	1			
15	TRUSS HEAD TAPPING SCREW T2		FT20412M0	4			
16	DEFROST HEATER	S189-V000,S189-V900	P02930-01	1			
		S193-V000	P02931-01	1			
17	FUSE		P01103-01	1			
18	SUPPORT (G) - HEATER	S189-V000,S189-V900	369622G01	1			
		S193-V000	369622G03	1			
19	HEAT EXCHANGER	S189-V000,S189-V900	2C1609G02	1			
		S193-V000	2C1430G01	1			
20	COPPER TUBE (A) - H	S189-V000,S189-V900	3C1350M01	1			
		S193-V000	3C1191M01	1			
21	COPPER TUBE (B) - (H)	S189-V000,S189-V900	4C0712G01	1			
	COPPER TUBE (B) - (H)	S193-V000	3C1192G01	1			

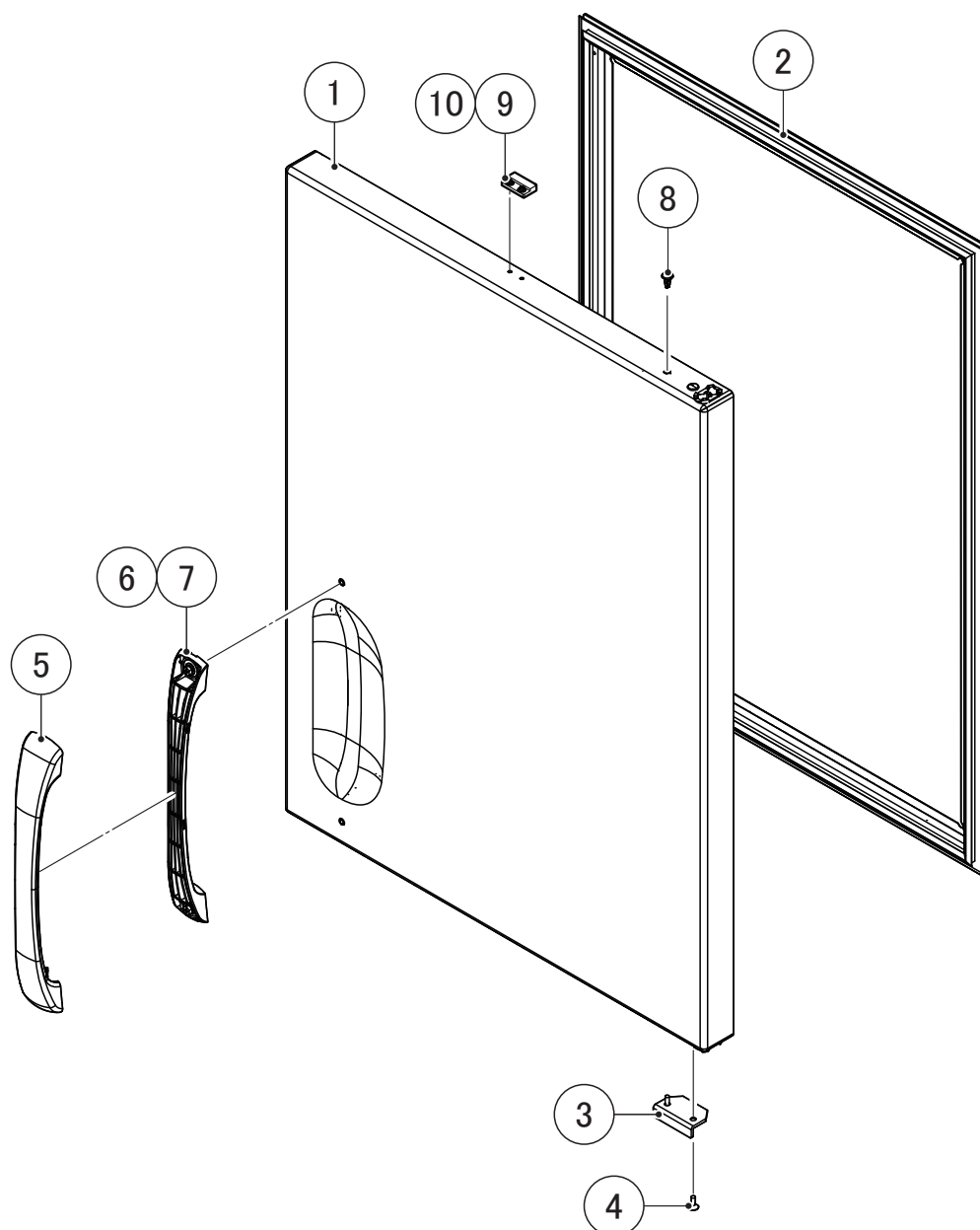
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: B. REFRIGERATION ASSY (S-35667,S-35560)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
22	DRIER		P00026-01	1			
23	CLAMP		427902-02	1			
24	COPPER TUBE - CAPILLARY	S189-V000,S189-V900	4C0740M01	1			
	COPPER TUBE (B) - CAPILLARY	S193-V000	446047-02	1			
25	Insulation Tube (Armaflex)		H91022070	2			
26	HANDLE		3C1707M01	2			
27	BRACKET - FUSE		469036-01	1			
28	CLAMP	S189-V000,S189-V900	427902-04	1			
		S193-V000	427902-04	3			
29	WIRE RETAINER		427902-05	8			
30	THERMISTOR BRACKET		456019-02	1			
31	THERMISTOR HOLDER		320418-01	1			
32	AIR FILTER	S189-V000,S189-V900	385765G01	1			
		S193-V000	272443G01	1			
33	COPPER TUBE L		3C1193G01	1			
34	TRUSS HEAD SCREW		FST0412S0	1			
35	SPRING WASHER		FWSP04S0	1			
36	FLANGE BOLT (S-TITE)	S189-V000,S189-V900	445994-05	2			
		S193-V000	445994-05	4			
37	T2 TRUSS HEAD SCREW		FT20408M0	3			
38	NYLON TIE	S189-V000,S189-V900	7920-0010	4			
		S193-V000	7920-0010	5			
39	NYLON TIE		7920-0011	2			
40	INVERTER	S193-V000	P07397-01	1			
41	BUTYL DAMPER	S193-V000	P03099-01	2			
42	BUTYL DAMPER - HALF	S193-V000	4C1023R01	1			



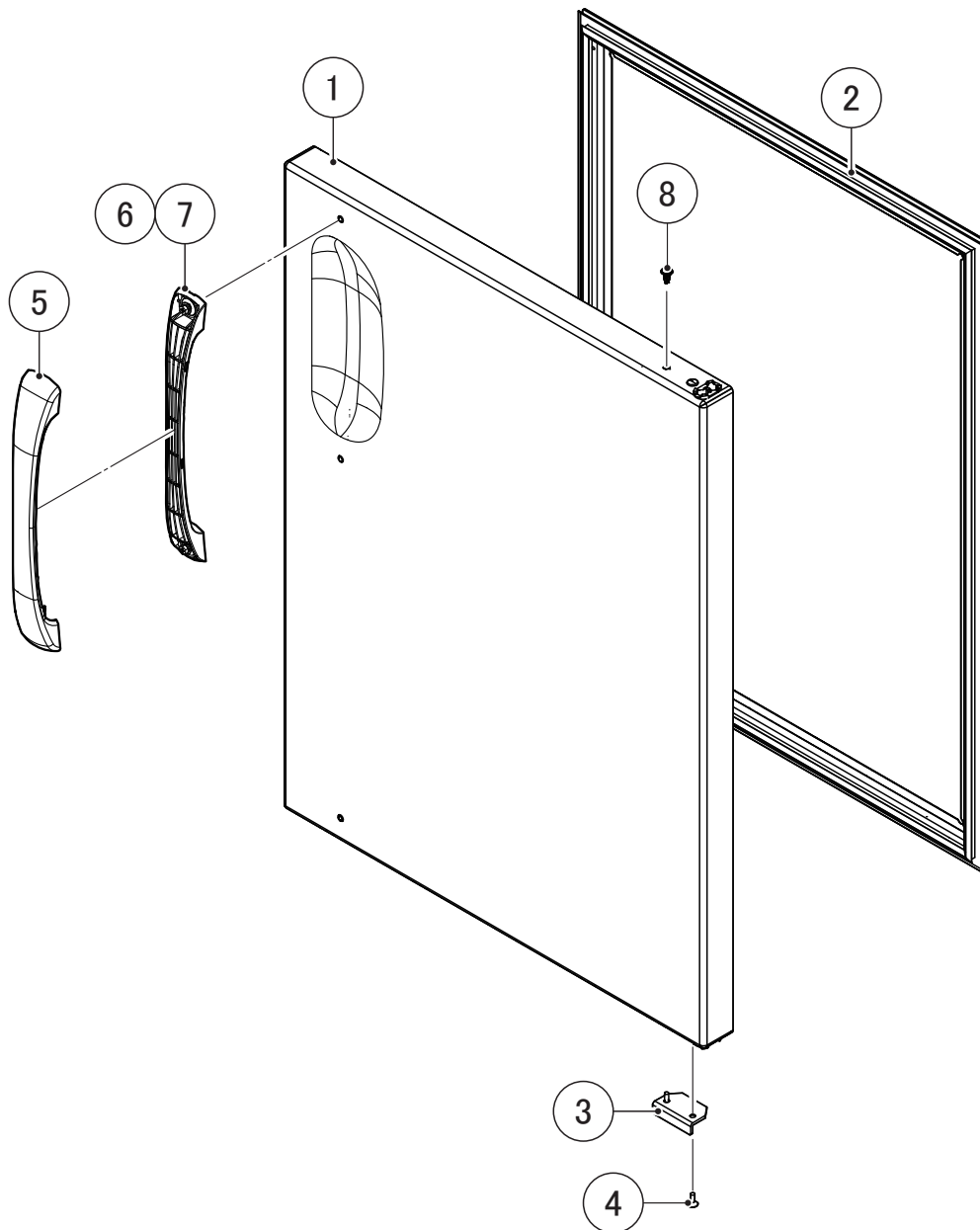
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: C. RELAY BOX ASSY (S-35550)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	RELAY BOX (A)		3C1188M01	1			
2	COVER - RELAY BOX		3C1189M01	1			
3	POWER RELAY		430173-05	1			
4	T2(S) FLANGED PAN HEAD SCREW		431415-01	2			
5	BUSH		4C0219R01	1			
6	CONTROLLER BOARD		P05426-04	1			
7	BOARD SUPPORT		P01770-01	4			
8	SWITCHING REGULATOR		C05928-01	1			
9	BOARD SUPPORT		460857-02	4			
10	PROTECTOR		440972-01	1			
11	TRUSS HEAD SCREW		FST0408S0	2			
12	SPRING WASHER		FWSP04S0	2			
13	FLANGE BOLT (S-TITE)		445994-05	3			



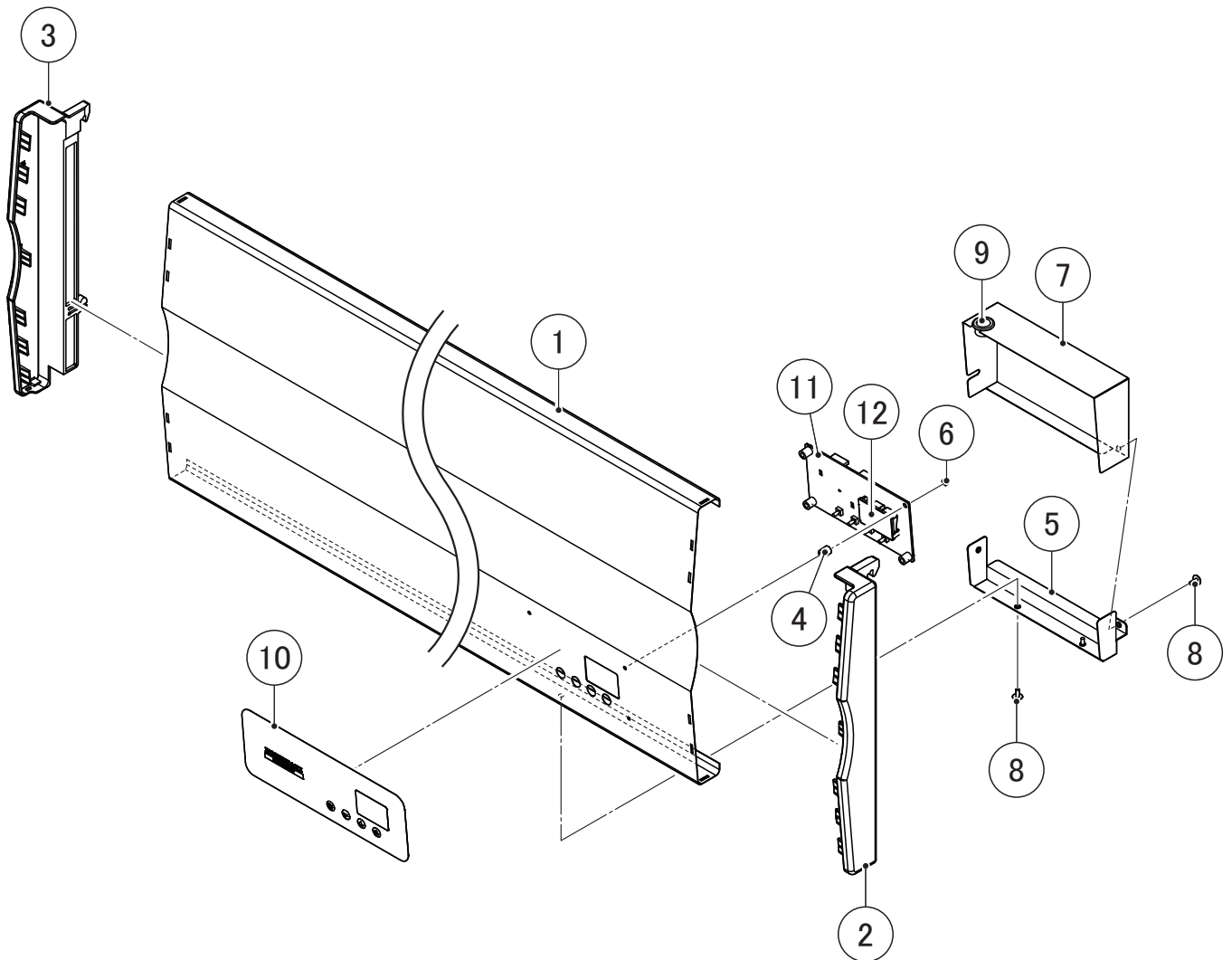
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: D. AIR DUCT ASSY (S-20038,S-24744)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	AIR DUCT	S189-V000,S189-V900	118517G01	1			
	AIR DUCT (F)	S193-V000	261867G01	1			
2	FAN MOTOR	S189-V000,S189-V900	C06057-01	2			
		S193-V000		3			
3	PAN HEAD MACHINE SCREW (SPRING WASHER AND FLAT WASHER)	S189-V000,S189-V900	FSK0430S0	4			
		S193-V000		6			
4	FAN COVER	S189-V000,S189-V900	242785-01	2			
		S193-V000		3			
5	TRUSS HEAD SCREW	S189-V000,S189-V900	FST0412S0	2			
		S193-V000		3			
6	CLAMP		427902-04	1			
7	GASKET - DRAIN ELBOW X		469086-01	1			



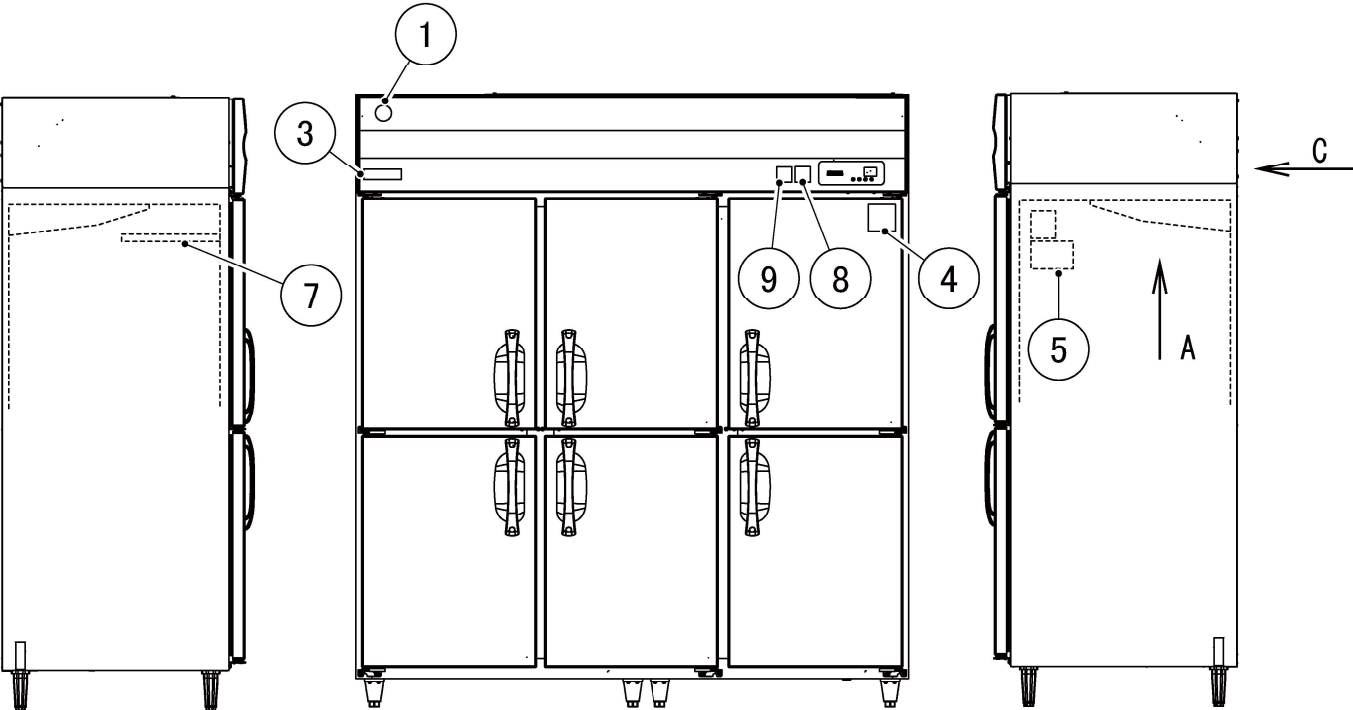
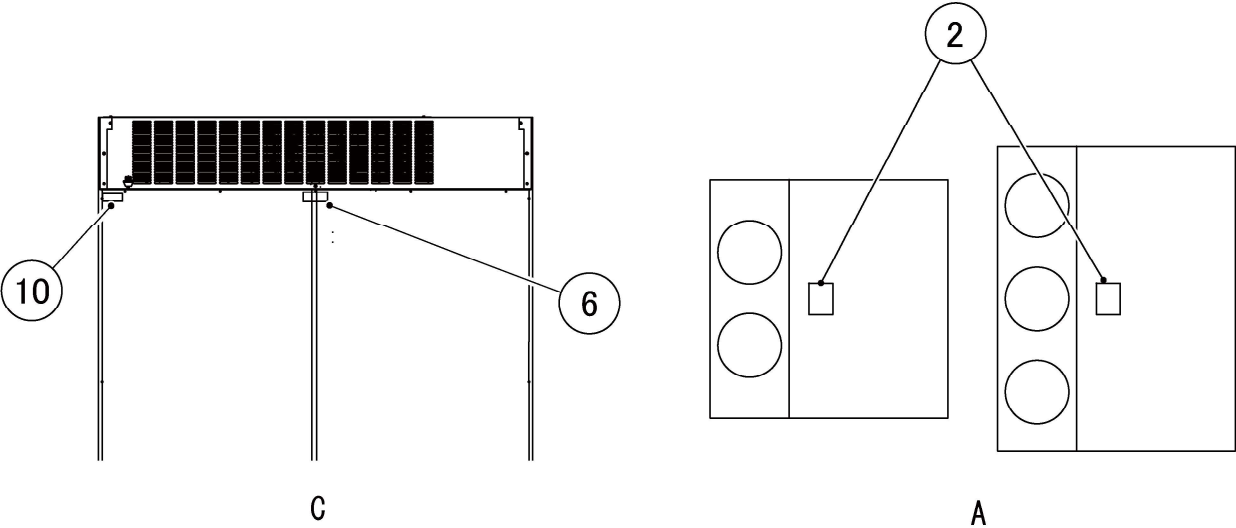
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: E. DOOR(R)-UP,ASSY (S-35534)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	DOOR (A) - G		2C1414G01	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			
9	MAGNET		436974-01	1			
10	PAN HEAD SCREW SW		FSK0308S0	2			



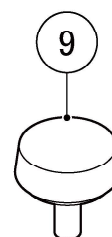
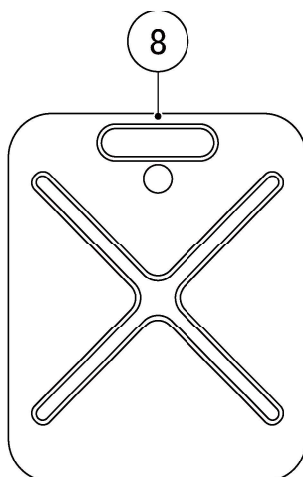
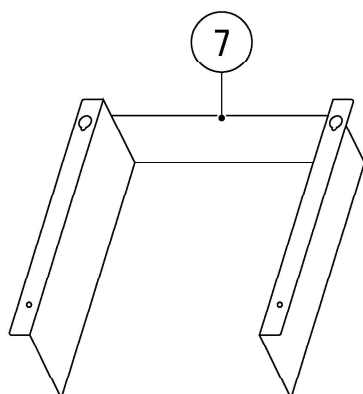
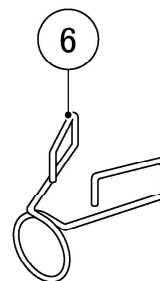
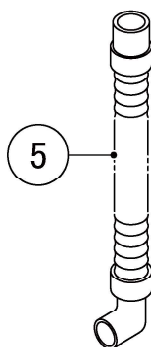
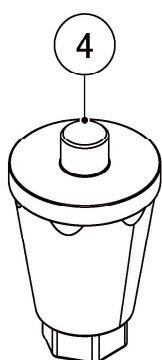
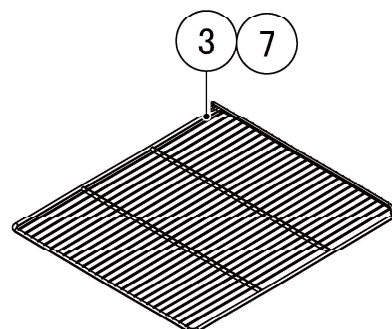
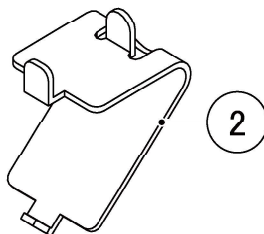
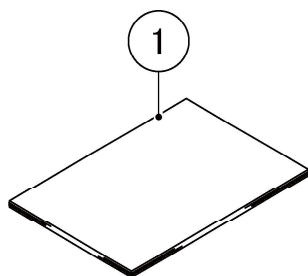
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: F. DOOR(R)-LO,ASSY (S-24689)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	DOOR (B) - G		261785G01	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			



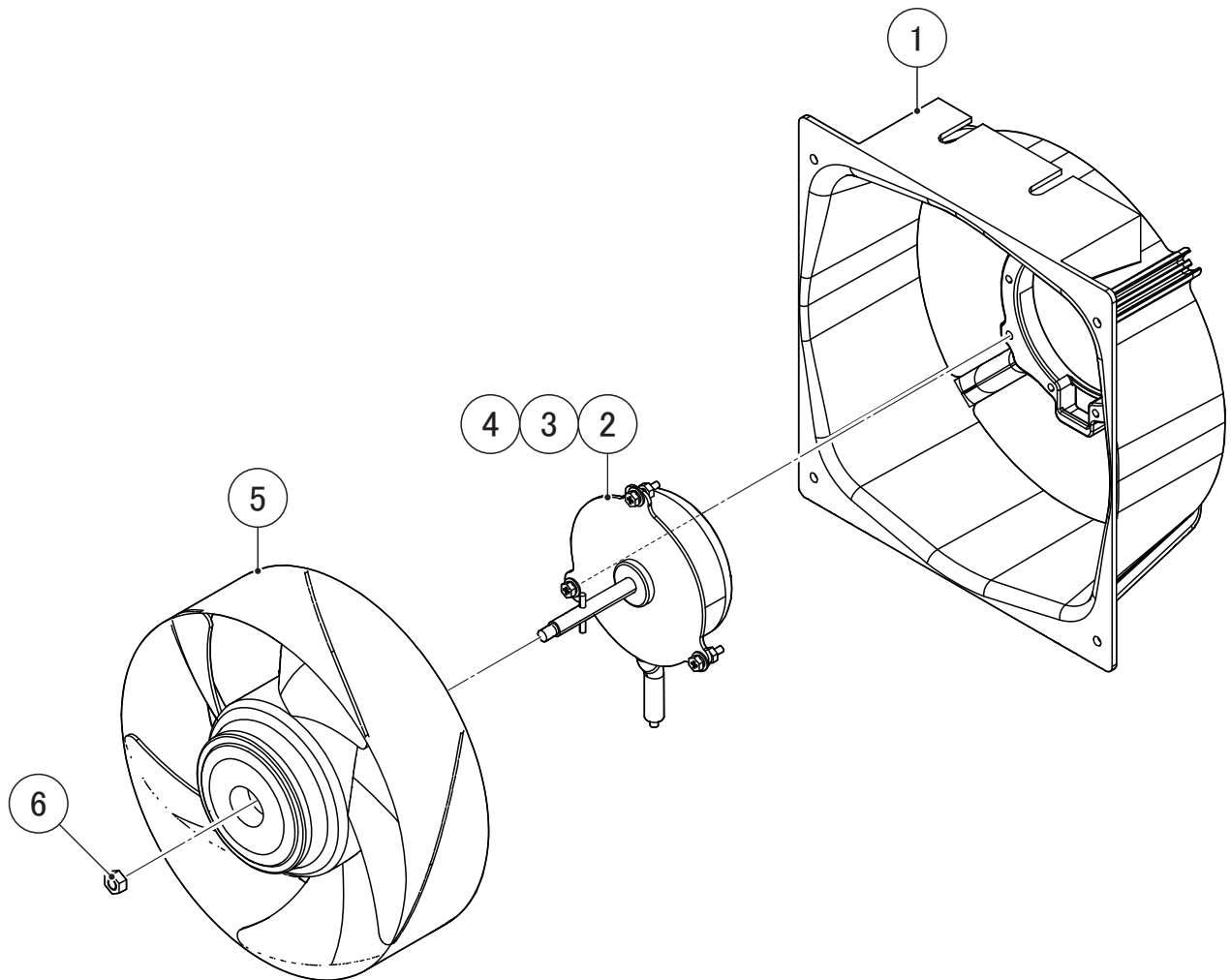
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: G.FRONT PANEL ASSY (S-35544,S-35548)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	FRONT PANEL(G)		2C1425G04	1			
2	CORNER - FRONT PANEL(R)		260090P03	1			
3	CORNER - FRONT PANEL(L)		260091P03	1			
4	SPACER		451658-05	4			
5	BRACKET - COVER		3C1184M01	1			
6	NUT		FNH103F0	4			
7	COVER - BOARD		3C1185M01	1			
8	TRUSS HEAD SCREW		FST0408S0	4			
9	BUSHING		428394-02	1			
10	OPERATION LABEL		3J0480L01	1			
11	OPERATION BOARD	OPERATION BOARD ASSY (3C0704A01)	P06503-01	1			
12	LABEL - 7 SEGMENT	OPERATION BOARD ASSY (3C0704A01)	489771L01	1			



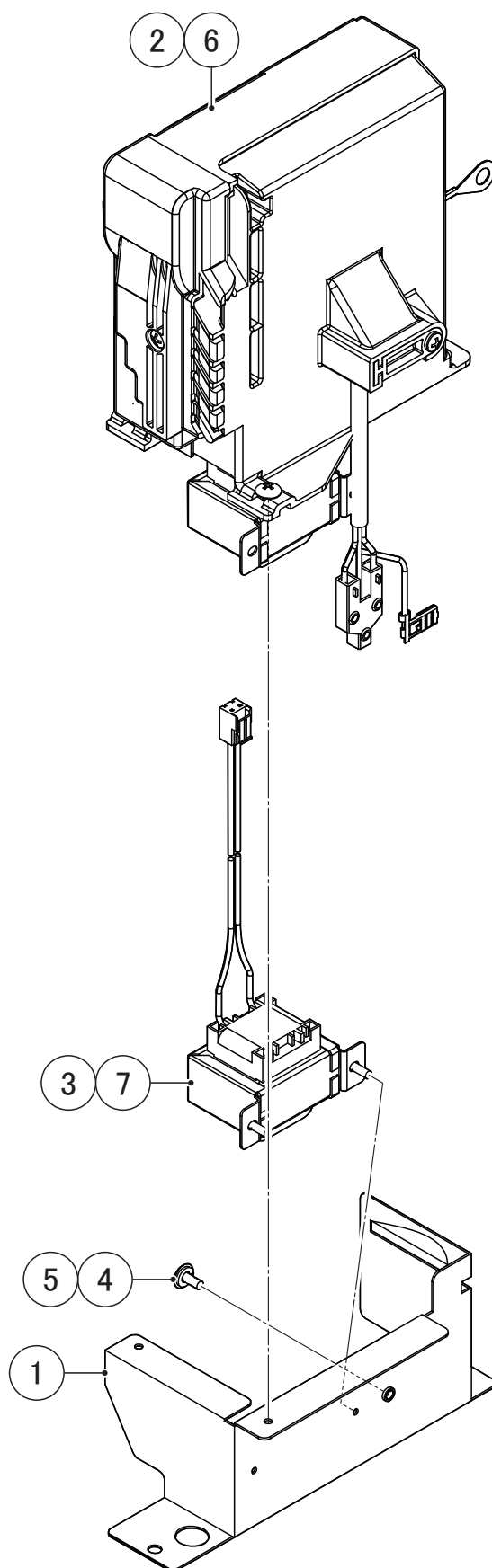
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: H. LABEL LOCATION					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	CHARACTER LABEL - PENGUIN		475552L02	1			
2	LABEL - FAN COVER		472775L01	1			
3	MAINTENANCE LABEL		473556L01	1			
4	LABEL - ADVISORY		399626L01	1			
5	CAUTION LABEL - FIRE A		3J0417L01	1			
6	CAUTION LABEL - FIRE B		3J0418L01	1			
7	LABEL - LOAD LIMIT		482995L01	1			
8	LABEL - HACCP		476519L01	1			
9	LABEL QR-CODE		491998L01	1			
10	CAUTION LABEL - CYCLOPENTANE		381437L01	1			



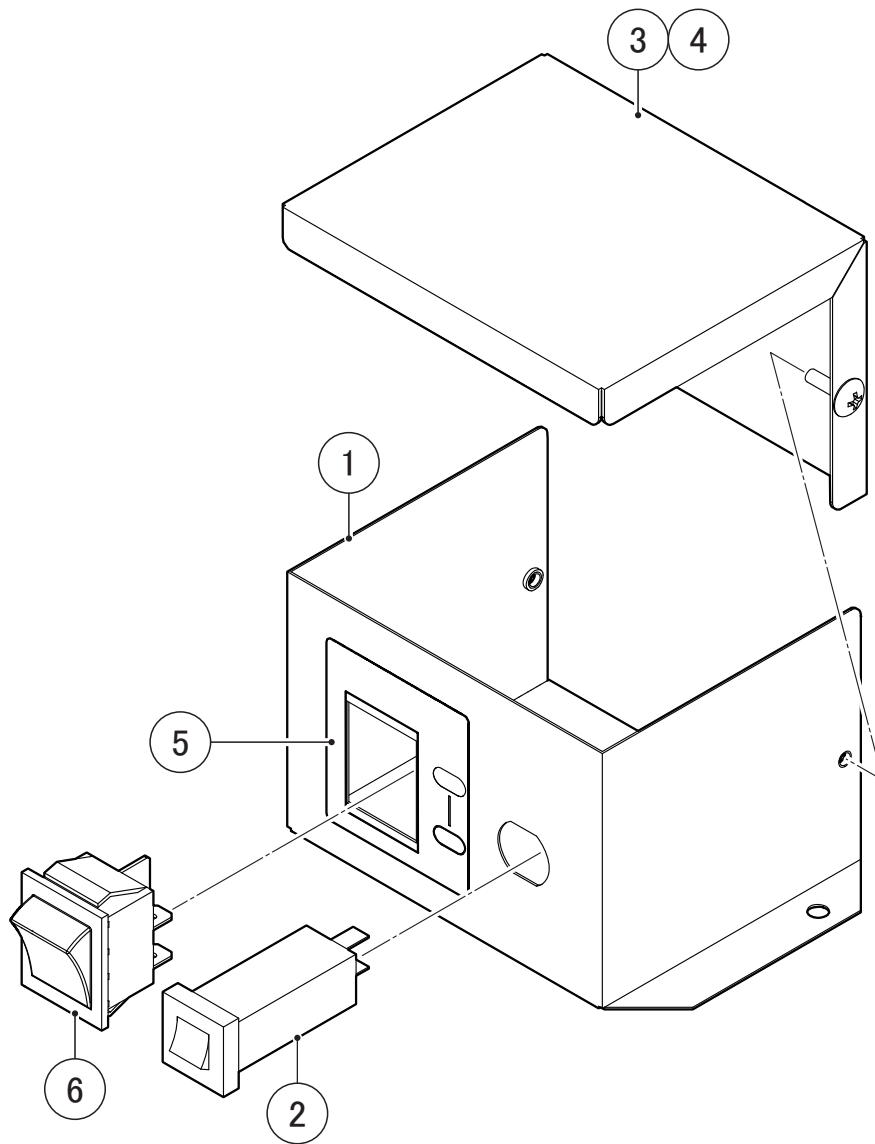
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: J. ACCESSORIES					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	INSTRUCTION MANUAL		L1S174191	1			
2	CLIP-SHELF		428957-01	48			
3	SHELF - 127HD		3C1968G01	8			
4	LEG		P05012-01	6			
5	FLEXIBLE HOSE - TRAP	DRAIN HOSE ASSY (471190003)	4R6923A05	1			
6	BAND - DRAIN HOSE(21)	DRAIN HOSE ASSY (471190003)	472603M01	1			
7	SHELF - 187HD		376163G01	4			
8	BRACKET - TANK L		3C1494M01	1			
9	DRAIN TANK		1C0830P01	1			
10	THUMBSCREW		428833-01	4			



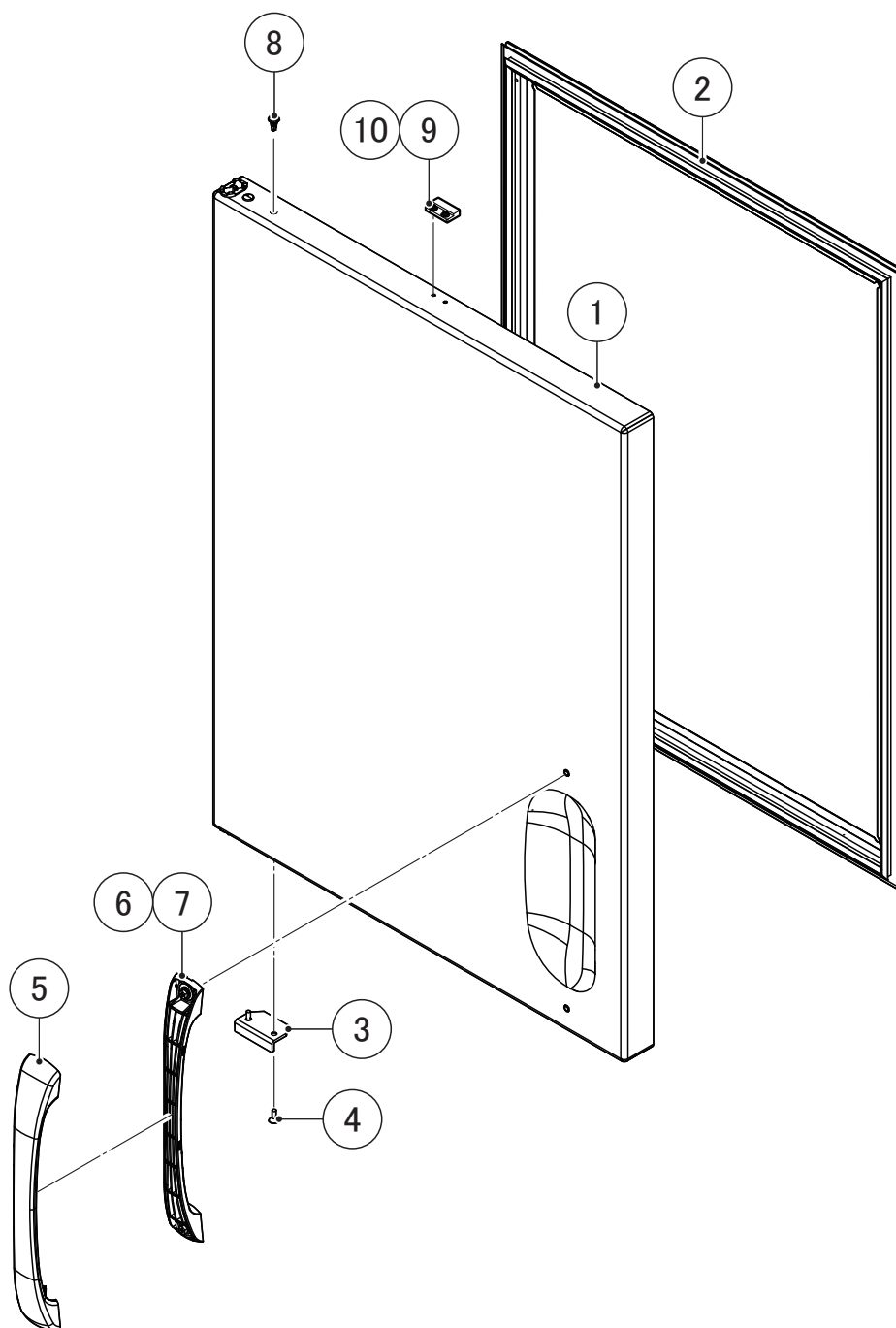
MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: K. FAN MOTOR AY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	SHROUD		131633P01	1			
2	FAN MOTOR C		P07098-01	1			
3	HEX HEAD BOLT SW		FBK0416S0	3			
4	NUT		FNH104S0	3			
5	FAN		465748-01	1			
6	NUT (LEFT HAND THREAD)		FN1L06S0	1			



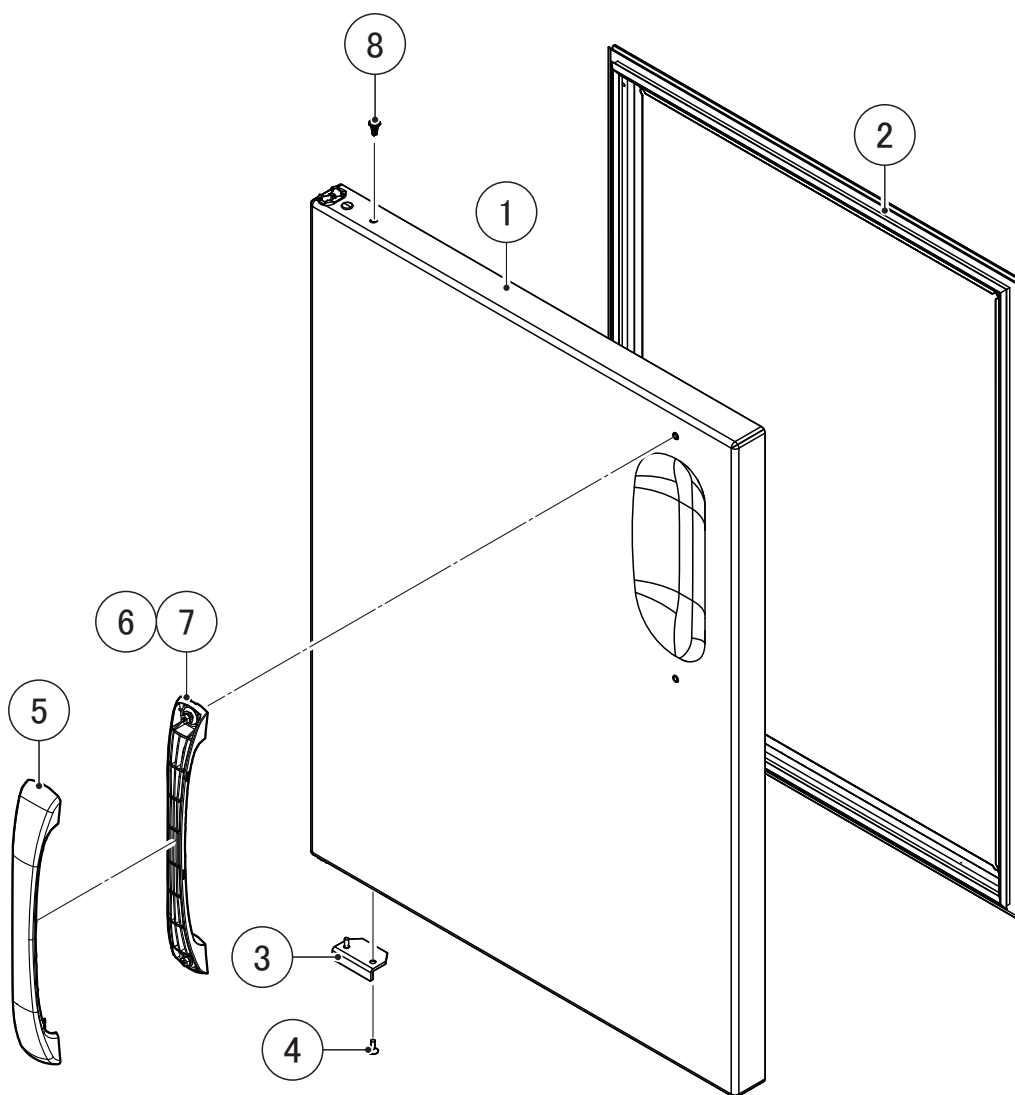
MODEL:	HRE-188SC-S	TITLE: L. INVERTER BOX AY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	BRACKET - INVERTER		3C0832M01	1			
2	T2 TRUSS HEAD SCREW		FT20408M0	2			
3	T2(S) FLANGED PAN HEAD SCREW		431415-01	2			
4	SPRING WASHER		FWSP04S0	1			
5	TRUSS HEAD SCREW		FST0408S0	1			
6	INVERTER	INVERTER (P06831A01)	P06831-01	1			
7	INDUCTOR	INVERTER (P06831A01)	P06832-01	1			



MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: M. SWITCH BOX ASSY					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	SWITCH BOX		3C1360M01	1			
2	PROTECTOR		440972-01	1			
3	COVER - SWITCH BOX		380706M01	1			
4	TRUSS HEAD SCREW		FST0412S0	2			
5	LABEL - SWITCH		480454L01	1			
6	POWER SWITCH		P04099-01	1			



MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: N. DOOR(L)-UP,ASSY (S-35535)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	DOOR (B) - G		2C1415G01	1			
2	DOOR GASKET - HD		258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			
9	MAGNET		436974-01	1			
10	PAN HEAD SCREW SW		FSK0308S0	2			



MODEL:	HRE-188SC-S, HFE-188SC-S	TITLE: P. DOOR(L)-LO,ASSY (S-24691)					
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER			
				P-1			
1	DOOR (A) - G	S187,S191	261784G01	1			
2	DOOR GASKET - HD	S187,S191	258160G01	1			
3	DOOR STOPPER		454210-01	1			
4	FLAT HEAD TAPPING SCREW (S-TITE)		FTF0512M0	2			
5	HANDLE COVER		127533P01	1			
6	SCREW - BOLT		P02006-01	2			
7	HANDLE BASE		276553P01	1			
8	HOLE PLUG		463980-01	2			