



SELF-CONTAINED CUBER

IM-65A
IM-65A-25
IM-65B(-25)
IM-65BZ(-25)

PARTS LIST

[CHINA,SINGAPORE,TAIWAN,ISRAEL,PHILIPPINES]

M033-C001, -C101, -C102, -C105, -C106, -C107, -C108
-C109, -C121, -C122, -C123, -C125, -C126, -C127
-C131, -C132, -C151, -C152, -C161, -C162, -C110
-C111

D-1 JAN. 2014
E-1 JUN. 2015
E-2 OCT. 2015
H-1 FEB. 2018
L-1 APR. 2021
M-1 FEB. 2023

List of Specifications

IM-65A	M033-C101	For China
IM-65A-25	M033-C105	For China 25×25×23mm ice cube
IM-65A	M033-C106	For China Leg : H=90
IM-65A-25	M033-C107	For China 25×25×23mm ice cube, Leg : H=90
IM-65A	M033-C121	For Singapore
IM-65A	M033-C131	For Israel
IM-65A	M033-C151	For Taiwan
IM-65A-25	M033-C125	For Singapore 25×25×23mm ice cube, Leg : H=100
IM-65A	M033-C161	For Philippines
IM-65A	M033-C001	Door SUS
IM-65A IM-65B	M033-C102	For China Door SUS
IM-65A IM-65B	M033-C108	For China Leg : H=90 Door SUS
IM-65A-25 IM-65B-25	M033-C109	For China Door SUS 25×25×23mm ice cube, Leg : H=90
IM-65A	M033-C122	For Singapore Door SUS
IM-65B	M033-C123	For HHK Door SUS IOT
IM-65B-25	M033-C127	For HHK Door SUS IOT 25×25×23mm ice cube Leg : H=100→152 IOT
IM-65A	M033-C132	For Israel Door SUS
IM-65A	M033-C152	For Taiwan 230V,60Hz Door SUS
IM-65A-25	M033-C126	For Singapore Door SUS 25×25×23mm ice cube, Leg : H=100
IM-65A	M033-C162	For Philippines 230V,60Hz Door SUS
IM-65BZ	M033-C110	For China Automatic cleaning system SUS door Leg:H=90
IM-65BZ-25	M033-C111	For China Automatic cleaning system SUS door 25mm ice cube Leg:H=90

星崎制冰机	
型号	KMD-201AA
电源电压	220-240V~50Hz
电源容量	1.57kVA
功率	800W
压缩机功率	560W
电流	3.5A
制冷剂/加注量	R404A/520g
最大容许操作超压	36bar
保温层材料	CYCLOPENTANE
气候等级	T
重量	57kg
产品序列号	
星崎电机(苏州)有限公司 中国, 苏州	

← B10999J
→ AUXILIARY CODE

AUXILIARY CODE

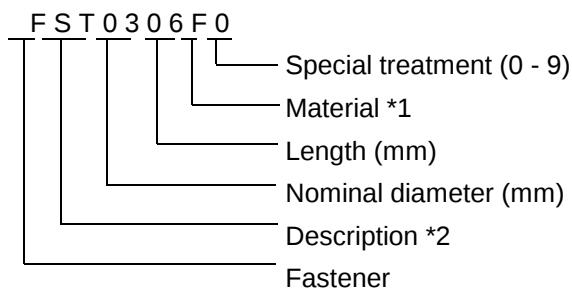
U - 1

The auxiliary code is the first two characters in the serial number. The first character indicates the production year. Years progress or regress in alphabetical order. The series of letters and skipped letters depend on UL listing, production, and model. See the auxiliary code(s) and corresponding year(s) on the front cover.

The second character indicates significant part changes within the same year. Base is "1" and this number advances for each change. If there is no significant part change at the turn of the year, this number starts from "0."

FASTENER PART NUMBER

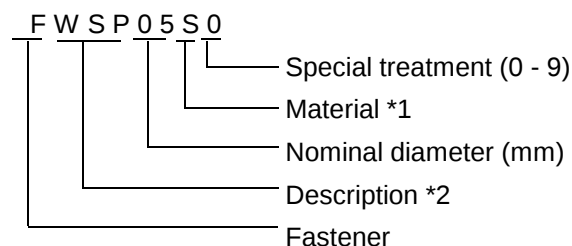
SCREWS



*1 Material

F: Steel
S: Austenitic stainless steel
M: Martensitic stainless steel
B: Copper alloy
P: Polycarbonate
N: Polyamide
V: PVC
A: ABS
X: Polyacetal
L: Aluminum

NUTS & WASHERS



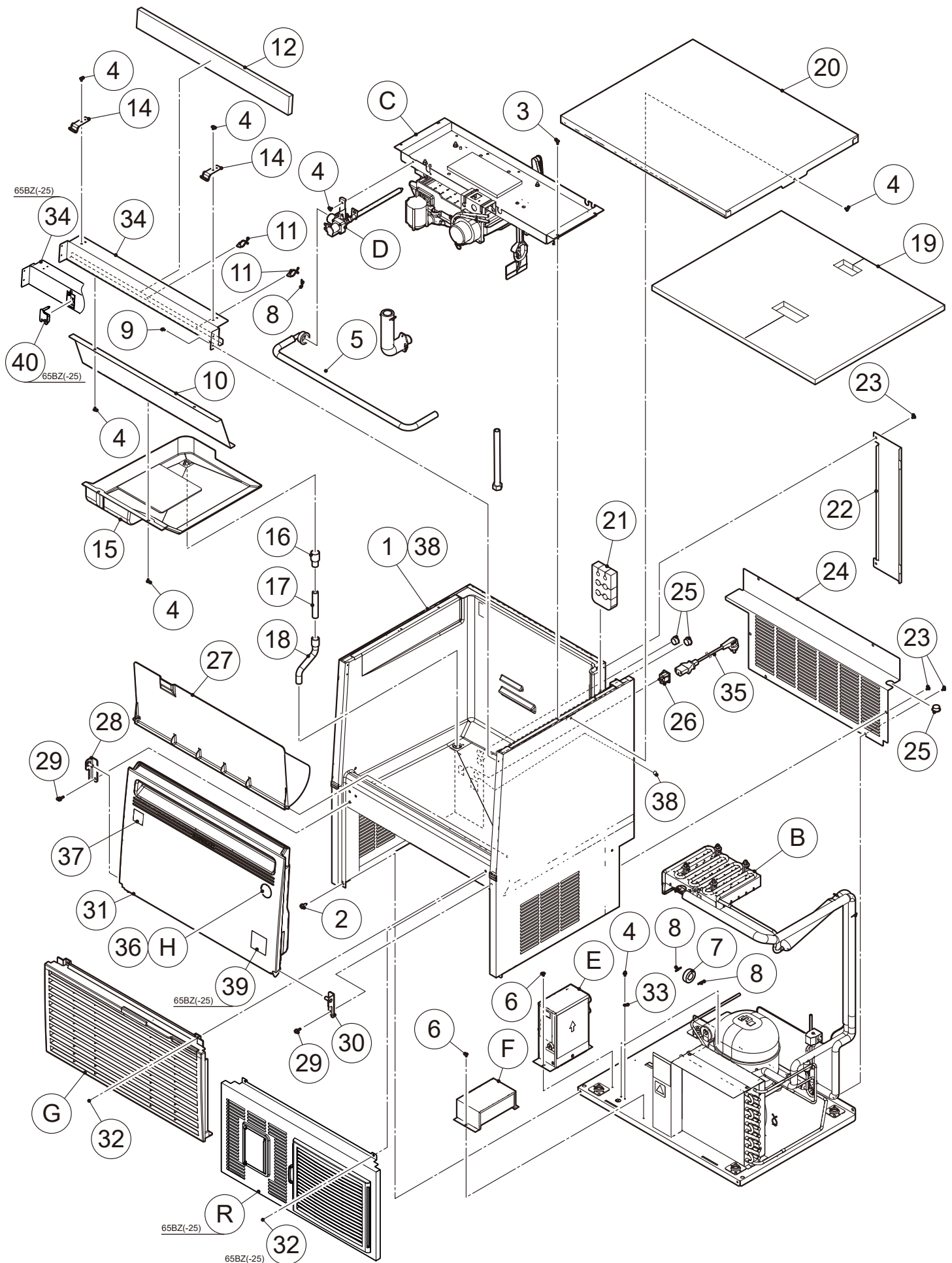
*2 Description

First letter
S: Machine screw
T: Tapping screw
M: Wood screw
B: Bolt
W: Washer
N: Nut

IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

A. ICE CUBER ASSY

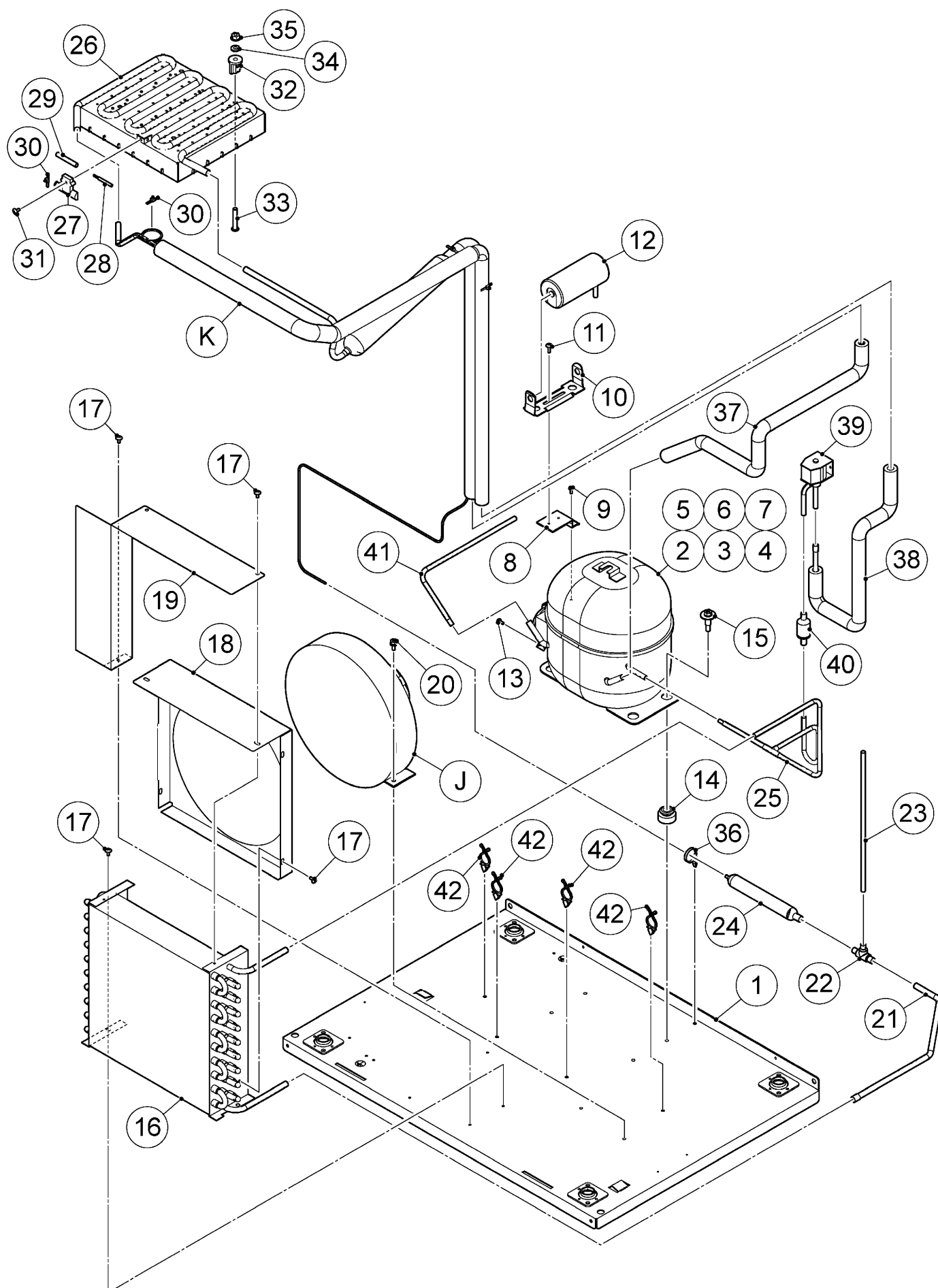
(D-1) and later



MODEL: IM-65A(-25) IM-65B(-25) IM-65BZ(-25)											
TITLE: A. ICE CUBER ASSY											
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER							
				D-1 E-0	E-1	E-2 H-0	H-1 L-0	L-1 M-0	M-1 and later		
B	REFRIGERATION ASSY		122825A01	1	1	-	-	-	-		
			123864A01	-	-	1	-	-	-		
			1H6085A01	-	-	-	1	1	1		
		IM-65A-25 IM-65B-25	122993A01	1	1	1	-	-	-		
			1H6086A01	-	-	-	1	1	1		
		IM-65BZ	1H6085001	-	-	-	-	-	1		
		IM-65BZ-25	1H6086001	-	-	-	-	-	1		
C	ICE MAKING MECHANISM ASSY		122826A01	1	1	1	1	1	1		
		IM-65A-25 IM-65B-25	122992A01	1	1	1	1	1	1		
		IM-65BZ	122826002	-	-	-	-	-	1		
		IM-65BZ-25	122992002	-	-	-	-	-	1		
D	WATER CIRCUIT ASSY		378716A01	1	1	1	1	1	1		
E	CONTROL BOX ASSY		265237A01	1	1	1	1	1	1		
		IM-65BZ(-25)	265237001	-	-	-	-	-	1		
F	REGULATOR BOX ASSY		265236A01	1	1	1	1	1	1		
G	LOUVER ASSY	Except: Door SUS	378542A02	1	1	1	1	1	1		
		Door SUS Except: IM-65BZ(-25)	378542A04	-	-	-	1	1	1		
H	LABEL LOCATION	IM-65CA China (Except Leg : H=90) (Except Door SUS)	265206A01	1	1	1	-	-	-		
			2X3575A01	-	-	-	1	1	1		
		IM-65CA, IM-65B China (Except Leg : H=90) (Door SUS)	2X3575002	-	-	-	1	1	1		
		(English label) Singapore (Except Leg : H=100) Israel (Except Door SUS)	2X3575A02	-	-	-	1	1	1		
		(English label) Singapore (Except Leg : H=100) Israel (Door SUS)	2X3575003	-	-	-	1	1	1		
		IM-65CA-25 China (Except Leg : H=90)	265206A03	1	1	1	-	-	-		
			2X3575A03	-	-	-	1	1	1		
		China (Leg : H=90) (Except Door SUS)	265206A04	1	1	1	-	-	-		
			2X3575A04	-	-	-	1	1	1		
		China (Leg : H=90) (Door SUS)	2X3575004	-	-	-	1	1	1		
		IM-65A-25 Leg : H=90 (Except Door SUS)	265206A05	1	1	1	-	-	-		
			2X3575A05	-	-	-	1	1	1		
		IM-65A-25, IM-65B-25 Leg : H=90 (Door SUS)	2X3575005	-	-	-	1	1	1		
		Taiwan, Philippines (230V,60Hz) (Except Door SUS)	265206001	-	-	1	-	-	-		
			2X3575001	-	-	-	1	1	1		

MODEL: IM-65A(-25) IM-65B(-25) IM-65BZ(-25)											
TITLE: A. ICE CUBER ASSY											
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER							
				D-1 E-0	E-1	E-2 H-0	H-1 L-0	L-1 M-0	M-1 and later		
H	LABEL LOCATION	Taiwan, Philippines (230V,60Hz) (Door SUS)	2X3575007	-	-	-	1	1	1		
		Singapore (Leg : H=100) (Except Door SUS)	265206A06	-	-	1	-	-	-		
			2X3575A06	-	-	-	1	1	1		
		Singapore (Leg : H=100) (Door SUS)	2X3575006	-	-	-	1	1	1		
		IM-65BZ	2X3575012	-	-	-	-	-	1		
		IM-65BZ-25	2X3575013	-	-	-	-	-	1		
		IM-65B-25 HHK	2X3575011	-	-	-	-	-	1		
R	FRONT PANNEL (LO)	IM-65BZ(-25)	3C0896G01	-	-	-	-	-	1		
Q	ACCESSORIES		A02758-01	1	1	1	1	1	1		
		China (Except Leg : H=100)	A02758001	1	1	1	1	1	1		
		Leg : H=90	A02758002	1	1	1	1	1	1		
		Leg : H=100	A02758005	-	-	1	1	1	1		
		IM-65BZ(-25)	A02758004	-	-	-	-	-	1		
		IM-65B(-25)	A02758007	-	-	-	-	-	1		
1	UNIT BODY		122824G01	1	1	1	1	1	1		
		IM-65BZ(-25)	122824001	-	-	-	-	-	1		
		IM-65B(-25) HHK	122824002	-	-	-	-	-	1		
2	HEX. TAPPING SCREW W - FLANGE		P01572-01	4	4	4	4	4	4		
3	TRUSS HEAD SCREW		FST0410S0	4	4	4	4	4	4		
4	TRUSS HEAD SCREW		FST0408S0	14	14	14	14	14	14		
5	INLET HOSE		P03089-01	1	1	1	1	1	1		
6	TRUSS HEAD SCREW		FST0408F0	3	3	3	3	3	3		
7	FERRITE CORE		P02369-01	1	1	1	1	1	1		
8	TIE	CV-100	7920-0002	2	2	3	3	3	3		
9	RIVET	SSD42SSBS(t1.6 ~ 3.2)	7170-0002	4	4	4	4	4	4		
10	FRONT FRAME (B) - 65		265095M01	1	1	1	1	1	1		
11	WIRE RETAINER	No.4253	427902-05	2	2	2	2	2	2		
12	INSULATION - FRONT FRAME		478659P01	1	1	1	1	1	1		
13	-		-	-	-	-	-	-	-		
14	DOOR HOOK		478636M01	2	2	2	2	2	2		
15	DRAIN PAN		2H1441-02	1	1	1	1	1	1		
16	DRAIN TUBE		4H2585-01	1	1	1	1	1	1		
17	DRAIN PIPE/65		478822P01	1	1	1	1	1	1		
18	DRAIN HOSE (A)		486192R01	1	1	1	1	1	1		

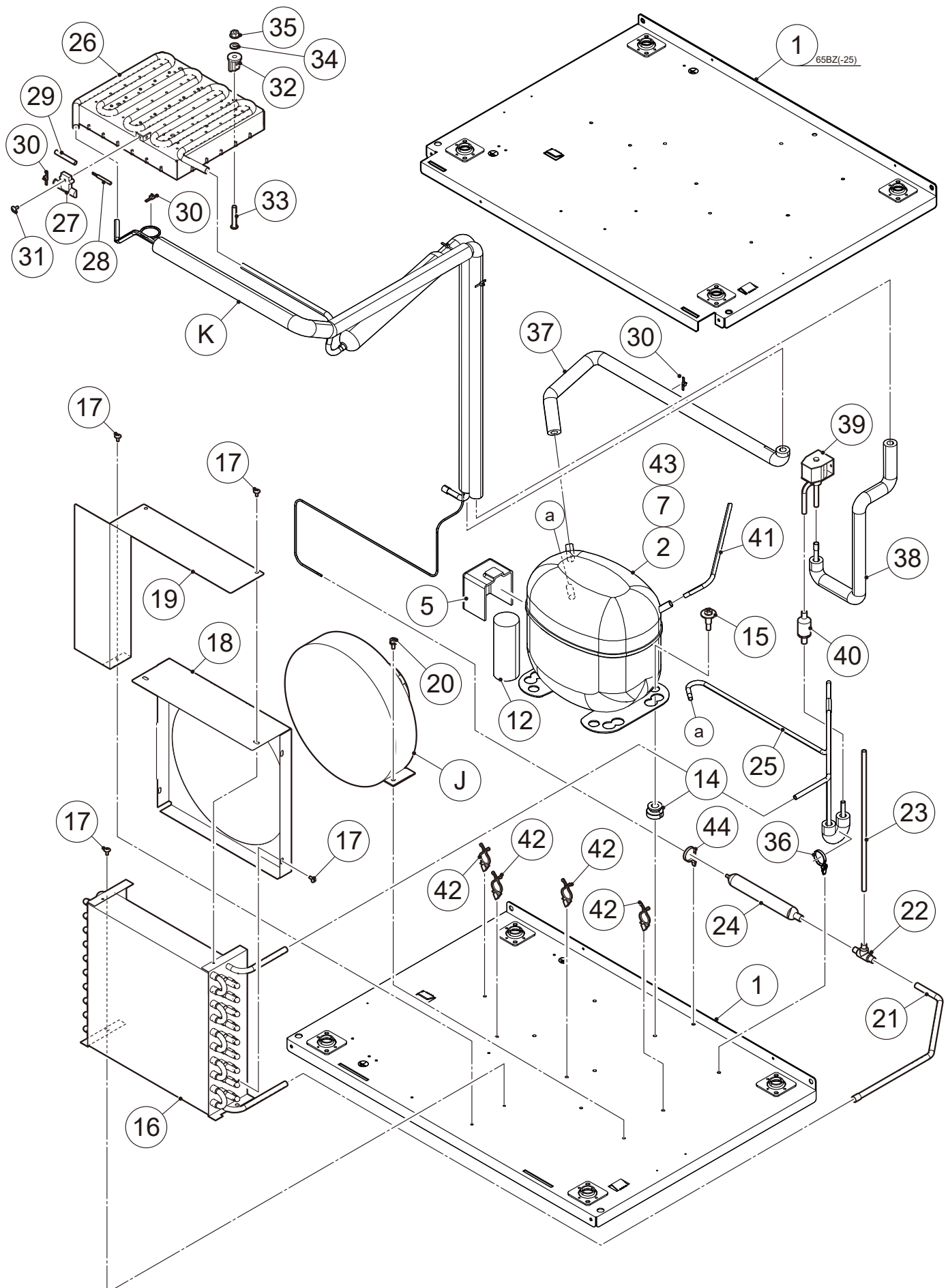
MODEL: IM-65A(-25) IM-65B(-25) IM-65BZ(-25)				TITLE: A. ICE CUBER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER							
				D-1 E-0	E-1	E-2 H-0	H-1 L-0	L-1 M-0	M-1 and later		
19	INSULATION-TOP PANEL/65		378718P01	1	-	-	-	-	-		
			382089P01	-	1	1	1	1	1		
		IM-65BZ-25	3C2040G01	1	1	1	1	1	1		
20	TOP PANEL		122827M01	1	1	1	1	1	1		
21	INSULATION (B)		478823P01	1	1	1	1	1	1		
22	COVER - PIPE		265097M01	1	1	1	1	1	1		
23	T2 TRUSS HEAD SCREW		FT20408F0	8	8	8	8	8	8		
24	REAR COVER		264890M01	1	1	1	1	1	1		
25	BUSHING		428394-04	3	3	3	3	3	3		
26	CONNECTOR		P02656-01	1	1	1	1	1	1		
27	SLOPE		264869P01	1	1	1	1	1	1		
28	HINGE (L)		378474G01	1	1	1	1	1	1		
29	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0516S0	4	4	4	4	4	4		
30	HINGE (R)		378476G01	1	1	1	1	1	1		
31	DOOR		378499G01	1	1	1	1	1	1		
		SUS(Except Leg : H=90) (Including A-NO.36,37)	388276G01	-	-	-	1	1	1		
		SUS (Leg : H=90) (Including A-NO.36)	388276G02	-	-	-	1	1	1		
		IM-65BZ(-25)	388276G03	-	-	-	-	-	1		
32	TRUSS HEAD MACHINE SCREW		FST0512S0	2	2	2	2	2	2		
		IM-65BZ(-25)	FST0510S0	-	-	-	-	-	2		
33	SPRING WASHER		FWSP04S0	3	3	3	3	3	3		
34	FRONT FRAME		265109M01	1	1	1	1	1	1		
		IM-65BZ(-25)	3C0893G01	-	-	-	-	-	1		
35	POWER CORD	China	P01960-01	1	1	1	1	1	1		
		Singapore	P02795-01	1	1	1	1	1	1		
		Israel	P02794-01	1	1	1	1	1	1		
		Taiwan	P01257-01	-	-	1	1	1	1		
		Vietnam	C06074-01	-	-	-	-	-	1		
		Philippines	C06039-01	-	-	1	1	1	1		
36	LABEL - PENGUIN	Door SUS	468184-03	-	-	-	1	1	1		
37	LABEL - HACCP	Door SUS Except: Leg:H=90	476519L02	-	-	-	1	1	1		
38	GROMMET	IM-65B IM-65B-25	410666-02	-	-	-	-	-	1		
39	LABEL - QR CODE	IM-65BZ(-25)	4C0462L01	-	-	-	-	-	1		
40	PLUG	IM-65BZ(-25)	4C0458R01	-	-	-	-	-	1		



IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

B. REFRIGERATION ASSY

(H-1) and later



MODEL: **IM-65A(-25)**
IM-65B(-25)
IM-65BZ(-25)

TITLE: **B. REFRIGERATION ASSY**

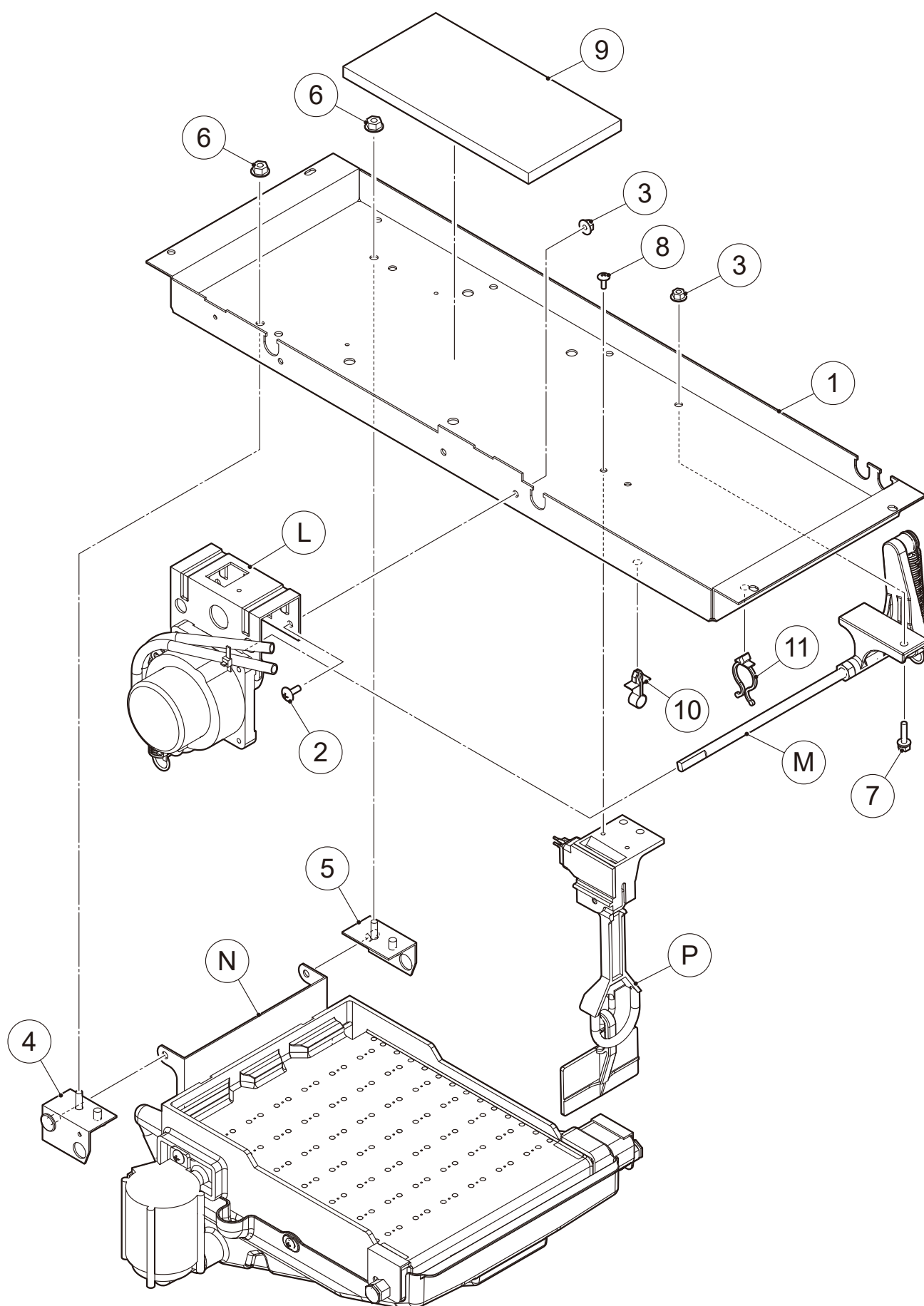
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER							
				D-1 E-0	E-1	E-2 H-0	H-1 L-0	L-1 M-0	M-1 and later		
J	FAN MOTOR ASSY		378440A01	1	1	1	1	1	1		
K	HEAT EXCHANGER ASSY		265105A01	1	1	1	-	-	-		
			2X3530A01	-	-	-	1	1	1		
1	BASE(G)		378720G01	1	1	1	-	-	-		
			3Z0572G01	-	-	-	1	1	1		
		IM-65BZ(-25)	3C0767G01	-	-	-	-	-	1		
2	COMPRESSOR		P03200-01	1	1	-	-	-	-		
			P03200-02	-	-	1	-	-	-		
			453580-01	-	-	-	1	1	1		
3	OVERLOAR PROTECTOR		P03207-01	1	1	-	-	-	-		
			P03207-02	-	-	1	-	-	-		
4	BRACKET - PROTECTOR		P03214-01	1	1	1	-	-	-		
5	COVER		P03205-01	1	1	1	-	-	-		
			459924-01	-	-	-	1	1	1		
6	BALE - STRAP		P03206-01	1	1	1	-	-	-		
7	STARTING - RELAY		P03208-01	1	1	1	-	-	-		
	STARTING RELAY		453581-01	-	-	-	1	1	1		
8	BRACKET		P03212-01	1	1	1	-	-	-		
9	SCREW		P03213-01	1	1	1	-	-	-		
10	CAPACITOR BRACKET		P03211-01	1	1	1	-	-	-		
11	SELF TAPPING SCREW		P03215-01	2	2	2	-	-	-		
12	STARTING - CAPACITOR		P03209-01	1	1	1	-	-	-		
	START CAPACITOR		456350-01	-	-	-	1	1	1		
13	EARTH - SCREW		P03210-01	1	1	1	-	-	-		
14	RUBBER GROMMET		P03216-01	4	4	4	-	-	-		
	GROMMET		450897-01	-	-	-	4	4	4		
15	BOLT		468180-01	4	4	4	4	-	-		
			C05825-01	-	-	-	-	4	4		
16	CONDENSER-AIR COOLED		P03160-01	1	1	1	1	1	1		
17	T2 TRUSS HEAD SCREW		FT20408F0	8	8	8	8	8	8		
18	SHROUD		378721M01	1	1	1	1	1	1		
19	COVER - CONDENSER		378722M01	1	1	1	1	1	1		
20	HEX HEAD BOLT (SPRING WASHER AND FLAT WASHER)		FBK0512S0	2	2	2	2	-	-		
			FBK0512F0	-	-	-	-	2	2		
21	COPPER TUBE (C) - HIGH SIDE		478825M01	1	1	1	1	1	1		
22	TEE		439140-02	1	1	1	1	1	1		
23	PROCESS TUBE		478826M01	1	1	1	1	-	-		
			4C0239M01	-	-	-	-	1	1		
24	DRIER		P00007-01	1	1	1	1	1	1		

[illegible]

IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

C. ICE MAKING MECHANISM ASSY

(D-1) and later

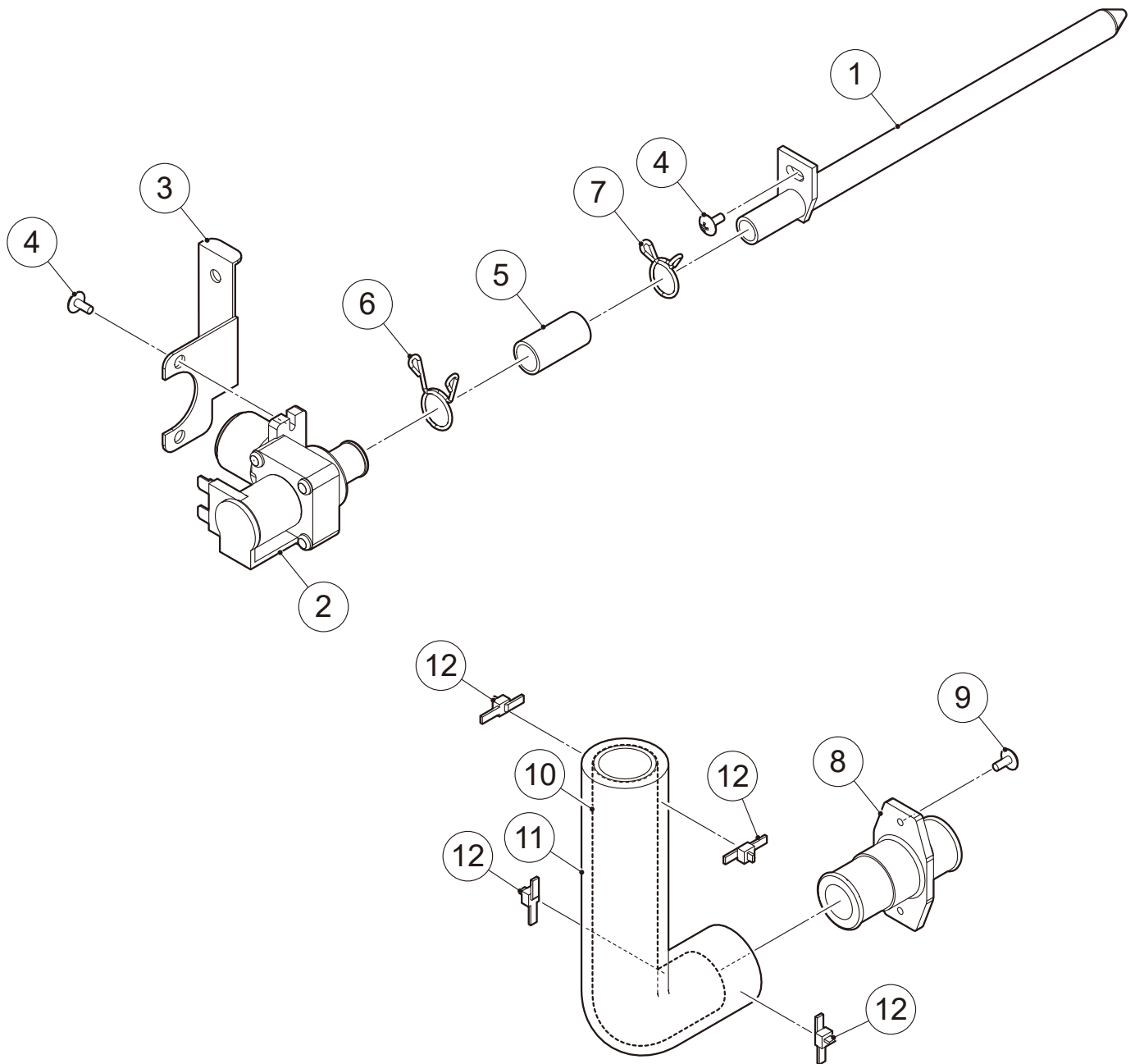


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IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

D. WATER CIRCUIT ASSY

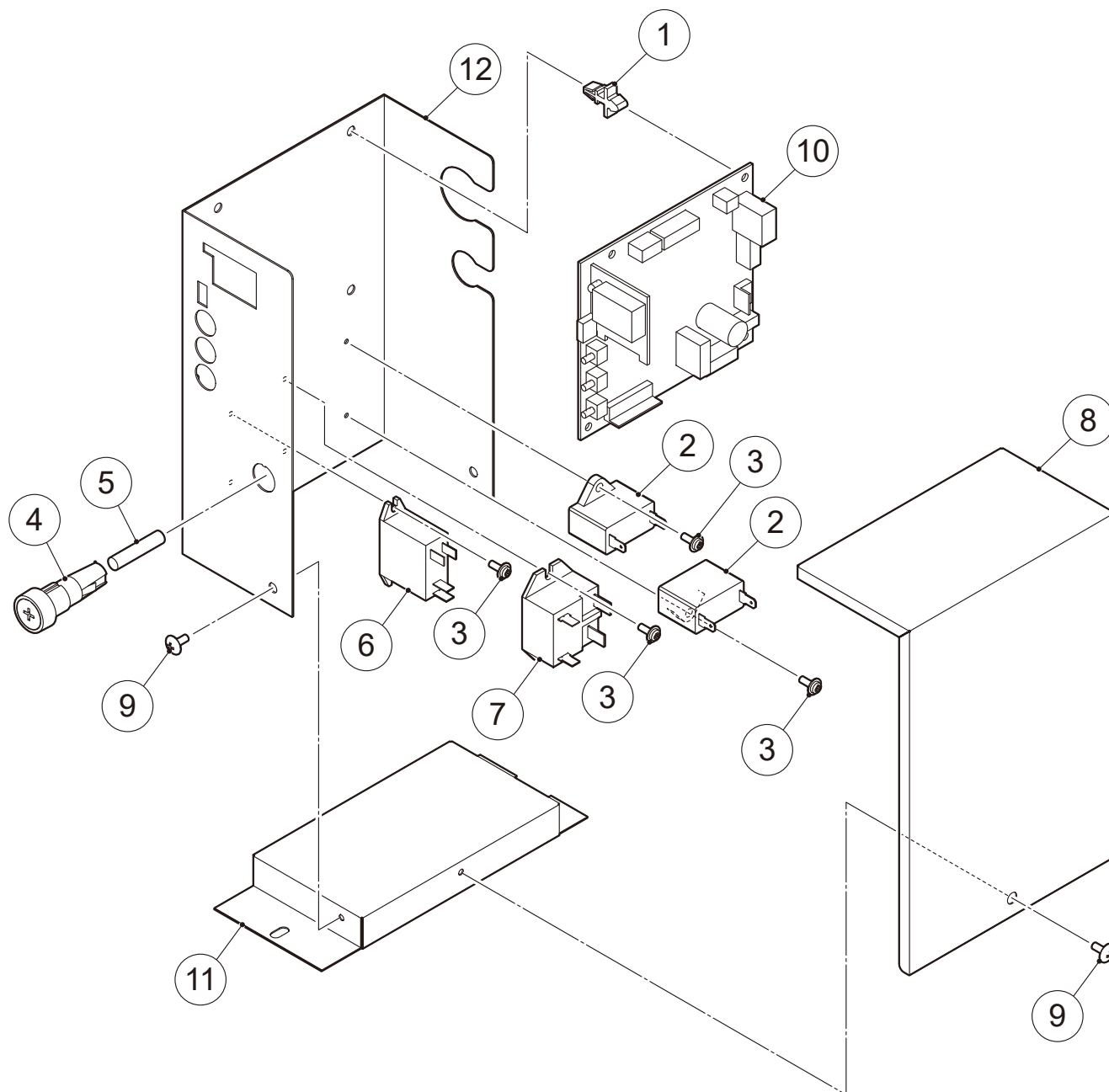
(D-1) and later



IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

E. CONTROL BOX ASSY

(D-1) and later

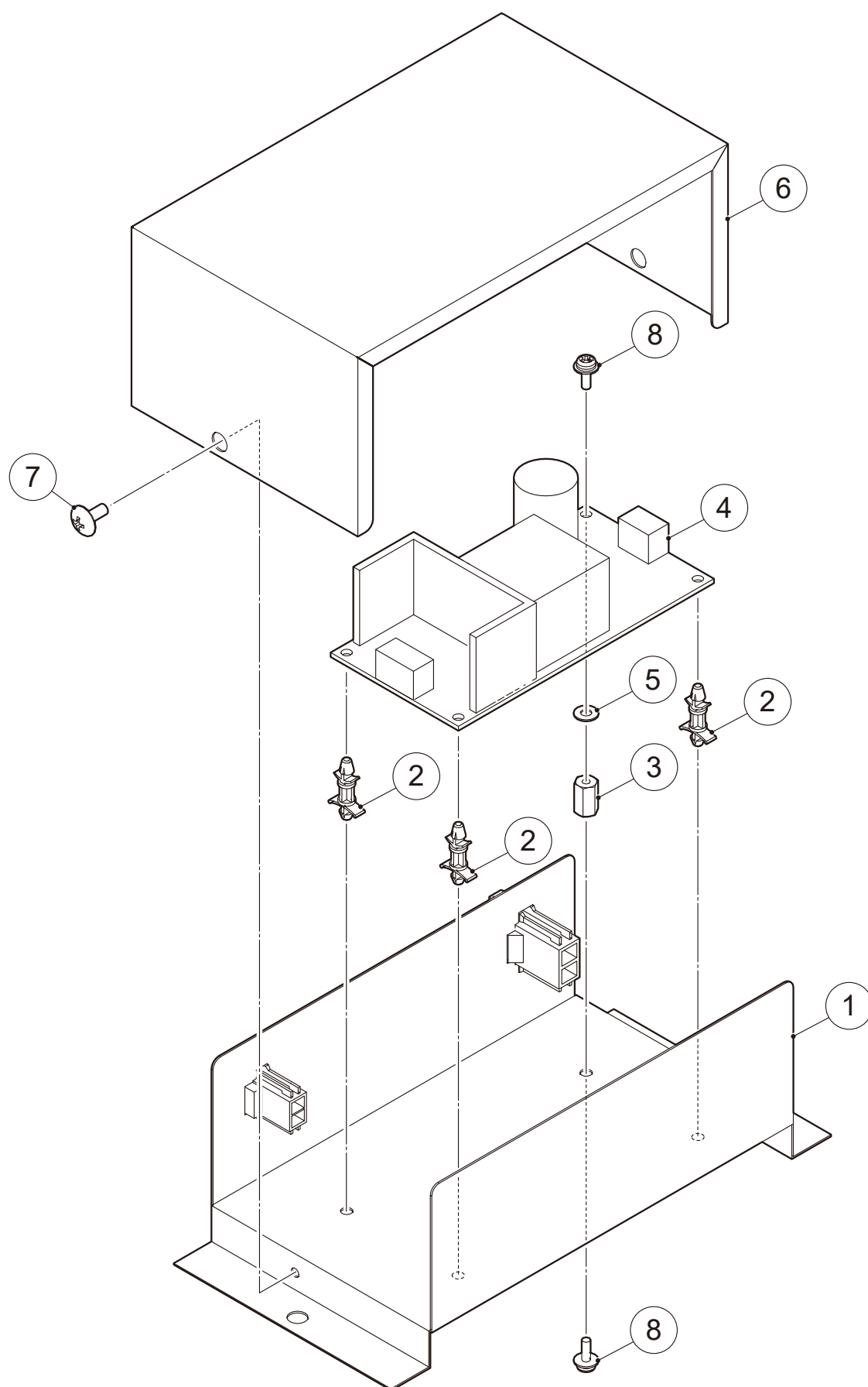


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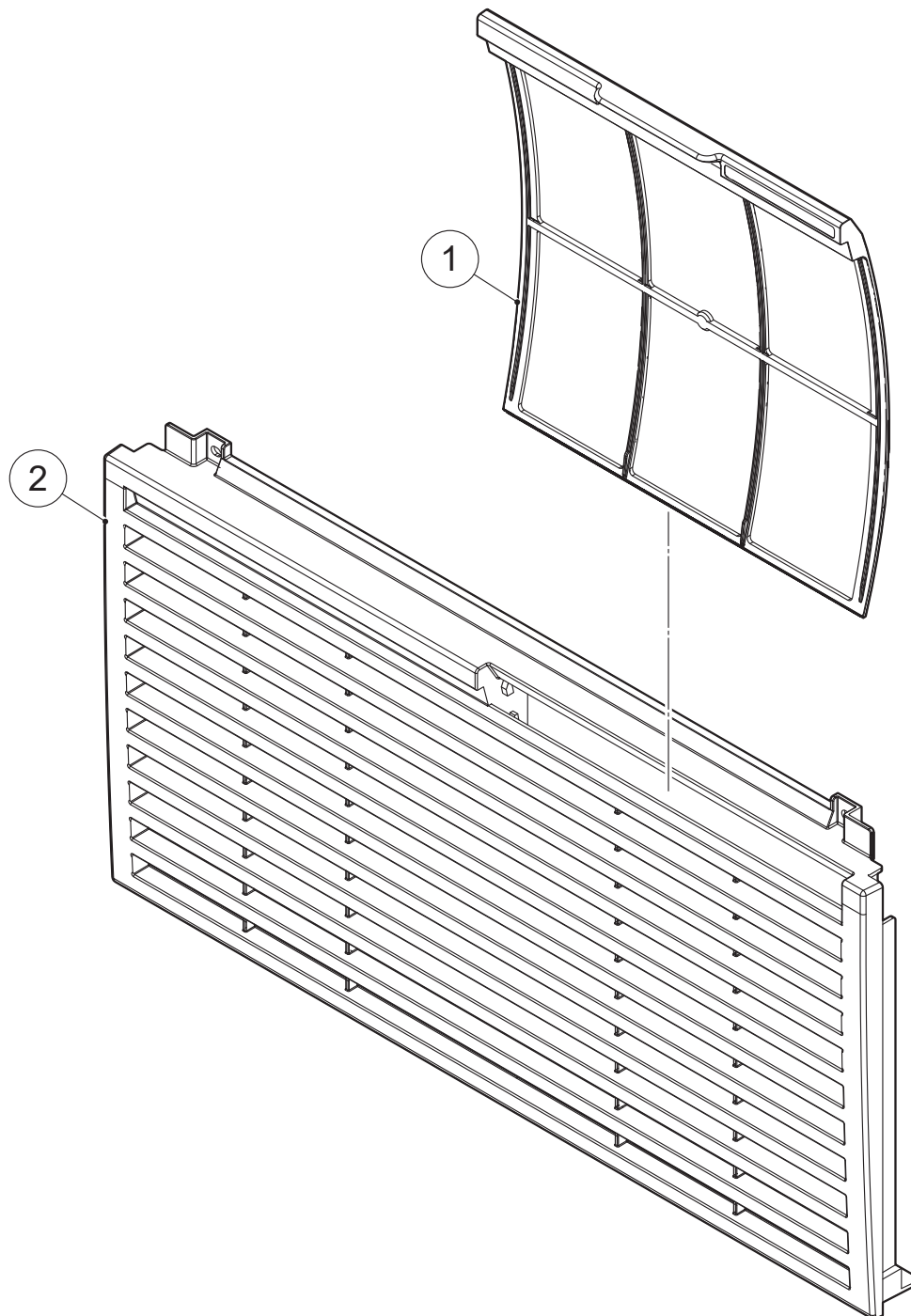
IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

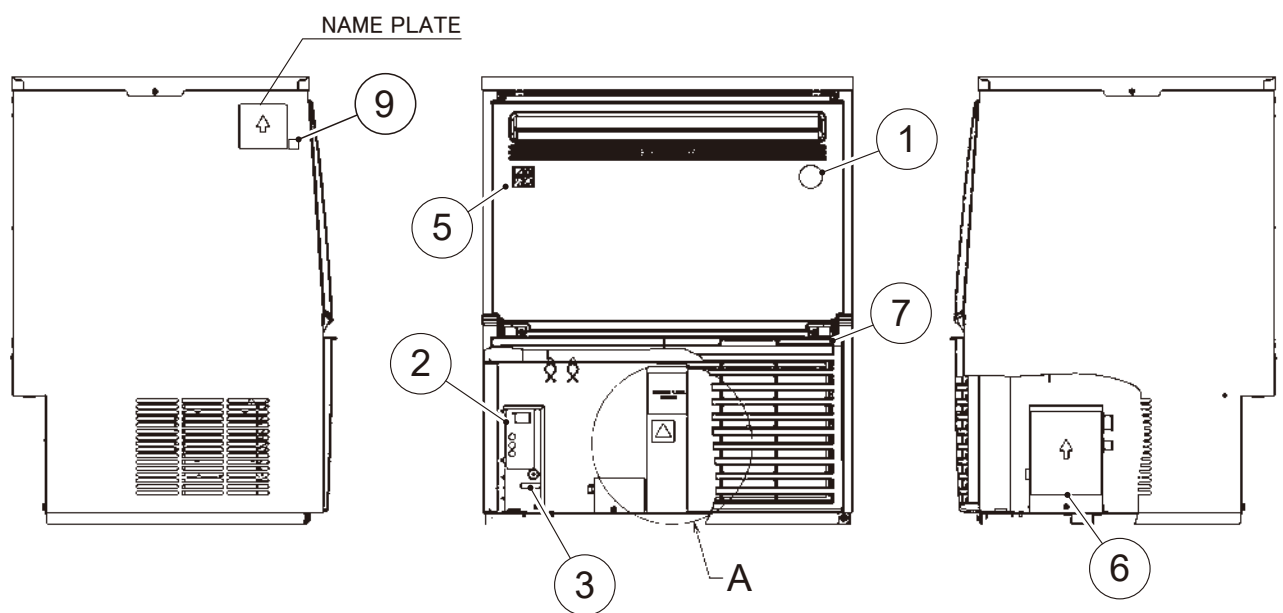
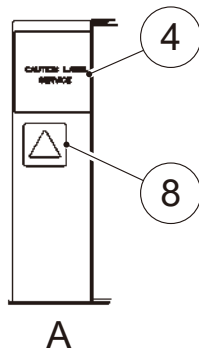
F. REGULATOR BOX ASSY

(D-1) and later



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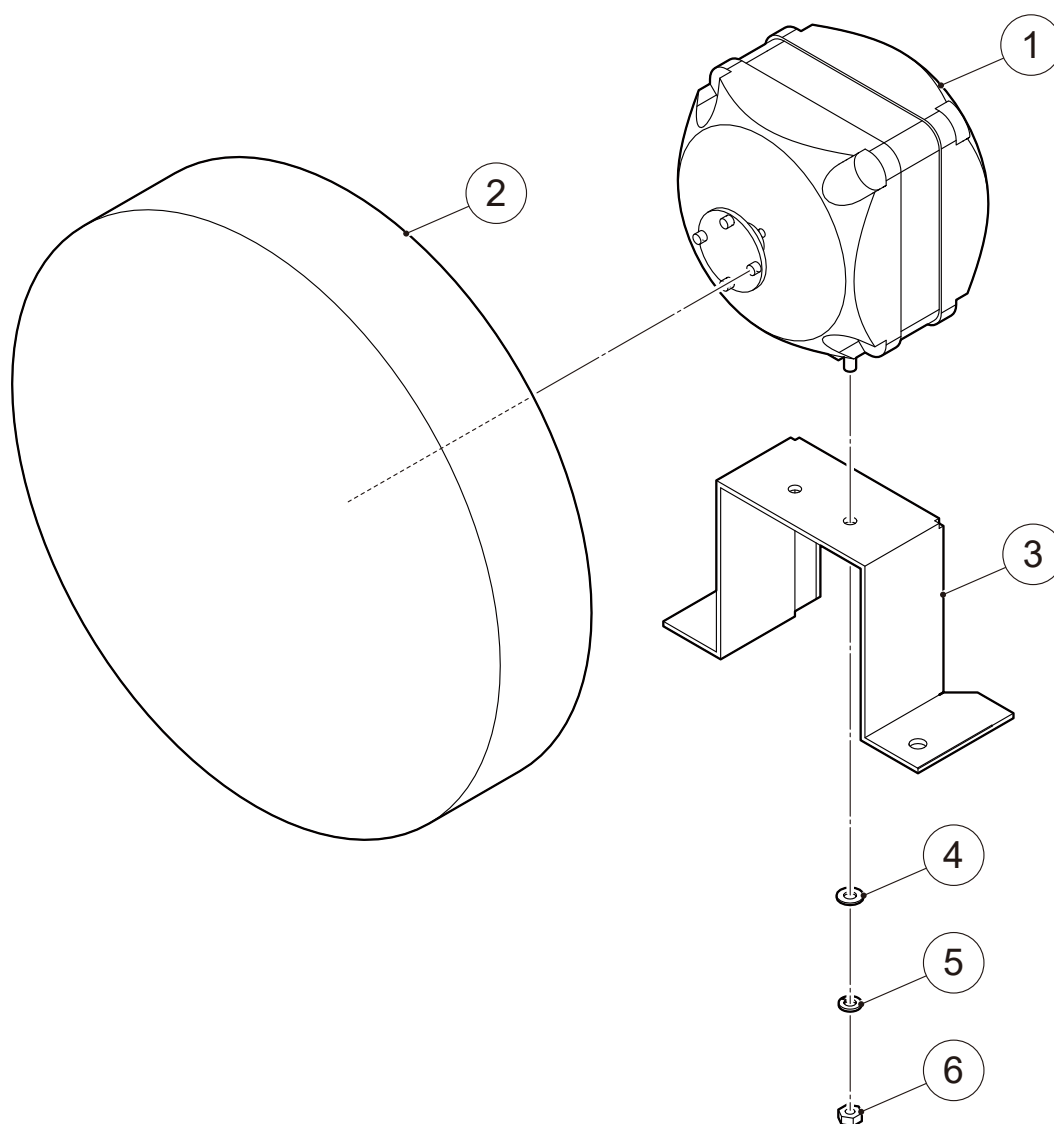




IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

J. FAN MOTOR ASSY

(D-1) and later

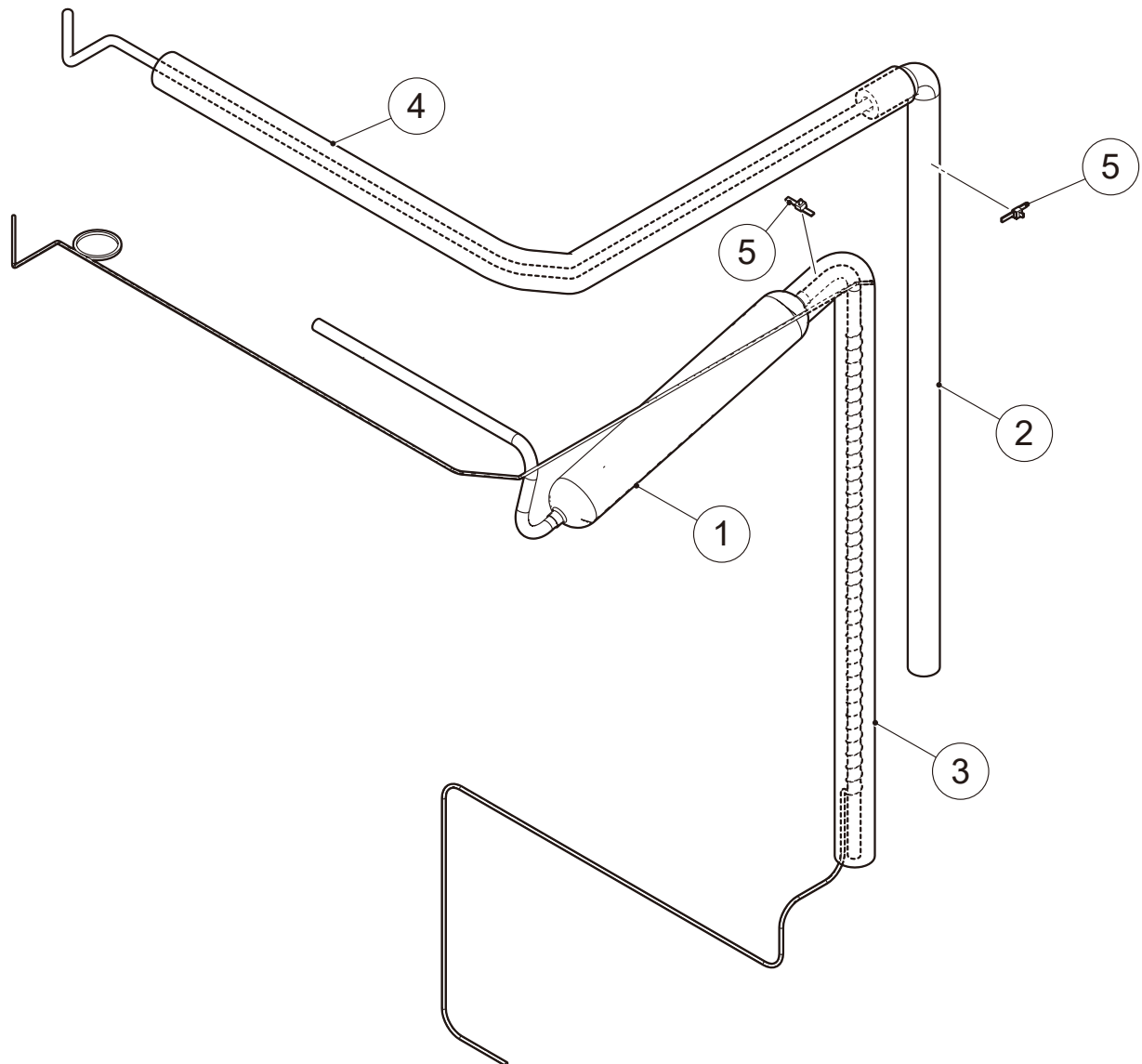


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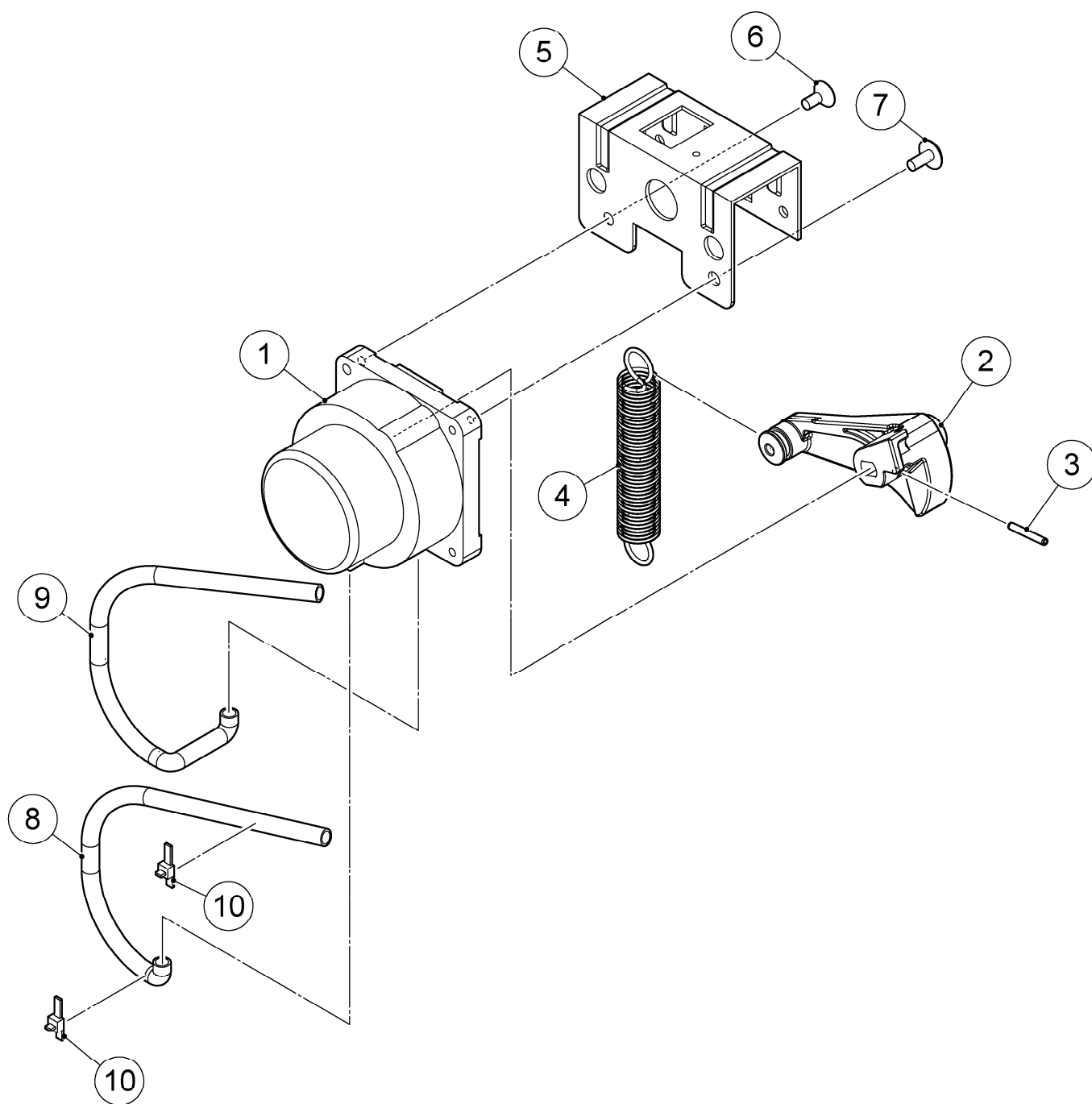
IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

K. HEAT EXCHANGER ASSY

(D-1) and later



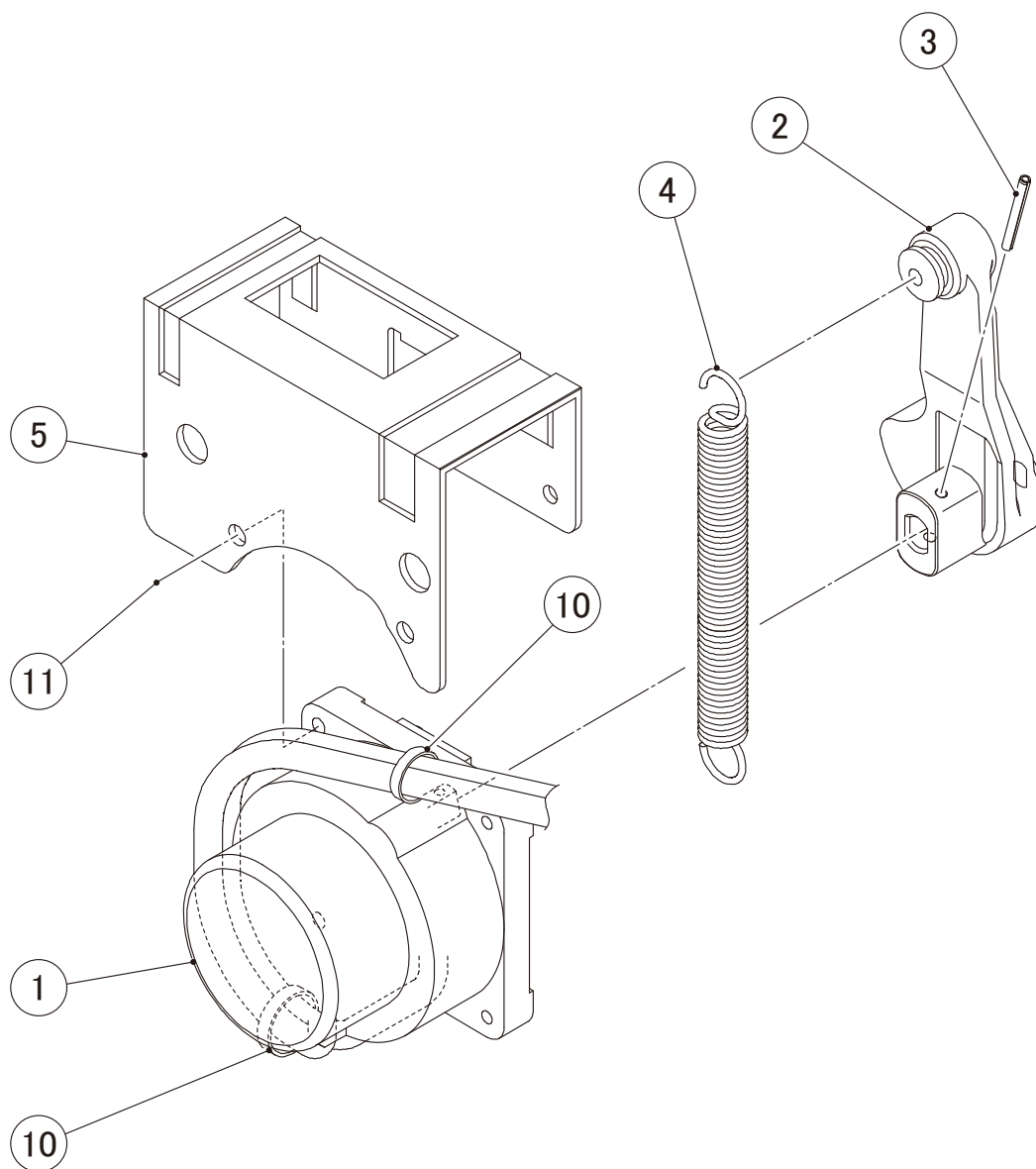
MODEL: IM-65A(-25) IM-65B(-25) IM-65BZ(-25)				TITLE: K. HEAT EXCHANGER ASSY							
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER							
				D-1 E-0	E-1	E-2 H-0	H-1 L-0	L-1 M-0	M-1 and later		
1	HEAT EXCHANGER		378729G01	1	1	1	-	-	-		
			3Z0573G01	-	-	-	1	1	1		
2	COPPER TUBE (B) - HOT GAS		265106G01	1	1	1	1	1	1		
3	INSULATION TUBE		H81525500	1	1	1	1	1	1		
4	Insulation Tube - FSA		H81525650	1	1	1	1	1	1		
5	TIE	CV-100	7920-0002	2	2	2	1	1	1		



IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

L. ACTUATOR MOTOR ASSY

(E-1) and later

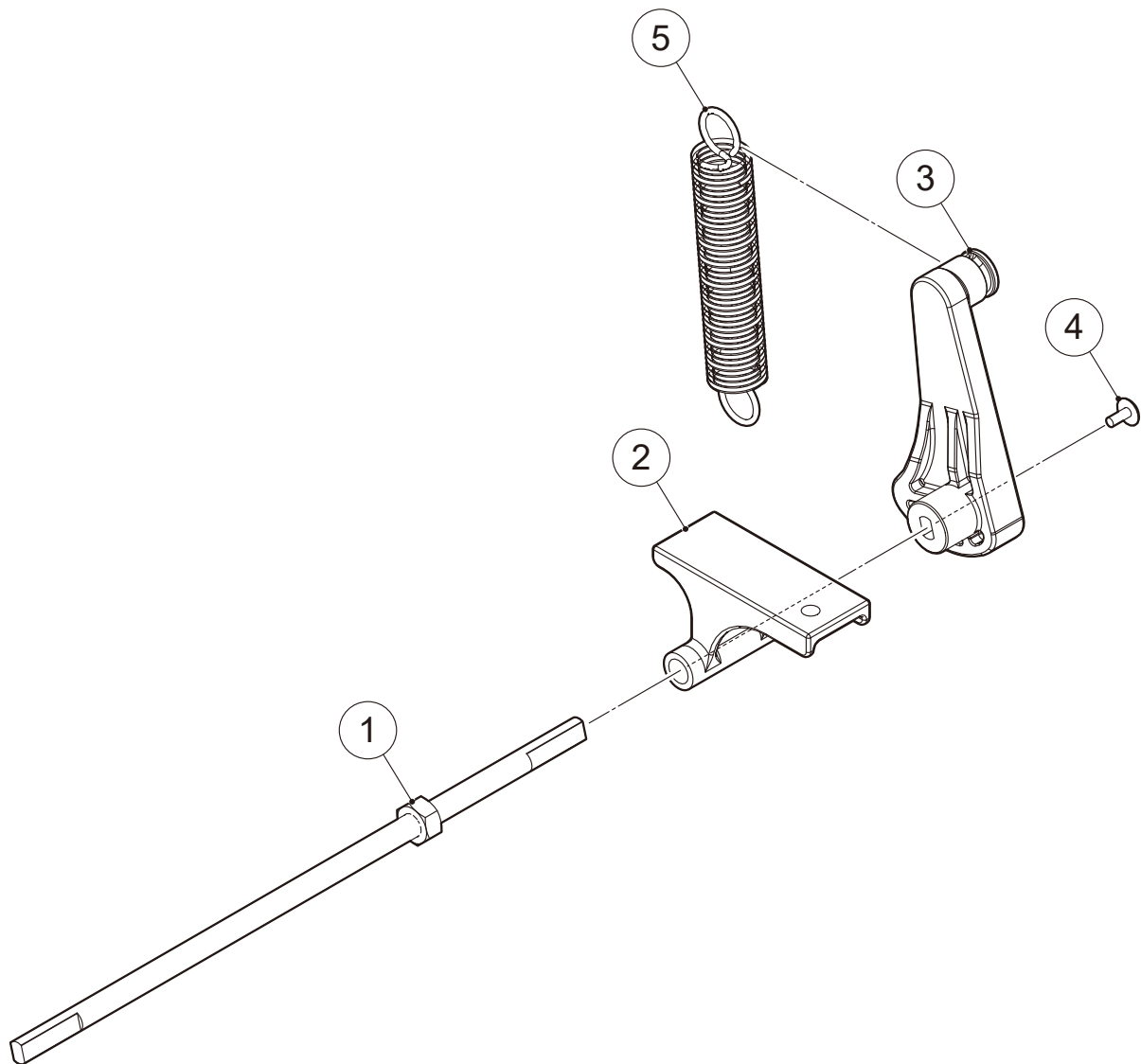


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IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

M. CAM SHAFT ASSY

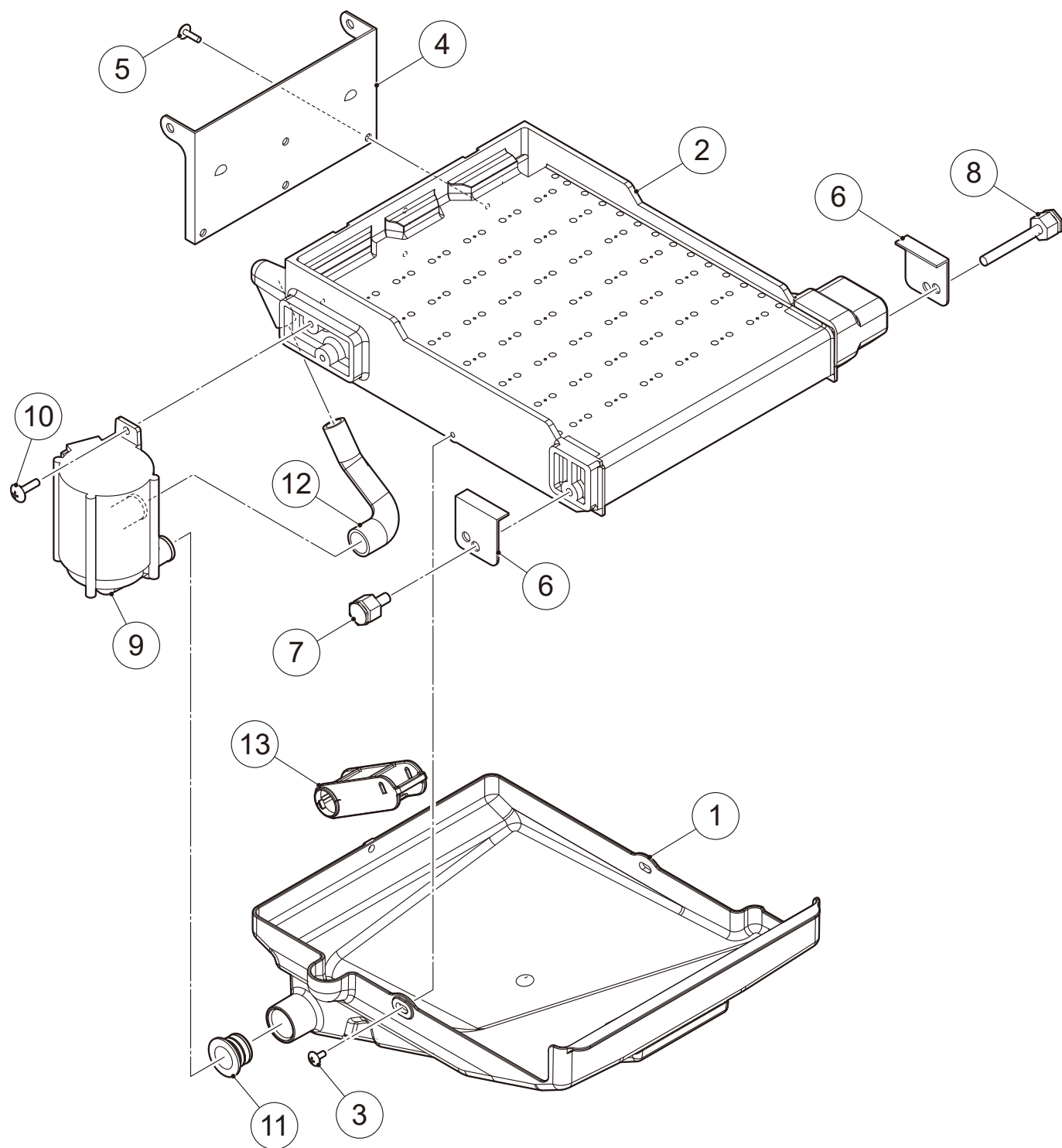
(D-1) and later



IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

N. WATER PAN ASSY

(D-1) and later

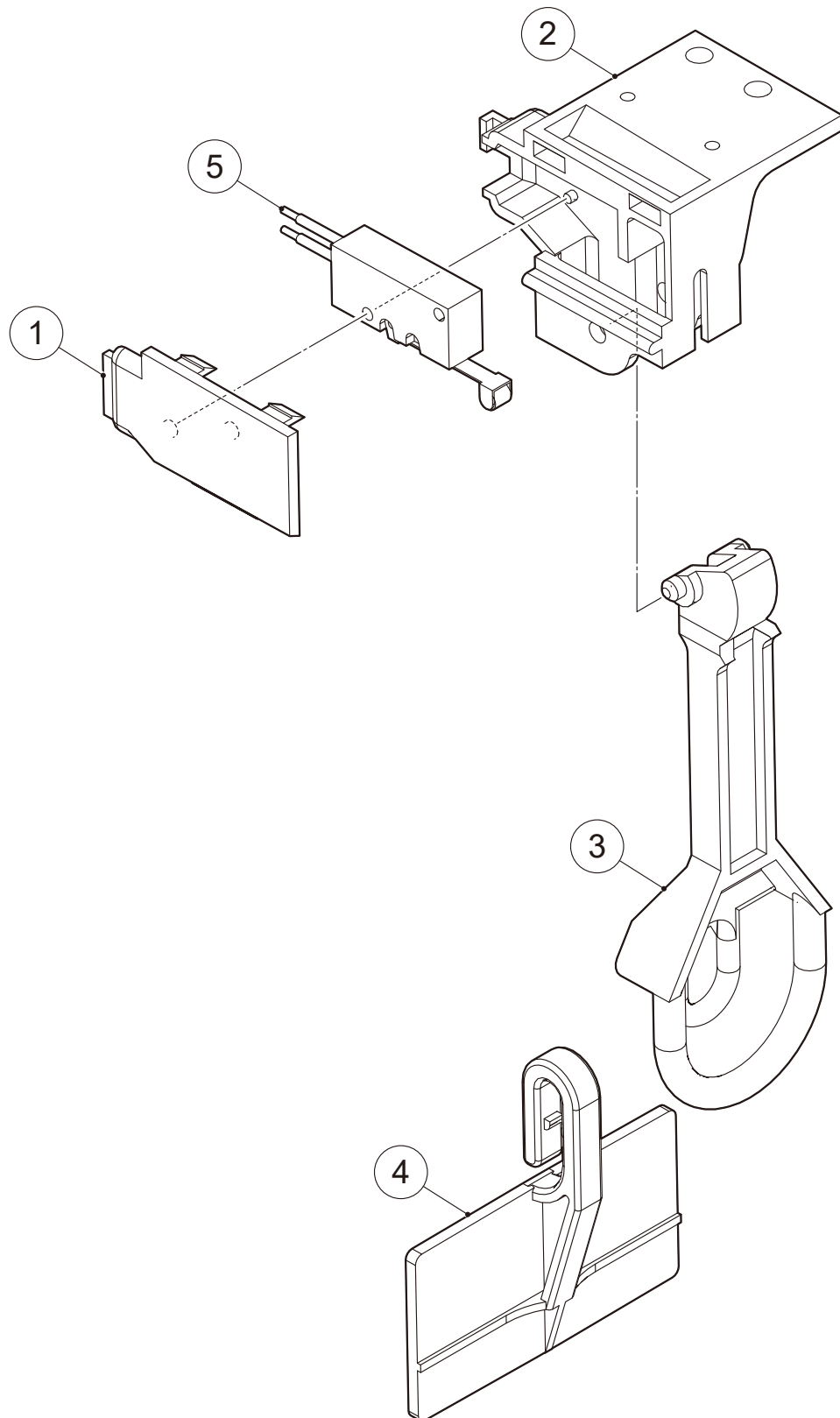


[illegible]

IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

P. BIN SWITCH ASSY

(D-1) and later



MODEL: **IM-65A(-25)**
IM-65B(-25)
IM-65BZ(-25)

TITLE: **P. BIN SWITCH ASSY**

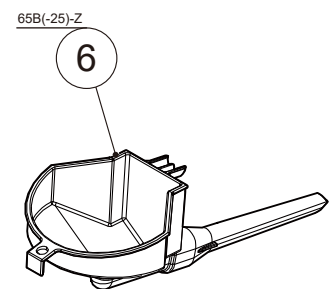
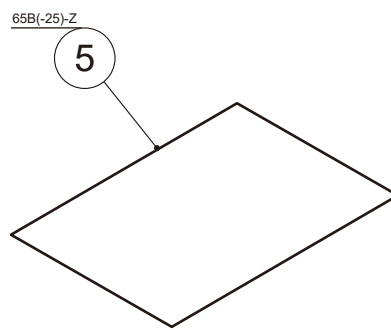
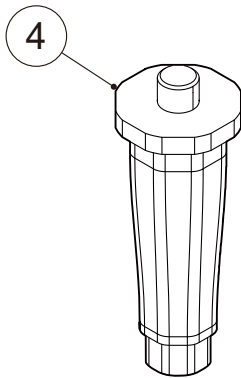
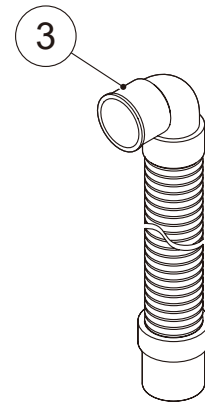
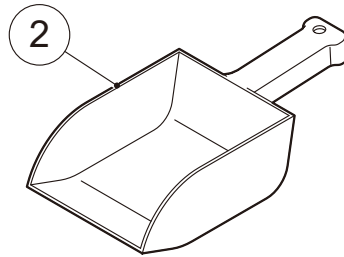
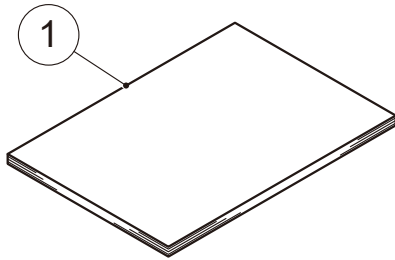
INDEX NO.	DESCRIPTION	MATERIAL OR MODEL NUMBER	PART NUMBER	REQ'D NUMBER								
				D-1 E-0	E-1	E-2 H-0	H-1 L-0	L-1 Until produc tion in June 2021	L-1 From produc tion in July 2021 M-0	M-1 and later		
1	SWITCH BOX COVER		2C0203P01	1 (Note1)	1 (Note1)	1 (Note1)	1 (Note1)	1 (Note1)	1	1		
2	SWITCH BOX		1C0350P01	1 (Note1)	1 (Note1)	1 (Note1)	1 (Note1)	1 (Note1)	1	1		
3	SWITCH ACTUATOR		3H1369-01	1	1	1	1	1	1	1		
4	DETECTOR		3H9308-01	1	1	1	1	1	1	1		
5	MICRO SWITCH		456432-02	1	1	1	1	1	-	-		
			P05714-02	-	-	-	-	-	1	1		

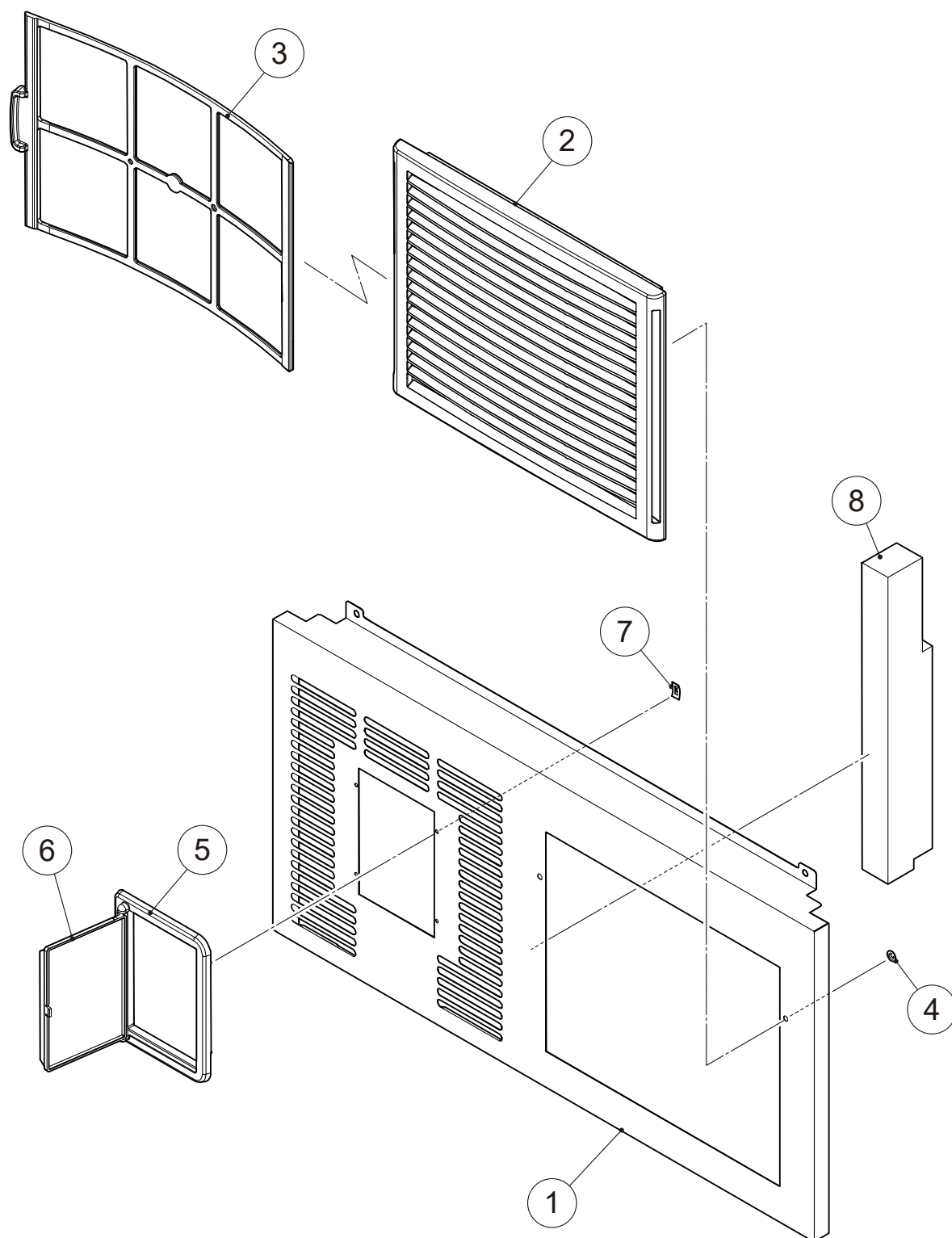
(Note1) Replacement of NO. 1 and NO.2 must be done at the same time.

IM-65A(-25)
IM-65B(-25)
IM-65BZ(-25)

Q. ACCESSORIES

(D-1) and later





[illegible]